

Parts Manual

4-Wheel LPG Forklift

GLP Series

GLP40 / GLP50 / GLP60
GLP70 / GLP85

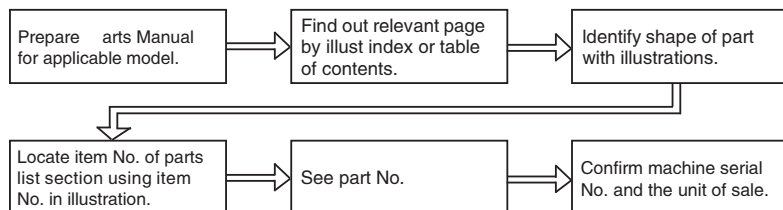


HOW TO USE PARTS MANUAL

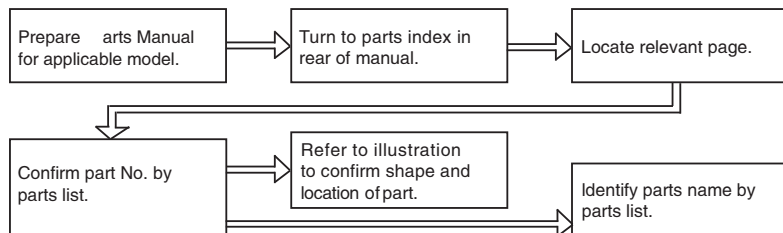
This parts manual contains the component parts of Forklift Truck
FD15~FD40,FG15~FG40;

1. Locating Part No.

A To know part No. when the shape, name and location of part are known.



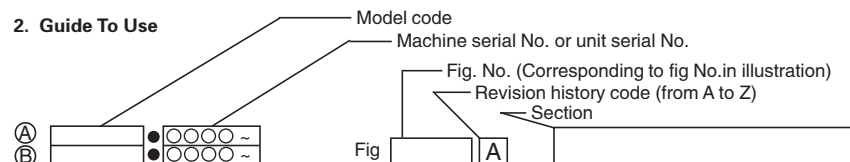
B To know part name, shape and location when part No. is known.



NOTE

- When ordering parts, be sure to specify the Machine Model, Machine serial No. or Unit serial No., Part No. and the quantity of parts required.
- Always use "Genuine Parts". We cannot be responsible for any loss or problem caused by non-genuine parts.
 [Remarks] Parts subject to change without notice. For further details, please consult your service factory.

2. Guide To Use



Item No.	Part No.	Description	Req'd	Remarks: Serial No.
A 1 1a - + [A]	§ ※ [B]	[C]	[D]	[E] ①, ②..... EX-A, B, C, D, N, ○○○○ ~

● Abbreviations and symbols

[A]	A 1 1a - ※ + ★ ☆ X ●	Assembly, other capital letters are also used. Item No. (corresponding to the Item No. in the illustration.) Changed part of Item 1, lower-case letters are used. Same part name as the above item, but the applicable model is different. Set or kit component. Not illustrated Parts altered as a result of the modification to the truck. Among the parts marked with ★, those which have no truck serial number are interchangeable with their old parts. Parts added as a result of the modification to the truck. Parts abolished as a result of the modification to the truck. Correction.
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[B]	§ ※	Not sold separately. Sold as a set or kit.	[D]	AR	Required quantity.
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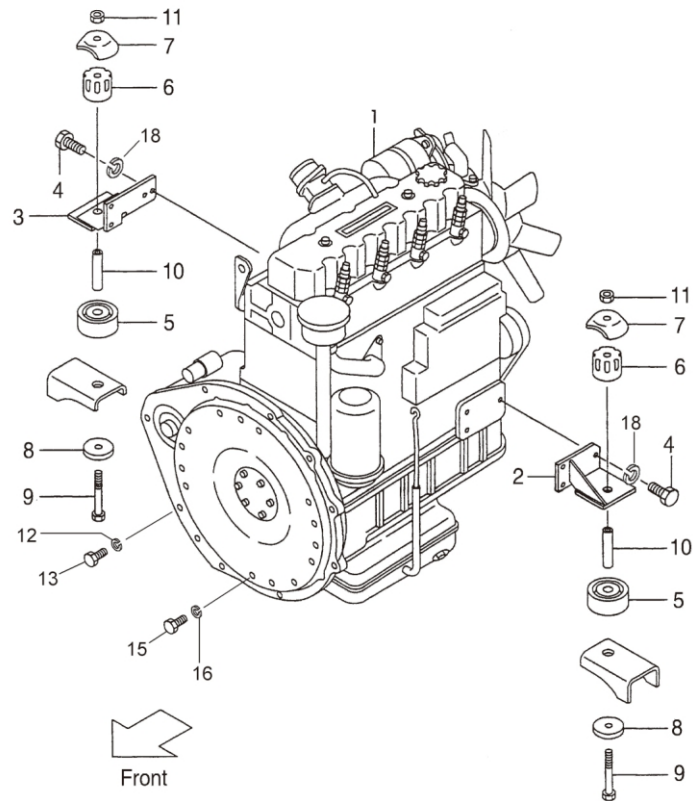
[C]	ASS'Y.	Assembly	[E]	① ② : :	These symbols are attached at the head of machine model names put on upper left section of parts list. Column [E] uses these symbols to express applicable machine models.
	CYL.	Cylinder		STD.	Standard specification
[C]	DIFF.	Differential	Specification	(C).	Clutch type
	PS.	Power steering unit		(T).	Torque converter type
	SW.	Switch		H.	Mast height
	SYS.	System		OP.	Optional equipment
	T/M.	Transmission		CSA or B	Cold storage specification
	Tor-Con.	Torque converter			
	F.	Front			
	HP.	High pressure			
	Inc.	Including			
	LH.	Left hand side			
[C]	LP.	Low pressure			
	LW.	Lower			
	R.	Rear			
[C]	RH.	Right hand side			
	UP.	Upper			
[C]	L.	Length (mm)			
	t.	Thickness (mm)			

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Fig.1

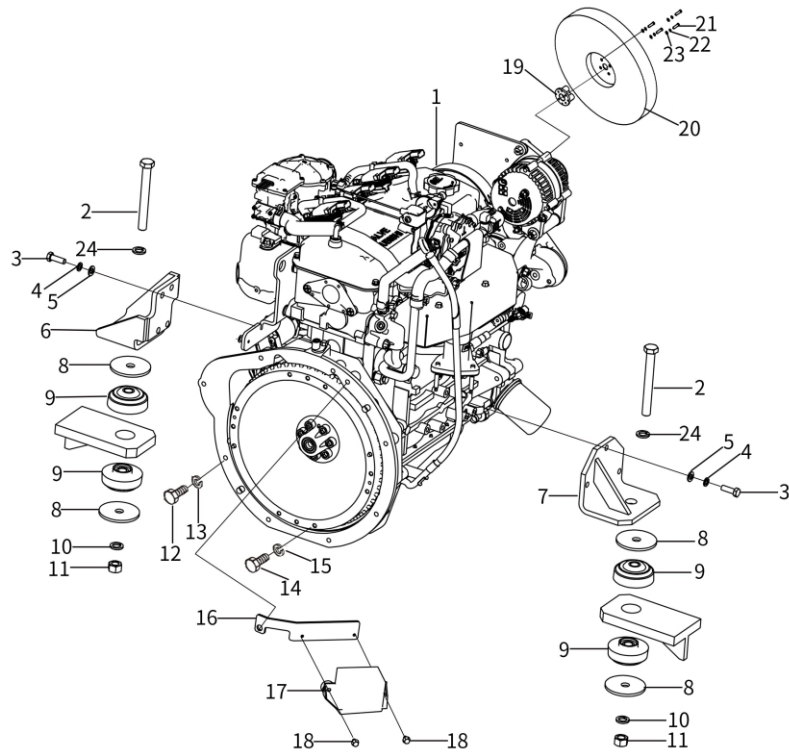
Fig.1 ENGINE MOUNT



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	F31C1-00101	ENGINE C240	1	
-	F31P1-00101	ENGINE 490	1	
-	F36N1-00102	ENGINE 495	1	
-	F31Y1-00101	ENGINE 4TNE98	1	
-	F31K1-00101	ENGINE K21	1	
-	F33K1-00101	ENGINE K25	1	
-	F31S1-00101	ENGINE S4S	1	
-	N31Q1-00101	ENGINE 491	1	
-	N31B1-00101	ENGINE 498 EURO III	1	
2	F31H1-02351	BRACKET,RH K21,K25	1	LOW FAN
-	H21K1-02311	BRACKET,RH K21,K25	1	HIGH FAN/LPG
-	F31Y1-01201	BRACKET,RH 4TNE98	1	
-	N31S1-01211a	BRACKET,RH S4S	1	
-	T19012-10011	BRACKET,RH,LH	2	⑥ FLEXIBLE
-	T19012-10041	BRACKET,RH	1	⑤ FLEXIBLE
-	T25051-10031	BRACKET,RH	1	④ FLEXIBLE
3	F31H1-02301	BRACKET,LH K21,K25	1	LOW FAN
-	H21K1-02301a	BRACKET,LH K21,K25	1	HIGH FAN/LPG
-	F31Y1-01211	BRACKET,LH 4TNE98	1	
-	N31S1-01201a	BRACKET,LH S4S	1	
-	T19012-10031	BRACKET,LH	1	⑤ FLEXIBLE
-	T25051-10041	BRACKET,LH	1	④ FLEXIBLE
4	S1116-10030	BOLT	7	④⑤⑥
5	F31A1-02101	RUBBER,UNDER	2	
6	F31A1-02111	RUBBER,UPPER	2	
-	A-AA28-02	RUBBER,UPPER	2	①⑤⑥ FLEXIBLE
7	F31A1-02121	CAP	2	
8	F31A1-02201	WASHER	2	
9	S1103-10097	BOLT	2	
10	F31A1-02071	COLLAR	2	
11	F31A1-02211	NUT	2	

Fig.1

Fig.1 ENGINE MOUNT



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	N31PS1-00101	ENGINE PSI	1	⑦
-	N31E1-00101	ENGINE 4EG	1	⑧
-	5-N31K1-00101	ENGINE V2403	1	⑨
-	N31KW1-00101	ENGINE WG2503	1	⑩
2	S1106-16130	BOLT	2	
3	S1116-10030	BOLT	8	
4	S2010-00010	WAHSER	8	
5	S2000-00010	WAHSER	8	
6	N31PS1-01201	BRACKET,RH	1	⑦
-	N31E1-01201	BRACKET,RH	1	⑧
-	5-N31K1-00101	BRACKET,RH	1	⑨
-	N31KW1-00101	BRACKET,RH	1	⑩
7	N31PS1-01211	BRACKET.LH	1	⑦
-	N31E1-01211	BRACKET.LH	1	⑧
-	5-N31K1-00101	BRACKET.LH	1	⑨
-	N31KW1-00101	BRACKET.LH	1	⑩
8	N31E6-12211	SPACER	4	
9	MDS80-55	MOUNT	4	
10	S2010-00016	WASHER	2	
11	S1400-10016	NUT	2	
12	S1106-10035	BOLT	8	
13	S2010-00010	WAHSER	8	
14	S1106-08025	BOLT	12	
15	S2010-00008	WASHER	12	
16	N31PS2-42301	BRACKET	1	⑦
17	PSI-bxsh	FUSE BOX	1	⑦
18	214A6-42771	SCREW	2	⑦
19	N31PS1-01501	FAN GASKET	1	⑦
20	T20053-10041	BLADE	1	⑦
21	S1106-06030	BOLT	4	⑦
22	S2010-00006	WASHER	4	⑦
23	S2000-00006	WASHER	4	⑦
24	S2000-00016	WASHER	2	

Fig.2 AIR CLEANER

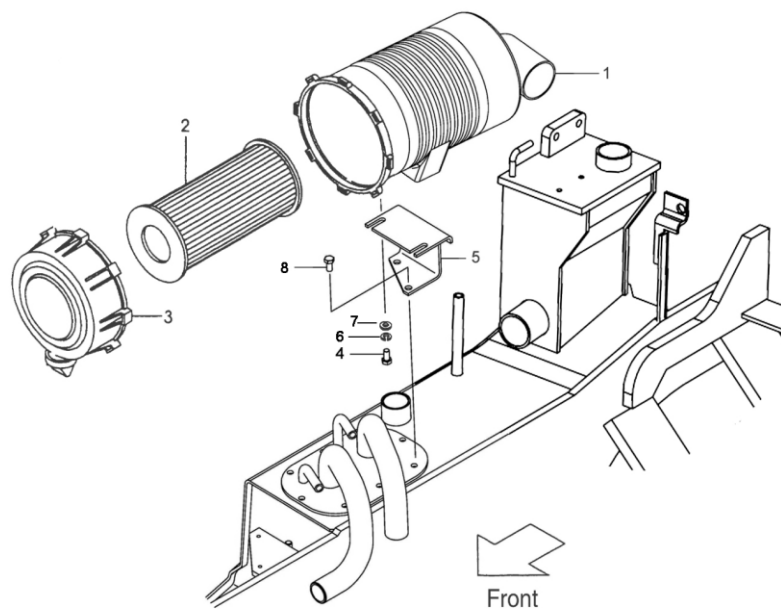
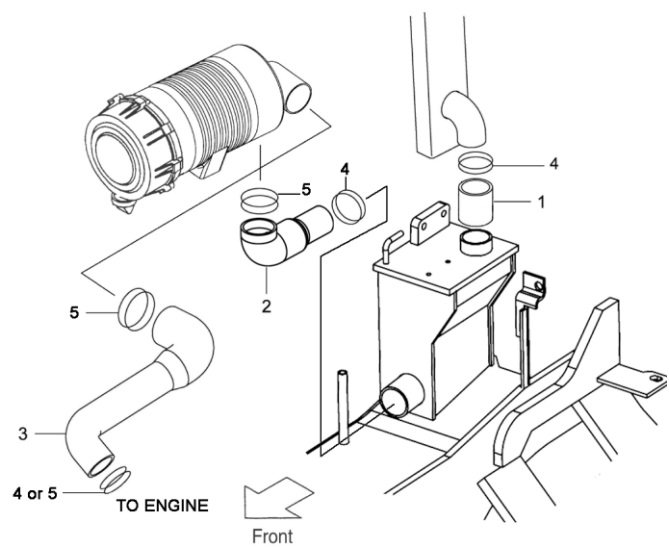


Fig.2

Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A1	F31C1-02001	CLEANER-ASS'Y,AIR NC.1,2,3	1	
2	F31C1-03111	ELEMENT,AIR	1	
4	S1183-08016	BOLT	1	
5	N31A1-0251a	BRACKET,AIR CLEANER	1	
A2	S1183-08020	BOLT INC.6,7	1	

Fig.3

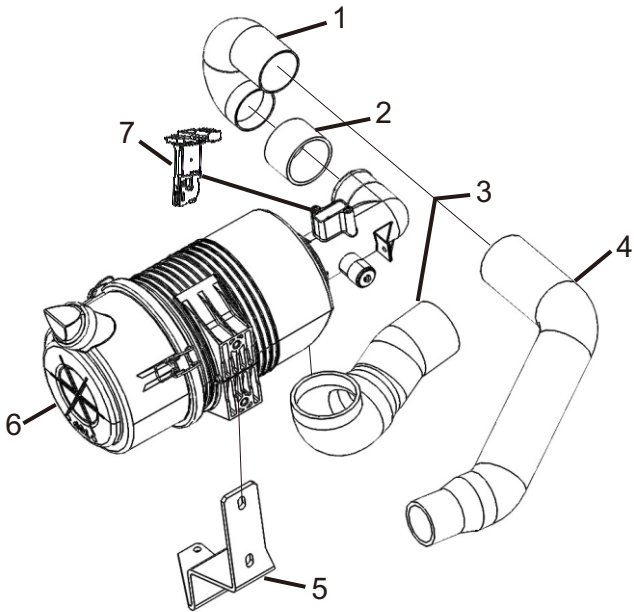
Fig.3 AIR DUCT



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	N15A1-02022	HOSE	1	①②③④⑤⑥
2	N31A1-0203c	HOSE,CAP	1	
-	N31E1-02022	HOSE,CAP	1	⑦⑧⑨⑩
3	N31C1-0203	HOSE C240	1	
-	N31S1-0203	HOSE S4S	1	
-	F31A1-02021	HOSE 490,495,498	1	
-	N31Y1-0203	HOSE 4TNE98	1	
-	N31K1-0203	HOSE K21,K25,491	1	
-	N31PS1-0203	HOSE PSI2.4	1	
-	N31E1-0203	HOSE 4EG	1	
4	S4911-00060	CLIP	2	
5	S4911-00070	CLIP	1	
6	S4900-00075	CLIP	1	

Fig.3

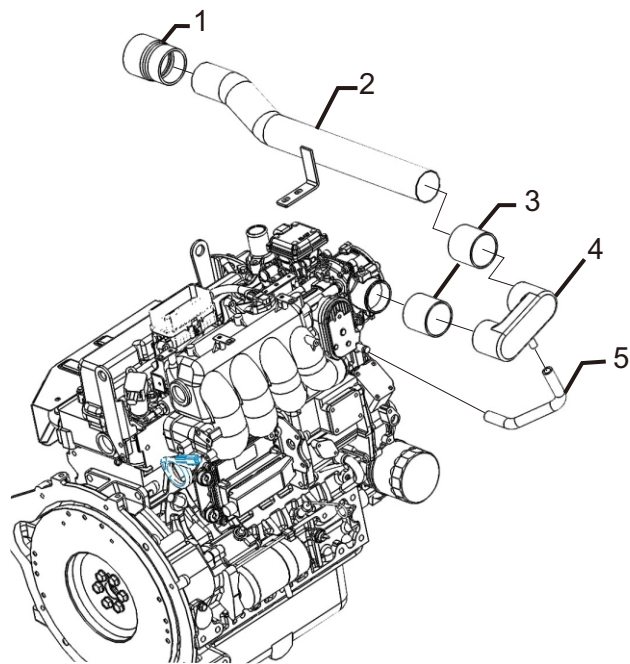
Fig.3 AIR DUCT V2403-CR



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	5-N31K1-0202	PIPE	1	
2	5-N31K1-0201	HOSE	1	
3	5-N31K1-02022	AIR INLET PIPE	1	
4	5-N31K1-0203	ENGINE INLET PIPE	1	
5	5-N31K1-0251	BRACKET	1	
6	1E666-11013	AIR FILTER	1	
7	1J520-10701	TRANSDUCERS	1	

Fig.3

Fig.3 AIR DUCT WG2503



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	N31KW1-02011	HOSE	1	
2	N31KW1-02021	PIPE	1	
3	N31KW1-02031a	HOSE	2	
4	N31KW1-02041a	FILTER BOX	1	
5	EP012-10250	HOSE	1	

Fig.3 AIR DUCT (K21-LPG)

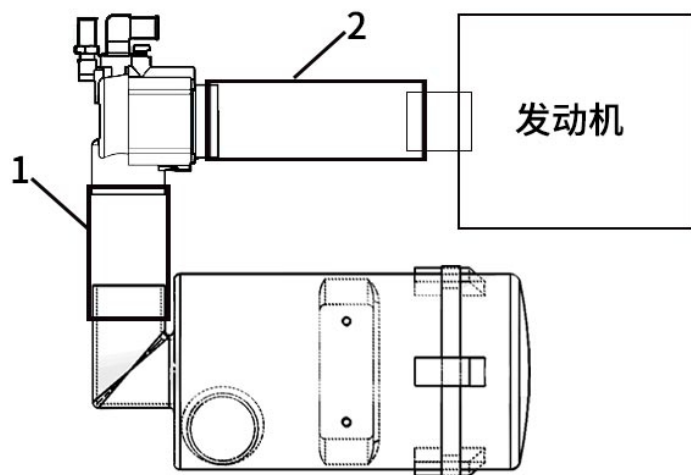
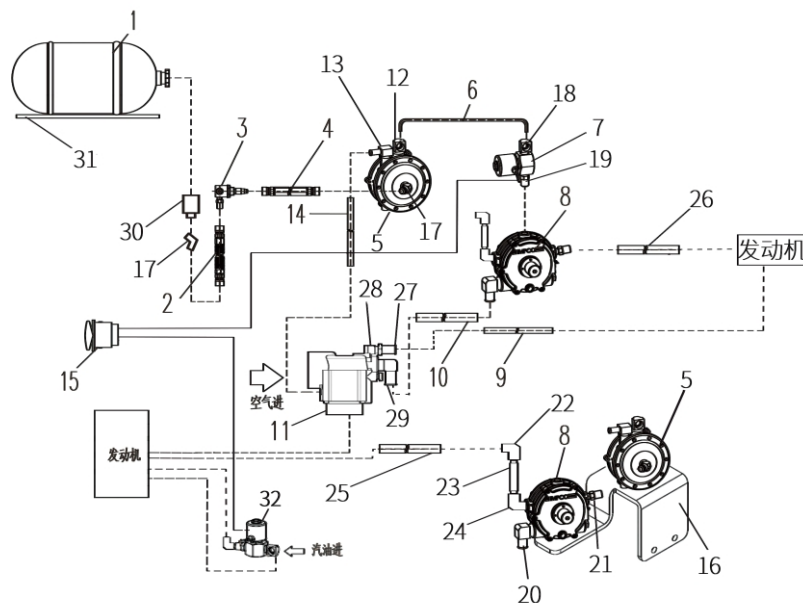


Fig.3

Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	F31H9-52011	HOSE	1	
2	N31H9-52021	HOSE,CAP	1	

Fig.3

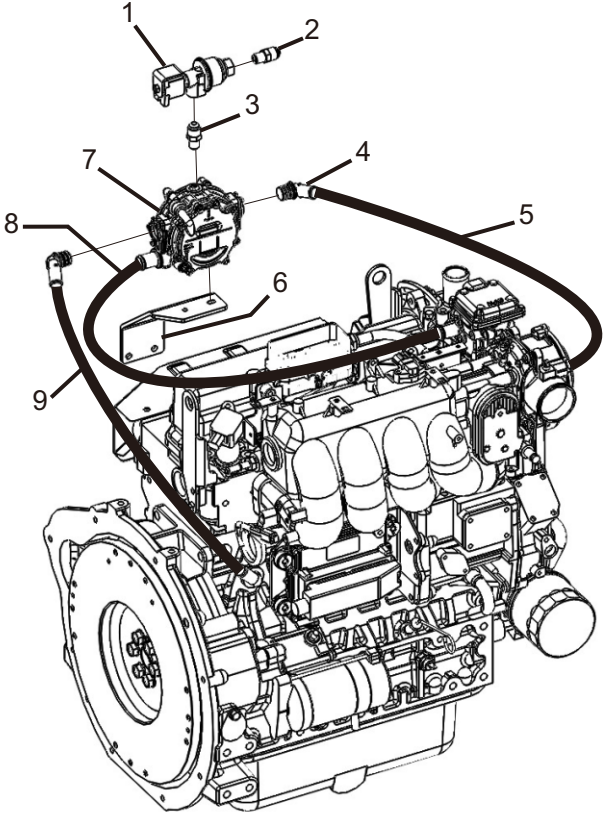
Fig.3 LPG SYSTEM KIT (K21-LPG)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	35/50	LPG TANK	1	
2	HA100-43W	HOSE	1	
3	M116	HREE-WAY-ASSY	1	
4	HA100-31.5	HOSE	1	
5	VFF30	FILTER-ASSY	1	
6	T157	PIPE	1	
7	MODEL 121	SOLENOIDS	1	
8	MODEL J/COBRA	PRESSURE REDUCING VALVE	1	
9	TU-420	PIPE	1	
10	H715-32	HOSE	1	
11	CA55-258	MIXER	1	
12	402*6UL	NIPPLE	1	
13	F4-8	NIPPLE	1	
14	H703-32	HOSE	1	
15	M328	SWITCH UNIT	1	
16	H31K2-22111a	BRACKET	1	
17	54X6	NIPPLE	2	
18	49X4X4	NIPPLE	2	
19	3325X4X2	NIPPLE	1	
20	54EB	NIPPLE	1	
21	GQ-4	NIPPLE	1	
22	49EEE-2	NIPPLE	1	
23	M456-1	THERMOSTAT	1	
24	130E	NIPPLE	1	
25	H730-17	HOSE	1	
26	H730-17	HOSE	1	
27	F296	NIPPLE	1	
28	3400*2W	NIPPLE	1	
29	53EB	NIPPLE	2	
30	7141F	NIPPLE	2	
31	GY392-20201Ta	BRACKET	1	
32	MODEL 123	SOLENOIDS	1	

Fig.3

Fig.3 LPG SYSTEM KIT (WG2503-LPG)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	EG523-4695-1	CUT VALVE	1	
2	54X6	NIPPLE	1	
3	325X4UL	NIPPLE	1	
4	EG525-4696-1	NIPPLE	2	
5	EP016-11050	HOSE Φ 16X1050	1	
6	N31KW2-22111a	BRACKET	1	
7	EG523-4692-5	EVAPORATOR	1	
8	H715-32	HOSE	1	
9	EP016-10700	HOSE Φ 16X700	1	

Fig.3 LPG SYSTEM KIT (PSI, WG2503-LPG)

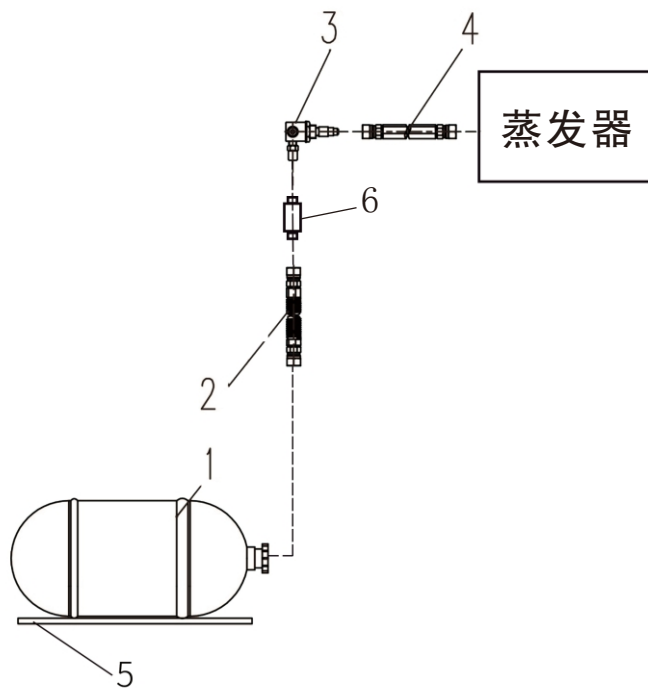
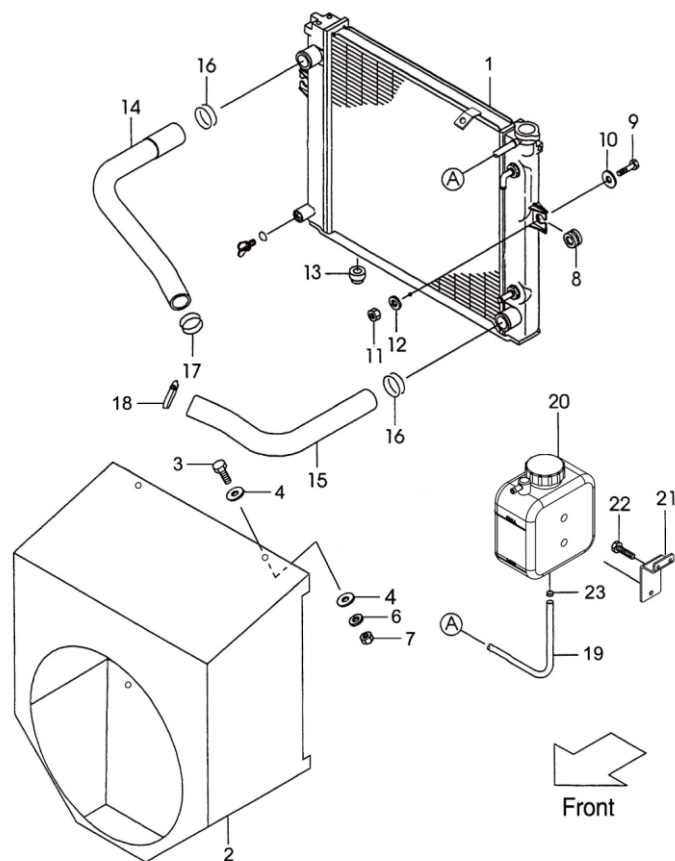


Fig.3

Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	35/50	LPG TANK	1	
2	32501903	HOSE	1	
3	32501902	HREE-WAY-ASSY	1	
4	32501907A	HOSE	1	
5	GY392-20201Ta	BRACKET	1	
6	CQ-052	FILTER	1	

Fig.4

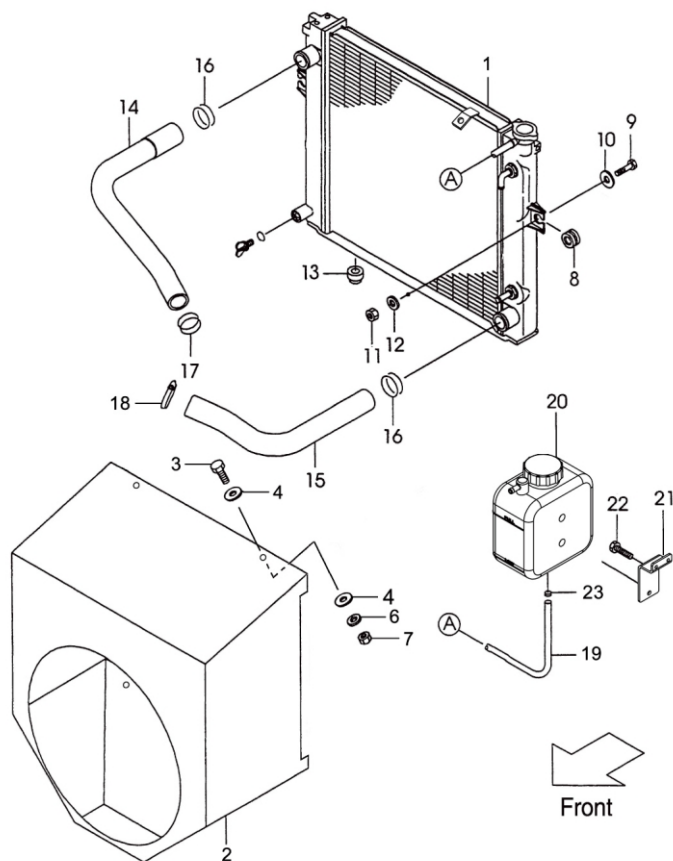
Fig.4 COOLING UNIT



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A1	F31C2-10301a-LC	RADIATOR-ASS'Y C240 (INC.1~7,19)	1	
-	X31C2-10301-LC	RADIATOR-ASS'Y C240 (INC.1~7,19)	1	①FLEXIBLE
-	T20053-10011	RADIATOR-ASS'Y S4S (INC.1,3~7,19)	1	
-	T20053-10011	RADIATOR-ASS'Y S4S (INC.1,3~7,19)	1	⑥FLEXIBLE
-	F31A2-10301-LC	RADIATOR-ASS'Y 495, 490,498 (INC.1~7,19)	1	
-	N31Q2-10302a-LC	RADIATOR-ASS'Y 491 (INC.1~7,19)	1	
-	N31A2-10301	RADIATOR-ASS'Y 4TNE98 (INC.1,3~7,19)	1	
-	N31A2-10301	RADIATOR-ASS'Y 4TNE98 (INC.1,3~7,19)	1	④FLEXIBLE
-	T19116-10011-LC	RADIATOR-ASS'Y K21,K25 (INC.1~7,19)	1	
-	T19012-10402-LC	RADIATOR-ASS'Y K21,K25 (INC.1~7,19)	1	⑤FLEXIBLE
-	N31PS2-10301	RADIATOR-ASS'Y PSI2.4 (INC.1,3~7,19)	1	
-	N31E2-10302	RADIATOR-ASS'Y 4EG (INC.1~7,19)	1	
-	N31KW2-10301-900L	RADIATOR-ASS'Y WG2503 (INC.1~7,19)	1	⑩
-	5-N31K2-10301	RADIATOR-ASS'Y V2403-CR (INC.1~7,19)	1	⑨
2	N31Y2-10302a-900L	SHRAUD	1	④
-	T19049-10011-900L	SHRAUD	1	⑥
-	T19012-10301-900L	SHRAUD	1	⑥FLEXIBLE
-	T25051-10301-900L	SHRAUD	1	④FLEXIBLE
8	F31A2-12101	RUBBER	2	
9	F31A2-12021	BOLT	2	

Fig.4

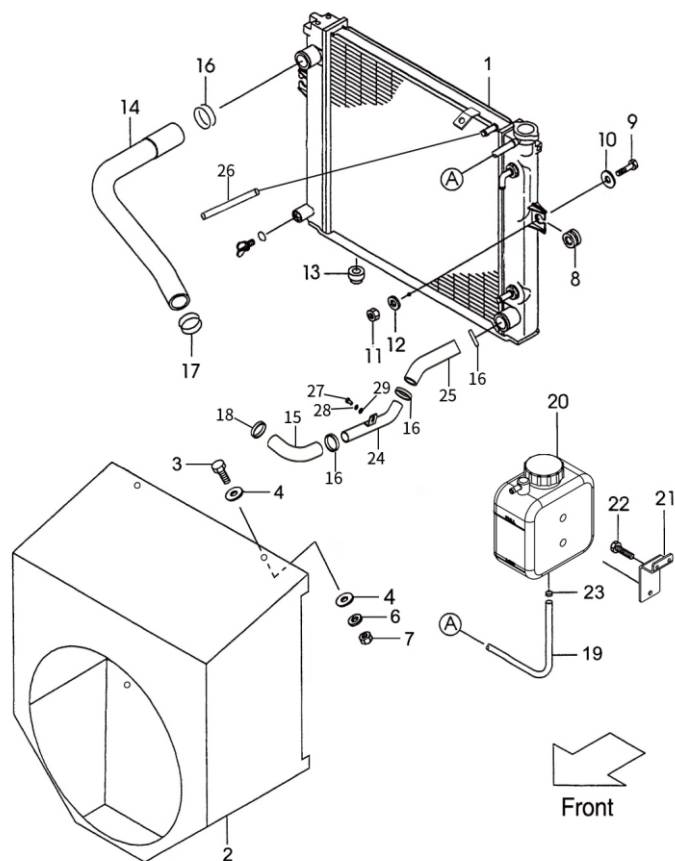
Fig.4 COOLING UNIT



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
10	F31A2-32251	WASHER	2	
11	F31A2-02221	NUT	2	
12	S2000-00010	WASHER	2	
13	F31A2-12121	RUBBER	2	
14	F31C2-12001a	HOSE C240	1	
-	F31A2-12001	HOSE 490,495,498	1	
-	F31H2-12002	HOSE K21,K25	1	
-	N31S2-12002	HOSE S4S	1	
-	N31Q2-12001a	HOSE 491	1	
-	F31Y2-12002	HOSE 4TNE98	1	
-	N31YM2-12021	HOSE 4TNE98	1	④ FLEXIBLE
-	N31E2-12002	HOSE 4EG	1	
-	5-N31K2-12021	HOSE V2403	1	⑨
-	N31KW2-12021	HOSE WG2503	1	⑩
15	F31C2-12011	HOSE C240	1	
-	F31A2-12011	HOSE 490,495,498	1	
-	F31H2-12011	HOSE K21,K25	1	LOW FAN
-	N32K2-12011	HOSE K21,K25	1	HIGH FAN/LPG
-	N31S2-12011	HOSE S4S 4EG	1	
-	N31Q2-12011a	HOSE 491	1	
-	F31Y2-12011a	HOSE 4TNE98	1	
-	5-N31K2-12011	HOSE V2403	1	⑨
-	N31KW2-12011	HOSE WG2503	1	⑩
16	S4911-00040	CLIP	2	
17	S4911-00045	CLIP	1	①④⑤⑥
-	S4911-00050	CLIP	1	②③
18	S4911-00045	CLIP	1	①④⑤⑥
-	S4911-00050	CLIP	1	②③
20	F31A2-12111a	TANK,RESERVE	1	
21	N31A2-12141a	BRACKET	1	
22	F31A2-48611	SCREW	2	
23	S4911-00014	CLIP	1	

Fig.4

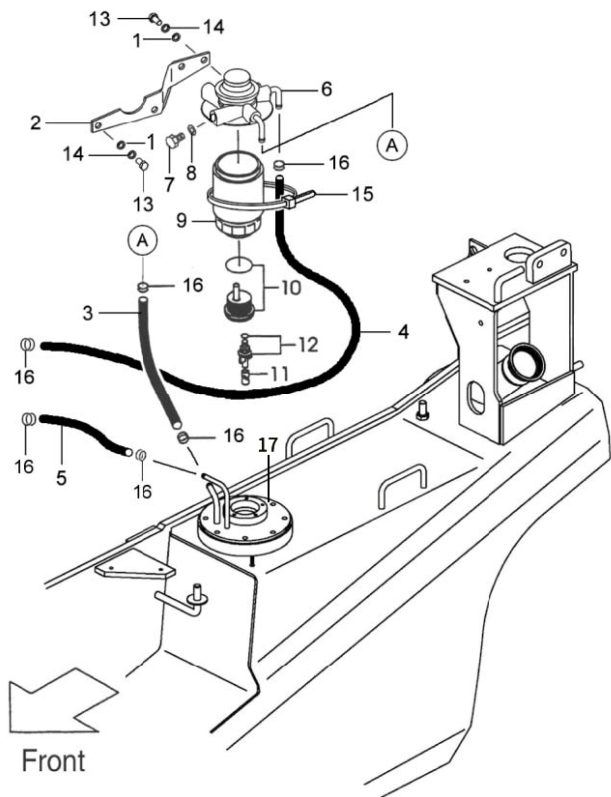
Fig.4 COOLING UNIT (PSI)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A1	N31PS2-10301	RADIATOR-ASS'Y PSI (INC.1~7,19)	1	
2	N31PS2-10301-900L	SHRAUD	1	
8	F31A2-12101	RUBBER	2	
9	F31A2-12021	BOLT	2	
10	F31A2-32251	WASHER	2	
11	F31A2-02221	NUT	2	
12	S2000-00010	WASHER	2	
13	F31A2-12121	RUBBER	2	
14	N31PS2-12001	HOSE	1	
15	N31PS2-12011-1	HOSE	1	
16	S4911-00040	CLIP	4	
17	S4911-00045	CLIP	1	
18	S4911-00050	CLIP	1	
20	F31A2-12111a	TANK,RESERVE	1	
21	N31A2-12141	BRACKET	1	
22	F31A2-48611	SCREW	2	
23	S4911-00014	CLIP	1	
24	N31PS2-12011-2	HOSE	1	
25	N31PS2-12011-3	HOSE	1	
26	N31PS2-12041	PIPE	1	
27	S1106-08025	BOLT	1	
28	S2010-00008	WASHER	1	
29	S2000-00008	WASHER	1	

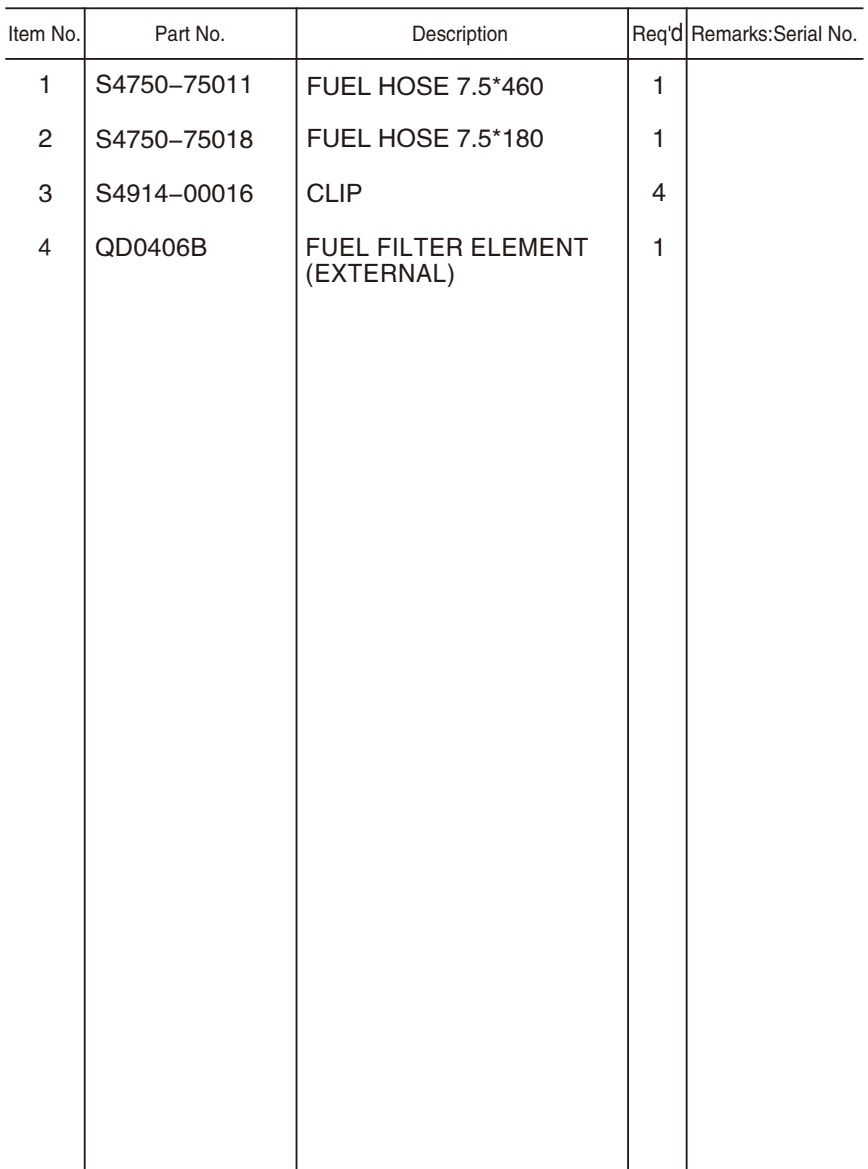
Fig.5

Fig.5 FUEL SYSTEM (C240)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	S2000-00008	WASHER	4	
2	N31C2-2211d	BRACKET	1	
3	S4750-75049	HOSE,FUEL 7.5*490	1	
4	S4750-75046	HOSE,FUEL 7.5*460	1	
5	S4750-65040	HOSE,FUEL 6.5*400	1	
A1	894367-2923	OIL-WATER SEPARATOR INC.6-12	1	
13	S1106-08016	BOLT	4	
14	S2010-00008	WASHER	4	
15	S4913-11350	STRAP	1	
16	S4914-00016	CLIP	6	
17	N31A2-22101b	PLATE, TOP	1	①⑥
-	N31K2-22101b	PLATE, TOP	1	③⑤
-	N31D2-22101b	PLATE, TOP	1	②④
-	5-N31K2-22101a	PLATE, TOP	1	⑨⑩

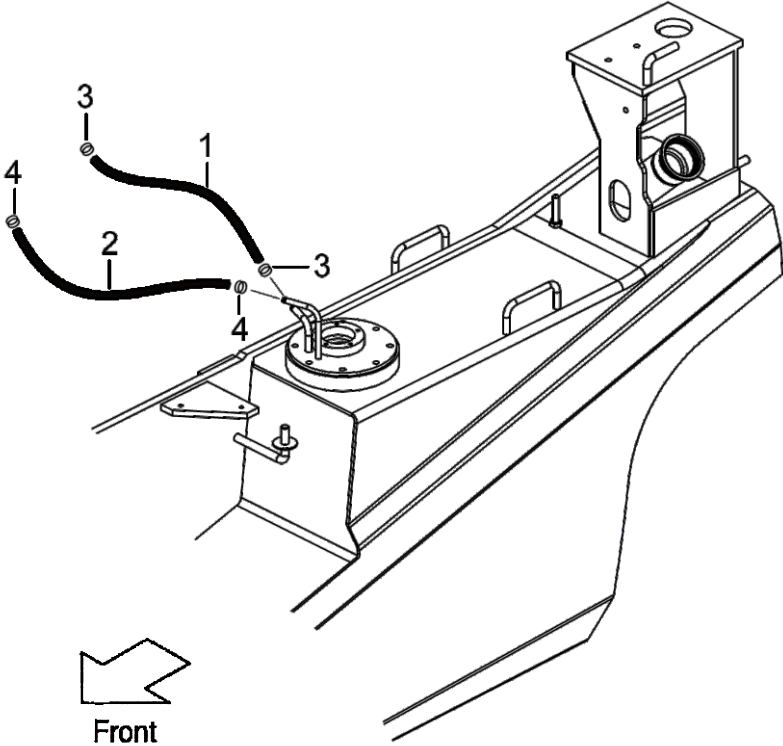
Fig.5



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	S4750-75011	FUEL HOSE 7.5*460	1	
2	S4750-75018	FUEL HOSE 7.5*180	1	
3	S4914-00016	CLIP	4	
4	QD0406B	FUEL FILTER ELEMENT (EXTERNAL)	1	

Fig.5

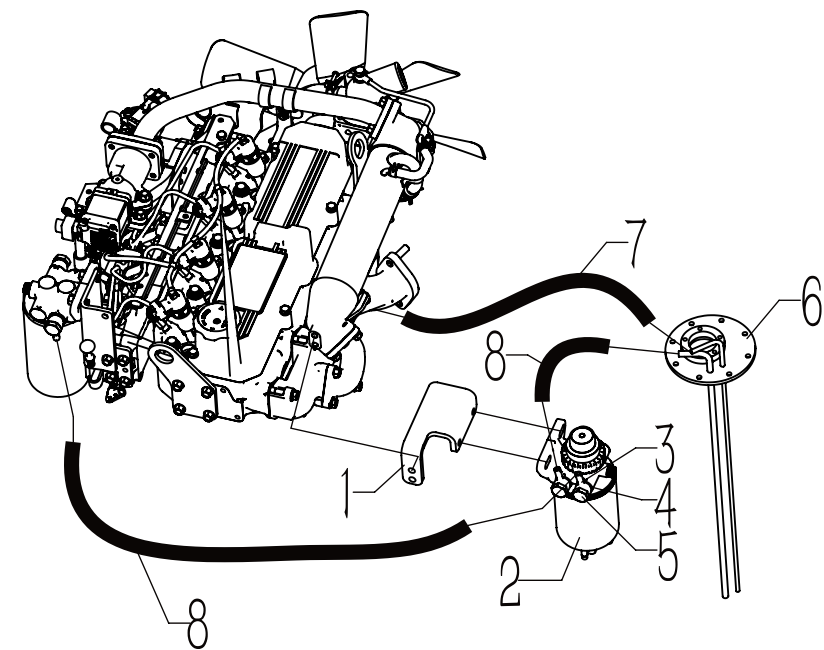
Fig.5 FUEL SYSTEM (490,495,498,4TNE98,S4S)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	QD0406B	FUEL HOSE 6*1500	1	
2	F31A2-22021a	FUEL HOSE 7.5*1500	1	
3	S4914-00020	CLIP	2	
4	S4914-00016	CLIP	2	

Fig.5

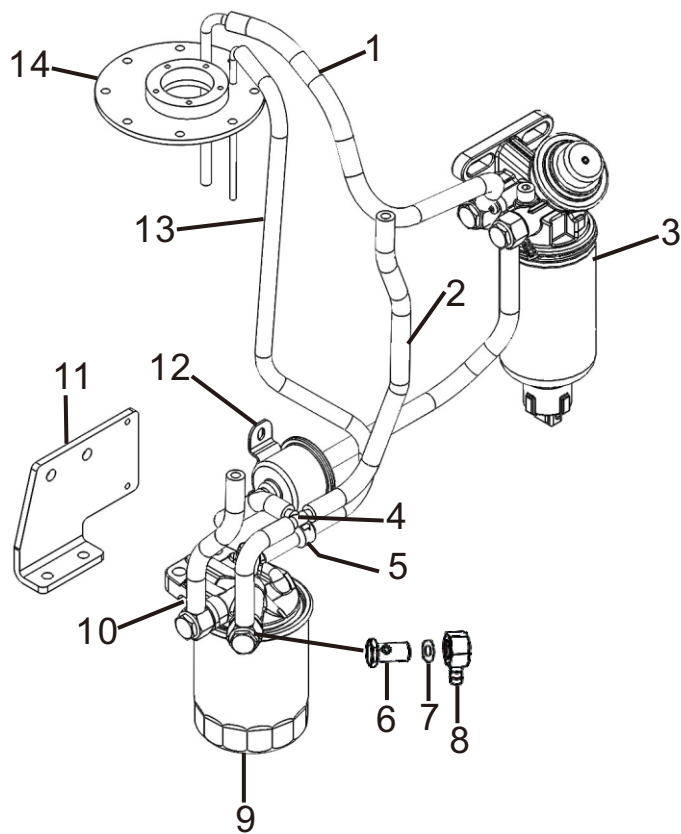
Fig.5 FUEL SYSTEM (4EG)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	N31E2-22111	BRACKET	1	
2	32K62-00030	OIL WATER SEPARATOR	1	
3	MM409-125	NIPPLE	2	
4	05946-01401	RUBBER	2	
5	MH037-087	BOLT	2	
6	N31D2-22101b	PLATE	1	
7	N31E6-22150	HOSE $\Phi 8 \times 1500$	1	
8	N31E6-22130	HOSE $\Phi 8 \times 1300$	1	

Fig.5

Fig.5 FUEL SYSTEM (V2403-CR)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	5-N31K2-22071	HOSE Φ 7.5X380	1	
2	5-N31K2-22051	HOSE Φ 7.5X300	1	
3	1E789-43351	OIL-WATER SEPARATOR	1	
4	3N600-42171	THREE-WAY	1	
5	1C010-42461	CHECK VALVE	1	
6	16541-95791	NIPPLE	4	
7	17105-33682	WASHER	8	
8	15401-95693	NIPPLE	4	
9	1J331-43012	DIESEL FILTRATION	1	
10	5-N31K2-22081	HOSE Φ 7.5X150	3	
11	5-N31K2-22121	BRACRET	1	
12	1G938-52034	OIL PUMP	1	
13	09661-41200	HOSE	1	
14	5-N31K2-22101a	PLATE	1	

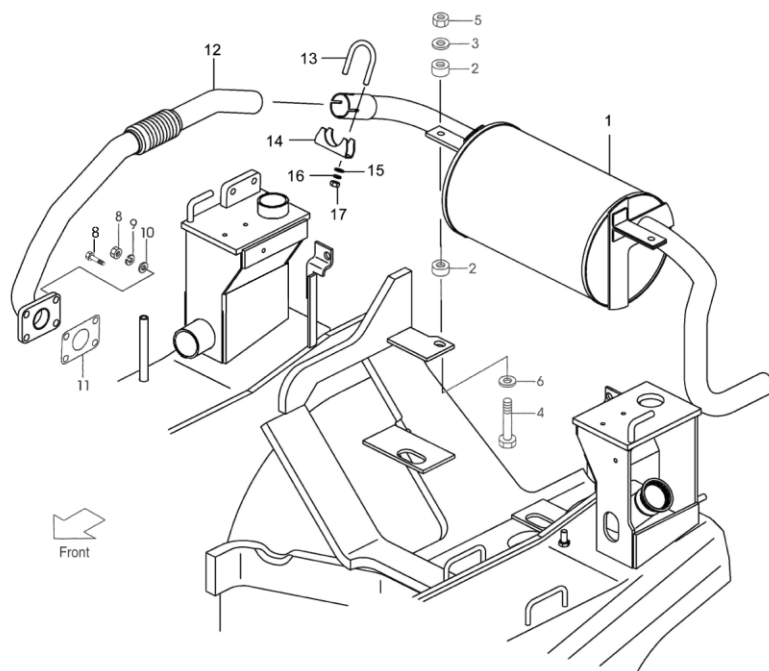
This diagram illustrates the assembly of the extruder assembly. The components are numbered 1 through 8:

- 1: Extruder assembly (green)
- 2: Extruder assembly (green)
- 3: Extruder assembly (green)
- 4: Extruder assembly (green)
- 5: Extruder assembly (green)
- 6: Extruder assembly (green)
- 7: Extruder assembly (green)
- 8: Extruder assembly (green)

Fig.5				
Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	N31KW2-22101	BRACRET	1	
2	N31KW2-22041	HOSE Φ 7.8X120	1	
3	1E789-43351	FILTRATION	1	
4	N31KW2-22031	HOSE Φ 7.8X250	1	
5	5-N31K2-22101a	PLATE	1	
6	N31KW2-22011	HOSE Φ 7.8X500	2	
7	N31KW2-22021	HOSE Φ 7.8X480	1	
8	EG522-5202-1	PUMP	1	

Fig.6

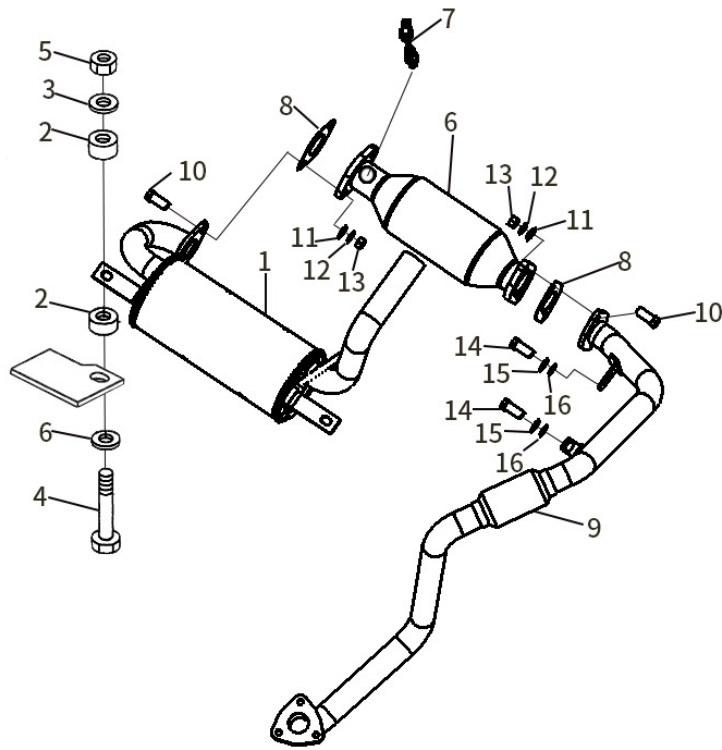
Fig.6 EXHAUST SYSTEM



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	N21A2-31011a	MVFFLER ASS'Y, 2t,2.5t	1	①③④⑤
-	N31A2-31011a	MVFFLER ASS'Y, 3t,3.5t	1	①③④⑤
-	N40A2-31011a	MVFFLER ASS'Y, 4t	1	①③④⑤
-	N21A2-31001a	MVFFLER ASS'Y,2t,2.5t	1	②⑥
-	N31A2-31001a	MVFFLER ASS'Y,3t,3.5t	1	②⑥
-	N40A2-31001a	MVFFLER ASS'Y,4t	1	②⑥
2	F31A2-32241	RUBBER	4	
3	F31A2-32251	WASHER	2	
4	F31A2-32551	BOLT	2	
5	F31A2-32561	NUT	2	
6	F31A2-32251	WASHER	2	
8	S1400-20010	NUT	4	
9	S2010-00010	WASHER	4	
10	S0200-00010	WASHER	4	
11	F31C2-32011	GASKET C240	1	
12	N31C2-3002a	PIPE C240	1	
-	N31Y2-3002a	PIPE 4TNE98	1	
-	N31K2-3002c	PIPE K21,K25	1	LOW FAN
-	T18116-10011	PIPE K21,K25	1	HIGH FAN/LPG
-	N31S2-3002a	PIPE S4S	1	
-	N31W2-3002c	PIPE 490,495,498	1	
-	T19012-3002	PIPE S4S	1	FLEXIBLE
-	T19012-10021	PIPE K21,K25	1	FLEXIBLE
-	T23027-10031	PIPE C240	1	FLEXIBLE
-	T25051-30021	PIPE 4TNE98	1	FLEXIBLE
A13	F31A2-33111	CLIP INC,13~17	1	

Fig.6

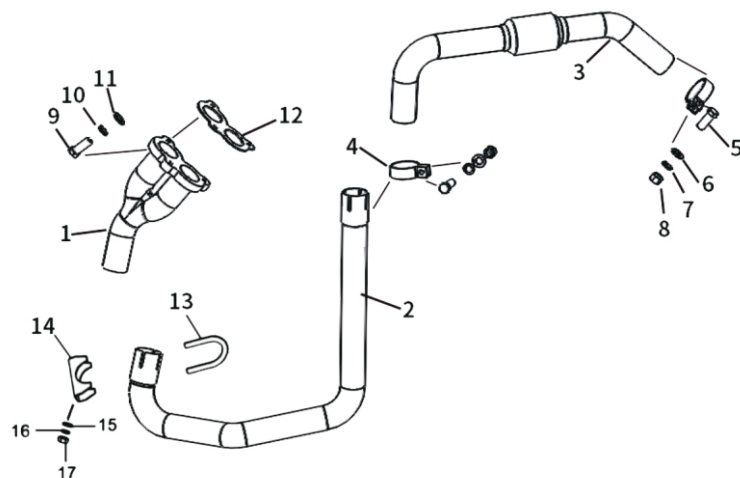
Fig.6 EXHAUST SYSTEM (PSI)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	N31PS2-31001	MUFFLER	1	
2	F31A2-32241	RUBBER	4	
3	F31A2-32251	WASHER	2	
4	F31A2-32551	BOLT	2	
5	F31A2-32561	NUT	2	
6	38901264	THREE-WAY CATALYST	1	
7	32501267	OXYGEN	1	
8	N31PS2-30041	PACKING	2	
9	N31PS2-30021	HOSE	1	
-	N41PS2-30021	HOSE	1	
10	S1106-12035	BOLT	4	
11	S2010-00012	WASHER	4	
12	S2000-00012	WASHER	4	
13	S1400-10012	NUT	4	
14	S1106-08025	BOLT	2	
15	S2010-00008	WASHER	2	
16	S2000-00008	WASHER	2	
17	38901264	THREE-WAY CATALYSIS	1	

Fig.6

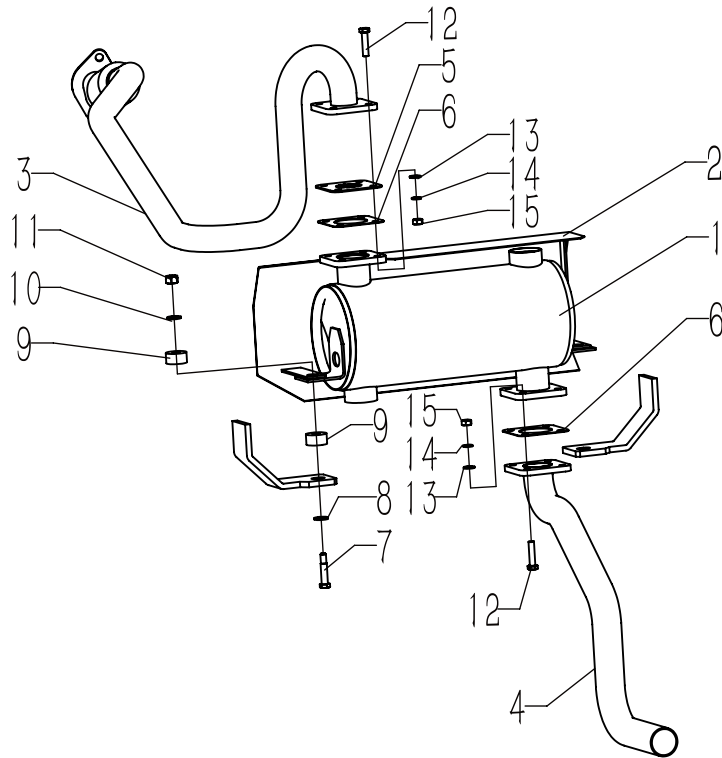
Fig.6 EXHAUST SYSTEM (491)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	F31Q2-32001a	EXHAUST PIPE	1	
2	N31Q2-32012a	EXHAUST PIPE	1	
3	N31Q2-32022	EXHAUST PIPE	1	
4	T17102-10051	CLIP	1	
5	S1116-08035	BOLT	2	
6	S2010-00008	WASHER	2	
7	S2000-00008	WASHER	2	
8	S1402-10008	NUT	2	
9	S1116-10035	BOLT	3	
10	S2010-00010	WASHER	3	
11	S2000-00010	WASHER	3	
12	N15Q2-32051	GASKET FOR EXHAUST PIPE	1	
13	F31A2-33011	CLIP ASS'Y(INC.13-17)	1	

Fig.6

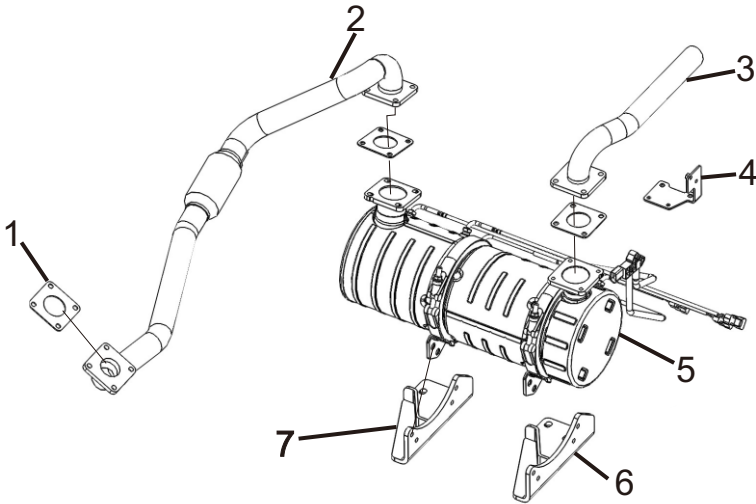
Fig.6 EXHAUST SYSTEM (4EG)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	32K34-12050	DOC	1	
2	N31E2-30111	PLATE	1	
3	N31E2-30021a	EXHAUST PIPE	1	2-3.5T
-	N41E2-30021	EXHAUST PIPE	1	4T
4	N21E2-3004	EXHAUST PIPE C	1	2-2.5T
-	N31E2-3004	EXHAUST PIPE C-1	1	3-4T
5	32K34-05900	WASHER	2	
6	N31E2-3010	PLATE	1	
7	F31A2-32551	BOLT	1	
8	S0200-00010	WASHER	1	
9	F31A2-32241	RUBBER	2	
10	F31A2-32251	WASHER	1	
11	F31A2-32561	NUT	2	
12	S1106-08035	BOLT M8*35	8	
13	S2000-00008	WASHER	8	
14	S2010-00008	WASHER	8	
15	S1400-00008	NUT	8	

Fig.6

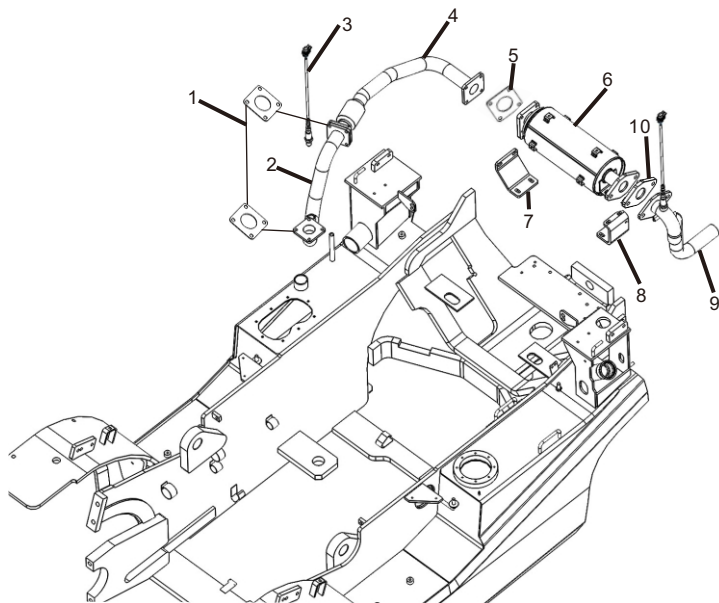
Fig.6 EXHAUST SYSTEM (V2403 –CR)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	5-N31K2-32101	RUBBER	3	
2	5-N31K2-32002a	EXHAUST PIPE	1	
3	5-N31K2-30021b	EXHAUST PIPE	1	
4	5-N31K2-42501a	BRACKET	1	
5	1E750-18052	DPF	1	
6	5-N31K2-32061	DPF BRACKET,LH	1	
7	5-N31K2-32051	DPF BRACKET,RH	1	

Fig.6

Fig.6 EXHAUST SYSTEM (WG2503)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	EG543-1223-1	WASHER	2	
2	N31KW2-32001a	EXHAUST PIPE A	1	
3	EG523-1224-1	OXYGEN SENSOR	2	
4	N31KW2-32011	EXHAUST PIPE B	1	2-3.5T
-	N41KW2-32011	EXHAUST PIPE B	1	4T
5	EG522-1237-1	WASHER	1	
6	EG541-1211-1	SILENCER	1	
7	N31KW2-34011	BRACKET,RH	1	
8	N31KW2-34021	BRACKET,LH	1	
9	N21KW2-30021	EXHAUST PIPE	1	2T
-	N31KW2-30021	EXHAUST PIPE	1	3-4T
10	EG523-1238-1	WASHER	2	

Fig.7 STEERING WHEEL UNIT

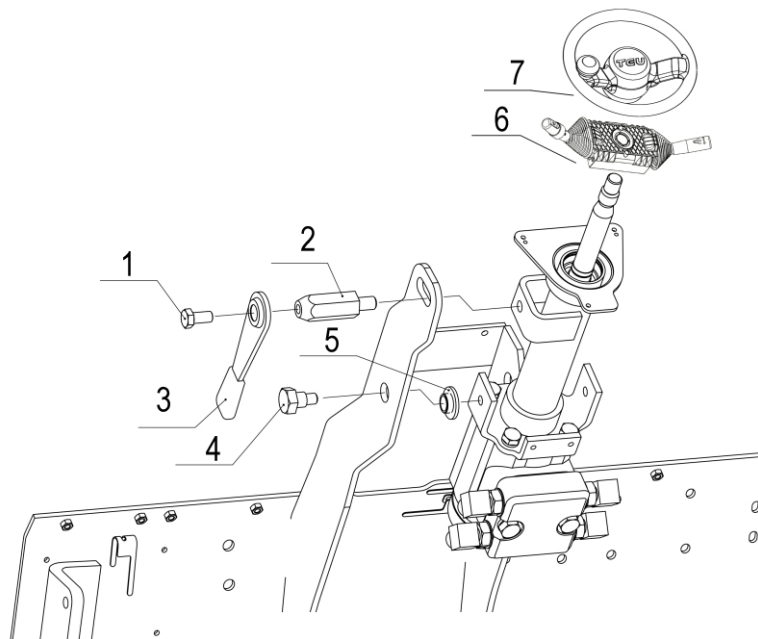
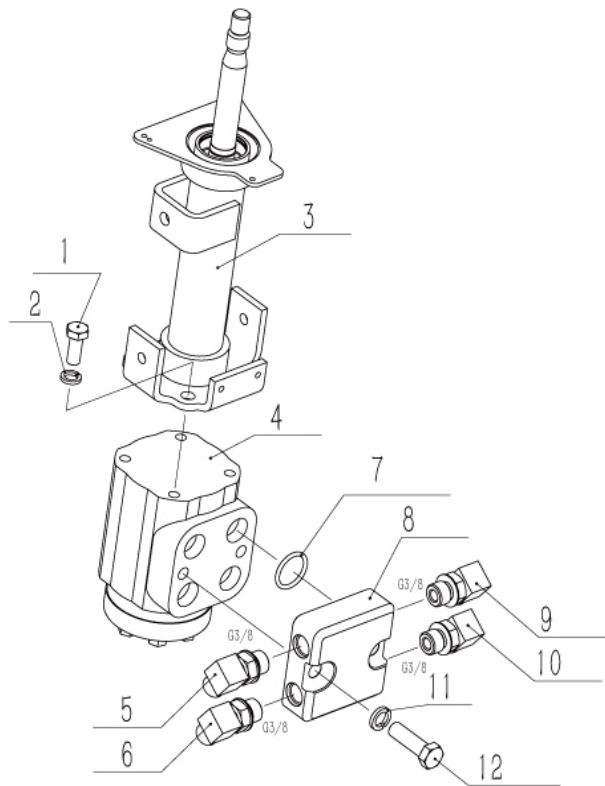


Fig.7

Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	239A4-12441	BOLT	1	
2	N31A4-12441	LEVER	1	
3	239A4-12411	LEVER	1	
4	216G4-12111	BOLT	1	
5	216G4-12101	BUSHING	1	
6	209K2-40501	SWITCH-ASSY,COMBI	1	
7	249M4-10202	WHEEL	1	

Fig.8

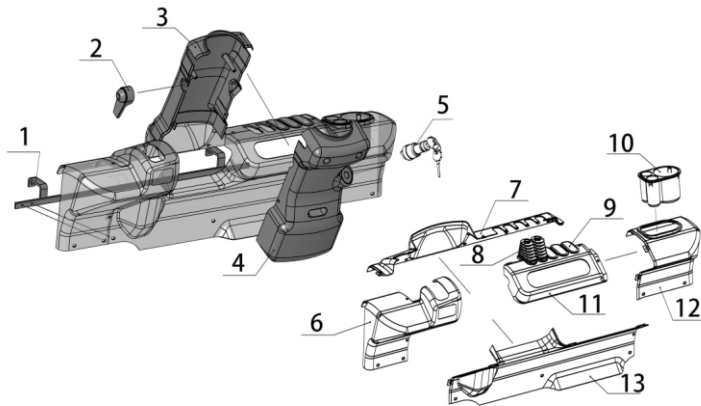
Fig.8 ORBITROL



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	38016-00023	BOLT	1	
2	S2010-00010	WASHER	1	
3	22N54-10251a	STEERING COLUMN	1	
4	F31A4-10502	ORBITROL	1	
5	234H7-60351	JOINT FOR OIL RETURNING	1	
6	F31A7-60331	JOINT FOR OIL IN	1	
7	NO PART NO.	O-RING	4	
8	N31A4-10501	8-WAY COVER	1	
9	F31A7-60331	JOINT, L	1	
10	F31A7-60331	JOINT, R	1	
11	S2010-00012	WASHER	2	
12	S1170-12035	BOLT	2	

Fig.9

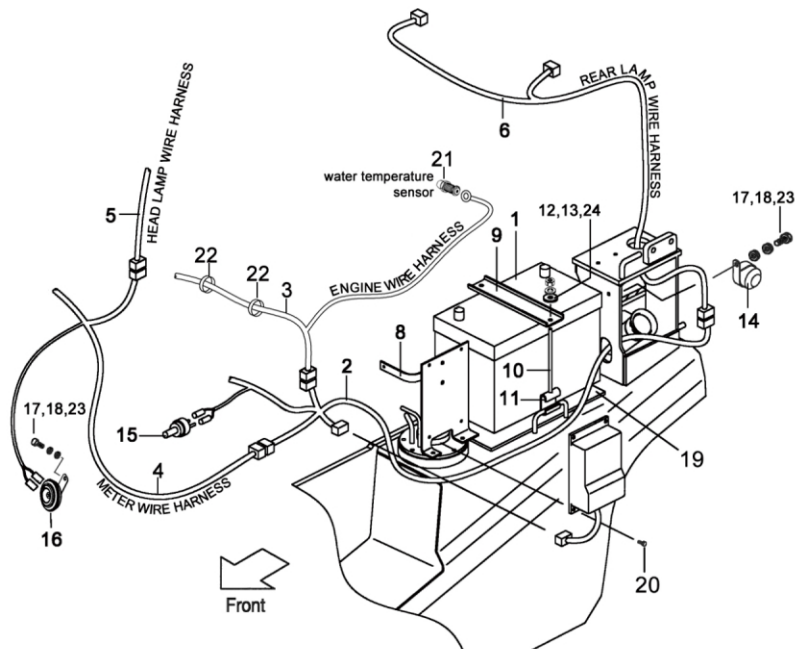
Fig.9 COVER & KEY



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	N31A6-42861a	LONG BRACKET	1	
2	22N54-12201	LEVER	1	
3	N31A4-12321a	COVER FOR STEERING COLUMN,FRONT	1	
4	N31A4-12311	COVER FOR STEERING COLUMN, REAR	1	
5	N31C2-42611	KEY S/W ASSY	1	
6	N31A6-42721	METER RACK COVER, LEFT SIDE	1	
7	N31A6-42731	METER RACK COVER, FRONT	1	
8	22N57-42151	RUBBER FOR LEVER	2	
9	N31A7-42161	SMALL CAP	3	
10	N31A6-42771	STORAGE BOX	1	
11	N31A6-42741	COVER FOR METER RACK	1	
12	N31A6-42711	METER RACK COVER, RIGHT SIDE	1	
13	N31A6-42751	METER RACK COVER, LOWER	1	

Fig.10

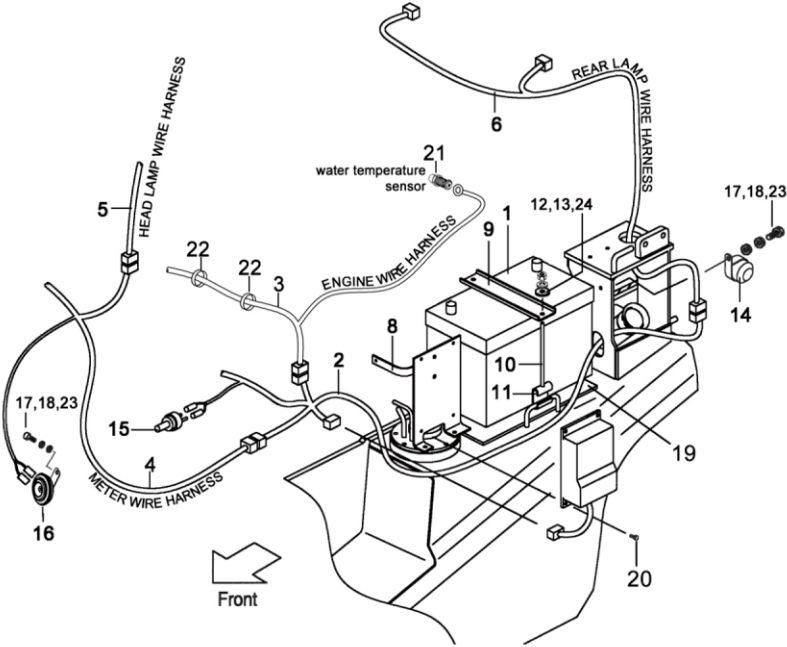
Fig.10 ELECTRIC PARTS



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	F31H2-41011	BATTERY	1	③⑤⑩
-	F31A2-41011	BATTERY	1	①②④⑥
-	6-QW-93	BATTERY	1	⑨
2	N31W2-4242-f	WIRE-HARNESS,FRAME	1	②
-	N31Q2-4242-f	WIRE-HARNESS,FRAME	1	③
-	T2016-65021	WIRE-HARNESS,FRAME	1	④
-	N31PS2-42511b	WIRE-HARNESS,FRAME	1	⑦
-	N31E2-42211a	WIRE-HARNESS,FRAME	1	⑧
3	N31C2-42601	WIRE-HARNESS,ENGINE	1	①waterproof
-	N31W2-4241-f	WIRE-HARNESS,ENGINE	1	②
-	N31Q2-4241-f	WIRE-HARNESS,ENGINE	1	③
-	T19078-10011	WIRE-HARNESS,ENGINE	1	④
-	N31K2-42601	WIRE-HARNESS,ENGINE	1	⑤waterproof
-	N31S2-42601	WIRE-HARNESS,ENGINE	1	⑥waterproof
4	N31W2-42301-f	WIRE-HARNESS,METER	1	②
-	N31Q2-42301-f	WIRE-HARNESS,METER	1	③
-	T1802-10011a	WIRE-HARNESS,METER	1	④
-	N31PS2-42501a	WIRE-HARNESS,METER	1	⑦
-	N31E2-42201a	WIRE-HARNESS,METER	1	⑧
-	5-N31K2-42601a	WIRE-HARNESS,METER	1	⑨
-	5-N31KW2-42601	WIRE-HARNESS,METER	1	⑩
5	F31A2-42321	WIRE-HARNESS, F,PIPE	2	
6	F31A2-42311	WIRE-HARNESS, R,PIPE	1	
8	N31A2-4200	BRACKET	1	
9	N31A2-44021	PLATE	1	
10	N31A2-42051	BOLT, ANCHOR	2	
11	N31A2-42101	HANGER	2	
12	S1420-00006	NUT	2	
13	F31A2-42061	WASHER	2	

Fig.10

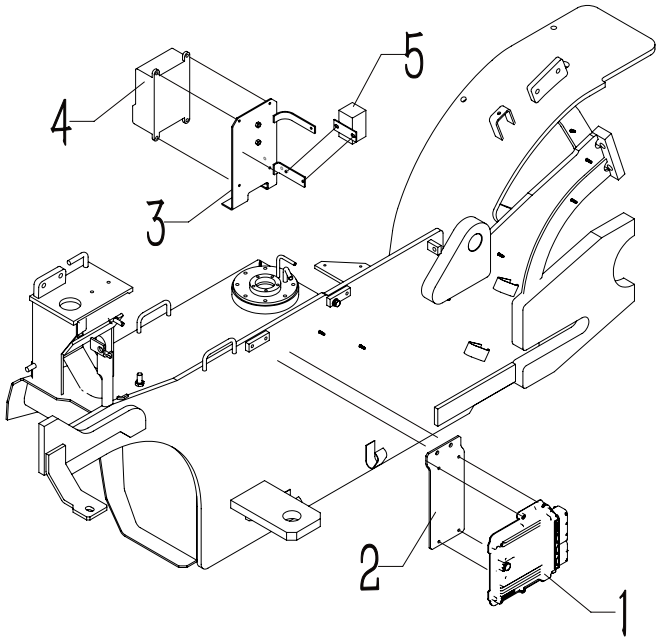
Fig.10 ELECTRIC PARTS



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
14	F31A2-42301	BUZZER, BACK	1	
15	F31A2-42071	SWITCH, STOP-LAMP	1	
16	F31A2-43651	HORN	1	
17	S1106-08016	BOLT	2	
18	S2000-00008	WASHER	2	
19	N31A2-42031	RUBBER	1	
20	F31A2-42621	SCREW	4	

Fig.10

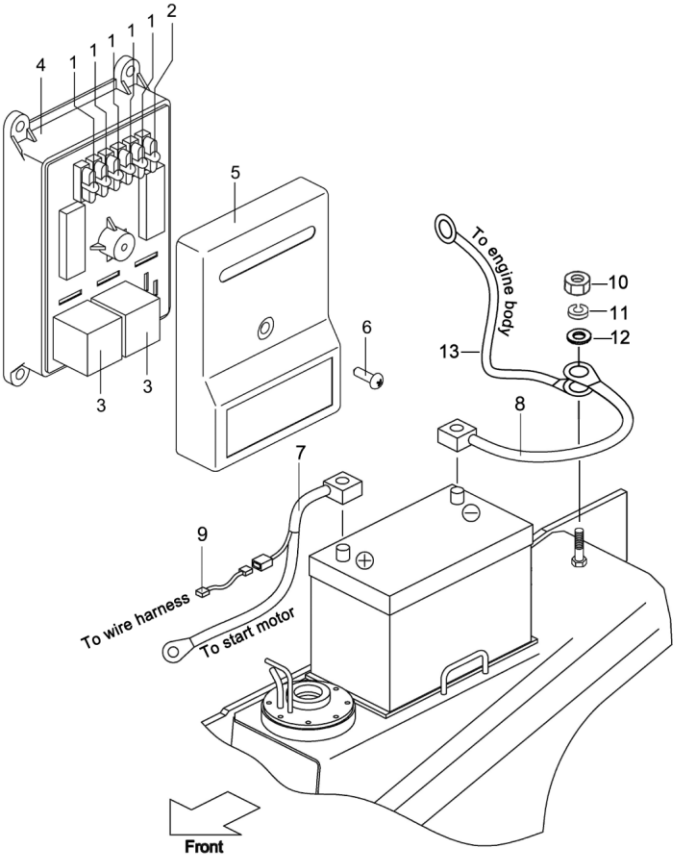
Fig.10 ELECTRIC PARTS (4EG)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	16E10-00100	ECU	1	
-	1E231-61551	ECU	1	⑨
2	N31E2-42101	ECU BRACKET	1	
-	5-N31K2-42101	ECU BRACKET	1	⑨
3	N31E2-4200	ELECTRIC BRACKET	1	
4	N31E2-42131	CONTROL BOX	1	
-	5-N31K2-42151	CONTROL BOX	1	⑨
-	N31C2-42161	CONTROL BOX	1	⑩
5	32A66-19101	RELAYS	1	

Fig.11

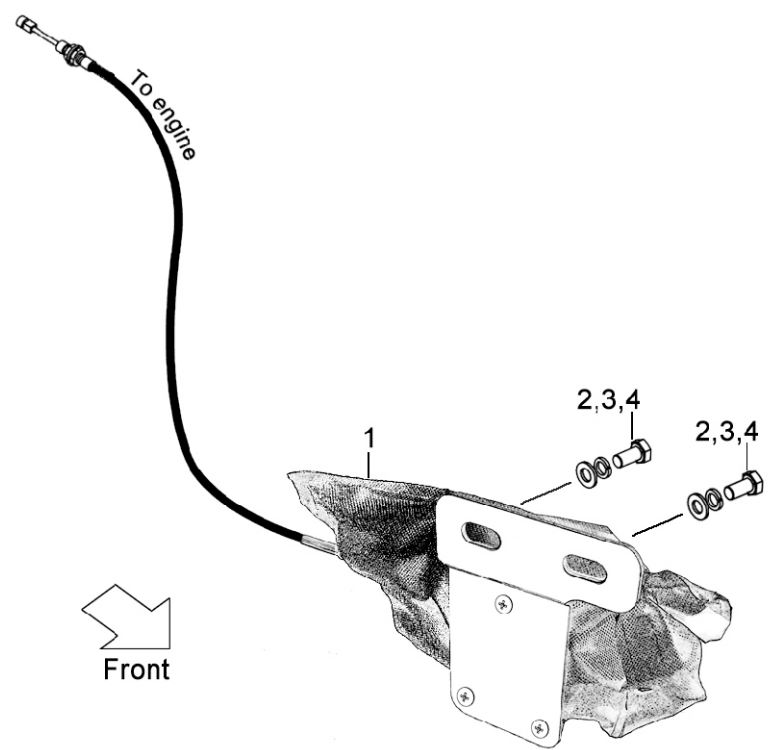
Fig.11 ELECTRIC BOX & CABLE



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A1	N31C2-42131	ELECTRIC BOX(Inc.1~6)	1	①④⑤
-	N31A2-42131	ELECTRIC BOX(Inc.1~6)	1	②
-	N31D2-42131	ELECTRIC BOX(Inc.1~6)	1	③
-	N31K2-42131	ELECTRIC BOX(Inc.1~6)	1	⑥
-	N31C2-42161	ELECTRIC BOX(Inc.1~6)	1	⑦
-	N31E2-42131	ELECTRIC BOX(Inc.1~6)	1	⑧
7	F31C2-42011	CABLE, BATTERY(+)	1	①④⑤⑥⑦⑧
-	F31A2-42011	CABLE, BATTERY(+)	1	②③
-	5-N31K2-42011	CABLE, BATTERY(+)	1	⑨⑩
8	F41A2-42021a	CABLE, BATTERY(-)	1	
-	5-N31K2-42021	CABLE, BATTERY(-)	1	⑨⑩
9	F31A2-42091	FUSE	1	①②③④⑤⑦⑧⑨⑩
-	F31A2-42092	FUSE	1	⑥
10	S1401-10010	NUT	1	
11	S2010-00010	WASHER	1	
12	S2000-00010	WASHER	1	
13	T1614-10061	ENGINE WIRING	1	

Fig.12

Fig.12 FUEL CUTTER (490,495,498)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	F31A2-42601	FUEL CUTTER	2	
2	S1106-08016	BOLT	2	
3	S2000-00008	WAHSER	2	
4	S2010-00008	WAHSER	2	

Fig.13 LIGHT UNIT

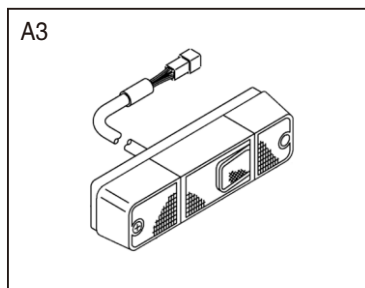
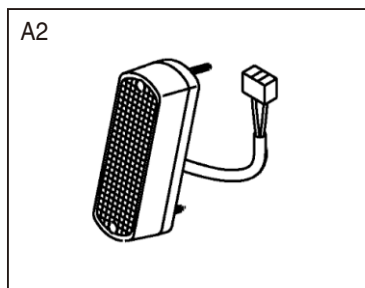
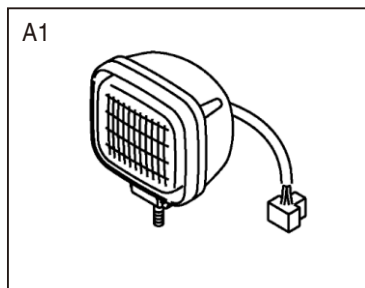
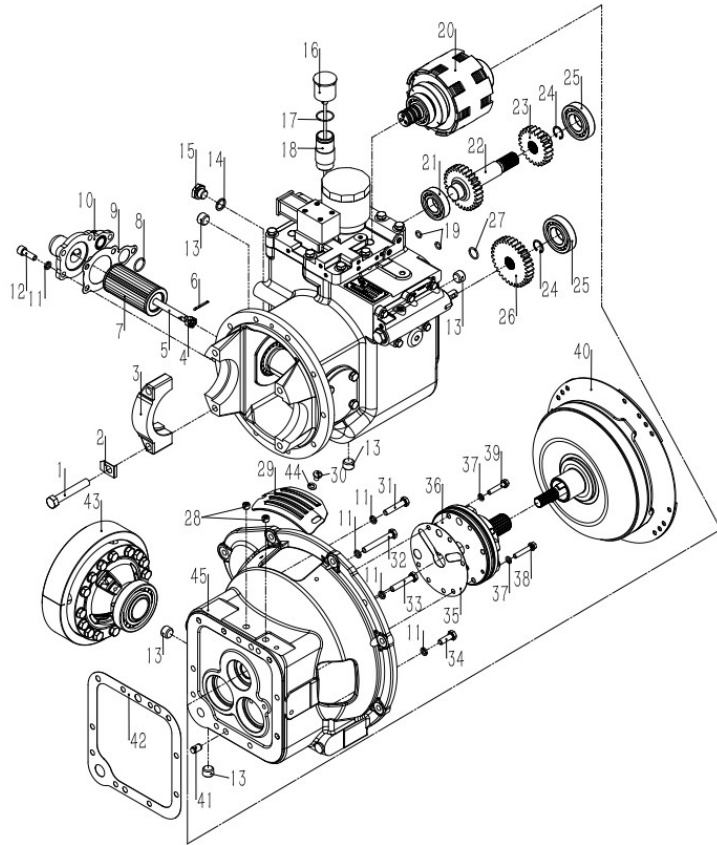


Fig.13

Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A1	F31A2-40601	HEADLIGHT 12V INC.1~14	2	
-	D08HLQZD-TEU	LED HEADLIGHT 12V INC.1~14	2	LED
A2	F31A2-40701	FRONT COMBINATION LAMP 12V INC.15~19	2	
-	T1348-10041	LED FRONT COMBINATION LAMP 12V INC.15~19	2	LED
A3	F31A2-40201	REAR COMBINATION LAMP 12V INC.22~31	2	
-	T1348-10051	LED REAR COMBINATION LAMP 12V INC.22~31	2	LED

Fig.14

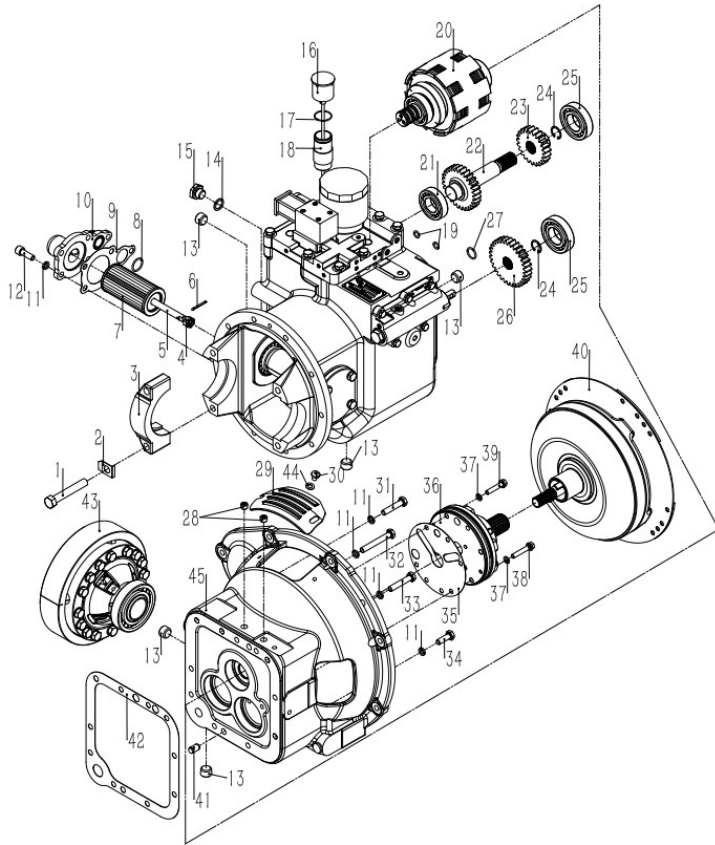
Fig.14 DRIVE UNIT



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	YQX30-0101	BOLT	4	
2	YQX25-0004	LOCK PLATE	4	
3	YQX25-0101	HOUSING	2	
4	GB6181-86 M12	NUT M12	1	
5	YQX30AS-0502	SCREW	1	
6	GB/T91-2000 3x30	PIN 3X30	1	
7	F31A2-52561	STRAINER	1	
8	GB1235-1976 28x2.4	O-RING	1	
9	YQX30AS-0503	GASKET	1	
10	YQX30AS-0501	FILTER BASE	1	
11	GB93-87 10-D	WASHER	14	
12	GB70-85 M10 x 30	SCREW	5	
13	JB/ZQ4446-06 R1/2	BOLT	5	
14	Q20-03/18	GASKET (COPPER)	1	
15	JDS30-0046	BOLT	1	
16	YQX30A-0400	CAP	1	
17	GB/T3452.1-2005 30x1.8	O-RING	1	
18	YQX30A-0007	PIPE	1	
19	GB1235-1976 15x2.4	O-RING	2	
20	YQX30-1000A	CLUTCH ASSEMBLY	1	(2-3t)
-	YQX38-1000	CLUTCH ASSEMBLY	1	(3.5-4t)
21	GB276-94	BEARING 6206	1	
22	YQX38-0015	IDLER SHAFT	1	
23	YQX38-0013	IDLER GEAR	1	
24	GB/T893-2017 24	SNAP RING	2	
25	GB276-94	BEARING 6207	2	
26	YQX38-0012	OUTPUT GEAR	1	

Fig.14

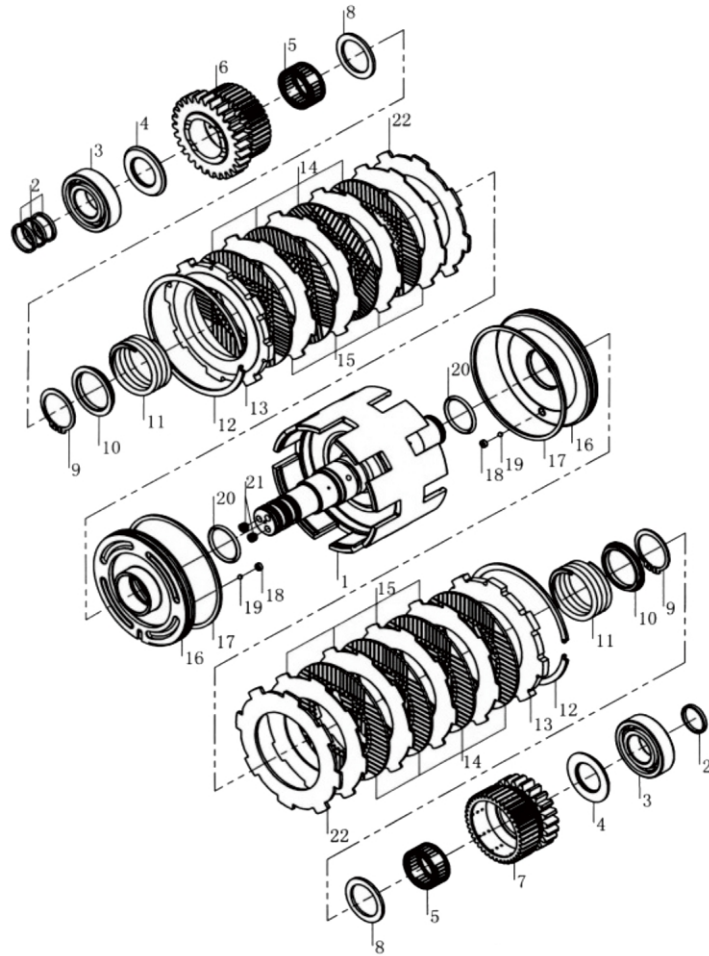
Fig.14 DRIVE UNIT



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
27	GB1235-1976 24x2.4	O-RING	1	
28	JB/ZQ4446-06 1/4ZG	BOLT	2	
29	YQX30D-0202	COVER	1	
30	Gb818 M8x12	BOLT	2	
31	GB/T5783-2016 M10 x 50	BOLT	1	
32	GB/T5783-2016 M10 x 75	BOLT	1	
33	GB/T5783-2016 M10 x 55	BOLT	3	
34	GB/T5783-2016 M10 x 30	BOLT	4	
35	YQX30-0010	GASKET	1	
36	YQX30-3000	CHARGING PUMP ASSEMBLY	1	
37	Q20-03/8	GASKET (COPPER)	6	
38	YQX30-0031	BOLT M8 x 45	4	
39	YQX30-0030	BOLT M8 x 40	2	
40	YQX30-6000	TORQUE-CONVERTER ASS'Y	1	② (2-3t)
-	YQX30H-6000	TORQUE-CONVERTER ASS'Y	1	①③④⑤⑥⑦⑧(2-3t)
-	YQX38-6000	TORQUE-CONVERTER ASS'Y	1	② (3.5-4t)
-	YQX38H-6000	TORQUE-CONVERTER ASS'Y	1	①③④⑤⑥⑦⑧(3.5-4t)
41	GB119-1986 B12x20	PIN	2	
42	YQX30AS-0001	GASKET	1	
43	YQX25-1-2000	DIFFERENTIAL ASSEMBLY	1	
44	GB/T97.1 8	WASHER	2	
45	YQX30H-0201	CASE, TOR-CON	1	①④⑤⑥⑦⑧
-	YQX30-0201	CASE, TOR-CON	1	②
-	YQX30W-0201	CASE, TOR-CON	1	③

Fig.15

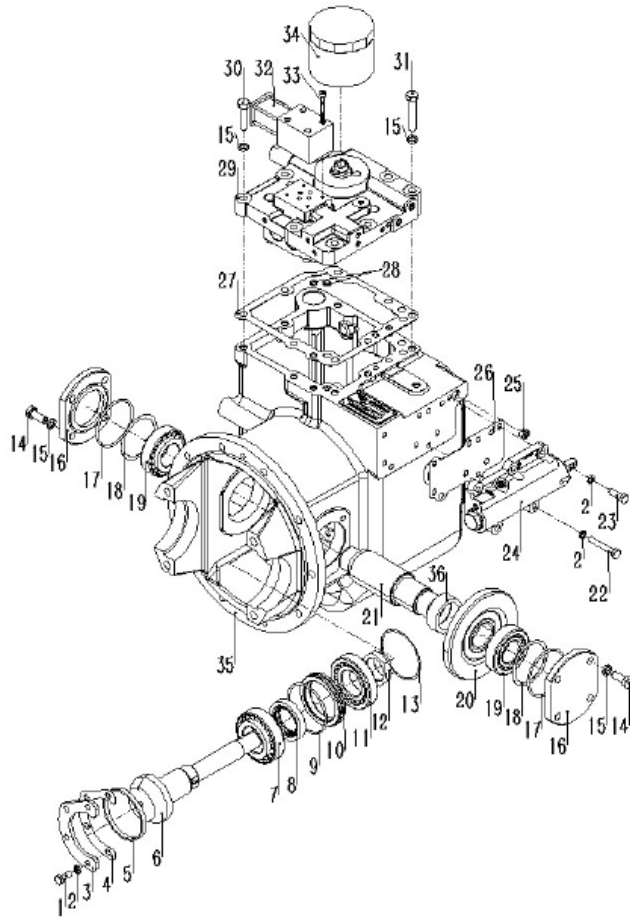
Fig.15 HYDRAULIC CLUTCH



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	YQX30-1100A	INPUT SHAFT ASSEMBLY	1	
2	YQX30-1006	SEALING RING (A)	4	
3	GB276-94	BEARING 6207	2	
4	YQX30-1007	THRUST RING (B)	2	
5	GB276-94	K35X42X20 NEEDLE BEARING	2	
6	YQX38-1005	REVERSE GEAR	1	(2-3t)
-	YQX38-1005A	REVERSE GEAR	1	(3.5-4t)
7	YQX38-1003	FORWARD GEAR	1	(2-3t)
-	YQX38-1003A	FORWARD GEAR	1	(3.5-4t)
8	YQX30-1008	THRUST RING (A)	2	
9	GB/T894-2017 40	SNAP RING 40	2	
10	YQX30-1009	SPRING SEAT	2	
11	YQX30-1004	RETURN SPRING	2	
12	YQX30-1014	SNAP RING	2	
13	YQX30-1001	PLATE	2	
14	YQX30-1013B	FRICTION PLATE	8	(2-3t)
-	YQX30-1013B	FRICTION PLATE	10	(3.5-4t)
15	YQX30-1012A	DIAPHRAGM	8	(2-3t)
-	YQX38-1012	DIAPHRAGM	10	(3.5-4t)
16	YQX30-1002B	PISTON	2	
17	YQX30-1011	SEAL RING (B)	2	
18	YQX30-1010	PLUG	2	
19	Gb308 3.175	BALL	2	
20	GB1235-1976 40x3.5	O-RING	2	
21	Gb78 M8x10	SCREW	2	
22	YQX30-1016	BUTTERFLY PLATE	2	(2-3t)
-	YQX38-1016	BUTTERFLY PLATE	2	(3.5-4t)

Fig.16

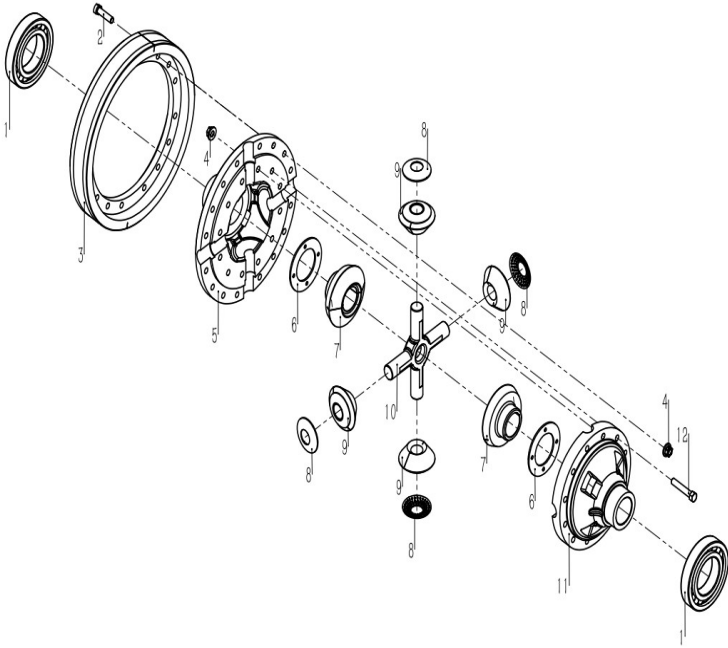
Fig.16 DRIVE UNIT II



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	GB/T5783-2016 M8 × 20	GRADE 8.8 HEXAGON HEAD BOLTS	4	
2	GB93-87 8	ELASTIC GASKET	9	
3	YQX30-0004	SUPPORTING PLATE	1	
4	YQX30-0002	GASKET	?	
5	YQX30-0003	SHAFT RING	1	
6	YQX25-0001	OUTPUT SHAFT	1	
7	GB276-94	TAPERED BEARING 32208	1	
8	YQX30-0005	OUTPUT SHAFT OIL SEAL	1	
9	GB1235-1976 80x3.1	O-RINGS	1	
10	YQX30-0001	OIL SEAL CAGE	1	
11	GB276-94	TAPERED BEARING 30208	1	
12	YQX30-0014	LOCK NUT	1	
13	YQX30-0016	GASKET	?	
14	GB/T5783-2016 M10 × 25	GRADE 8.8 HEXAGON HEAD BOLTS	8	
15	GB93-87 10-D	ELASTIC GASKET 10	16	
16	YQX30-0021	BEARING CAPS	2	
17	GB1235-1976 75x3.1	O-RINGS	2	
18	YQX30-0017	GASKET	?	
19	GB276-94	TAPERED BEARING 32207	2	
20	YQX25-0003	SPIRAL BEVEL GEAR	1	
21	YQX25-0002	GEAR SHAFT	1	
22	GB/T5783-2016 M8 × 25	GRADE 8.8 HEXAGON HEAD BOLTS	3	
23	GB/T5783-2016 M8 × 50	GRADE 8.8 HEXAGON HEAD BOLTS	2	
24	YQX30-5000	MICRO-VALVE ASSEMBLY	1	
25	JB/ZQ4446-06 1/4ZG	HEXAGON SOCKET PLUG	1	
26	YQX30-0022	GASKET	1	
27	YQX30-0008	GASKET	1	
28	GB1235-1976 11x1.9	O-RINGS	2	
29	YQX30D-4100	CONTROL VALVE ASSEMBLY	1	
30	GB/T5783-2016 M10 × 40	GRADE 8.8 HEXAGON HEAD BOLTS	6	
31	GB/T5783-2016 M10 × 55	GRADE 8.8 HEXAGON HEAD BOLTS	2	
32	YQX30D-4210A	SOLENOID VALVE	1	
33	GB70-85 M5x50	HEXAGON SOCKET HEAD SCREWS	4	
34	F31A3-82301	OIL FILTER II	1	
35	YQX25AS-0102	SHELL	1	
36	YQX30-0019	BUSHINGS	1	

Fig.17

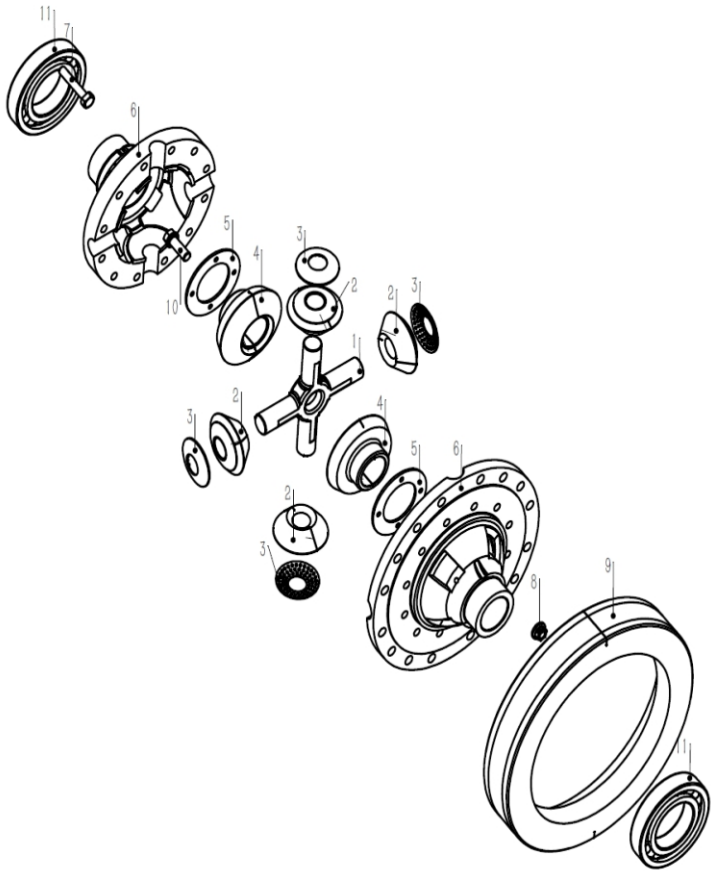
Fig.17 REDUCTION & DIFFERENTIAL



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	GB276-94	BEARING 6211	2	
2	YQX30-2002	BOLT	16	(2-3t)
3	YQX30-2003	GEAR	1	(2-3t)
4	GB/T6177.2	BOLT	28	(2-3t)
5	YQX30-2101	CASE RH	1	(2-3t)
6	YQX30-2007	WASHER	2	
7	YQX30-2009	GEAR	2	
8	YQX30-2004	WASHER	4	
9	YQX30-2006	GEAR, PLANET	4	
10	YQX30-2005/2008	CROSS GEAR SHAFT	1	
11	YQX30-2102	CASE LH	1	(2-3t)
12	YQX30-2104	BOLT	12	

Fig.17

Fig.17 REDUCTION & DIFFERENTIAL



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	YQX30-2005/2008	CROSS GEAR SHAFT	1	
2	YQX30-2006	GEAR, PLANET	4	
3	YQX30-2004	WASHER	4	
4	YQX30-2009	GEAR	2	
5	YQX30-2007	WASHER	2	
6	YQX38-2100	CASE	1	(3.5-4t)
7	YQX30-2104	BOLT	12	
8	GB/T6177.2	NUT	12	(3.5-4t)
9	YQX38-2003	GEAR	1	(3.5-4t)
10	YQX38-2002	BOLT	16	(3.5-4t)
11	GB276-94	BEARING	2	

Fig.18 DRIVE AXLE

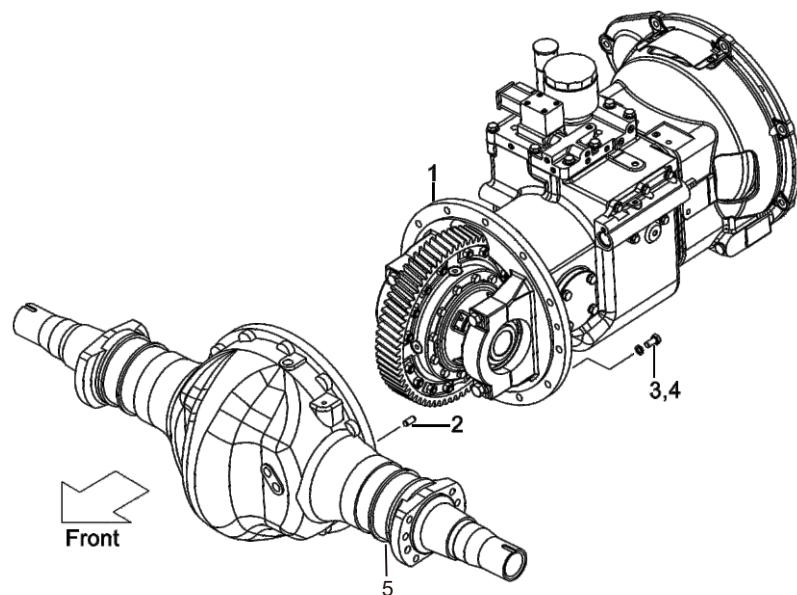
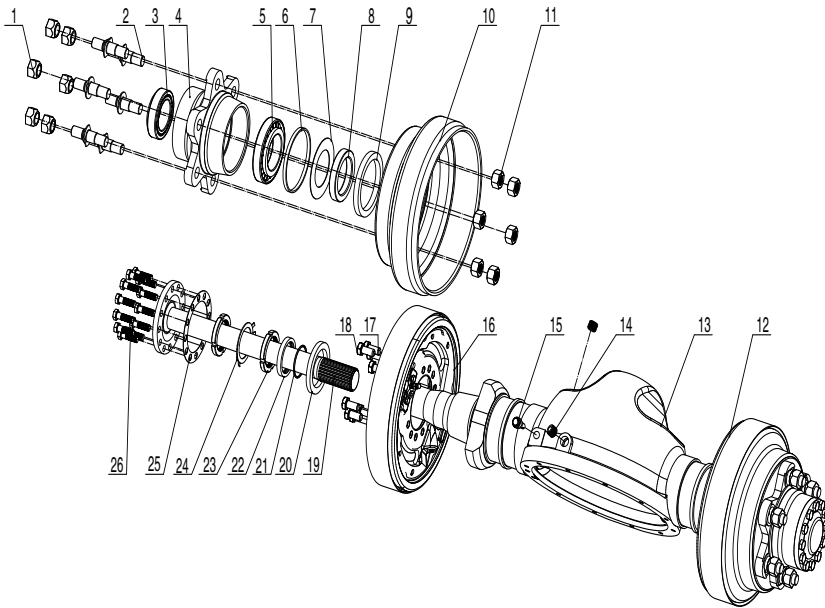


Fig.18

Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	T31A2-50002	DRIVE UNIT	1	② (2-3t)
-	T38A2-50002	DRIVE UNIT	1	② (3.5-4t)
-	F31C2-50002	DRIVE UNIT	1	①④⑤⑥⑦⑧⑨⑩ (2-3t)
-	F38S2-50002	DRIVE UNIT	1	①④⑤⑥⑦⑧⑨⑩ (3.5-4t)
-	F31Q2-50002	DRIVE UNIT	1	③ (2-3t)
-	F38Q2-50002	DRIVE UNIT	1	③ (3.5-4t)
-	T19012-50001	DRIVE UNIT FLEXIBLE	1	(2-3.5t)①④⑤⑥
2	S2212-10020	PIN	1	
3	S1106-12040	BOLT	12	
4	S2010-00012	WASHER	12	
5	AQ-F21A3-00011	DRIVE AXLE	1	(2-2.5t)
-	LD-N21A3-00011	DRIVE AXLE	1	(2-2.5t)
-	AQ-F31A3-00011	DRIVE AXLE	1	(3-3.5t)
-	LD-N31A3-00011	DRIVE AXLE	1	(3-3.5t)
-	AQ-F38A3-00011	DRIVE AXLE	1	(4t)
-	H2TZL-00001A	DRIVE AXLE FLEXIBLE	1	(2-2.5t)①④⑤⑥
-	H2T73-00001A	DRIVE AXLE FLEXIBLE	1	(3-3.5t)①④⑤⑥

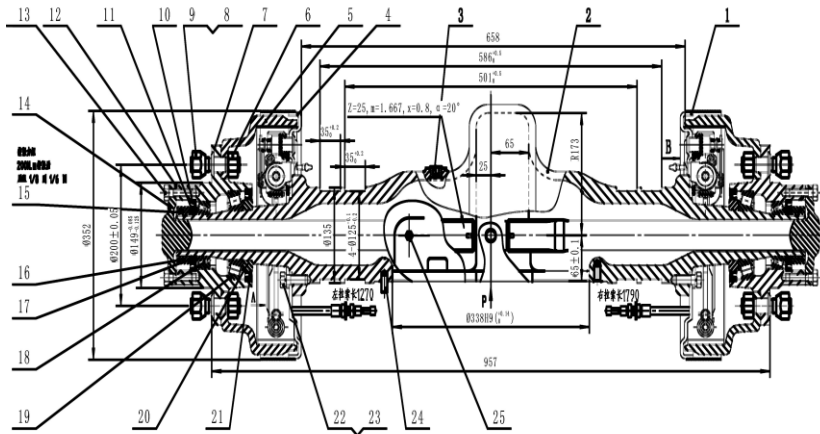
Fig.18

Fig.18 DRIVE AXLE (2-2.5)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A1	AQ-F21A3-00011	AXLE-ASS'Y DRIVING	1	
1	AQ-24354-32311	NUT	12	
2	AQ-24353-72001	NUT	12	
3	AQ-Z-33012	BEARING	2	
4	AQ-A20A3-02011JXX	HUB	2	
5	AQ-Z-30214	BEARING	2	
6	AQ-22493-00020G	WASHER	2	
7	AQ-22493-00030G	SHADE	2	
8	AQ-24453-02121G	SNAP RING	2	
9	AQ-Z6351-01004	OIL SEAL	2	
10	AQ-22673-02031	BRAKE DRUM	2	
11	AQ-B4223-00020	NUT	12	
12	AQ-REF00056R	WHEEL BRAKE ASSY,RH	1	
13	AQ-A22A3-02041A	HOUSING, FRONT AXLE	1	
14	AQ-22193-03001	HOUSING, AXLE	3	
15	AQ-90106-65690	BREATHER PLUG	1	
16	AQ-REF00056L	WHEEL BRAKE ASSY, LH	1	
17	AQ-25953-72001	BOLT	4	
18	AQ-A22A3-02051	BOLT	12	
19	AQ-A20A3-02021	HALF SHAFT	2	
20	AQ-25555-00009	OIL SEAL	2	
21	AQ-25555-00008	O RING	2	
22	AQ-25555-00007	BUSHING	2	
23	AQ-25555-00004	NUT	4	
24	AQ-25555-00006	BUSHING	2	
25	AQ-A22A3-02031	SHAFT WASHER	2	
26	AQ-24453-02061	BOLT FOR HALF SHAFT	24	

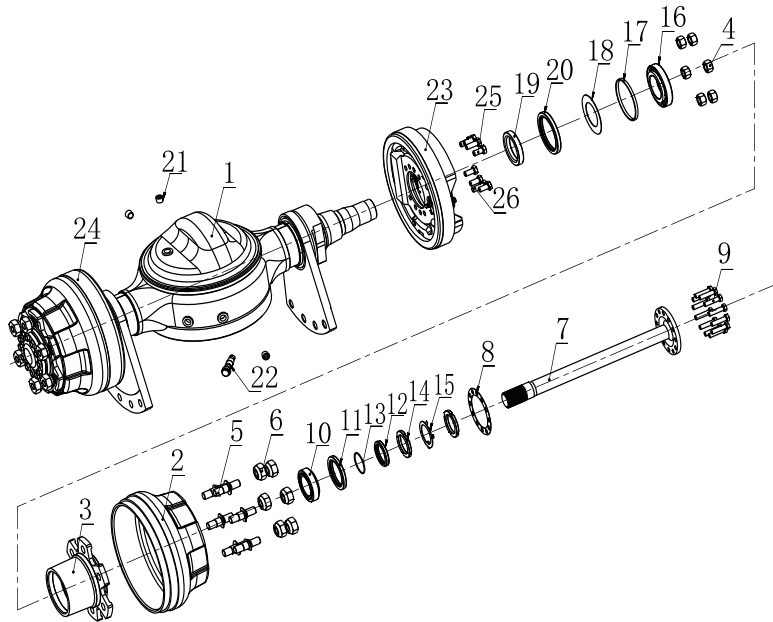
Fig.18 DRIVE AXLE (2-2.5)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A1	LD-N21A3-00011	AXLE-ASS'Y DRIVING	1	
1	LD-Q20LD008-A	WHEEL BRAKE ASSY,RH	1	
2	LD-Q20LD006	HOUSING, FRONT AXLE	1	
3	LD-Q30LD006	HOUSING, AXLE	3	
4	LD-Q20LD007-A	WHEEL BRAKE ASSY, LH	1	
5	LD-Q20LD004	BRAKE DRUM	2	
6	LD-GB/T6171-2000	NUT	12	
7	LD-Q20LD015	HUB	2	
8	LD-Q20LD005	BOLT	12	
9	LD-Q20LD021	NUT	12	
10	LD-GB/T13871-1992	OIL SEAL	2	
11	LD-Q30LD016A	SPACER	2	
12	LD-Q30LD013	WASHER	2	
13	LD-Q30LD012	BOLT	24	
14	LD-Q20LD001	HALF AXLE	2	
15	LD-GB/T810-1988	NUT	4	
16	LD-GB/T858-1988	WASHER-BLOCK	2	
17	LD-GB/T3452.1-2005	OIL RING	2	
18	LD-GB/T297-1994	BEARING 32012	2	
19	LD-GB/T297-1994	BEARING 30214	2	
20	LD-Q30LD020A	NUT	2	
21	LD-GB/T13871-1992	OIL SEAL	2	
22	LD-GB/T93-1987	SPRING WASHER	16	
23	LD-Q30LD019	BOLT	16	
24	LD-GB/T119.1-2000	PIN	1	
25	LD-Z30LO-00013	AIR BREATHER	1	

Fig.18

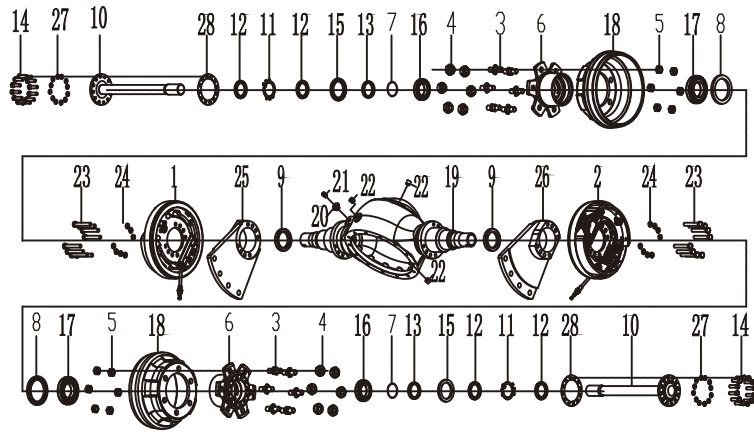
Fig.18 DRIVE AXLE FLEXIBLE-AQ (2-2.5)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A1	H2TZL-00001A	AXLE-ASS'Y DRIVING	1	
1	H2TZL-10201A	DRIVE AXLE HOUSING	1	
2	22673-02031	BRAKE DRUM	2	
3	A20A3-02011JXX	HUB	2	
4	B4223-00020	NUT	12	
5	24353-72001	BOLT	12	
6	24354-32311	NUT	12	
7	H2T73-02001	HALF SHAFT	2	
8	A22A3-02031	GASKET	2	
9	24453-02061B	BOLT	24	
10	Z-33012	BEARING 33012	2	
11	25555-00009	OIL SEAL ϕ 75X ϕ 100X10	2	
12	25555-00007	BUSHING ϕ 60X ϕ 75X10	2	
13	25555-00008	O-RING ϕ 59.6x ϕ 2.4	2	
14	25555-00004	ROUND NUT M58X2	4	
15	25555-00006	LOCK WASHER	2	
16	Z-30214	BEARING 30214	2	
17	22493-00020G	GASKET	1	
18	22493-00030G	RETAINING RING	1	
19	24453-02121G	OIL SEAL	2	
20	Z6351-01004	OIL SEAL ϕ 125x ϕ 100x12	2	
21	22193-03001	PLUG	3	
22	22253-02063C	BREATHER VENT ASSEMBLY	1	
23	REF00056TR	BRAKE ASSEMBLY (RH)	1	
24	REF00056TL	BRAKE ASSEMBLY (LH)	1	
25	A22A3-02051	BOLT	12	
26	25953-72001	BOLT	4	

Fig.18

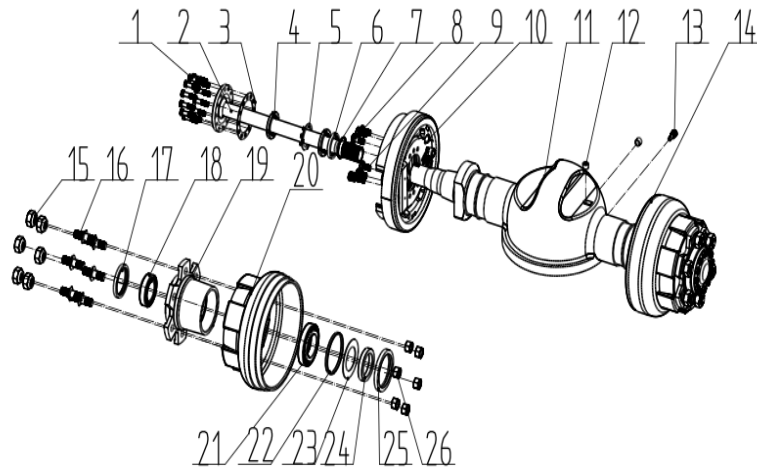
Fig.18 DRIVE AXLE FLEXIBLE-LD (2-2.5)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A1	T23025-00021	AXLE-ASS'Y DRIVING	1	
1	Q20LD007	BRAKE LH	1	
2	Q20LD008	BRAKE RH	1	
3	Q20LD0012	BOLT M14X1.5	16	
4	GB/T93-87	WASHER	16	
5	GB13871-1992	OIL SEAL	2	
6	Q30LD020	RETAINER	2	
7	Q20LD004	BRAKE DRUM	2	
8	GB/T297-84	BEARING 30214	2	
9	Q20LD021	NUT	12	
10	GB/T297-84	BEARING 32012	2	
11	GB13871-1992	OIL SEAL	2	
12	GB3452.1-82	O-RING $\phi 60 \times \phi 3.1$	2	
13	Q30LD016	RETAINER	2	
14	GB/T858-88	WASHER $\phi 60$	2	
15	Q30LD012	NUT M12X1.25	24	
16	Q20LD0007	HALF SHAFT	2	
17	GB/T810-88	NUT M60X2	4	
18	Q30LD013	WASHER	2	
19	Q20LD015	HUB	2	
20	Q20LD005	BOLT	12	
21	GB/T6171-88	NUT M20X1.5	12	
22	Q20LD0101Z	SUPPORT PLATE (LH)	1	
23	Q20LD0101Y	SUPPORT PLATE (RH)	1	
24	Q20LD0011	DRIVE AXLE HOUSING	1	
25	Q30LD006	PLUG	3	
26	Z30L0-00012	BASE	1	
27	Z30L0-00013	PLUG	1	
28	GB/T93-87	WASHER	24	

Fig.18

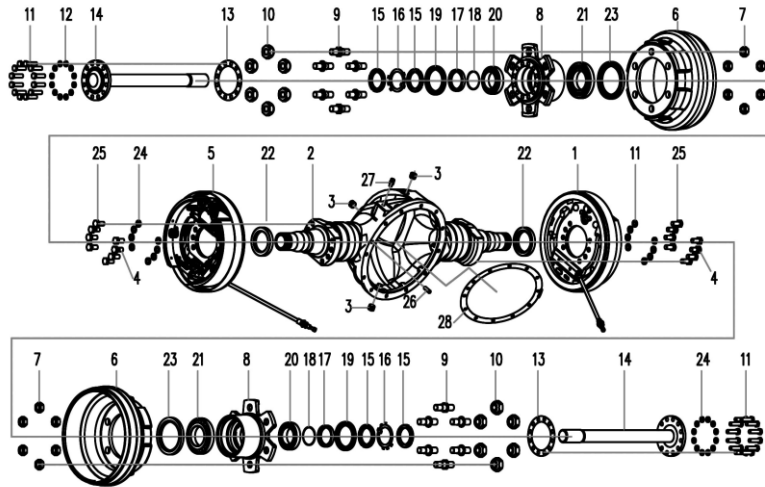
Fig.18 DRIVE AXLE



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A1	AQ-F31A3-00011	AXLE-ASSY,DRIVE	1	(3-3.5T)
-	AQ-F38A3-00011	AXLE-ASSY,DRIVE	1	4T
1	AQ-24453-02061	BOLT FOR HALF SHAFT	24	
2	AQ-A22J3-02011	SHAFT WASHER	2	
3	AQ-A22A3-02031	PACKING	2	
4	AQ-25555-00004	NUT	4	
5	AQ-25555-00006	LOCK WASHER	2	
6	AQ-25555-00007	BUSHING	2	
7	AQ-25555-00008	O RING	2	
8	AQ-25953-72001	BOLT 1, WHEEL BRAKE	4	
9	AQ-A22A3-02051	BOLT 2, WHEEL BRAKE	12	
10	AQ-24433-70401	WHEEL BRAKE ASSY,RH	1	
11	AQ-Q03B4-10100	HOUSING, FRONT AXLE	1	(3-4T)
12	AQ-22193-03001	HOUSING, AXLE	3	
13	AQ-90106-65690	BREATHER PLUG	1	
14	AQ-24433-70411	WHEEL BRAKE ASSY, LH	1	
15	AQ-23913-02041	NUT, FRONT HUB	12	
16	AQ-25303-02102	BOLT, FRONT HUB	12	
17	AQ-25555-00009	OIL SEAL	2	
18	AQ-Z-33012	BEARING	2	
19	AQ-25555-00003	FRONT HUB	2	
20	AQ-24453-02131	BRAKE DRUM	2	
21	AQ-Z-30214	BEARING	2	
22	AQ-22493-00002G	WASHER	2	
23	AQ-22493-00030G	SHADE	2	
24	AQ-24453-02121G	SNAP RING	2	
25	AQ-Z6351-01004	OIL SEAL	2	
26	AQ-B4223-00020	NUT	12	

Fig.18

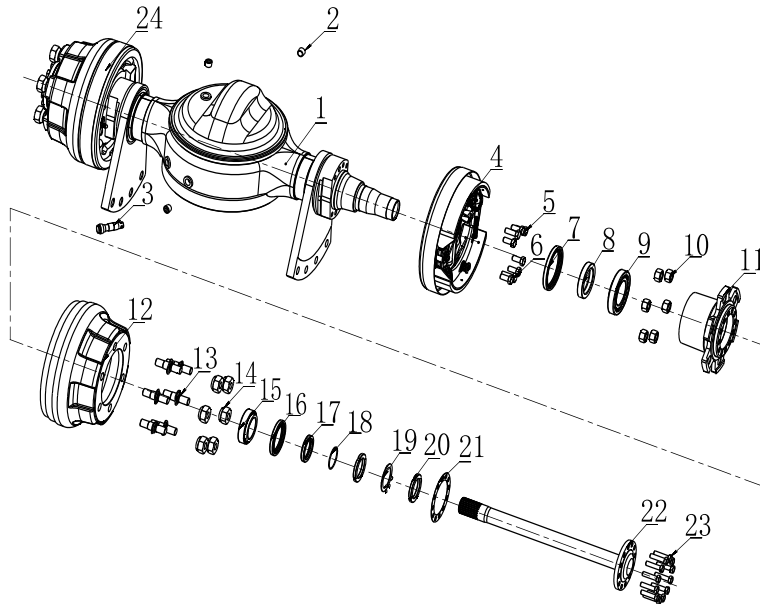
Fig.18 DRIVE AXLE



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A1	LD-N31A3-00011	AXLE-ASSY,DRIVE	1	
1	LD-Q30LD003-A	WHEEL BRAKE ASSY,RH	1	
2	LD-Q30LD004	HOUSING, AXLE	1	
3	LD-Q30LD006	PLUG	3	
4	LD-Q30LD018	BOLT	4	
5	LD-Q30LD002-A	WHEEL BRAKE ASSY, LH	1	
6	LD-Q30LD008	BRAKE DRUM	2	
7	LD-GB/T6171-2000	NUT	12	
8	LD-Q30LD009	HUB	2	
9	LD-Q30LD010A	BOLT	12	
10	LD-Q30LD011	NUT	12	
11	LD-Q30LD012	BOLT	24	
12	LD-GB/T93-1987	SPRING WASHER	24	
13	LD-Q30LD013	WASHER	2	
14	LD-Q30LD007	HALF AXLE	2	
15	LD-GB/T810-1988	NUT	4	
16	LD-GB/T858-1988	WASHER-BLOCK	2	
17	LD-Q30LD016	SPACER	2	
18	LD-GB/T3452.1-2005	O-RING	2	
19	LD-GB/T13871-1992	OIL SEAL	2	
20	LD-GB/T297-1994	BEARING 32012	2	
21	LD-GB/T297-1994	BEARING 30214	2	
22	LD-Q30LD020	SPACER	2	
23	LD-GB/T13871-1992	OIL SEAL	2	
24	LD-GB/T93-1987	SPRING WASHER	16	
25	LD-Z6351-01004	BOLT	12	
26	LD-GB/T119.1-2000	PIN	1	
27	LD-Z30L0-00013	AIR BREATHER	1	
28	LD-Q30LD021	WASHER	1	

Fig.18

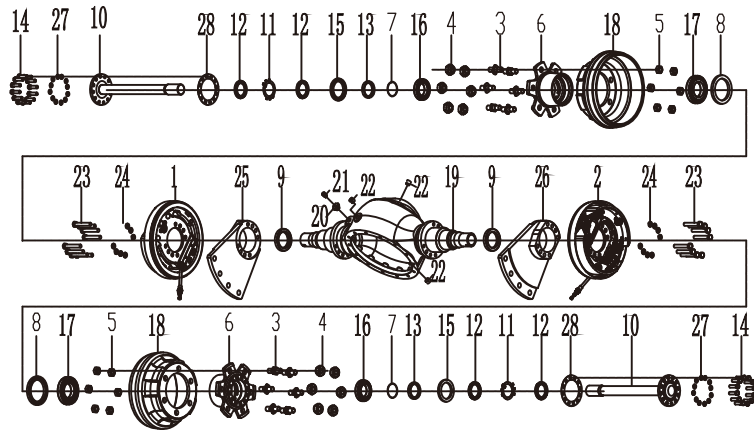
Fig.18 DRIVE AXLE FLEXIBLE-AQ (3-3.5)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A1	H2T73-00001A	AXLE-ASS'Y DRIVING	1	
1	H2T73-10201A	DRIVE AXLE HOUSING	1	
2	22193-03001	PLUG	3	
3	22253-02063C	PLUG ASSEMBLY	1	
4	24433-70401	BRAKE ASSEMBLY (RH)	1	
5	A22A3-02051	BOLT	12	
6	25953-72001	BOLT	4	
7	Z6351-01004	OIL SEAL ϕ 125x ϕ 100x12	2	
8	24453-02121G	GASKET	2	
9	24453-02061B	BEARING 33012	2	
10	B4223-00020B	NUT M20X1.5	12	
11	25555-00003	HUB	2	
12	24453-02131	BRAKE	2	
13	25303-02102B	BOLT	12	
14	23913-02041B	WHEEL HUB NUT	12	
15	Z-33012	BEARING 33012	2	
16	25555-00009	OIL SEAL ϕ 75x ϕ 100x10	2	
17	25555-00007	BUSHING ϕ 60x ϕ 75x10	2	
18	25555-00008	O-RING ϕ 59.6x ϕ 2.4	2	
19	25555-00006	LOCK WASHER	2	
20	25555-00004	NUT M58X2	4	
21	A22A3-02031	HALF SHAFT GASKET	2	
22	H2T73-02001	HALF SHAFT	2	
23	24453-02061B	HALF SHAFT BOLT	24	
24	24433-70411	BRAKE ASSEMBLY (LH)	1	

Fig.18

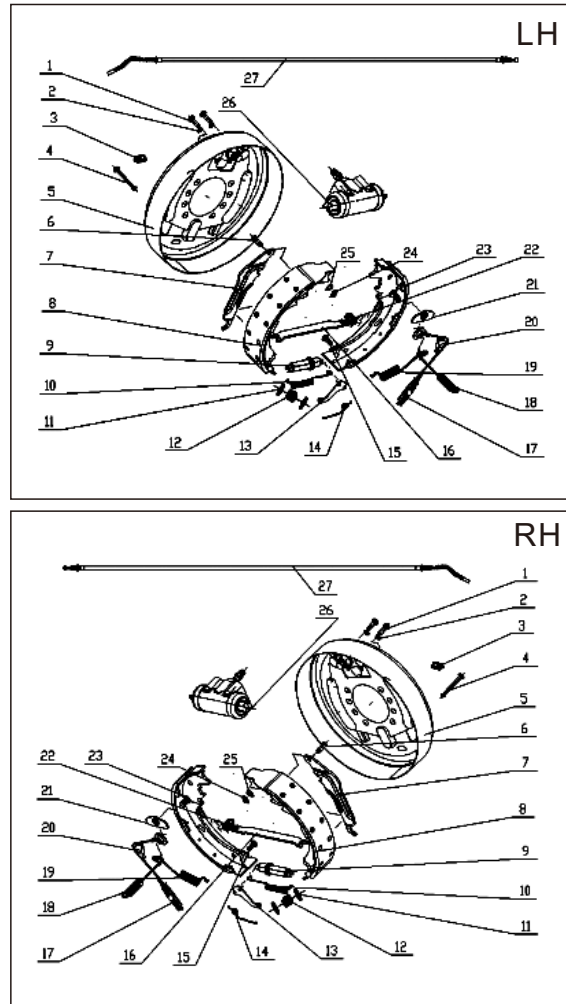
Fig.18 DRIVE AXLE FLEXIBLE-LD (3-3.5)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A1	T23025-00011	AXLE-ASS'Y DRIVING	1	
1	Q30LD002-A	BRAKE LH	1	
2	Q30LD003-A	BRAKE RH	1	
3	Q30LD01 0A	NUT	12	
4	Q30LD011	BOLT	12	
5	GB/T6171-2000	NUT M20x1.5	12	
6	Q30LD009	WHEEL HUB	2	
7	GB3452.1-82	O-RING $\phi 60 \times \phi 3.1$	2	
8	GB/T 13871-1992	OIL SEAL $\phi 100 \times \phi 130 \times 12$	2	
9	Q30LD020	OIL SEAL RETAINER RING	2	
10	Q30LD0007	HALF SHAFT	2	
11	GB/T858-88	WASHER $\phi 60$	2	
12	GB/T810-88	NUT M60X2	4	
13	Q30LD016	RETAINER	2	
14	Q30LD012	NUT M12X1.25	24	
15	GB/T 13871-1992	OIL SEAL $\phi 75 \times \phi 100 \times 10$	2	
16	GB/T297-94	BEARING 32012	2	
17	GB/T297-94	BEARING 30214	2	
18	Q30LD008	BRAKE DRUM	-	
19	T23025-00111	DRIVE AXLE HOUSING	1	
20	Z30L0-00012	BASE	1	
21	Q30LD005	PLUG	1	
22	Q30LD006	PLUG	3	
23	Q30LD0012	BOLT	16	
24	GB/T93-87	WASHER	16	
25	Q30LD0101Z	SUPPORT PLATE (LH)	1	
26	Q30LD0101Y	SUPPORT PLATE (RH)	1	
27	GB/T95-85	WASHER	24	
28	Q30LD013	GASKET	2	

Fig.18

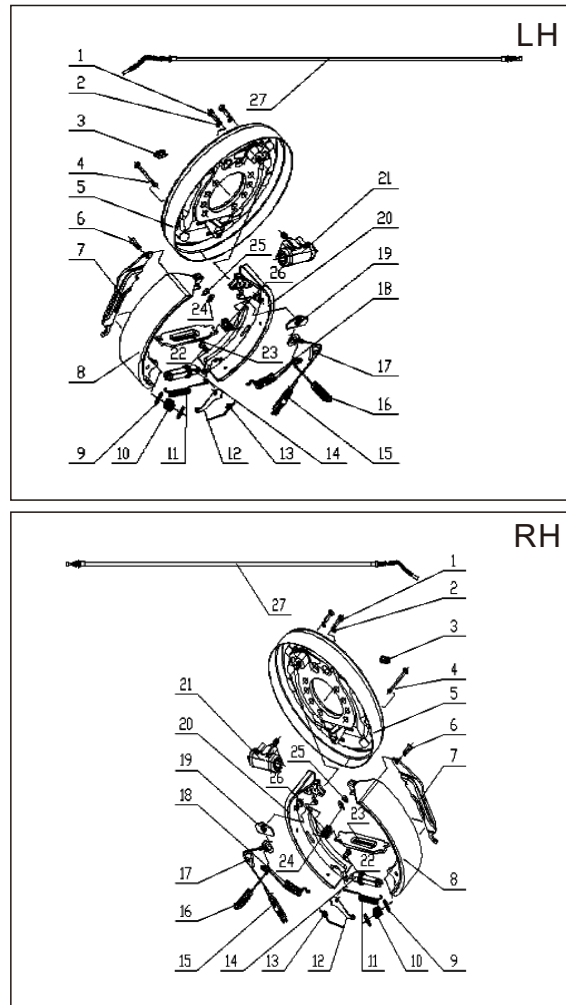
Fig.18 WHEEL BRAKE (2-2.5)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A1	LD-Q20LD007-A	WHEEL BRAKE ASSY,LH	1	
A2	LD-Q20LD008-A	WHEEL BRAKE ASSY,RH	1	
1	LD-GB5783-2016	BOLT	2	
2	LD-GB93-87	WASHER	2	
3	LD-24433-70040G	PLUG	1	
4	LD-FH31062-051	LEVER	2	
5	LD-FH31062-010L	CHASSIS ASSEMBLY,LH	1	
-	LD-FH31062-010R	CHASSIS ASSEMBLY,RH	1	
6	LD-22673-72231	PIN	1	
7	LD-23653-72071G-L	BRAKE LEVER,LH	1	
-	LD-23653-72071G-R	BRAKE LEVER,RH	1	
8	LD-FH31062-020-398	FRICTION DISK ASSY	1	
9	LD-24433-74000G-TLFL	GAP ADJUSTER ASSY,LH	1	
-	LD-24433-74000G-TLFR	GAP ADJUSTER ASSY,RH	1	
10	LD-24433-70050G	SPRING	1	
11	LD-24433-70020G	SPRING SEAT	4	
12	LD-24433-70030G	PRESSURE SPRING	2	
13	LD-24433-70100G-L	LEFT PAWL	1	
-	LD-24433-70100G-R	RIGHT PAWL	1	
14	LD-24433-70090G-L	TORSION SPRING,LH	1	
-	LD-24433-70090G-R	TORSION SPRING,RH	1	
15	LD-FH31062-006	SPRING PIN	1	
16	LD-23653-72081	HAND BRAKE ACTUATOR	1	
17	LD-24433-73000G-FH	SPRING TENSION WIRE	1	
18	LD-FH31063NS-002L	REAR RETURN SPRING,LH	1	
-	LD-FH31063NS-002R	REAR RETURN SPRING,RH	1	
19	LD-FH31063NS-001L	FRONT RETURN SPRING,LH	1	
-	LD-FH31063NS-001R	FRONT RETURN SPRING,RH	1	
20	LD-24433-70081G	GUIDE BLOCK	1	
21	LD-24433-70060G	GUIDE PLATE	1	
22	LD-23673-72391	PUSH ROD SPRING	1	
23	LD-FH31062-021L-398	SPRING PIN ASSEMBLY,LH	1	
-	LD-FH31062-021R-398	SPRING PIN ASSEMBLY,RH	1	
24	LD-24433-70170G	SPACER	1	
25	LD-24433-70160G	WASHER	1	
26	LD-22673-72041-L	BRAKE CYLINDER ASSEMBLY,LH	1	
-	LD-22673-72041-R	BRAKE CYLINDER ASSEMBLY,RH	1	
27		BRAKE CABLE ASSEMBLY,R/L	1	1270mm

Fig.18

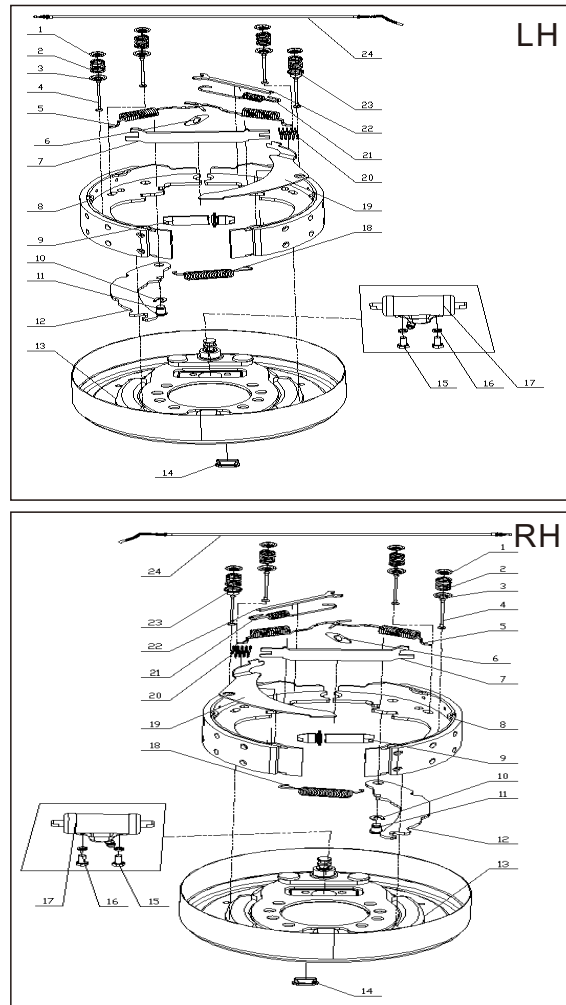
Fig.18 WHEEL BRAKE (3-3.5)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A1	LD-Q30LD002-A	WHEEL BRAKE ASSY,LH	1	
A2	LD-Q30LD003-A	WHEEL BRAKE ASSY,RH	1	
1	LD-GB5783-2016	BOLT	2	
2	LD-GB93-87	WASHER	2	
3	LD-24433-70040G	PLUG	1	
4	LD-24433-70010G	LEVER	2	
5	LD-24433-72000G-L	CHASSIS ASSEMBLY,LH	1	
-	LD-24433-72000G-R	CHASSIS ASSEMBLY,RH	1	
6	LD-24433-70150G	PIN	1	
7	LD-24433-70140G-L	BRAKE LEVER,LH	1	
-	LD-24433-70140G-R	BRAKE LEVER,RH	1	
8	LD-24433-75000G-398	FRICTION DISK ASSY	1	
9	LD-24433-70020G	PRESSURE SPRING	1	
10	LD-24433-70030G	SPRING SEAT	1	
11	LD-24433-70050G	SPRING	1	
12	LD-24433-70100G-L	LEFT PAWL	4	
-	LD-24433-70100G-R	RIGHT PAWL	2	
13	LD-24433-70090G-L	TORSION SPRING,LH	1	
-	LD-24433-70090G-R	TORSION SPRING,RH	1	
14	LD-24433-74000G-L	GAP ADJUSTER ASSY,LH	1	
-	LD-24433-74000G-R	GAP ADJUSTER ASSY,RH	1	
15	LD-24433-73000G	SPRING TENSION WIRE	1	
16	LD-24433-70071G-L	REAR RETURN SPRING,LH	1	
-	LD-24433-70071G-R	REAR RETURN SPRING,RH	1	
17	LD-24433-70081G	GUIDE BLOCK	1	
18	LD-24433-70070G-L	FRONT RETURN SPRING,LH	1	
-	LD-24433-70070G-R	FRONT RETURN SPRING,RH	1	
19	LD-24433-70060G	GUIDE PLATE	1	
20	LD-24433-71001G-L-398	SPRING PIN ASSEMBLY,LH	1	
-	LD-24433-71001G-R-398	SPRING PIN ASSEMBLY,RH	1	
21	LD-24433-76000G	BRAKE CYLINDER ASSEMBLY	1	
22	LD-24433-70110G	SPRING PIN	1	
23	LD-24433-70120G-L	HAND BRAKE ACTUATOR,LH	1	
-	LD-24433-70120G-R	HAND BRAKE ACTUATOR,RH	1	
24	LD-24433-70170G	SPACER	1	
25	LD-24433-70160G	WASHER	1	
26	LD-24433-70130G	PUSH ROD SPRING	1	
27		BRAKE CABLE ASSEMBLY,R/L	1	1790mm

Fig.18

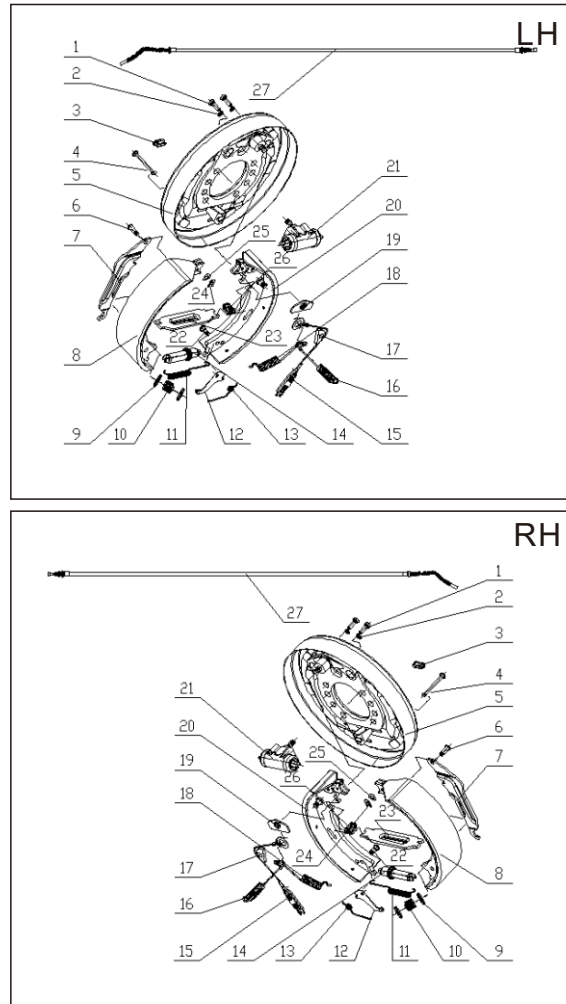
Fig.18 WHEEL BRAKE (AQ2-2.5)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A1	REF00056L	WHEEL BRAKE ASSY,LH	1	
A2	REF00056R	WHEEL BRAKE ASSY,RH	1	
1	23653-72111	CAP	4	
2	23653-72091	SPRING	4	
3	23653-72191	SPRING	3	
4	23653-72101	SPRING ROD	4	
5	23673-72261	SPRING	2	
6	23653-72131	GUIDE PLATE	1	
7	23653-72081	PUSH ROD	1	
8	23653-73021	FRICTION PLATE ASSY	2	
9	23653-72041-L	ADJUSTER,LH	1	
-	23653-72041-R	ADJUSTER,RH	1	
10	22673-72251	RING	1	
11	22673-72231	PIN	1	
12	23653-72071-L	BRAKE LEVER,LH	1	
-	23653-72071-R	BRAKE LEVER,RH	1	
13	23653-73011-L	BRAKE BASE ASSY,LH	1	
-	23653-73011-R	BRAKE BASE ASSY,RH	1	
14	22673-72321	PLUG	2	
15	GB5783-2016	BOLT M8X16	2	
16	GB93-87	WASHER	2	
17	22373-72041-L	BRAKE CALIPER ASSY,LH	1	
-	22373-72041-R	BRAKE CALIPER ASSY,RH	1	
18	23653-72051	SPRING	1	
19	23653-72151-L	ADJUST LEVER,LH	1	
-	23653-72151-R	ADJUST LEVER,RH	1	
20	23673-72391	SPRING	1	
21	23653-72171	SPRING	1	
22	23653-72161	EJECTOR PIN	1	
23	23653-72121	SPRING	1	
24	REF00056L-1270	BRAKE CABLE ASSY,LH	1	
-	REF00056R-1790	BRAKE CABLE ASSY,RH	1	

Fig.18

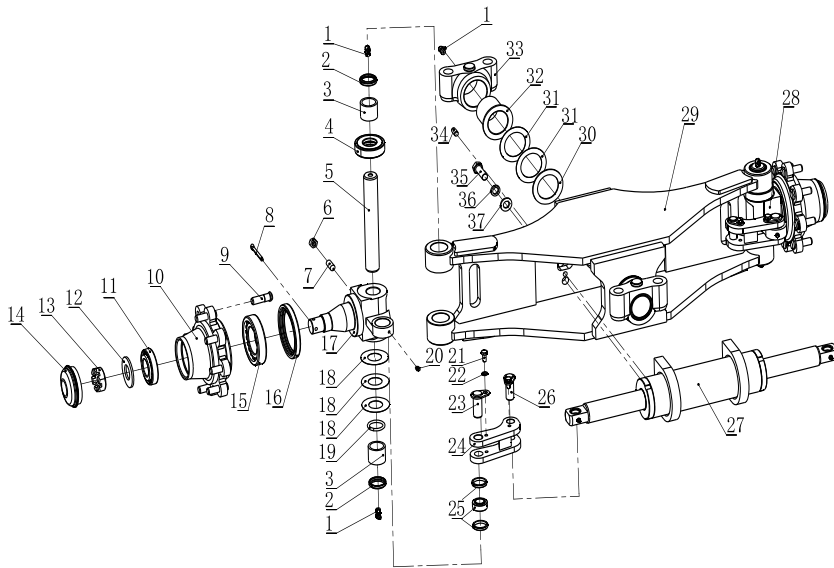
Fig.18 WHEEL BRAKE (AQ3-3.5)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A1	24433-70411	WHEEL BRAKE ASSY,LH	1	
A2	24433-70401	WHEEL BRAKE ASSY,RH	1	
1	GB21-76	BOLT	2	
2	GB91-76	WASHER	2	
3	24433-70040G	PLUG	2	
4	24433-70010G	SPRING	2	
5	24433-72000G-L	BRAKE BASE ASSY,LH	1	
-	24433-72000G-R	BRAKE BASE ASSY,RH	1	
6	24433-70150G	PIN	1	
7	24433-70140G-L	BRAKE ROD,LH	1	
-	24433-70140G-R	BRAKE ROD,RH	1	
8	24433-75000G	BRAKE LINING ASSY	1	
9	24433-70020G	SPRING	4	
10	24433-70030G	SPRING	2	
11	24433-70050G	SPRING	1	
12	24433-70100G-L	LEFT PAWL	1	
-	24433-70100G-L	RIGHT PAWL	1	
13	24433-70090G-L	TORSION SPRING,LH	1	
-	24433-70090G-R	TORSION SPRING,RH	1	
14	24433-74000G-L	LASH ADJ ASSY,LH	1	
-	24433-74000G-R	LASH ADJ ASSY,RH	1	
15	24433-73000G	SPRING CABLE ASSY	1	
16	24433-70071G-L	REAR RETURN SPRING,LH	1	
-	24433-70071G-R	REAR RETURN SPRING,RH	1	
17	24433-70081G	GUIDE BLOCK	1	
18	24433-70070G-L	FRONT RETURN SPRING,LH	1	
-	24433-70070G-R	FRONT RETURN SPRING,RH	1	
19	24433-70060G	GUIDE PLATE	1	
20	24433-71001G-L	SPRING PIN ASSEMBLY,LH	1	
-	24433-71001G-R	SPRING PIN ASSEMBLY,RH	1	
21	24433-76000G	BRAKE CALIPER ASSEMBLY	1	
22	24433-70110G	SPRING PIN	1	
23	24433-70120G-L	BRAKE PUSH ROD,LH	1	
-	24433-70120G-R	BRAKE PUSH ROD,RH	1	
24	24433-70170G	RING	1	
25	24433-70160G	WASHER	1	
26	24433-70130G	SPRING	1	
27	24433-70411-1270	BRAKE CABLE ASSEMBLY,LH	1	
-	24433-70401-1790	BRAKE CABLE ASSEMBLY,RH	1	

Fig.19

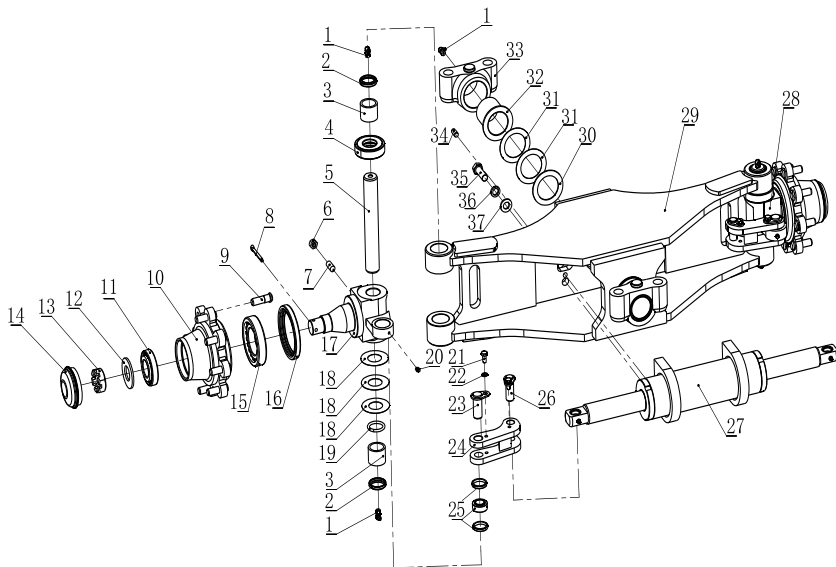
Fig.19 STEERING AXLE



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A1	F36A4-30011a	AXLE-ASS'Y STEERING	1	
1	Q701B90	PITTING	6	
2	23654-32081	SEAL,OIL	4	
3	Z-943/32	BRG,NEEDLE	4	
4	Z-198908P	BEARING	2	
5	A21B4-32222KP	KING PIN	2	
6	B4133-00012B	NUT	2	
7	B8050-12030B	BOLT	2	
8	B3010-6P350	PIN	2	
9	23654-32041B	BOLT,HUB	16	
10	A21B4-32241	HUB	2	
11	Z-30207	BRG,TAPER-ROLLER	2	
12	G27Z4-30711	WASHER	2	
13	A21B4-32311	NUT	2	
14	1218-10200	CAP,HUB	2	
15	Z-30211	BRG,TAPER-ROLLER	2	
16	Z6301-08524	PACKING	2	
17	F36A4-30311	KNUCKLE	1	
18	22214-30321	SHIM	6	
19	23654-32161	O-RING	2	
20	Q700B06	FITTING	2	
21	B0330-08016B	BOLT	4	
22	B5050-00008B	WASHER	4	
23	HC514A2-42721B	PIN	2	
24	HC533A2-42071B	YOKE	2	
25	Z-GE20ES	SPHERE FACE JOINT	2	
26	HC533A2-42101B	PIN	2	

Fig.19

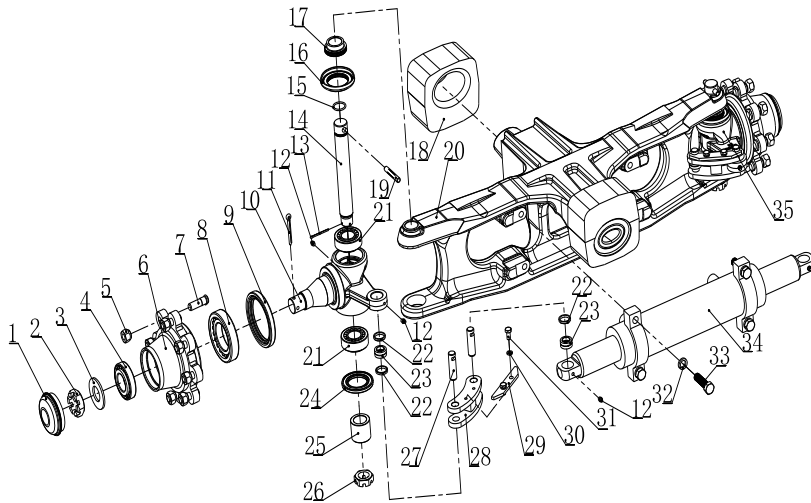
Fig.19 STEERING AXLE



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
27	GCH080TU-00	POWER CYL,ASSY	1	
28	F36A4-30311	KNUCKLE,RH	1	
29	F36A4-30111	HOUSING,AXLE	1	
30	A21B4-32301	SHIM T2.0	2	
31	A21B4-32291	SHIM T0.5	4	
32	A21B4-32181B	BUSHING	2	
33	A21B4-32171	SUPPORT,REAR AXLE	2	
34	B3130-10020	PIN	2	
35	B0530-14040B	BOLT	4	
36	B5050-00014B	PACKING	4	
37	B5313-00014	WASHER	4	

Fig.19

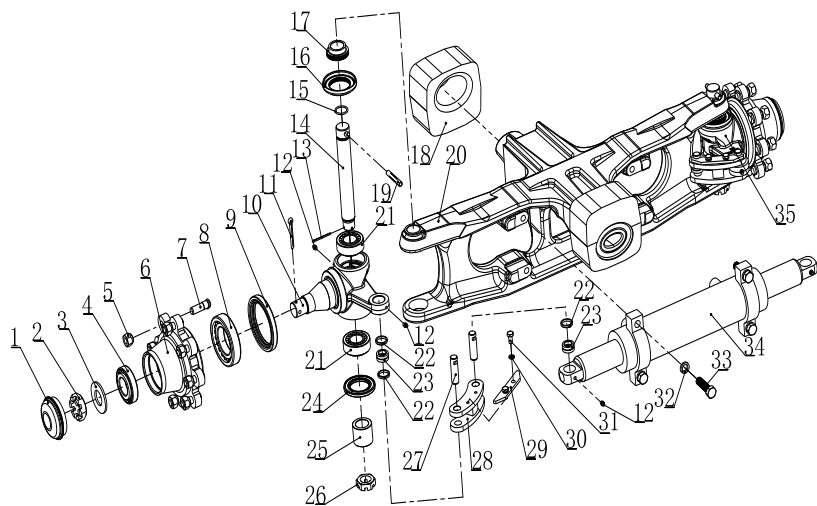
Fig.19 STEERING AXLE 2-2.5T



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A1	Z02M1-10000MKS	AXLE-ASS'Y STEERING	1	
1	1218-10200	CAP,HUB	2	
2	A21B4-32311	NUT	2	
3	G27Z4-30711	WASHER	2	
4	Z-30207	BRG,TAPER-ROLLER	2	
5	23654-34051B	BOLT,HUB	16	
6	A21B4-32241	HUB	2	
7	23654-32041B	BOLT,HUB	16	
8	Z-30211	BRG,TAPER-ROLLER	2	
9	Z6301-08524	PACKING	2	
10	G27Z4-33311	KNUCKLE	1	
11	B3010-6P350	PIN	2	
12	Q700B06	FITTING	6	
13	15225	PIN	2	
14	G27Z4-33031CQ	KING PIN	2	
15	Z6053-02502	O-RING 25X2.65	2	
16	264973	SEAL	2	
17	G27Z4-33051	SPACER	2	
18	H24N4-32451	SHOCK ABSORBERS	2	
19	226986B	PIN $\Phi 9.5 \times 57$	2	
20	Z02M1-10200MKS	HOUSING,AXLE	1	
21	Z-33206	BEARING	4	
22	H24C4-12003	BUSHING	6	
23	Z-GE16ES	SPHERE FACE JOINT	4	
24	G27Z4-33201	SEAL	2	
25	G27Z4-33071	BUSHING	2	
26	249289	NUT	2	
27	A21B4-32261AB	PIN	4	

Fig.19

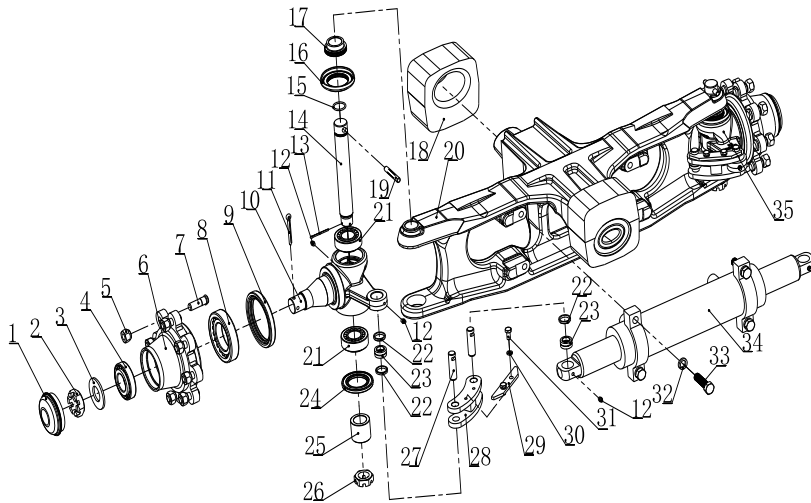
Fig.19 STEERING AXLE 2-2.5T



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
28	A21B4-32081B	YOKE	2	
29	A21B4-32300B	STOPPER	2	
30	B5050-00008B	WASHER	4	
31	B0330-08016B	BOLT M8X16	4	
32	B5050-00014B	WASHER	4	
33	B0330-14050B	BOLT	4	
34	Z03M2-10400	POWER CYLINDER	1	
35	G27Z4-33301	KNUCKLE,RH	1	

Fig.19

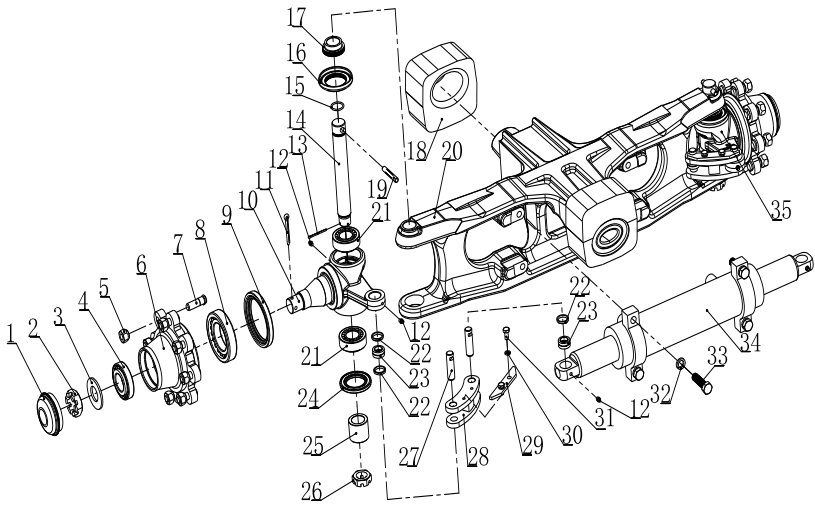
Fig.19 STEERING AXLE 3-3.5T



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A1	Z03M2-10000MKS	AXLE-ASS'Y STEERING	1	
1	1218-10200	CAP,HUB	2	
2	A21B4-32311	NUT	2	
3	G27Z4-30711	WASHER	2	
4	Z-30207	BRG,TAPER-ROLLER	2	
5	23654-34051B	BOLT,HUB	16	
6	A21B4-32241	HUB	2	
7	23654-32041B	BOLT,HUB	16	
8	Z-30211	BRG,TAPER-ROLLER	2	
9	Z6301-08524	PACKING	2	
10	G27Z4-33311	KNUCKLE	1	
11	B3010-6P350	PIN	2	
12	Q700B06	FITTING	6	
13	15225	PIN	2	
14	G27Z4-33031CQ	KING PIN	2	
15	Z6053-02502	O-RING 25X2.65	2	
16	264973	SEAL	2	
17	G27Z4-33051	SPACER	2	
18	H24N4-32451	SHOCK ABSORBERS	2	
19	226986B	PIN $\Phi 9.5 \times 57$	2	
20	Z03M2-10200MKS	HOUSING,AXLE	1	
21	Z-33206	BEARING	4	
22	H24C4-12003	BUSHING	6	
23	Z-GE16ES	SPHERE FACE JOINT	4	
24	G27Z4-33201	SEAL	2	
25	G27Z4-33071	BUSHING	2	
26	249289	NUT	2	
27	A21B4-32261AB	PIN	4	

Fig.19

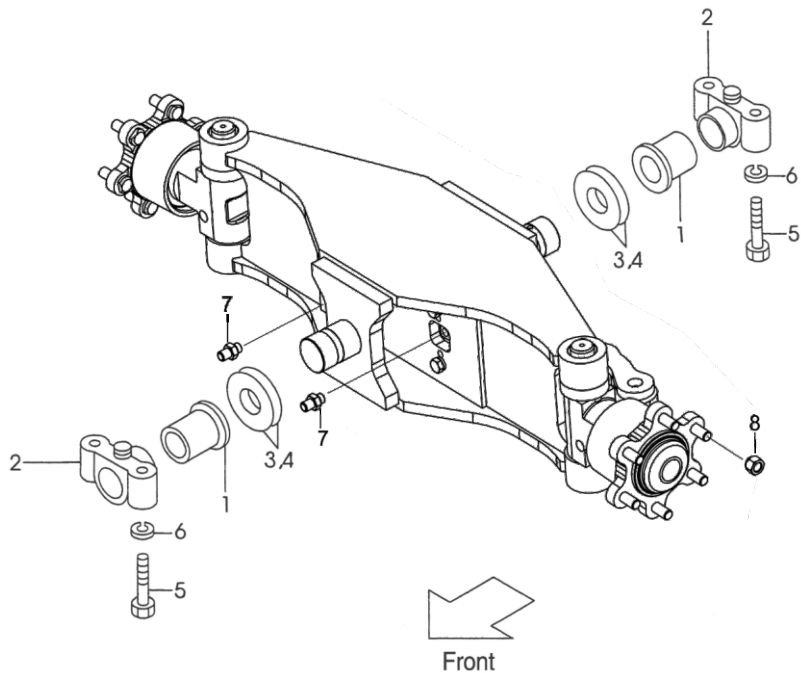
Fig.19 STEERING AXLE 3-3.5T



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
28	A21B4-32081B	YOKE	2	
29	A21B4-32300B	STOPPER	2	
30	B5050-00008B	WASHER	4	
31	B0330-08016B	BOLT M8X16	4	
32	B5050-00014B	WASHER	4	
33	B0330-14050B	BOLT	4	
34	Z03M2-10400	POWER CYLINDER	1	
35	G27Z4-33301	KNUCKLE,RH	1	

Fig.20

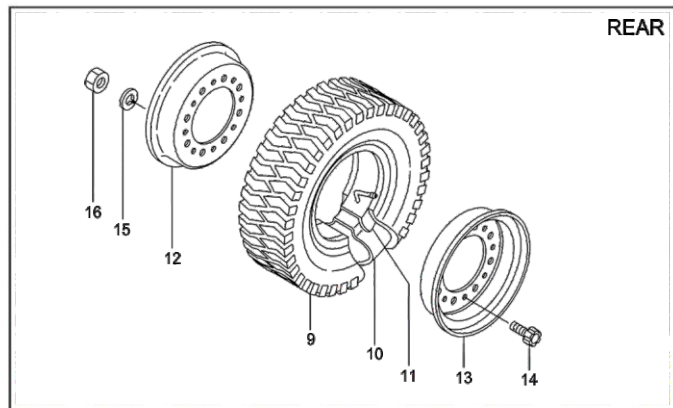
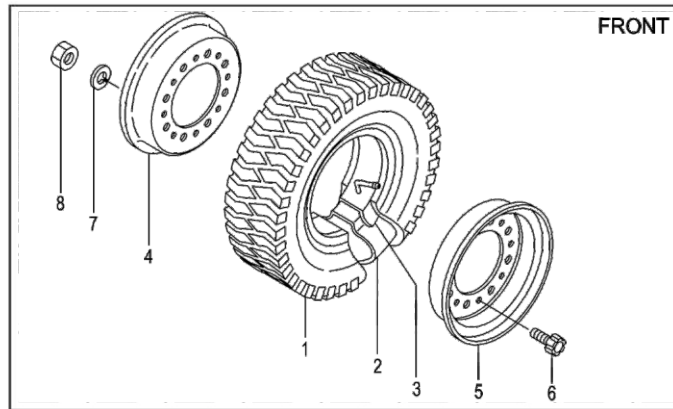
Fig.20 AXLE SUPPORT



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A1	F36A4-30011a	STEERING AXLE ASSY	1	
1	A21B4-32181B	BUSHING	2	
2	A21B4-32171	SUPPORT,REAR AXLE	2	
3	A21B4-32301	SHIMT $\phi 53 \times \phi 76 \times 2$	2	
4	A21B4-32291	SHIMT $\phi 53 \times \phi 76 \times 0.5$	4	
5	S1106-20080	BOLT	4	
6	S2010-00020	PACKING	4	
7	F31A7-60391	NIPPLE	2	
8	F31A4-34051	NUT	16	

Fig.21

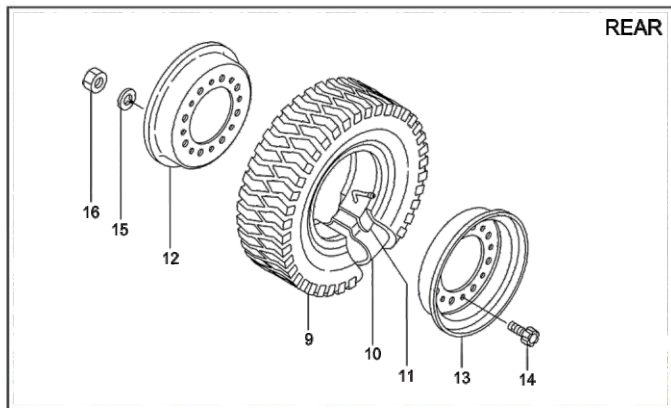
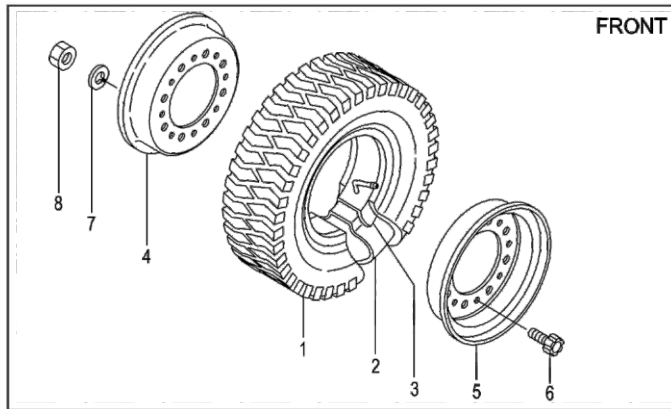
Fig.21 WHEEL (2 Ton, 2.5Ton)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A1	F21A4-40101	FRONT WHEEL ASS'Y (Inc.1-8)	2	
-	N15A4-40101	FRONT WHEEL ASS'Y (Inc.1-8)	2	
1	F21A4-40201	TIRE ASS'Y 7.00-12-12PR	2	
-	N15A4-40201	TIRE ASS'Y 6.50-10-10PR	2	
2	F21A4-40221	TUBE 7.00-12-12T	2	
-	N15A4-40221	TIRE ASS'Y 6.50-10-10PR	2	
3	F21A4-40231	FLAP 7.00-12-12F	2	
-	N15A4-40231	FLAP 6.50-10-10PR	2	
B	F21A4-42501	RIM ASS'Y (INC.4-8)	2	
-	N15A4-42501	RIM ASS'Y (INC.4-8)	2	
4	F21A4-42511 §	RIM, INNER	2	
-	N15A4-42511	RIM, INNER	2	
5	F21A4-42521 §	RIM, OUTER	2	
-	N15A4-42521	RIM, OUTER	2	
※1	K-514A3-49811	BOLT SET (Inc.6-8)	2	
6	F21A4-41630 ※	BOLT	12	
7	S2011-00016 ※	WASHER	12	
8	S1400-10016 ※	NUT	12	
C	F21A4-40501	REAR WHEEL ASS'Y (Inc.9-16)	2	
-	N15A4-40501	REAR WHEEL ASS'Y (Inc.9-16)	2	
9	F21A4-40211	TIRE ASS'Y 6.00-9-10PR	2	
-	N15A4-40211	TIRE ASS'Y 5.00-8-10PR	2	
10	F21A4-40241	TUBE 6.00-9-10T	2	
-	N15A4-40241	TUBE 5.00-8-10T	2	
11	F21A4-40251	FLAP6.00-9-10F	2	

Fig.21

Fig.21 WHEEL (2 Ton, 2.5Ton)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
-	N15A4-40251	FLAP5.00-8-10F	2	
D	F21A4-43501	REAR RIM ASSY, (Inc 12-16)	2	
-	N15A4-42601	RIM, ASS'Y (Inc.12-16)	2	
12	F21A4-42611	RIM, INNER	2	
-	N15A4-42611	RIM, INNER	2	
13	F21A4-42621	RIM, OUTER	2	
-	N15A4-42621	RIM, OUTER	2	
※2	K-514A3-49821	BOLT SET (Inc.14-16)	2	
14	F31A4-41225 ※	BOLT	16	
15	S2011-00012 ※	WASHER	16	
16	S1400-00012 ※	NUT	16	

Fig.21 WHEEL (3-4Ton)

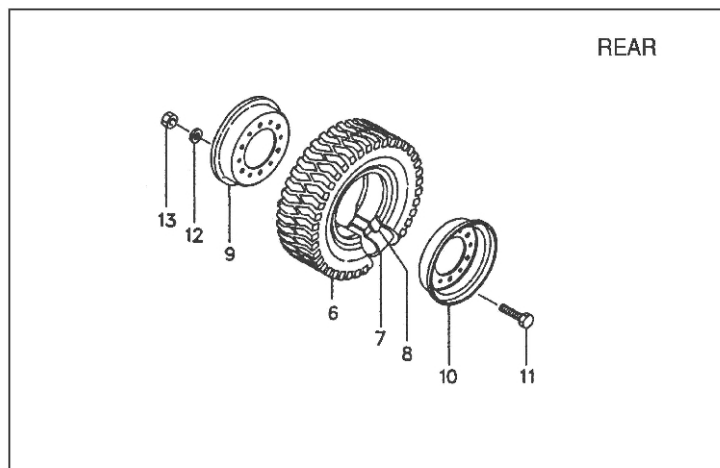
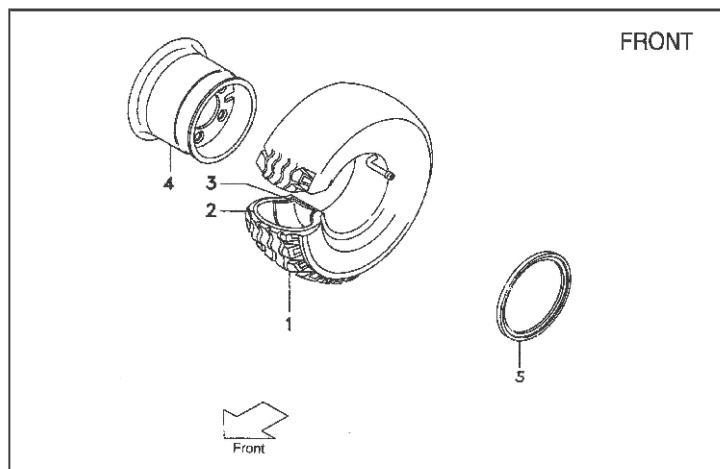
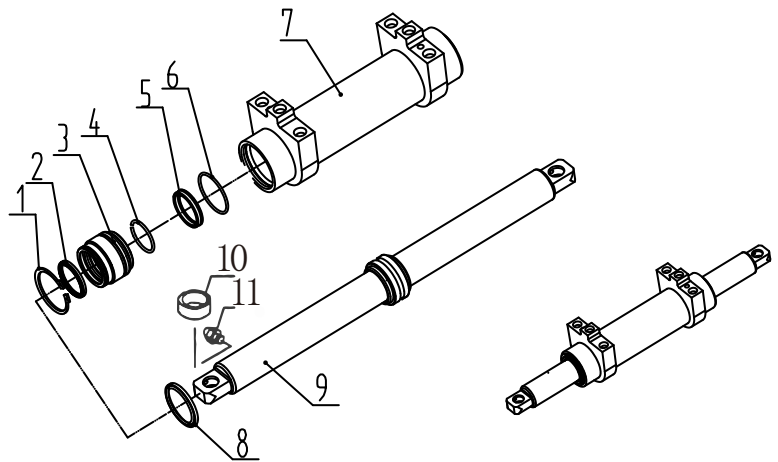


Fig.21

Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	F31A4-40201	TIRE 28 × 9-15-12PR	2	3,3.5Ton (Inc.1-3)
-	NO PART NO.	SOLIDTIRE 28 × 9-15	2	4Ton
2	F31A4-40221	TUBE 28 × 9-15-12T	2	3,3.5Ton
3	F31A4-40231	FLAP 28 × 9-15-12F	2	3,3.5Ton
A	F31A4-42501	RIM ASS'Y,3Ton (Inc.4,5)	2	
-	F36A4-40101	RIM ASS'Y, 3.5Ton(Inc.4,5)	2	
-	F38A4-40101	RIM ASS'Y, 4Ton(Inc.4,5)	2	ASS'Y TIRE 7.0
-	N40A4-42501	RIM ASS'Y, 4Ton(Inc.4,5)	2	ASS'Y TIRE 7.5
4	F31A4-42511 §	RIM, INNER, 3Ton	2	
-	F36A4-42511	RIM, INNER, 3.5Ton	2	
-	F38A4-42511	RIM, INNER, 4Ton	2	
5	F31A4-42521	SIDE RING	2	
6	F31A4-40211	TIRE 6.50-10-10PR(1)	2	3,3.5Ton (Inc.1-3)
-	NO PART NO.	SOLIDTIRE 6.50-10	2	4Ton
7	F31A4-40241	TUBE 6.50-10-10T	2	3,3.5Ton
8	F31A4-40251	FLAP 6.50-10-10F	2	3,3.5Ton
B	F31A4-42601	RIM ASS'Y (Inc.9-10)	2	
9	F31A4-42611 §	RIM,INNER	2	
10	F31A4-42621 §	RIN,OUTER	2	
※1	K-514A3-49821	BOLT SET (Inc.11-13)	2	
11	F31A4-41225 ※	BOLT	16	
12	S2010-00012 ※	WASHER	16	
13	S1400-00012 ※	NUT	16	

Fig.22

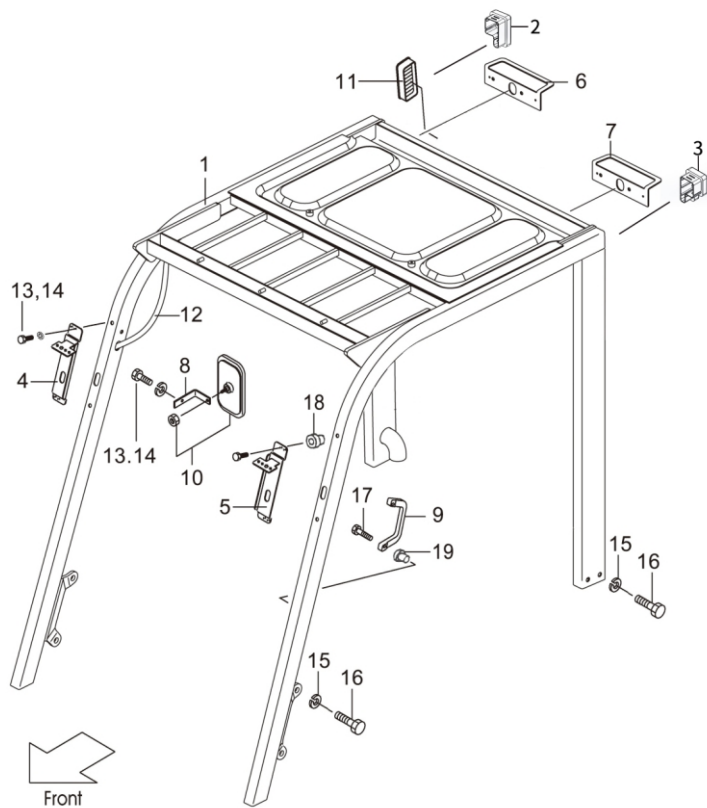
Fig.22 POWER CYLINDER



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A1	GCH080TU-00	POWER CYL,ASSY	1	
1	B6152-00075	RING	2	
2	4630000	SEAL,DUST	2	
3	H080B-52022S	CAP	2	
4	H080B-20004	RING	2	
5	24328-52201	U-RING	2	
6	Z6053-07303	O-RING	2	
7	GCH080TU.1-00	CYL	1	
8	GSF0800	WASHER	1	
9	GCH080TU.2-00	PISTON	1	
10	HC277R4-03	BUSH	2	
11	XO80DL-10	NIPPLE, GREASE	2	

Fig.23

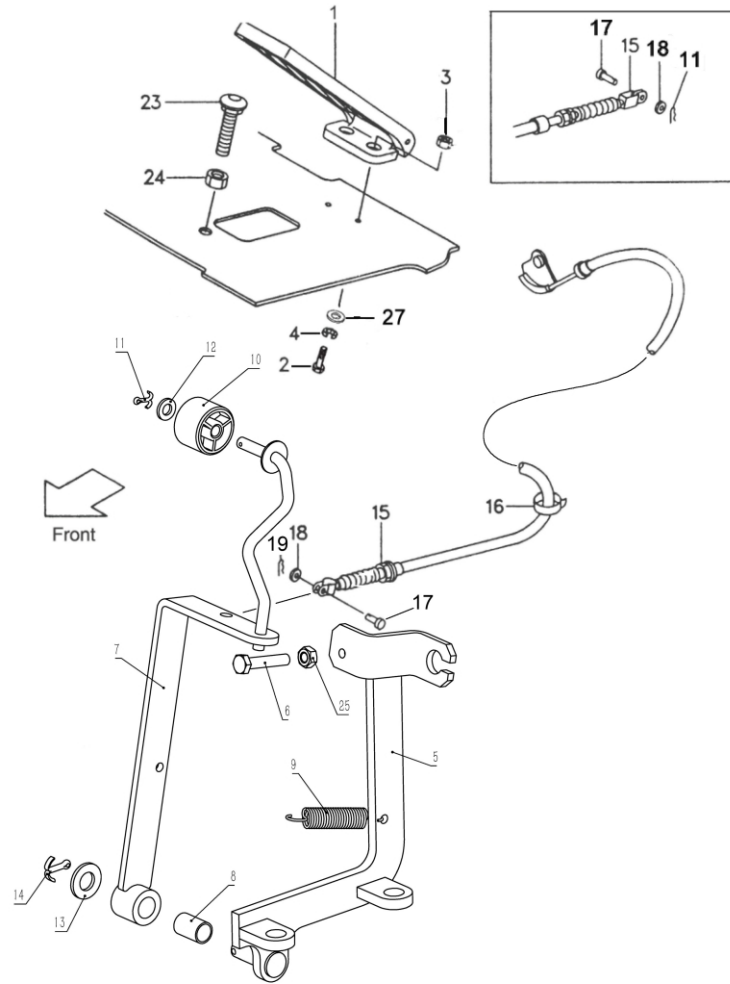
Fig.23 OVER HEAD GUARD



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	N31A5-11201	HEAD GUARD ASS'Y	1	
2	AP615-12261	COVER,R	1	
3	AP615-12251	COVER,L	1	
4	F31A5-12501	BRACKET, HEAD-LAMP RH	1	
5	F31A5-12521	BRACKET, HEAD-LAMP LH	1	
6	T1348-10061b	GUARD, REAR-LAMP RH	1	
7	T1348-10061b	GUARD, REAR-LAMP LH	1	
8	F31A5-12571	BRACKET	2	
9	F31A5-12051	GRIP	1	
10	F31A5-12551	MIRROR	2	
11	F31A1-02051	COVER, AIR-INTAKE	1	
12	31A5-12401	HOSE	2	
13	S1183-08025	BOLT	6	
14	S2010-00008	WASHER	6	
15	S2010-00012	WASHER	14	
16	S1186-12025	BOLT	14	
17	S1171-06025	BOLT	2	
18	F31A5-13081	RIVET	6	
19	F31A5-13151	RIVET	2	

Fig.24

Fig.24 ACCELERATOR PEDAL



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	F31A5-22051	ACCELERATOR PEDAL	1	
2	S1106-06016	BOLT	2	
3	S1400-10006	NUT	2	
4	S2010-00006	WASHER	2	
A1	N31A5-20201a	BRACKET, link Ass'y (INC.5,7~14)	1	
A1	X31A5-20211	BRACKET, link Ass'y (INC.5,7~14)	1	FLEXIBLE
6	S1106-10025	BOLT	2	
11	S2200-02020	PIN	2	
15	F31C5-22141a	THROTTLE CABLE C240	1	①
-	F31D5-22141c	THROTTLE CABLE 490/495/498	1	②
-	N31K5-22141a	THROTTLE CABLE 491 K21/K25 LPG	1	③⑤
-	N31Y5-22141	THROTTLE CABLE 4TNE98	1	④
-	F31S5-22141a	THROTTLE CABLE S4S	1	⑥
16	S4913-11200	STRAP	1	
17	S2262-06015	PIN	2	
18	S2000-00006	WASHER	2	
23	F31A5-22101	BOLT	1	
24	S1400-10012	NUT	1	
25	S2010-00010	WASHER	2	
26	S2000-00010	WASHER	2	
27	S2000-00006	WASHER	2	

Fig.24 ACCELERATOR PEDAL

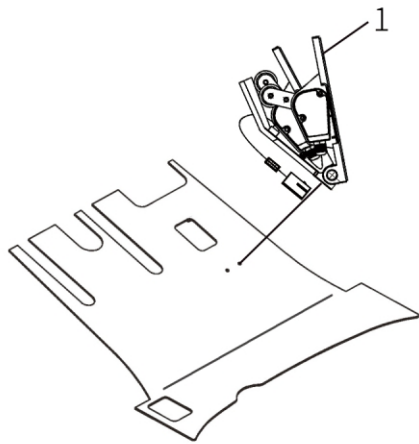
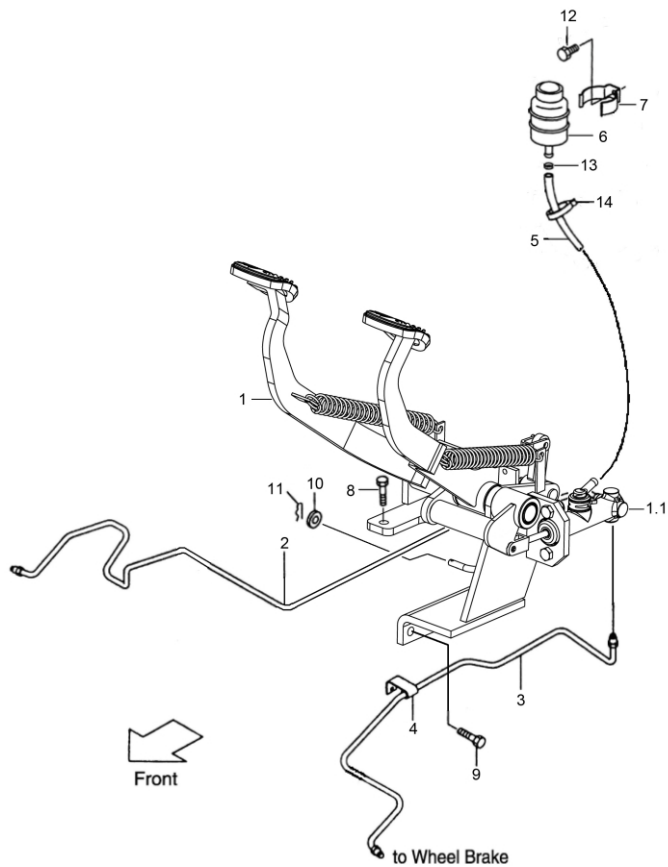


Fig.24

Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	999666-88070AAB	GAS PEDAL	1	⑦
-	N31E2-42601	GAS PEDAL	1	⑧⑨⑩

Fig.25

Fig.25 BRAKE PEDAL



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	N31A5-40501a	BRAKE & INCHING PEDAL ASS'Y	1	
1	T19012-40101	BRAKE & INCHING PEDAL ASS'Y	1	①⑤⑥ FLEXIBLE
1.1	F31A5-40301	MASTER CYLINDER	1	
2	N21A5-42011	BRAKE PIPE,RH	1	(2-2.5t)
-	N31A5-42021	BRAKE PIPE,RH	1	(3-4t)
3	N21A5-42021	BRAKE PIPE,LH	1	(2-2.5t)
-	N31A5-42011	BRAKE PIPE,LH	1	(3-4t)
4	F31A8-42401	CLIP	4	
5	F32A5-42001b	BRAKE HOSE 10*500	1	
6	F31A5-42101	TANK, BRAKE OIL	1	
7	F31A5-42061	BRACKET	1	
8	S1106-10030	BOLT	1	
9	S1106-10025	BOLT	2	
10	S2000-00008	WASHER	1	
11	S2200-32020	PIN	1	
12	214A2-42611	SCREW	1	
13	S4914-00014	CLIP	2	
14	S4913-11200	BAND	2	

Fig.26 BRAKE LEVER

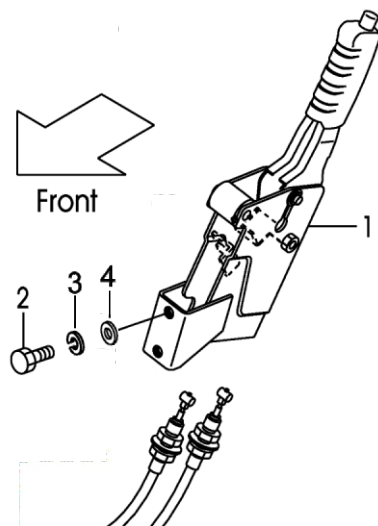
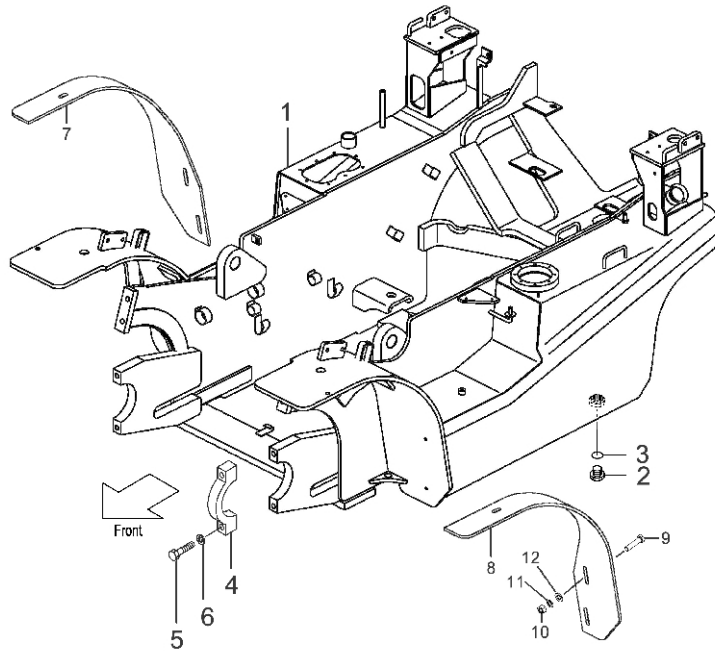


Fig.26

Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	F31A5-50101	BRAKE LEVER ASS'Y	1	
2	S1106-10020 §	BOLT	2	
3	S2000-00010	WASHER	2	
4	S2010-00010	WASHER	2	

Fig.27

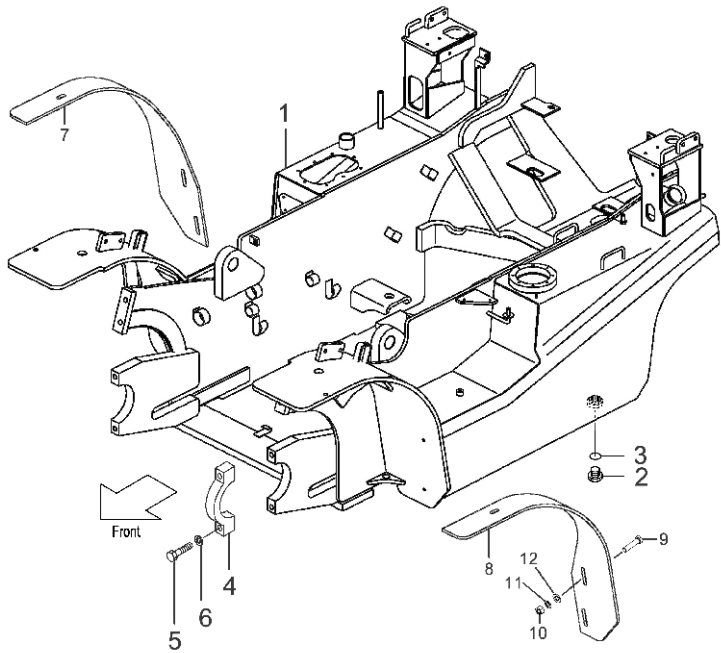
Fig.27 FRAME



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	N21C6-1001	FRAME, 2t,2.5t C240	1	
-	N31C6-1001a	FRAME, 3t,3.5t C240	1	
-	N21A6-1001	FRAME,2t,2.5t 490,495,498	1	
-	N31A6-1001b	FRAME,3t,3.5t 490,495,498	1	
-	N40A6-1001	FRAME,4t 490,495,498	1	
-	T19012-1001	FRAME,2t,2.5t,S4S	1	FLEXIBLE
-	T19012-1011	FRAME,3t,3.5t,S4S	1	FLEXIBLE
-	N21Y6-1001	FRAME,2t,2.5t 4TNE98	1	
-	N31Y6-1001	FRAME,3t,3.5t 4TNE98	1	
-	N41Y6-1001	FRAME,4t 4TNE98	1	
-	T19012-1021	FRAME,2-2.5t K21/K25/C240/4TNE98	1	FLEXIBLE
-	T19012-1031	FRAME,3-3.5t K21/K25/C240/4TNE98	1	FLEXIBLE
-	N21K6-1001a	FRAME,2t,2.5t K21,K25	1	LOW FAN
-	N31k6-1001a	FRAME,3t,3.5t K21,K25	1	LOW FAN
-	N40K6-1001a	FRAME,4t K25	1	LOW FAN
-	N22K6-1001a	FRAME,2t,2.5t K21,K25	1	HIGH FAN/LPG
-	N32k6-1001a	FRAME,3t,3.5t K21,K25	1	HIGH FAN/LPG
-	N42K6-1001a	FRAME,4t K25	1	HIGH FAN/LPG
-	N21S6-1001b	FRAME,2t,2.5t S4S	1	
-	N31S6-1001b	FRAME,3t,3.5t S4S	1	
-	N41S6-1001b	FRAME,4t S4S	1	
-	N21Q6-1001	FRAME,2t,2.5t 491	1	
-	N31Q6-1001	FRAME,3t,3.5t 491	1	
-	N41Q6-1001	FRAME,4t 491	1	
-	N21E6-1001	FRAME,2t,2.5t 4EG	1	
-	N31E6-1001	FRAME,3t,3.5t 4EG	1	
-	N41E6-1001	FRAME,4t 4EG	1	
-	N21PS6-1001	FRAME,2t,2.5t PSI2.4	1	
-	N31PS6-1001	FRAME,3t,3.5t PSI2.4	1	
-	N41PS6-1001	FRAME,4t PSI2.4	1	

Fig.27

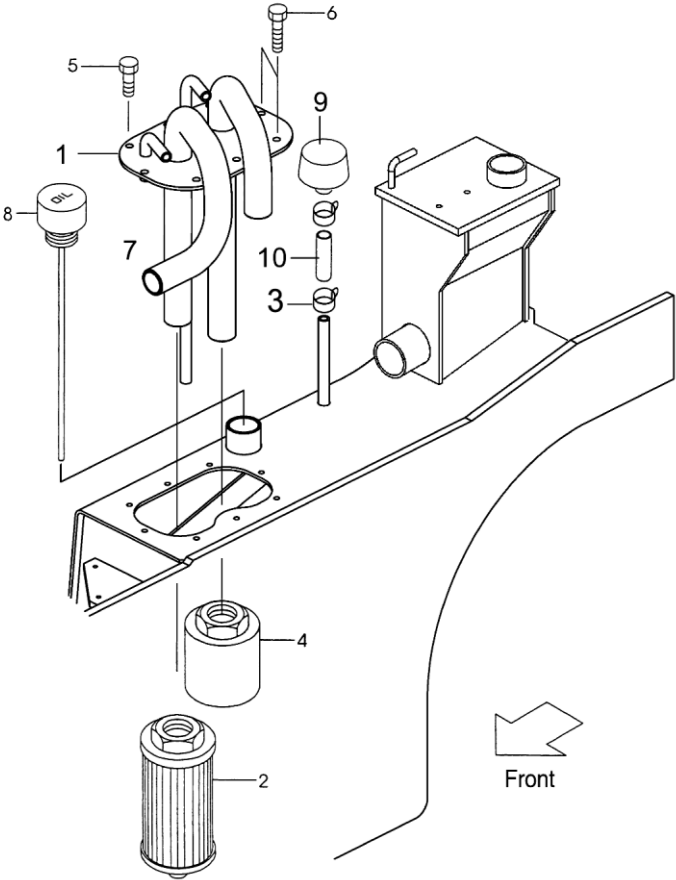
Fig.27 FRAME



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
-	5-N21K6-1001a	FRAME,2t,2.5t V2403	1	
-	5-N31K6-1001a	FRAME,3t,3.5t V2403	1	
-	5-N41K6-1001a	FRAME,4t V2403	1	
-	5-N21KW6-2001	FRAME,2t,2.5t Wg2503	1	LPG
-	5-N31KW6-2001	FRAME,3t,3.5t WG2503	1	LPG
-	5-N41KW6-2001	FRAME,4t WG2503	1	LPG
2	F31A6-12051	PLUG, OIL-RANK	2	
3	F31A6-12061	PACKING	2	
4	F31A8-40101	CAP	2	
5	S1100-16065	BOLT	4	
6	S2010-00016	WASHER	4	
7	F36J6-13091a	FENDER,RH Only 3.5Ton	2	
8	F36J6-13081a	FENDER,LH Only 3.5Ton	2	
9	S1116-10045	BOLT	6	
10	S1401-10010	NUT	6	
11	S2010-00010	WASHER	6	
12	S2000-00010	WASHER	6	

Fig.28

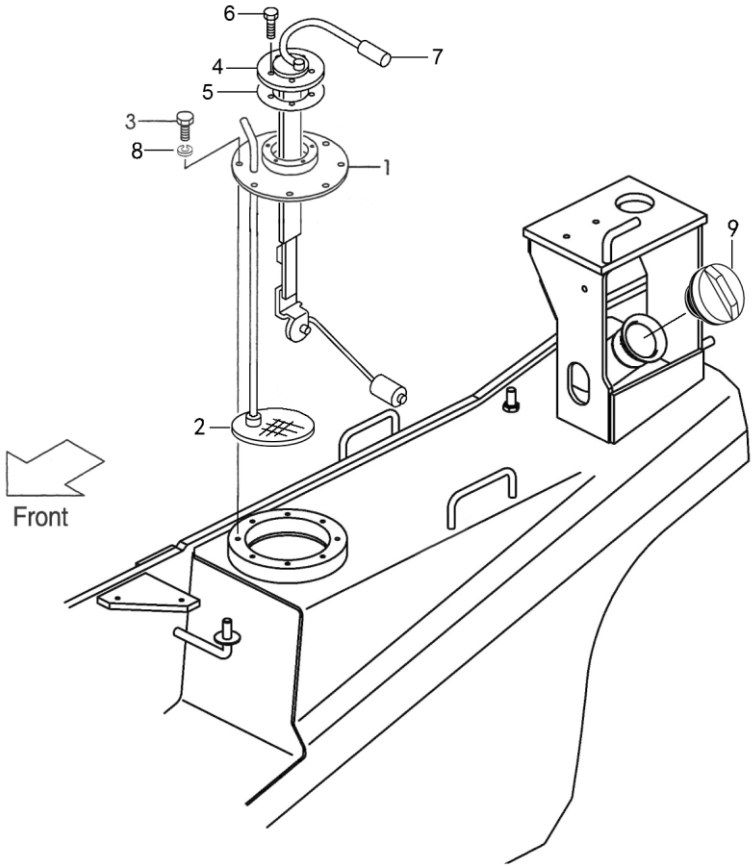
Fig.28 OIL TANK



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	N31K7-5200a	HYDRAULIC TANK TOP PLATE	1	⑤
-	N31A7-5200b	HYDRAULIC TANK TOP PLATE	1	①②③④⑥⑦⑧⑨⑩
-	T19012-10601	HYDRAULIC TANK TOP PLATE	1	⑤FLEXIBLE
2	F31A7-52301	FILTER, RETURN	1	
3	S4914-00018	CLIP	2	
4	F31A7-52051	FILTER, SUCTION	1	
5	S1183-08020	BOLT M8*20	6	
6	S1183-08025	BOLT M8*25	2	
8	N31A7-52101a	CAP, OIL	1	
9	F31A1-02091	CAP, BREATHER	1	
10	S4710-04005	HOSE	1	

Fig.29

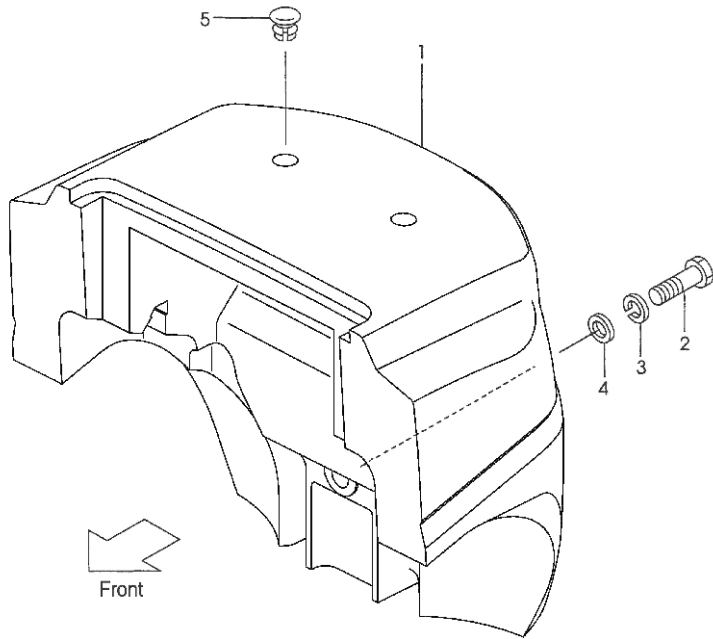
Fig.29 FUEL TANK



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	N31A2-22101b	FUEL TANK TOP PLATE	1	① ⑥
-	N31K2-22101b	FUEL TANK TOP PLATE	1	③ ⑤ ⑦
-	N31D2-22101b	FUEL TANK TOP PLATE	1	② ④ ⑧
-	5-N31K2-22101a	FUEL TANK TOP PLATE	1	⑨ ⑩
2	N31A2-22111	FUEL FILTER ELEMENT	1	
3	S1106-06016	BOLT	8	
A1	N31A2-42161a	FUEL SENSOR (INC 4,5,7)	1	
6	S1106-05012	BOLT	5	
8	S2010-00006	WASHER	8	
9	F31A2-22061	FUEL CAP	1	

Fig.30

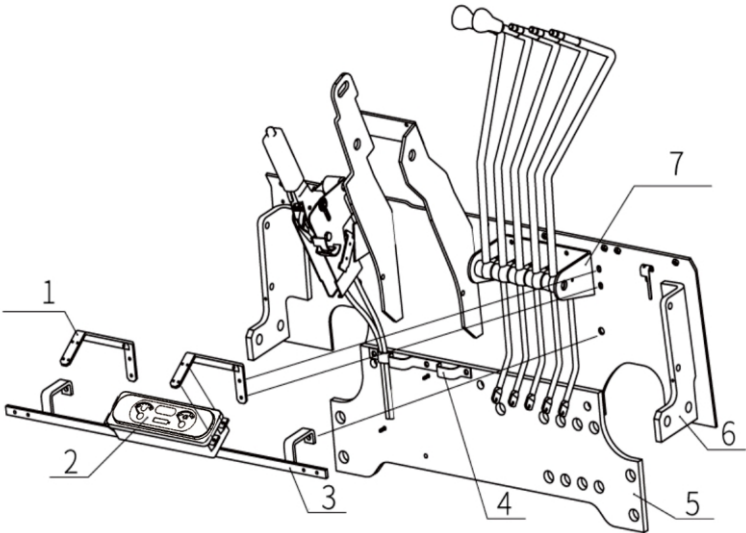
Fig.30 BALANCE WEIGHT



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	N21A6-30101a	WEIGHT, BALANCE	1	(2t)
-	N21A6-30201a	WEIGHT, BALANCE	1	(2.5t)
-	N31A6-30101	WEIGHT, BALANCE	1	(3t)
-	N35A6-30101	WEIGHT, BALANCE	1	(3.5t)
-	N40A6-30101	WEIGHT, BALANCE	1	(4t)
2	S1116-30190	BOLT, 2t	1	
-	S1116-30220	BOLT, 2.5t	1	
-	S1116-36200	BOLT, 3t	1	
-	S1116-36250	BOLT, 3.5t~4t	1	
3	S2010-00030	WASHER, 2~2.5t	1	
-	S2010-00036	WASHER, 3t~4t	1	
4	F21A6-32001	WASHER, 2~2.5t	1	
-	F31A6-32001	WASHER, 3t~4t	1	
5	F31A6-32101	CAP	2	

Fig.31

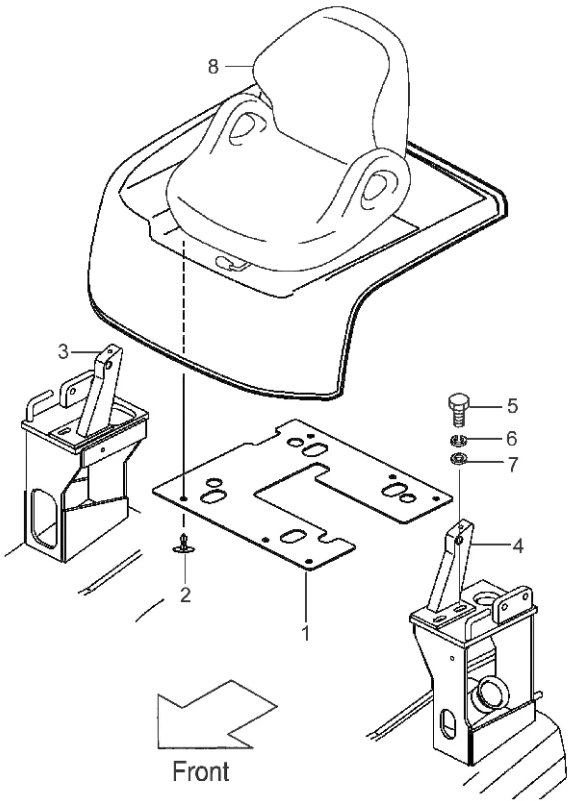
Fig.31 FRONT GUARD



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	N31A2-40101a	BRACKET	2	
2	N31C2-40021a-b	METER ASSY	1	
-	N31PS2-40021	METER ASSY	1	⑦
-	F31E2-40031	METER ASSY	1	⑧
3	N31A6-42861a	STRIP BRACKET	1	
4	N15A7-61021	PLATE, FRONT CLIP	1	
5	N15A6-12151a	PLATE, FRONT	1	
6	N15A6-41201	GUARD, FRONT	1	
7	N31A7-42001	LEVER BRACKET	1	2SV
-	N31A7-42011	LEVER BRACKET	1	3SV 4SV

Fig.32

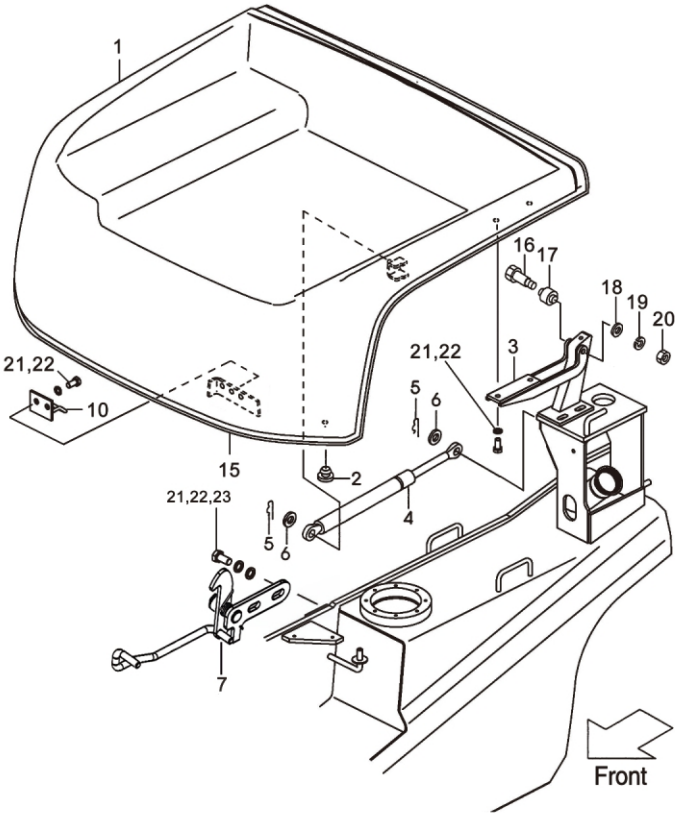
Fig.32 INSULATOR & BRACKET



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	N31A6-4030c-8	INSULATOR	1	
2	N31A6-4030c-9	CLIP	6	
3	N31A6-4231b	BRACKET RH	1	
4	N31A6-4230a	BRACKET LH	1	
5	S1106-08018	BOLT	4	
6	S2010-00008	WASHER	4	
7	S2000-00008	WASHER	4	
8	F31A6-81501	SEAT	1	

Fig.33

Fig.33 BONNET



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	N31A6-4030c	BONNET	1	
2	F31A6-42181	STOPPER, BONNET	2	
3	N31A6-4291	HINGE	2	
4	N31A6-43503	SPRING, GAS	1	
5	F32A5-42171	PIN, SNAP	2	
6	S2000-00008	WASHER	2	
7	F31A6-42491	BONNET SWITCH ASSEMBLY	1	
10	F31A6-40521c	HOOK	1	
15	N31A6-4030a-1	SEAL, RUBBER	1	
16	F31A6-42931	BOLT	2	
17	F31A6-43601	BUSHING	2	
18	S2000-00006	WASHER	2	
19	S2010-00006	WASHER	2	
20	S1400-00006	NUT	2	
21	S1193-08016	BOLT	8	
22	S2010-00008	WASHER	8	
23	S2000-00008	WASHER	8	

Fig.34 COVER

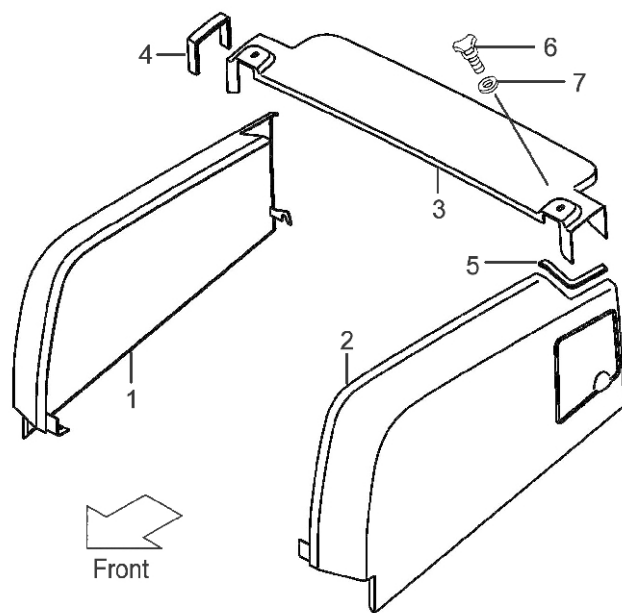
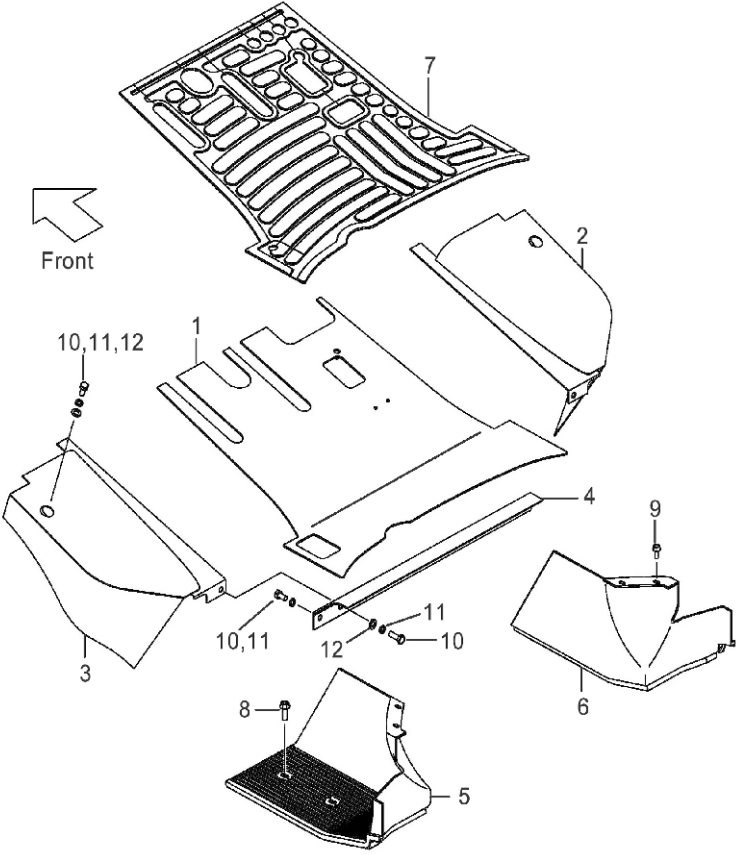


Fig.34

Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	T1562-10011b	COVER, SIDE, RH	1	①②③④⑤⑥
-	N31E6-43001	COVER, SIDE, RH	1	⑦⑧
2	T1562-10021c	COVER, SIDE, LH	1	
A3	N31A6-40521	COVER, RADIATOR (Inc. 3, 4)	1	
-	T1759-10021a	COVER, RADIATOR (Inc. 3, 4)	1	LPG PSI WG2503
5	T1562-10021c-1	EDGING	2	
6	F31A6-42451	BOLT, KNOB	2	
7	S2000-00008	WASHER	2	

Fig.34

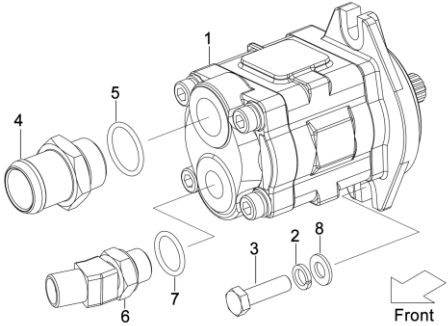
Fig.34 COVER



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	N31A6-51101d	FLOOR BOARD	1	①②③④⑤⑥
-	N31E6-5010	FLOOR BOARD	1	⑦⑧⑨⑩
2	N31A6-43551b	COVER, CYD.RH	1	
3	N31A6-43561b	COVER, CYD.LH	1	
4	N31A6-5011e	ANGLE	1	
5	N31A6-42051	COVER, STEP, LH	1	
6	N31A6-42041	COVER, STEP, RH	1	
7	N31A6-52231	MAT, FLOOR	1	①②③④⑤⑥
-	N31A6-52241	MAT, FLOOR	1	⑦⑧⑨⑩
8	N31A6-42001b	SCREW	4	
9	F31A2-42621	SCREW	4	
10	S1106-10030	BOLT	6	
11	S2010-00010	WASHER	6	
12	S2000-00010	WASHER	4	

Fig.35

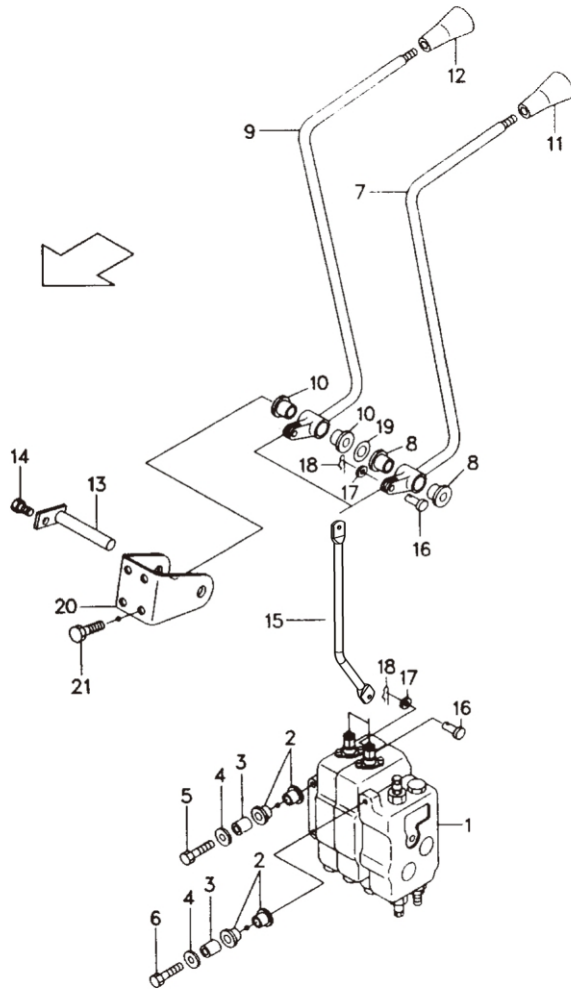
Fig.35 MAIN PUMP



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	F31C7-10401	PUMP, GEAR	1	①④
-	F31A7-10401	PUMP,GEAR	1	②
-	F31H7-10401	PUMP,GEAR	1	③⑤⑦⑨⑩
-	N31S7-10401	PUMP,GEAR	1	⑥⑧
2	S3340-00140	O-RING	1	
3	S1185-10030	BOLT & WASHER	2	
4	F31A7-12021	NIPPLE	1	
5	S3320-00290	O-RING	1	
6	F31A7-12031	ADAPTER	1	①②③④⑥⑧
-	F31H7-12031	ADAPTER	1	⑤⑦⑨⑩
7	S3320-00180	O-RING	1	

Fig.36

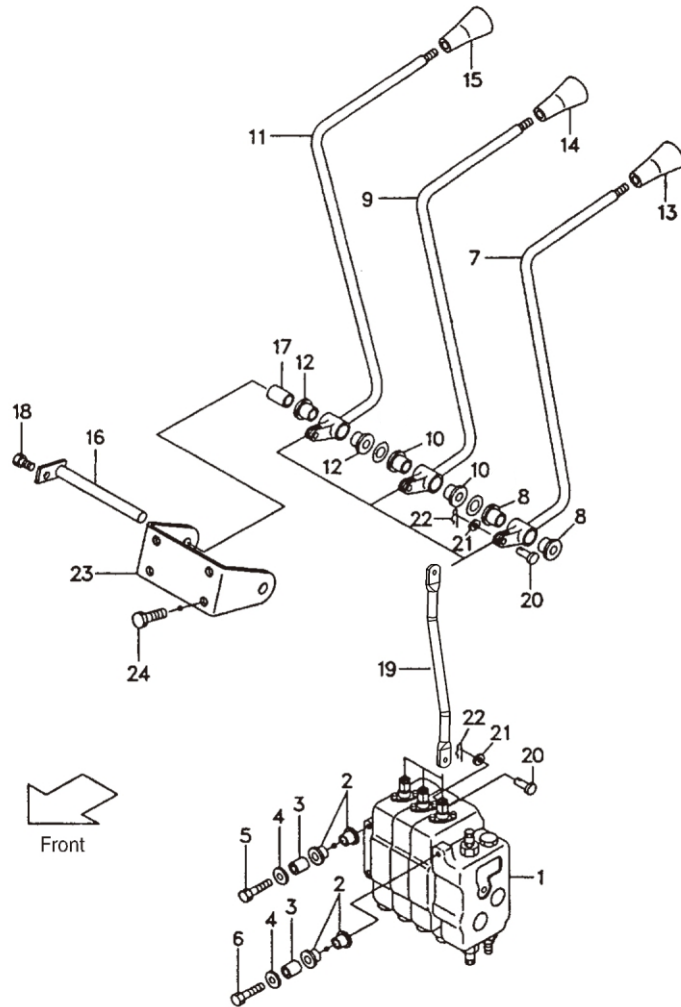
Fig.36 VALVE CONTROL LINKAGE (2SV)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	MSV04-212-04L-01	CONTROL VALVE	1	
2	F31A7-32001	RUBBER	6	
3	F31A7-32011	COLLAR	3	
4	F31A7-32021	WASHER	3	
5	F31A7-32041	BOLT	2	
6	F31A7-32051	BOLT	1	
A	F31A7-40011	LIFT LEVER ASS'Y (Inc. 7, 8)	1	
7	N31A7-40101	LEVER, lift	1	
8	F31A7-42071	BUSHING	2	
B	F31A7-40021	TILT LEVER ASS'Y (Inc. 9, 10)	1	
9	N31A7-40201	LEVER, tilt	1	
10	F31A7-42071	BUSHING	2	
11	F31A7-42001	KNOB, lift	1	
12	F31A7-42011	KNOB, tilt	1	
13	F31A7-42221	SHAFT (2SV)	1	
14	S1183-06012	BOLT	1	
15	N31A7-42101	JOINT	2	2-4Ton
16	F31A7-42181	PIN	4	
17	S2000-00005	WASHER	4	
18	S2200-16016	PIN, snap	4	
19	F31A8-42191	SHIM	AR	
20	N31A7-42001	BRACKET	1	
21	S1183-08020	BOLT	4	

Fig.37

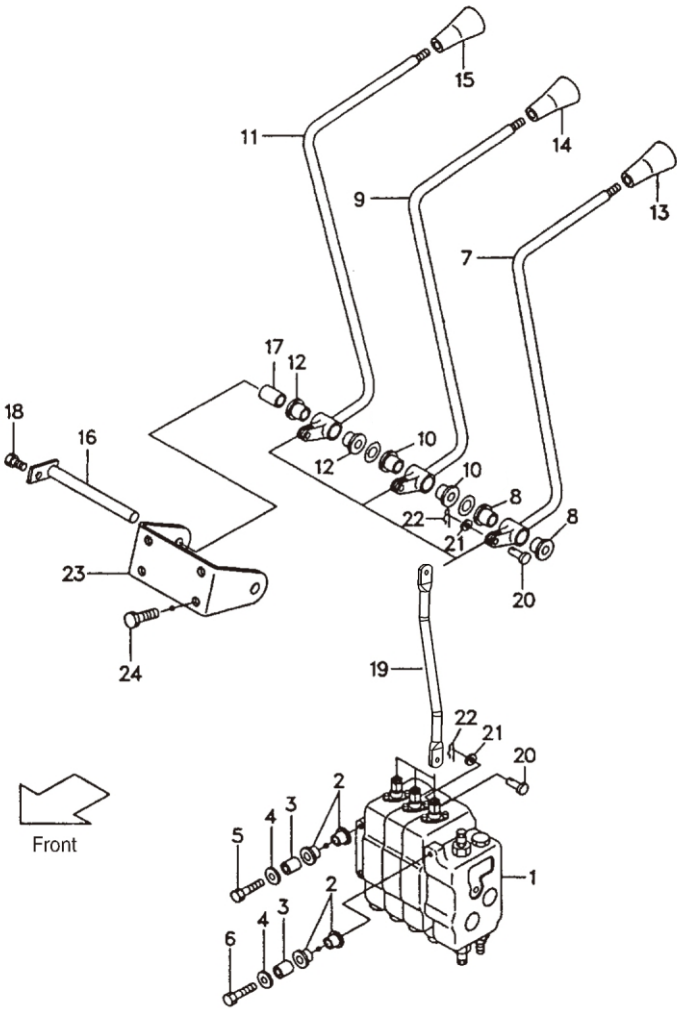
Fig.37 VALVE CONTROL LINKAGE (3SV)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	MSV04-3123-04L-01	CONTROL VALVE	1	
2	F31A7-32001	RUBBER	6	
3	F31A7-32011	COLLAR	3	
4	F31A7-32021	WASHER	3	
5	F31A7-32041	BOLT	2	
6	F31A7-32051	BOLT	1	
A	F31A7-40011	LIFT LEVER ASS'Y (Inc. 7, 8)	1	
7	N31A7-40101	§ LEVER, lift	1	
8	F31A7-42011	BUSHING	2	
B	F31A7-40021	TILT LEVER ASS'Y (Inc. 9, 10)	1	
9	N31A7-40201	§ LEVER, tilt	1	
10	F31A7-42071	BUSHING	2	
C	F31A7-40031	THIRD LEVER ASS'Y (Inc. 11, 12)	1	
11	N31A7-40301	§ LEVER, third	1	
12	F31A7-42071	BUSHING	2	
13	F31A7-42001	KNOB, lift	1	
14	F31A7-42011	KNOB, tilt	1	
15	F31A7-42021	KNOB, third	1	
16	F31A7-42231	SHAFT	1	
17	23657-42131	COLLAR	1	
18	S1183-06012	BOLT	1	
19	N31A7-42101	JOINT	3	2-4Ton
20	F31A7-42181	PIN	6	

Fig.37

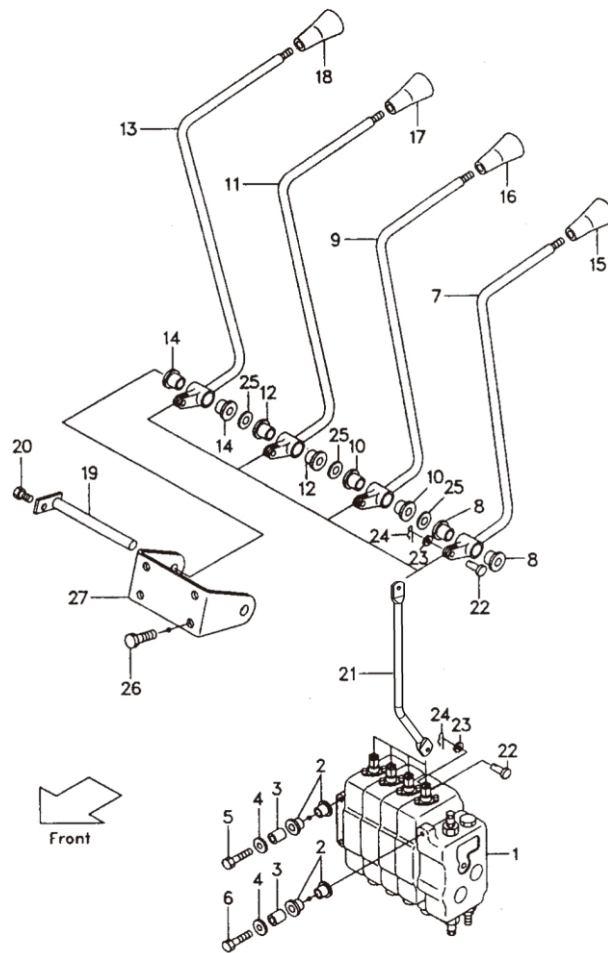
Fig.37 VALVE CONTROL LINKAGE (3SV)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
21	S2000-00005	WASHER	6	
22	S2200-16016	PIN, snap	6	
23	N31A8-42011	BRACKET, VALVE-LEVER	1	
24	S1183-08020	BOLT	4	

Fig.38

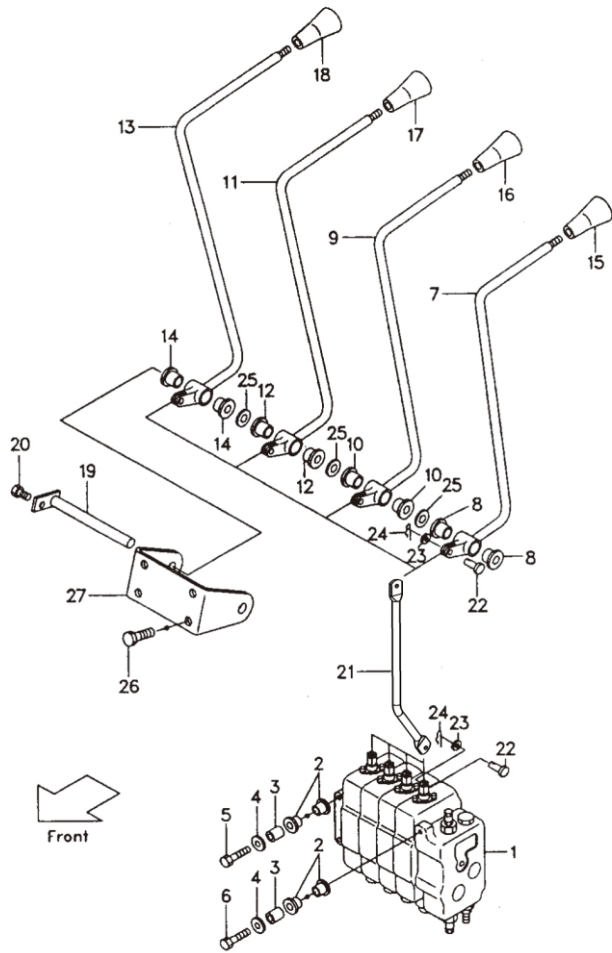
Fig.38 VALVE CONTROL LINKAGE (4SV)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1-2	MSV04-41235-04L-01	CONTROL VALVE	1	[OBT-34A]
2	F31A7-32001	RUBBER	6	
3	F31A7-32011	COLLAR	3	
4	F31A7-32021	WASHER	3	
5	F31A7-32041	BOLT	2	
6	F31A7-32051	BOLT	1	
A	F31A7-40011	LIFT LEVER ASS'Y (Inc. 7, 8)	1	
7	N31A7-40101	§ LEVER, lift	1	
8	F31A7-42071	BUSHING	2	
B	F31A7-40021	TILT LEVER ASS'Y (Inc. 9, 10)	1	
9	N31A7-40201	§ LEVER, tilt	1	
10	F31A7-42071	BUSHING	2	
C	F31A7-40031	THIRD LEVER ASS'Y (Inc. 11, 12)	1	
11	N31A7-40301	§ LEVER, third	1	
12	F31A7-42071	BUSHING	2	
D	F31A7-40041	FOURTH LEVER ASS'Y (Inc. 13, 14)	1	
13	N31A7-40401	§ LEVER, fourth	1	
14	F31A7-42071	BUSHING	2	
15	F31A7-42001	KNOB, lift	1	
16	F31A7-42011	KNOB, tilt	1	
17	F31A7-42021	KNOB, third	1	
18	F31A7-42031	KNOB, fourth	1	
19	F31A7-42231	SHAFT	1	

Fig.38

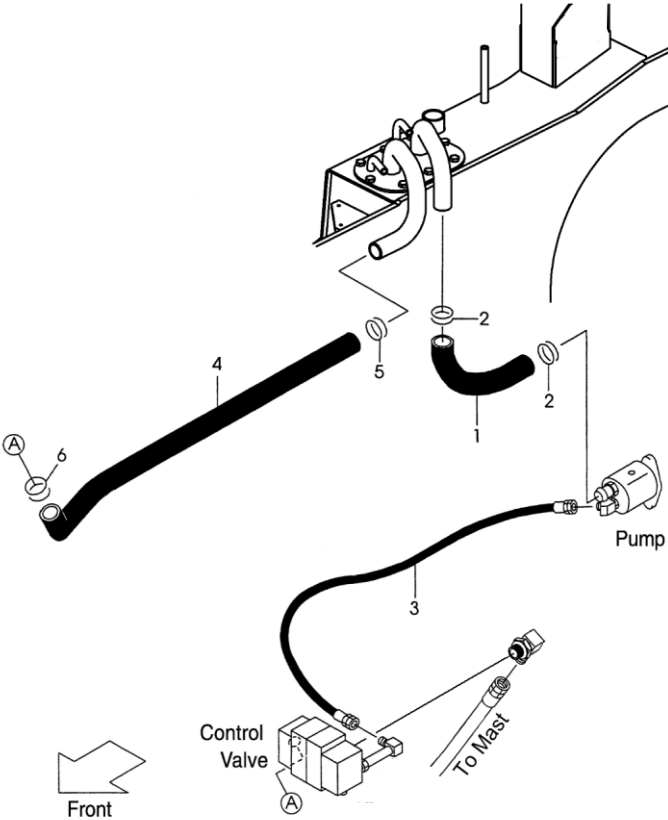
Fig.38 VALVE CONTROL LINKAGE (4SV)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
20	S1183-06012	BOLT	1	
21	N31A7-42101	JOINT	4	2-4Ton
22	F31A4-42181	PIN	8	
23	S2000-00005	WASHER	8	
24	S2200-16016	PIN, snap	8	
25	F31A8-42191	SHIM	AR	
26	S1183-08020	BOLT	4	
27	N31A7-42011	BRACKET, VALVE-LEVER	1	

Fig.39

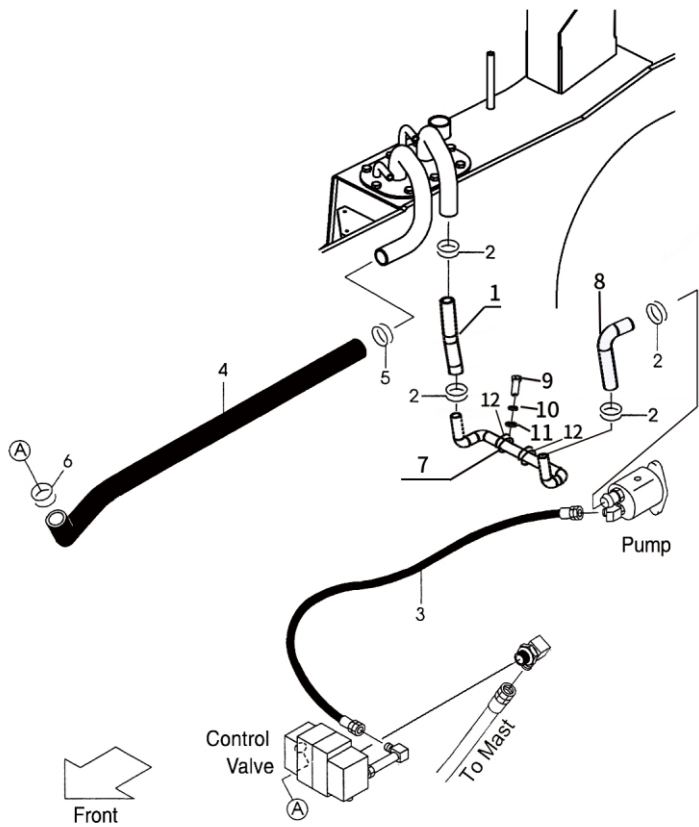
Fig.39 HYDRAULIC SYSTEM



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	F31C7-62111a	SUCTION PIPE	1	①
-	N31A7-62111	SUCTION PIPE	1	②
-	N31K7-62111b	SUCTION PIPE	1	③⑤
-	F31Y7-62111	SUCTION PIPE	1	④
-	N31PS7-62111	SUCTION PIPE	1	⑦
-	N31KW7-62111	SUCTION PIPE	1	⑨⑩
2	S4911-00042	DOUBLE STEEL WIRE CLAMP	2	
3	N31A7-62121a	MULTI-WAY VALVE FEED LINE	1	①②③④
-	F31K7-62121a	MULTI-WAY VALVE FEED LINE	1	⑤⑦⑨⑩
4	N31A7-6210b	MULTI-WAY VALVE RETURN TUBING	1	
5	S4911-00045	DOUBLE STEEL WIRE CLAMP	1	
6	S4911-00045	DOUBLE STEEL WIRE CLAMP	1	

Fig.40

Fig.40 HYDRAULIC SYSTEM (S4S,4EG)



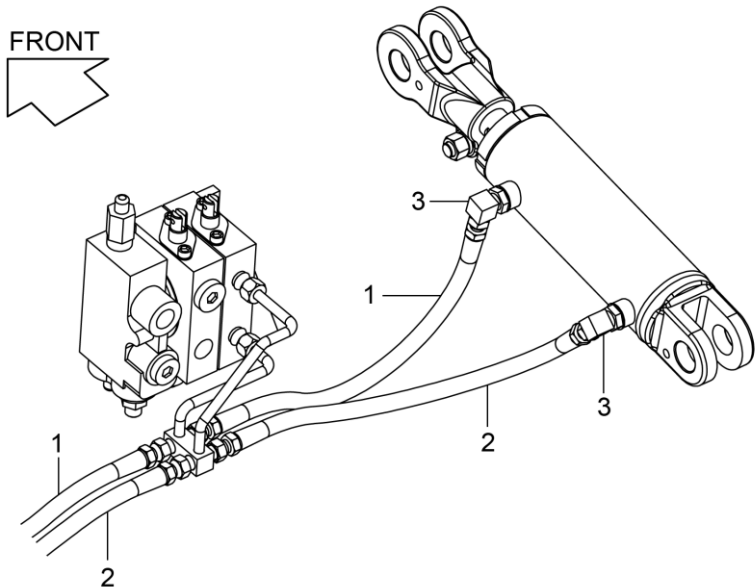
Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	B21E7-62051	HOSE RETURN	1	
2	S4911-00048	CLIP, HOSE	4	
3	F31Q7-62121a	HOSE	1	
4	N31A7-6210b	HOSE FOR OIL RETURNING	1	
5	S4911-00045	CLIP, HOSE	2	
6	S4911-00045	CLIP, HOSE	2	
7	N31S7-62181	PIPE	1	
8	N31S7-62121a	HOSE RETURN	1	
9	S1106-10020	BOLT	2	
10	S2000-00010	WASHER	2	
11	S2010-00010	PACKING	2	
12	F31A7-82411	CLIP	2	

[illegible]

Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	N31A7-61021a	BATTEN	1	
2	S4681-03274	HOSE	1	
3	S4681-03274	HOSE	1	
4	2-E31C7-60411	HOSE FOR ORBITROL OIL IN	1	
6	N31A7-62211d	PIPE, TILT	1	
7	F31A7-82101	HOSE FOR ORBITROL OIL RETURNING	1	
8	2-F31A7-60321a	JOINT FOR POWER CYLINDER	2	
9	F31A7-60391	JOINT FOR POWER CYLINDER	2	
10	F31A7-60501	LS NIPPE	1	
11	N31A7-60461	LS HOSE	1	
12	2-F31A7-60501	LS NIPPE	1	

Fig.42

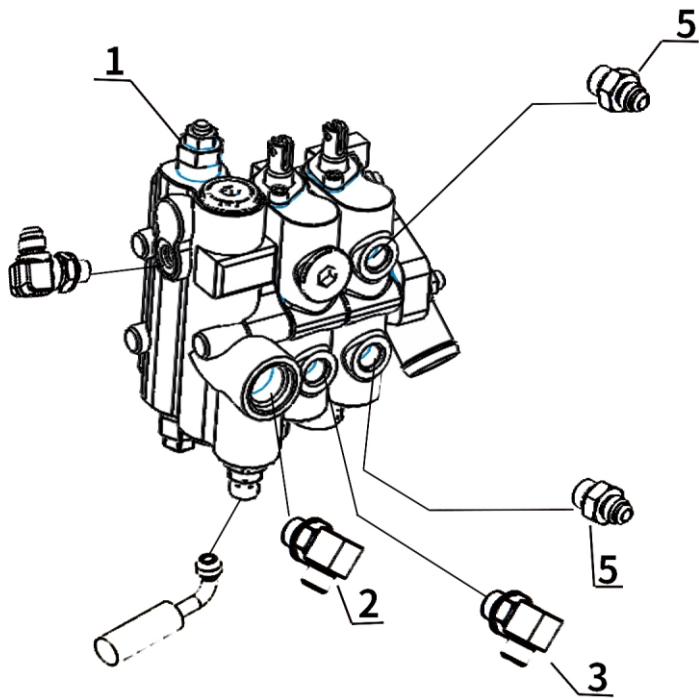
Fig.42 HYDRAULIC LINE [TILT]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	F31A7-62221a	HOSE	2	
2	F31A7-62231a	HOSE	2	
3	F31A7-60511	NIPPLE	4	

Fig.43

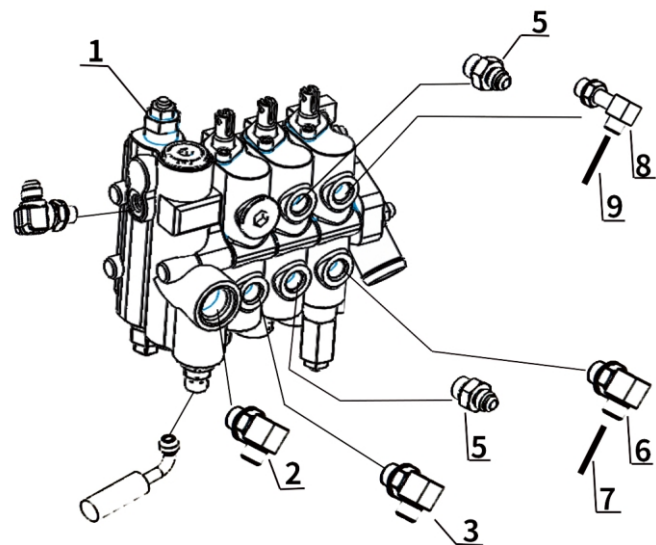
Fig.43 CONTROL VALVE (2SV)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	MSV04-212-04L-01	LS CONTROL VALVE (2SV)	1	
2	2-F31A7-60302a	JOINT	1	
3	2-F31A7-60000	JOINT	1	
5	2-F31A7-60321a	JOINT	2	

Fig.44

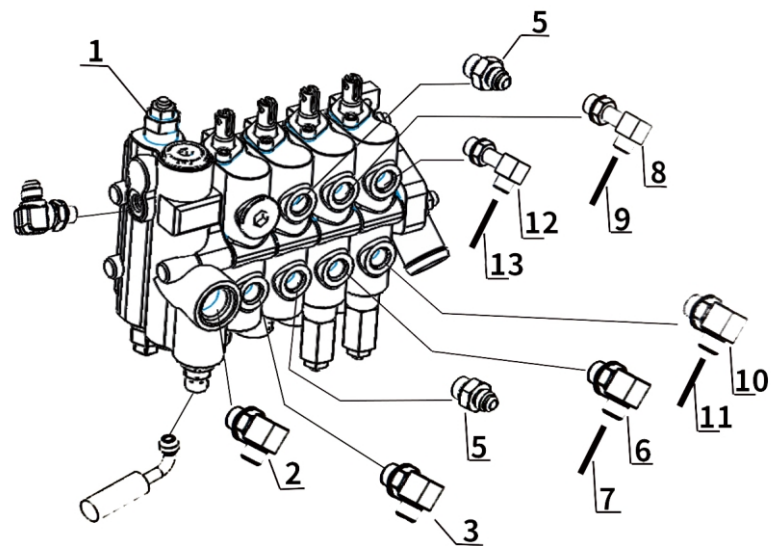
Fig.44 CONTROL VALVE (3SV)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	MSV04-3123-04L-01	LS CONTROL VALVE (3SV)	1	
2	2-F31A7-60302a	JOINT	1	
3	2-F31A7-60000	JOINT	1	
5	2-F31A7-60321a	JOINT	2	
6	2-P2160-10021	JOINT	1	
7	P2160-12312	HOSE L=560	1	
8	2-P2160-10001	JOINT	1	
9	P2160-12302	HOSE L=480	1	

Fig.45

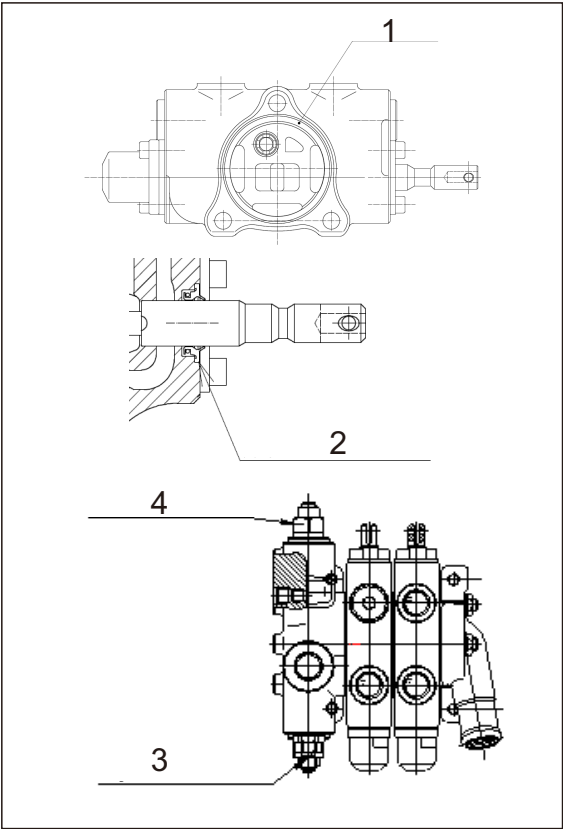
Fig.45 CONTROL VALVE (4SV)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	MSV04-41235-04L-01	LS CONTROL VALVE (4SV)	1	
2	2-F31A7-60302a	JOINT	1	
3	2-F31A7-60000	JOINT	1	
5	2-F31A7-60321a	JOINT	2	
6	2-P2160-10021	JOINT	1	
7	P2160-12291	HOSE	1	
8	2-P2160-10001	JOINT	1	
9	P2160-12312	HOSE	1	
10	2-P2160-10021	JOINT	1	
11	P2150-12532	HOSE L=780	1	
12	2-P2160-10001	JOINT	1	
13	P2150-12522	HOSE L=670	1	

Fig.46

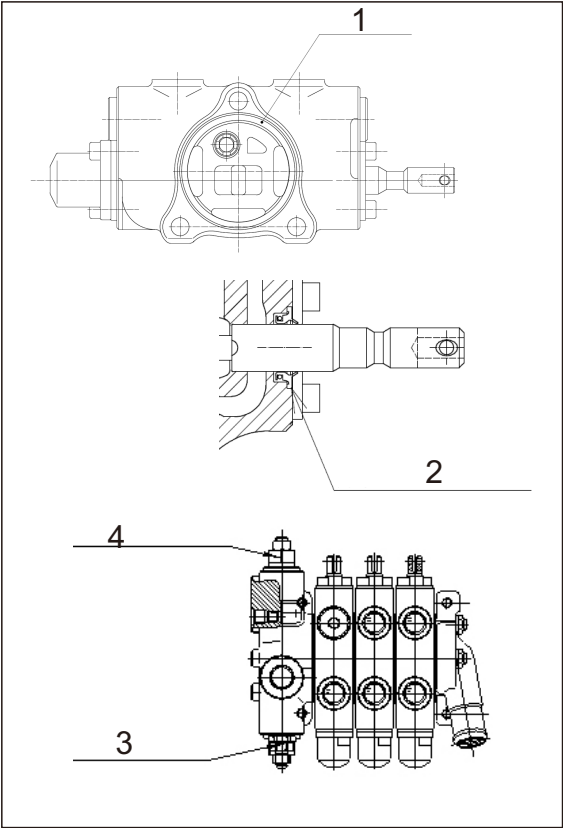
Fig.46 SEAL KIT FOR CONTROL VALVE (2SV)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	400-50976-01	O-RING	2	
2	402-65308	SEAL OIL	4	
3	404-20119	SAFETY VALVE	1	
4	404-20117	SHUNT SAFETY VALVE	1	

Fig.47

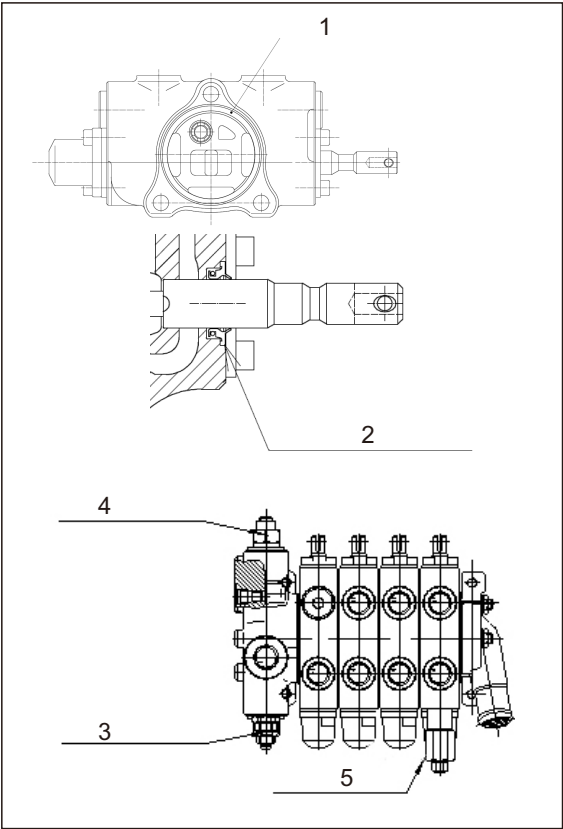
Fig.47 SEAL KIT FOR CONTROL VALVE (3SV)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	400-50976-01	O-RING	3	
2	402-65308	SEAL OIL	6	
3	404-20119	SAFETY VALVE	1	
4	404-20117	SHUNT SAFETY VALVE	1	

Fig.48

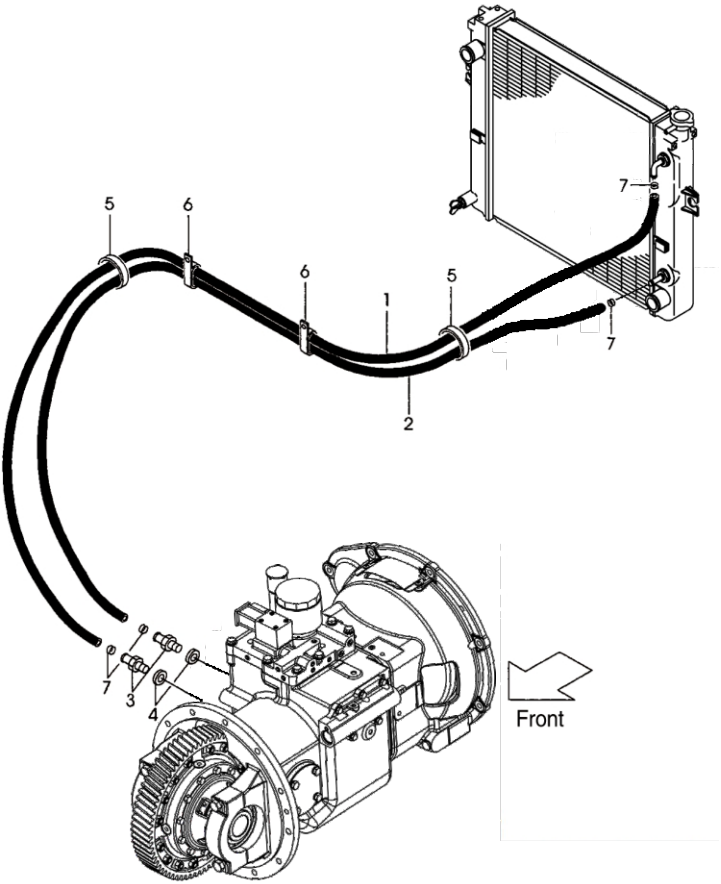
Fig.48 SEAL KIT FOR CONTROL VALVE (4SV)



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	400-50976-01	O-RING	4	
2	402-65308	SEAL OIL	8	
3	404-20119	SAFETY VALVE	1	
4	404-20117	SHUNT SAFETY VALVE	1	
5	404-20108	OVERLOAD VALVE	1	

Fig.49

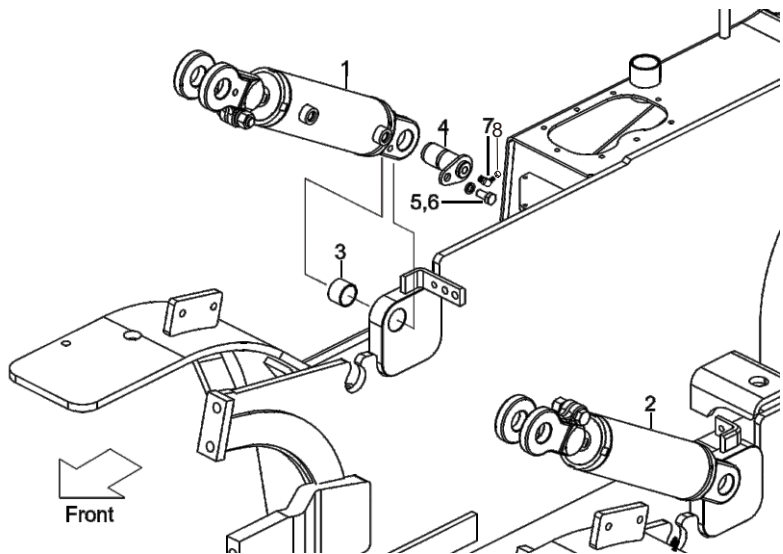
Fig.49 HYDRAULIC



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	F31A7-82101	COOLING TUBING Ø13L = 2050	1	
2	F31A7-82111	COOLING TUBING Ø13L = 1750	1	
3	F31A7-82221	COOLING TUBING FITTINGS	2	
4	S5100-00014	COMBINED WASHERS	2	
5	S4913-20380	BAND	2	
6	HC25597-62201	PIPE CLAMP	2	
7	S4911-00022	DOUBLE STEEL WIRE CLAMP	4	

Fig.50

Fig.50 TILT CYLINDER

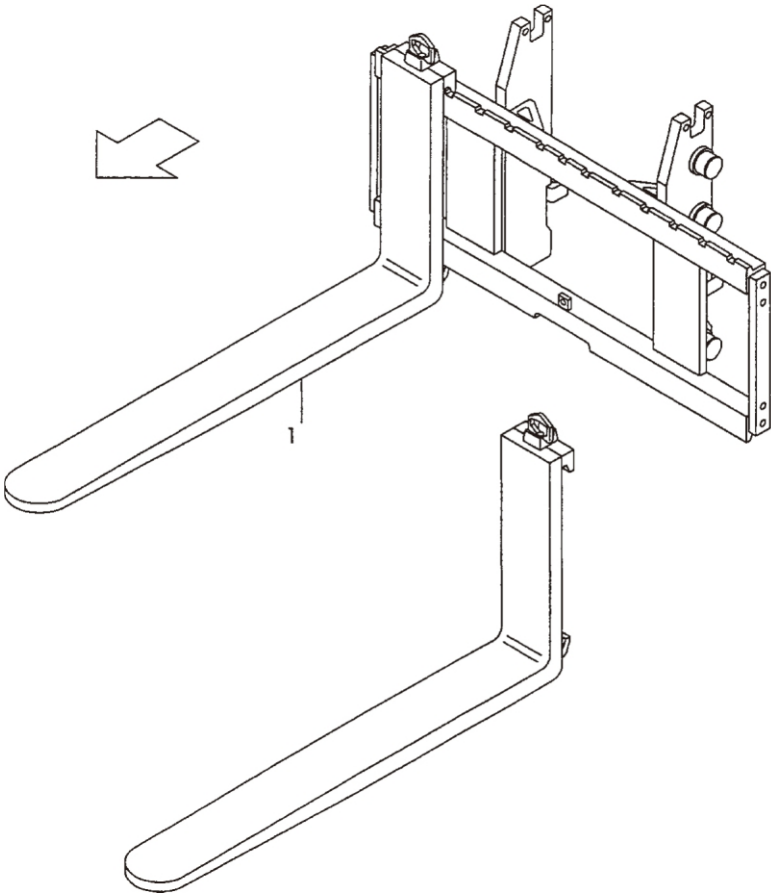


Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	F31A8-50012	TUBE, RH	1	
2	F31A8-50002	TUBE, LH	1	
3	F31A8-54021	STEEL BACK BEARING 3530	2	
4	F31A8-52201	TILT CYLINDER PIN	2	
5	51184-10020	BOLT M10*20	2	
6	52010-00010	WASHER	2	
7	S4901-00100	FITTING	2	
8	F31A8-53061	CAP, NIPPLE	2	

Fig.51				
Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A1	GCX080TU-131	CYL-ASS'Y, TILT RH	1	INC. 1-14
1	X080TU-01	EARRINGS	1	
2	B4123-00014	NUT	1	
3	B0223-14070	BOLT	1	
4	B5050-00014	WASHER	1	
5	27410-53111	SEAL,DUST	1	
6	23650-52861	SHADE	1	
7	D30A8-53001	U-RING	1	
8	D30A8-52021A	WASHER	1	
9	Z6003-08003	O-RING	1	
10	Z2113-03530	STEEL BACK BEARING 3530	1	
11	X080TU.1	CYLINDER BODY	1	
12	X080TU.2	CHECK	1	
13	23458-42241	U-RING	2	
14	22518-40122	SUPPORT RING	1	

Fig.52

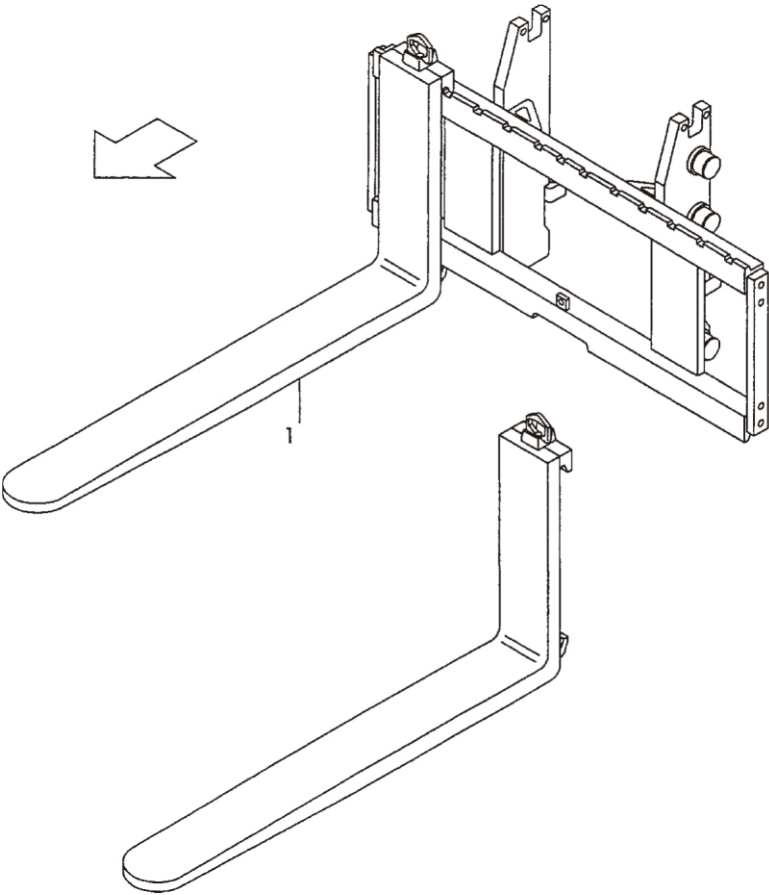
Fig.52 FORK [VM21A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	LF107-14A	FORK	2	[LF100]INC. 2-5
-	LF122-14A	FORK	2	[LF120]INC. 2-5
-	LF137-14A	FORK	2	[LF130]INC. 2-5
-	LF152-14A	FORK	2	[LF150]INC. 2-5
-	LF167-14A	FORK	2	[LF160]INC. 2-5
-	LF182-14A	FORK	2	[LF180]INC. 2-5

Fig.53

Fig.53 FORK [VM31A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	LF107-14J	FORK	2	[LF107]INC. 2
-	LF122-14J	FORK	2	[LF122]INC. 2
-	LF137-14J	FORK	2	[LF137]INC. 2
-	LF152-14J	FORK	2	[LF152]INC. 2
-	LF167-14J	FORK	2	[LF167]INC. 2
-	LF182-14J	FORK	2	[LF182]INC. 2
-	LF197-14J	FORK	2	[LF197]INC. 2
-	LF212-14J	FORK	2	[LF212]INC. 2

Fig.54 FORK [VM41A]

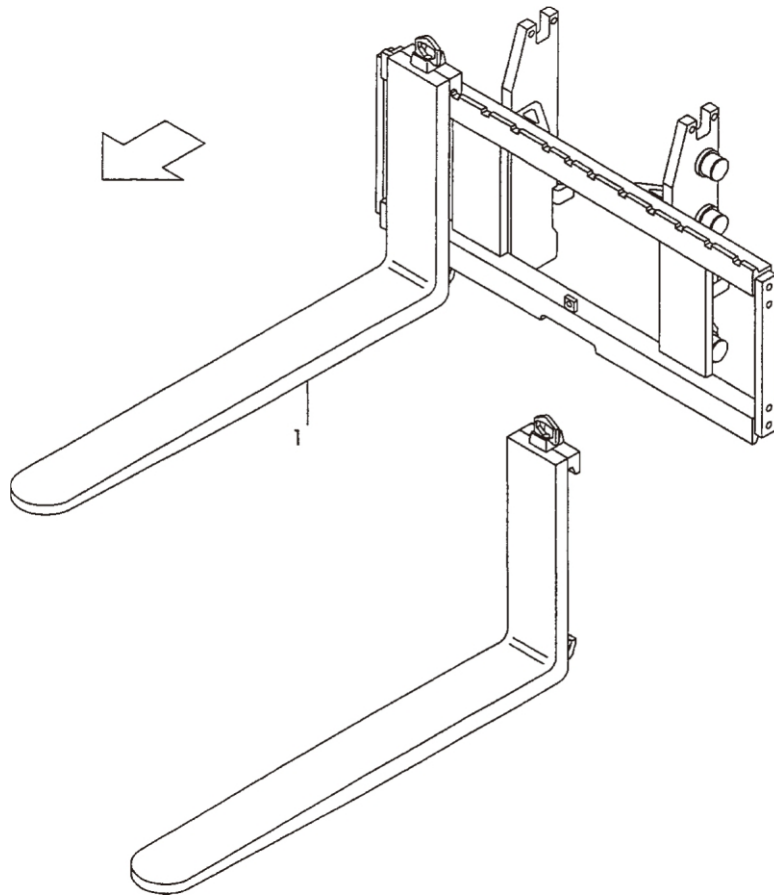
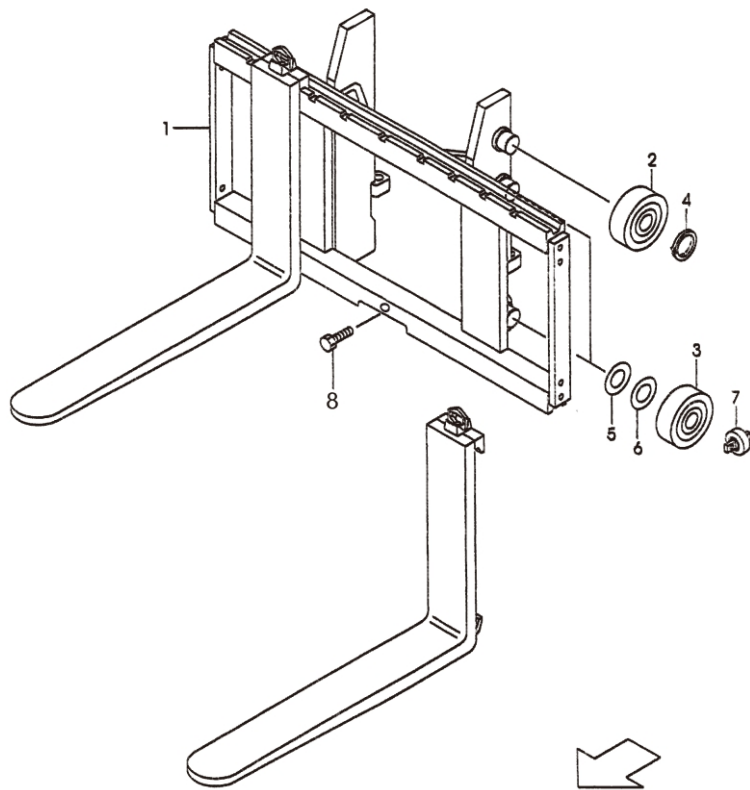


Fig.54

Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	LF107-14J	FORK	2	[LF107]INC. 2
-	LF122-14J	FORK	2	[LF122]INC. 2
-	LF137-14J	FORK	2	[LF137]INC. 2
-	LF152-14J	FORK	2	[LF152]INC. 2
-	LF167-14J	FORK	2	[LF167]INC. 2
-	LF182-14J	FORK	2	[LF182]INC. 2
-	LF197-14J	FORK	2	[LF197]INC. 2
-	LF212-14J	FORK	2	[LF212]INC. 2

Fig.55

Fig.55 LIFT BRACKET [VM21A] [VM31A] [VM41A]

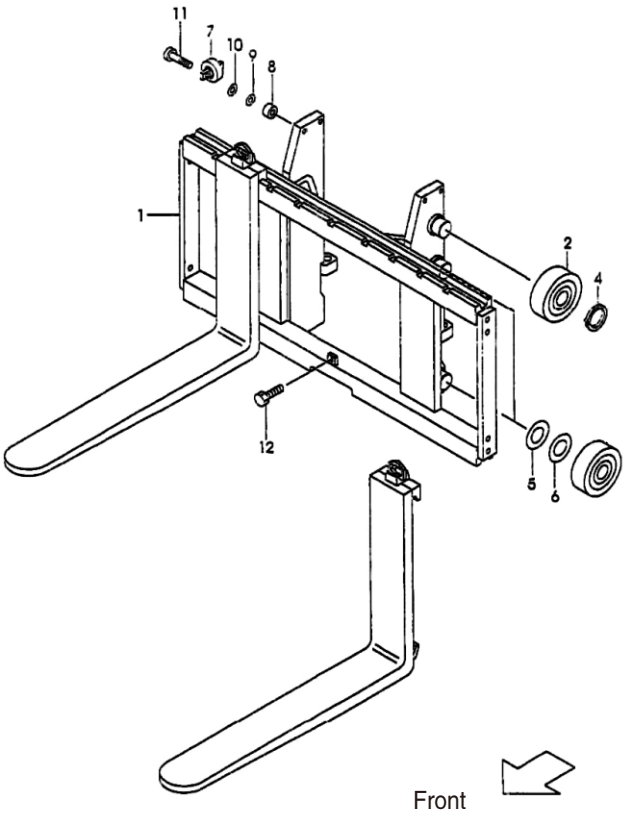


Front

Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	F21A8-20002a	BRACKET, LIFT	1	VM21A
-	F31A8-20002b	BRACKET, LIFT	1	VM31A
-	F36A8-20002b	BRACKET, LIFT	1	VM36A
-	F38A8-20002b	BRACKET, LIFT	1	VM41A
2	F31A8-42051	ROLLER, END	2	
3	980811NT-00	ROLLER, END	4	
4	S2100-00045	RING, SNAP	2	
5	TP041-0.50	SHIM, T=0.5	4	
6	TP041-1.00	SHIM, T=1.0	4	
7	CGLC311HL	ROLLER, SIDE	4	
8	S1106-12025	BOLT & WASHER	1	

Fig.55-1

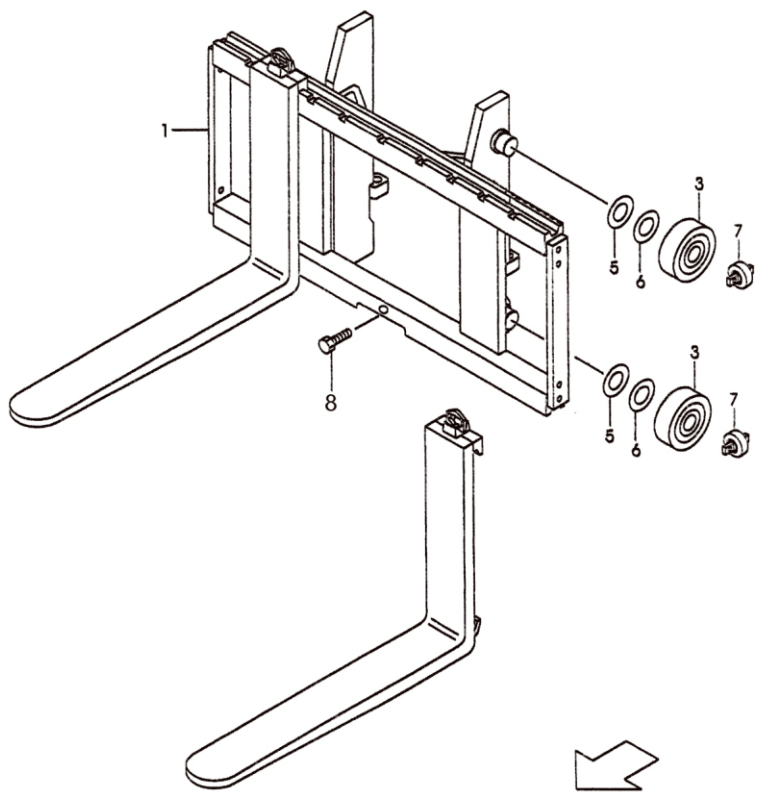
Fig.55-1 LIFT BRACKET [VFM21A] [VFM31A] [VFM41A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	F21A0-60002	BRACKET, LIFT	1	VFM21A
-	F31A0-60002a	BRACKET, LIFT	1	VFM31A
-	F36A0-60002	BRACKET, LIFT	1	VFM36A
-	F38A0-60001a	BRACKET, LIFT	1	VFM41A
2	F31A8-42051	ROLLER, END	6	
4	S2100-00045	RING, SNAP	6	
5	TP041-0.50	SHIM, T=0.5	8	
6	TP041-1.00	SHIM, T=1.0	8	
7	CN-28-00	ROLLER, SIDE	2	
8	S1106-12025	BOLT & WASHER	4	

Fig.55-2

Fig.55-2 LIFT BRACKET [VFMS21A] [VFMS31A] [VFMS36A]

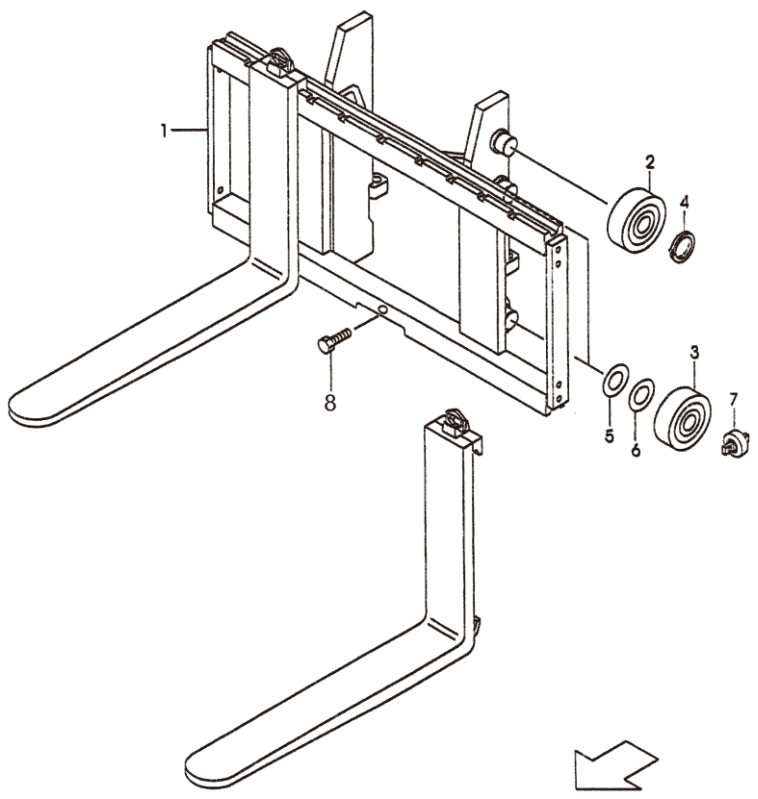


Front

Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	F21A7-90102	BRACKET, LIFT	1	VFMS21A
-	F31A7-90102	BRACKET, LIFT	1	
-	F36A7-90101a	BRACKET, LIFT	1	
3	980811NT-00	ROLLER, END	4	
5	TP041-0.50	SHIM, T=0.5	8	
6	TP041-1.00	SHIM, T=1.0	8	
7	CGLC311HL	ROLLER, SIDE	4	
8	S1106-12025	BOLT & WASHER	1	

Fig.55-3

Fig.55-3 LIFT BRACKET [VF5M41A]

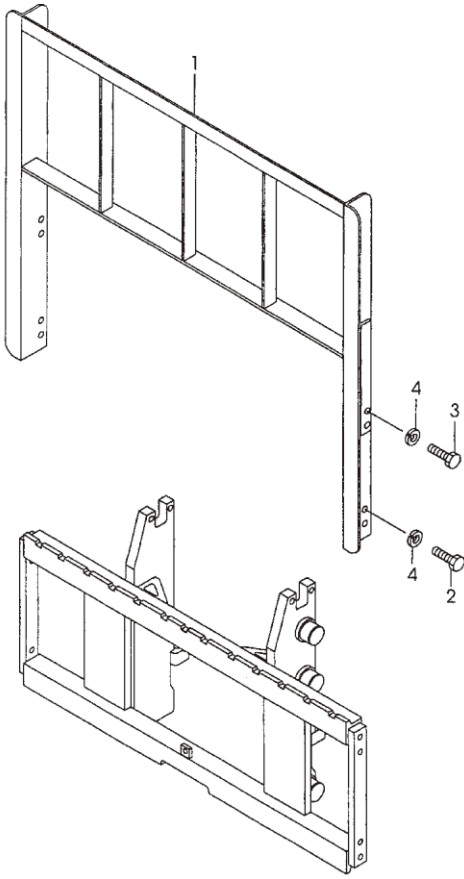


Front

Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	F36A7-90101a	BRACKET, LIFT	1	VF5M41A
2	F31A8-42051	ROLLER, END	2	
3	980811NT-00	ROLLER, END	4	
4	S2100-00045	RING, SNAP	2	
5	TP041-0.50	SHIM, T=0.5	4	
6	TP041-1.00	SHIM, T=1.0	4	
7	CGLC311HL	ROLLER, SIDE	4	
8	S1106-12025	BOLT & WASHER	1	

Fig.56

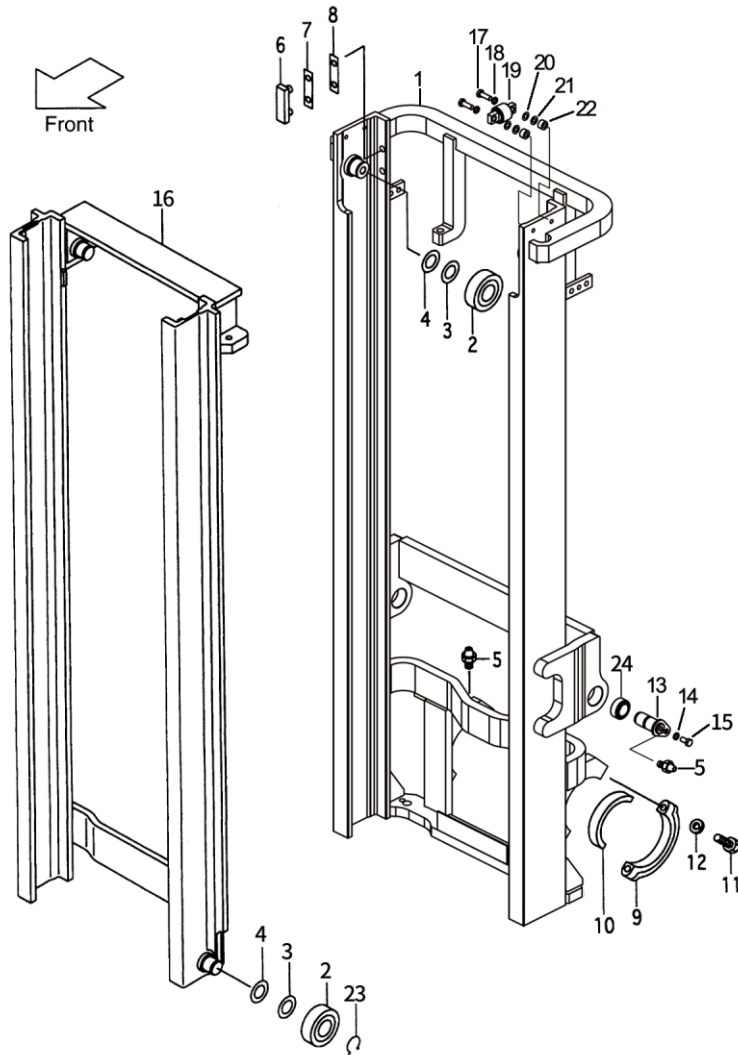
Fig.56 BACKREST [VM21A] [VM31A] [VM36A] [VM41A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	F21A8-22201a	BACKREST	1	2-2.5Ton
-	F31A8-22201a	BACKREST	1	3Ton
-	F36A8-22201a	BACKREST	1	3.5-4Ton
2	S1106-14025	BOLT	4	
3	S1106-14030	BOLT	4	
4	S2010-00014	WASHER	8	

Fig.57

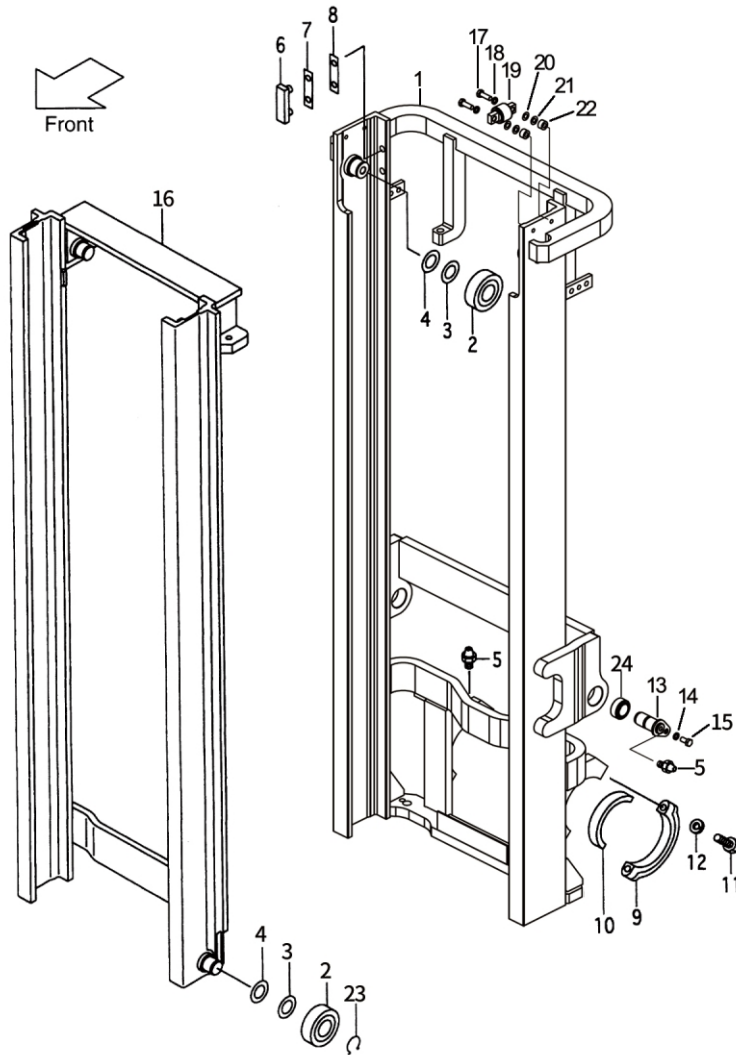
Fig.57 MAST [VM21A]



Item No.	Part No.	Description	Req'd	Remarks: Serial No.
1	F21A8-30011	MAST, OUTER VM200	1	
-	F21A8-30021	MAST, OUTER VM225	1	
-	F21A8-30031	MAST, OUTER VM250	1	
-	F21A8-30041	MAST, OUTER VM270	1	
-	F21A8-30051	MAST, OUTER VM275	1	
-	F21A8-30001	MAST, OUTER VM300	1	
-	F21A8-30061	MAST, OUTER VM325	1	
-	F21A8-30071	MAST, OUTER VM330	1	
-	F21A8-30081	MAST, OUTER VM350	1	
-	F21A8-30091	MAST, OUTER VM366	1	
-	F21A8-30101	MAST, OUTER VM370	1	
-	F21A8-30111	MAST, OUTER VM375	1	
-	F21A8-30121	MAST, OUTER VM400	1	
-	F21A8-30131	MAST, OUTER VM425	1	
-	F21A8-30141	MAST, OUTER VM450	1	
-	F21A8-30151	MAST, OUTER VM475	1	
-	F21A8-30161	MAST, OUTER VM500	1	
-	F21A8-30171	MAST, OUTER VM550	1	
-	F21A8-30181	MAST, OUTER VM600	1	
2	F31A8-42051	ROLLER, END	4	
3	F21A8-22021	SHIM, T-0.5	12	
4	F21A8-22031	SHIM, T-1.0	12	
5	S4901-00100	FITTING	4	
6	F21A8-22101	SLIPPER	2	
7	F21A8-22041	SHIM, T-0.5	8	

Fig.57

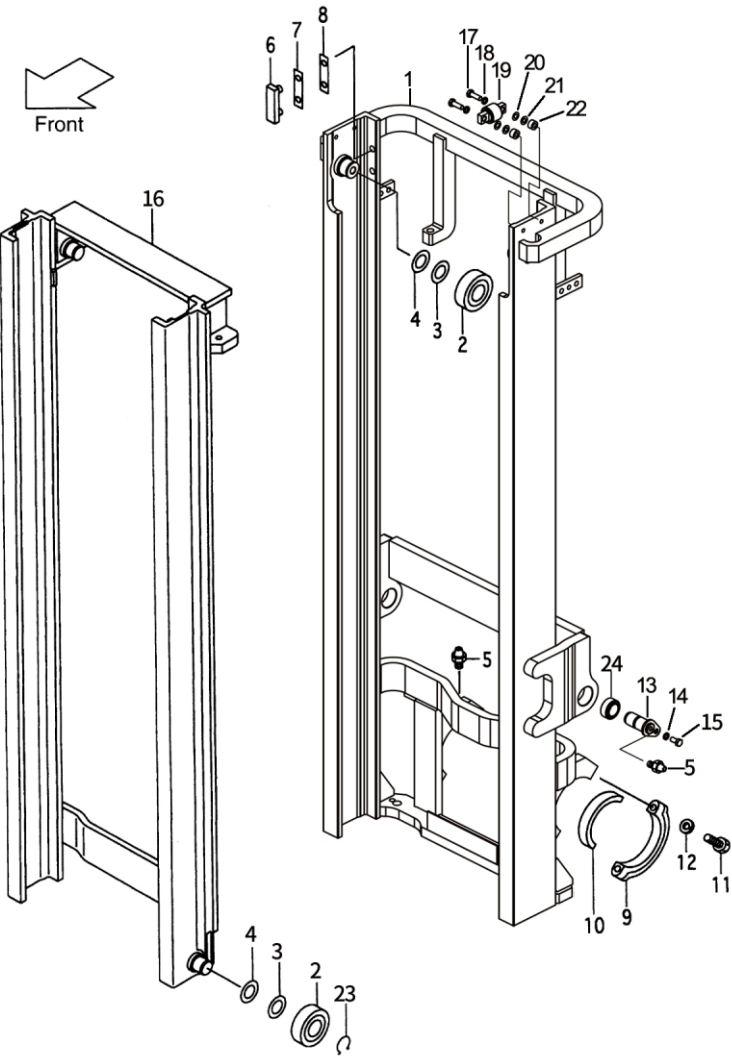
Fig.57 MAST [VM21A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
8	F21A8-22051	SHIM, T-1.0	4	
9	F31A8-40101	CAP	2	
10	F31A8-40201	BUSHING	2	
11	S1106-16065	BOLT	4	
12	S2010-00016	WASHER	4	
13	F31A8-52201	PIN	2	
14	S2010-00010	BOLT & WASHER	2	
15	S1106-10020	BOLT & WASHER	2	
16	F21A8-30211	MAST, INNER VM200	1	
-	F21A8-30221	MAST, INNER VM225	1	
-	F21A8-30231	MAST, INNER VM250	1	
-	F21A8-30241	MAST, INNER VM270	1	
-	F21A8-30251	MAST, INNER VM275	1	
-	F21A8-30201	MAST, INNER VM300	1	
-	F21A8-30261	MAST, INNER VM325	1	
-	F21A8-30271	MAST, INNER VM330	1	
-	F21A8-30281	MAST, INNER VM350	1	
-	F21A8-30291	MAST, INNER VM366	1	
-	F21A8-30301	MAST, INNER VM370	1	
-	F21A8-30311	MAST, INNER VM375	1	
-	F21A8-30321	MAST, INNER VM400	1	
-	F21A8-30331	MAST, INNER VM425	1	
-	F21A8-30341	MAST, INNER VM450	1	
-	F21A8-30351	MAST, INNER VM475	1	
-	F21A8-30361	MAST, INNER VM500	1	
-	F21A8-30371	MAST, INNER VM550	1	
-	F21A8-30381	MAST, INNER VM600	1	

Fig.57

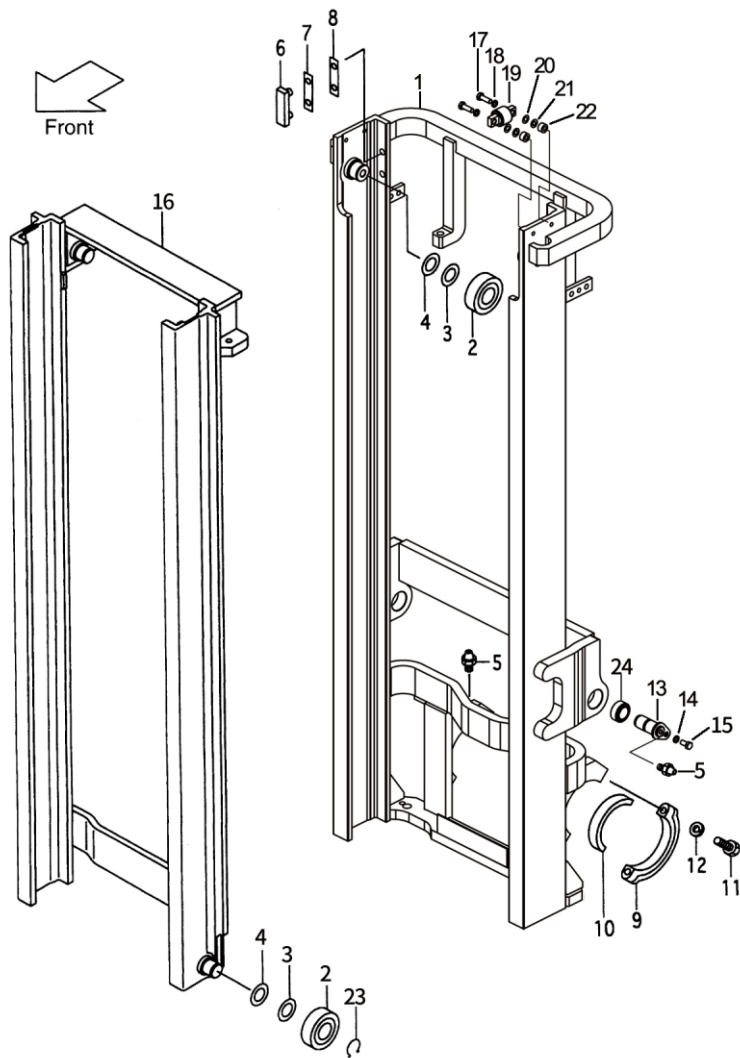
Fig.57 MAST [VM21A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
17	S1106-12050	BOLT	4	
18	S2010-00012	SHIM	4	
19	CN-28-00	ROLLER,SIDE	2	
20	F21A8-22081	SHIM,T-0.5	AR	
21	F21A8-22061	SHIM,T-1.0	AR	
22	F21A8-22091	SHIM	4	
23	S2100-00045	CHECK	4	
24	F31A8-54011	BEARING	2	

Fig.58

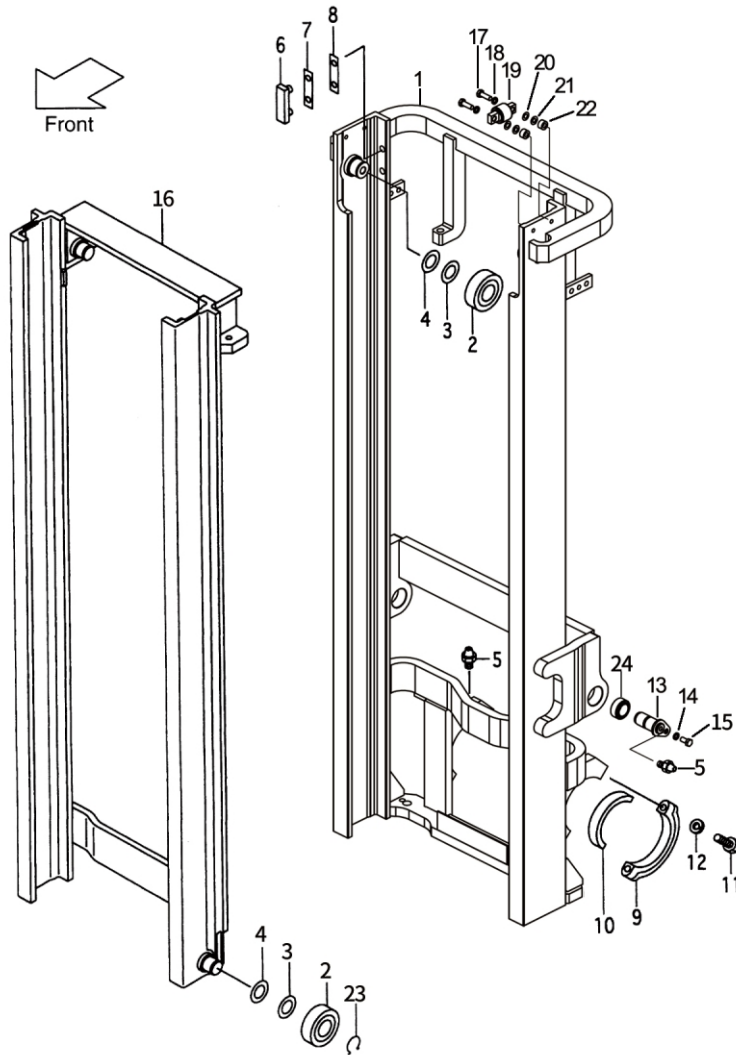
Fig.58 MAST [VM31A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	F31A8-30011	MAST, OUTER VM200	1	
-	F31A8-30021	MAST, OUTER VM225	1	
-	F31A8-30031	MAST, OUTER VM250	1	
-	F31A8-30041	MAST, OUTER VM270	1	
-	F31A8-30051	MAST, OUTER VM275	1	
-	F31A8-30001	MAST, OUTER VM300	1	
-	F31A8-30061	MAST, OUTER VM325	1	
-	F31A8-30071	MAST, OUTER VM330	1	
-	F31A8-30081	MAST, OUTER VM350	1	
-	F31A8-30091	MAST, OUTER VM366	1	
-	F31A8-30101	MAST, OUTER VM370	1	
-	F31A8-30111	MAST, OUTER VM375	1	
-	F31A8-30121	MAST, OUTER VM400	1	
-	F31A8-30131	MAST, OUTER VM425	1	
-	F31A8-30141	MAST, OUTER VM450	1	
-	F31A8-30151	MAST, OUTER VM475	1	
-	F31A8-30161	MAST, OUTER VM500	1	
-	F31A8-30171	MAST, OUTER VM550	1	
-	F31A8-30181	MAST, OUTER VM600	1	
2	F31A8-42051	ROLLER, END	4	
3	F21A8-22021	SHIM, T-0.5	12	
4	F21A8-22001	SHIM, T-1.0	12	
5	S4901-00100	FITTING	2	
6	F21A8-22101	SLIPPER	2	
7	F21A8-22041	SHIM, T-0.5	8	

Fig.58

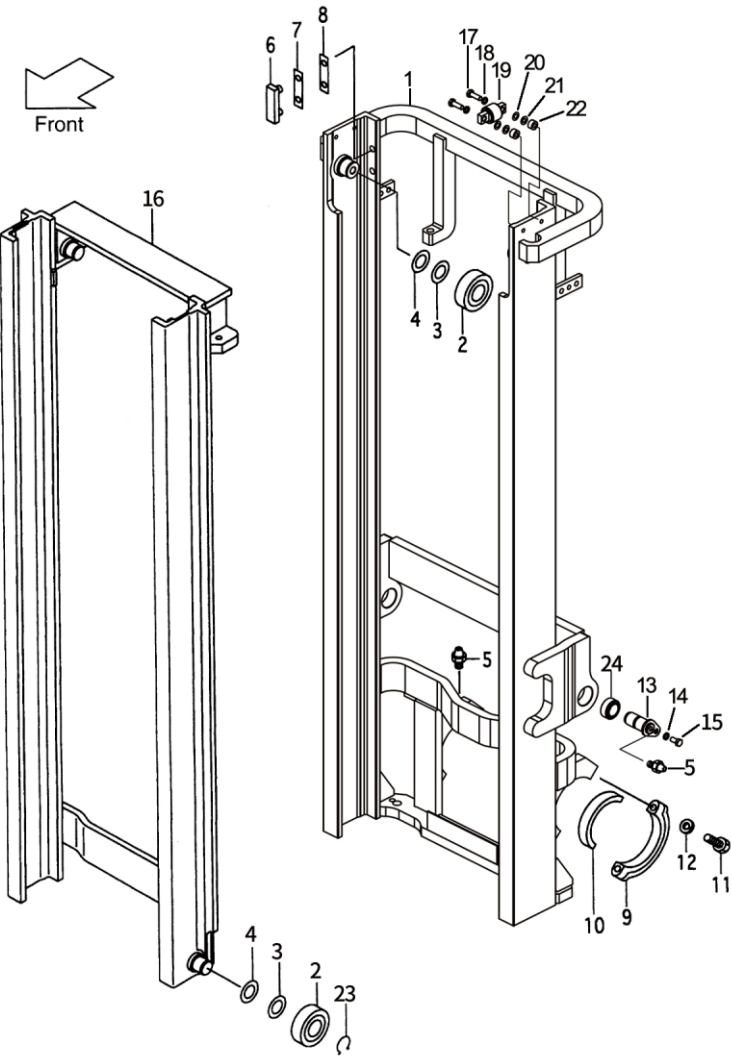
Fig.58 MAST [VM31A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
8	F21A8-22051	SHIM, T-1.0	4	
9	F31A8-40101	CAP	2	
10	F31A8-40201	BUSHING	2	
11	S1106-16065	BOLT	4	
12	S2010-00016	WASHER	4	
13	F31A8-52201	PIN	2	
14	S2010-00010	BOLT & WASHER	2	
15	S1106-10020	BOLT	2	
16	F31A8-30211	MAST, INNER VM200	1	
-	F31A8-30221	MAST, INNER VM225	1	
-	F31A8-30231	MAST, INNER VM250	1	
-	F31A8-30241	MAST, INNER VM270	1	
-	F31A8-30251	MAST, INNER VM275	1	
-	F31A8-30201	MAST, INNER VM300	1	
-	F31A8-30261	MAST, INNER VM325	1	
-	F31A8-30271	MAST, INNER VM330	1	
-	F31A8-30281	MAST, INNER VM350	1	
-	F31A8-30291	MAST, INNER VM366	1	
-	F31A8-30301	MAST, INNER VM370	1	
-	F31A8-30311	MAST, INNER VM375	1	
-	F31A8-30321	MAST, INNER VM400	1	
-	F31A8-30231	MAST, INNER VM425	1	
-	F31A8-30341	MAST, INNER VM450	1	
-	F31A8-30351	MAST, INNER VM475	1	
-	F31A8-30361	MAST, INNER VM500	1	
-	F31A8-30371	MAST, INNER VM550	1	
-	F31A8-30381	MAST, INNER VM600	1	

Fig.58

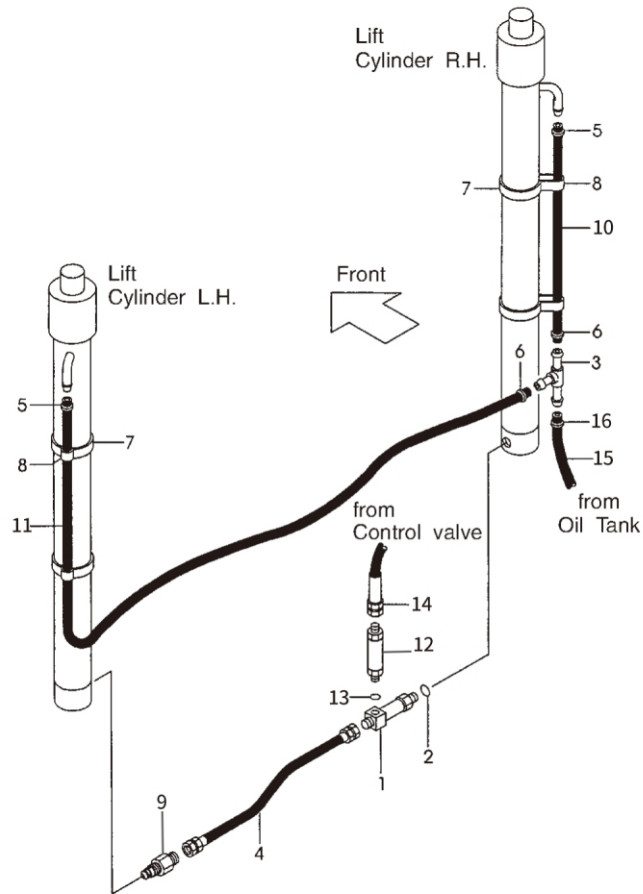
Fig.58 MAST [VM31A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
17	S1106-12050	BOLT	4	
18	S2010-00012	SHIM	4	
19	CN-28-00	ROLLER,SIDE	2	
20	F21A8-22081	SHIM,T-0.5	2	
21	F21A8-22061	SHIM,T-1.0	2	
22	F21A8-22091	SPACE	AR	
23	S2100-00045	SHIM	AR	
24	F31A8-54011	BEARING	2	

Fig.59

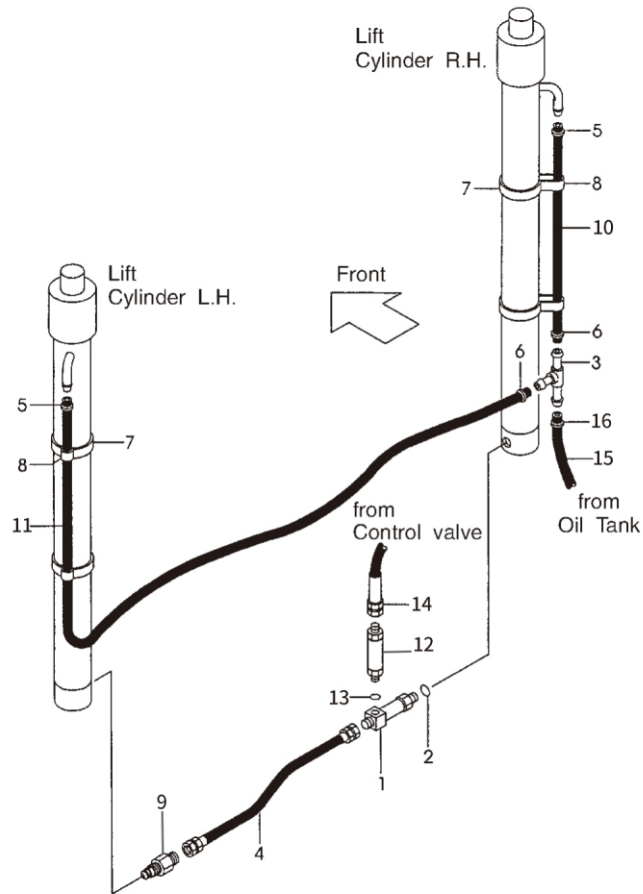
Fig.59 MAST PIPING [VM21A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	F31A8-41101	THREE-WAY	1	
2	S3320-00140	O-RING	1	
3	F21A8-22111	THREE-WAY	1	
4	B21E0-62072	HOSE	1	
5	S4911-00018	CLIP	2	
6	S4911-00018	CLIP	2	
7	S4913-21380	BAND	4	
8	F31A8-47401	BAND	4	
9	F31A8-40701	VALVE-ASSY, CUT	1	
10	S3678-40060	HOSE, RH VM200	1	
-	S3678-40070	HOSE, RH VM225	1	
-	S3678-40085	HOSE, RH VM250	1	
-	S3678-40095	HOSE, RH VM270	1	
-	S3678-40095	HOSE, RH VM275	1	
-	S3678-40110	HOSE, RH VM300	1	
-	S3678-40120	HOSE, RH VM325	1	
-	S3678-40125	HOSE, RH VM330	1	
-	S3678-40135	HOSE, RH VM350	1	
-	S3678-40145	HOSE, RH VM366	1	
-	S3678-40145	HOSE, RH VM370	1	
-	S3678-40145	HOSE, RH VM375	1	
-	S3678-40165	HOSE, RH VM400	1	
-	S3678-40175	HOSE, RH VM425	1	
-	S3678-40190	HOSE, RH VM450	1	
-	S3678-40200	HOSE, RH VM475	1	
-	S3678-40215	HOSE, RH VM500	1	
-	S3678-40245	HOSE, RH VM550	1	
-	S3678-40270	HOSE, RH VM600	1	

Fig.59

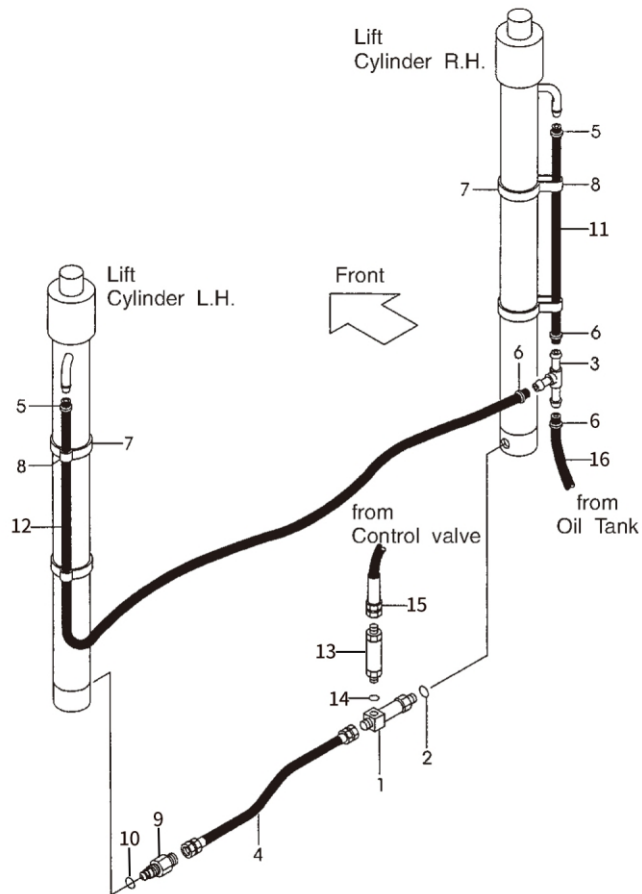
Fig.59 MAST PIPING [VM21A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
11	S3678-40125	HOSE, LH VM200	1	
-	S3678-40145	HOSE, LH VM225	1	
-	S3678-40150	HOSE, LH VM250	1	
-	S3678-40160	HOSE, LH VM270	1	
-	S3678-40160	HOSE, LH VM275	1	
-	S3678-40170	HOSE, LH VM300	1	
-	S3678-40185	HOSE, LH VM325	1	
-	S3678-40190	HOSE, LH VM330	1	
-	S3678-40200	HOSE, LH VM350	1	
-	S3678-40210	HOSE, LH VM366	1	
-	S3678-40210	HOSE, LH VM370	1	
-	S3678-40210	HOSE, LH VM375	1	
-	S3678-40230	HOSE, LH VM400	1	
-	S3678-40240	HOSE, LH VM425	1	
-	S3678-40255	HOSE, LH VM450	1	
-	S3678-40265	HOSE, LH VM475	1	
-	S3678-40280	HOSE, LH VM500	1	
-	S3678-40310	HOSE, LH VM550	1	
-	S3678-40355	HOSE, LH VM600	1	
12	F21A8-41001	FLOW REGURATOR-ASSY	1	
13	S3320-00180	O-RING	1	
14	F21A8-02102	HOSE	1	
15	S3678-40105	HOSE	1	
16	S4911-00018	CLIP	1	
17	S4914-00016	CLIP	1	

Fig.60

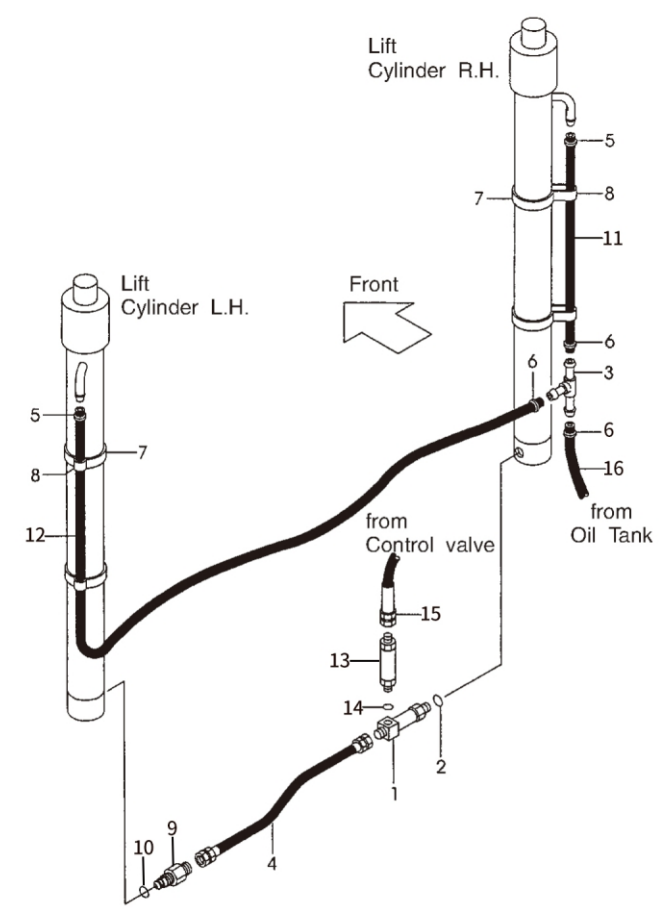
Fig.60 MAST PIPING [VM31A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	F31A8-41101	THREE-WAY	1	INC.9-13
2	S3320-00140	O-RING	1	
3	F21A8-22111	THREE-WAY	1	
4	54681-03035	HOSE	1	
5	S4911-00018	CLIP	2	
6	S4911-00018	CLIP	2	
7	S4913-21380	BAND	4	
8	F31A8-47401	BAND, HOSE	4	
9	F31A8-40701	VALVE-ASSY, CUT	1	
10	S3320-00140	O-RING	1	
11	S3678-40060	HOSE VM200	1	
-	S3678-40070	HOSE VM225	1	
-	S3678-40085	HOSE VM250	1	
-	S3678-40095	HOSE	1	
-	S3678-40110	HOSE VM300	1	
-	S3678-40120	HOSE VM325	1	
-	S3678-40125	HOSE VM330	1	
-	S3678-40135	HOSE VM350	1	
-	S3678-40145	HOSE	1	
-	S3678-40165	HOSE VM400	1	
-	S3678-40175	HOSE VM425	1	
-	S3678-40190	HOSE VM450	1	
-	S3678-40200	HOSE VM475	1	
-	S3678-40215	HOSE VM500	1	[VM366-375]
-	S3678-40245	HOSE VM550	1	
-	S3678-40270	HOSE VM600	1	

Fig.60

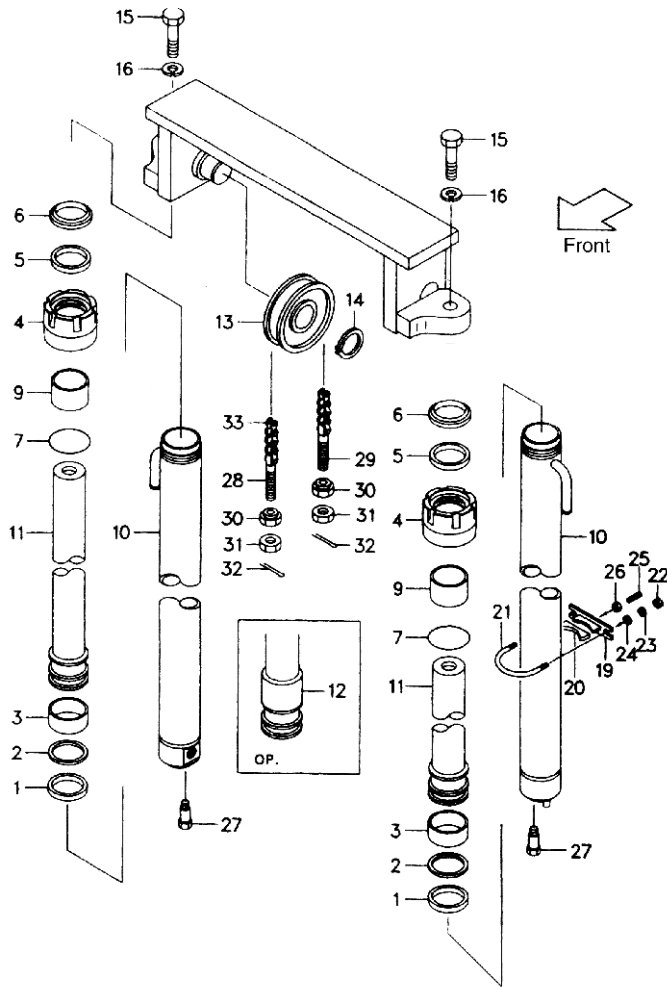
Fig.60 MAST PIPING [VM31A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
12	S3678-40125	HOSE VM200	1	[VM270][VM275]
-	S3678-40145	HOSE VM225	1	
-	S3678-40150	HOSE VM250	1	
-	S3678-40160	HOSE	1	
-	S3678-40170	HOSE VM300	1	
-	S3678-40185	HOSE VM325	1	
-	S3678-40190	HOSE VM330	1	
-	S3678-40200	HOSE VM350	1	
-	S3678-40210	HOSE	1	
-	S3678-40230	HOSE VM400	1	
-	S3678-40240	HOSE VM425	1	
-	S3678-40255	HOSE VM450	1	
-	S3678-40265	HOSE VM475	1	
-	S3678-40280	HOSE VM500	1	
-	S3678-40310	HOSE VM550	1	
-	S3678-40335	HOSE VM600	1	
13	F31A8-41001	REGULATOR	1	[VM366-375]
14	S3320-00180	O-RING	1	
15	F31A8-02102	HOSE	1	
16	S3678-40110	HOSE	1	

Fig.61

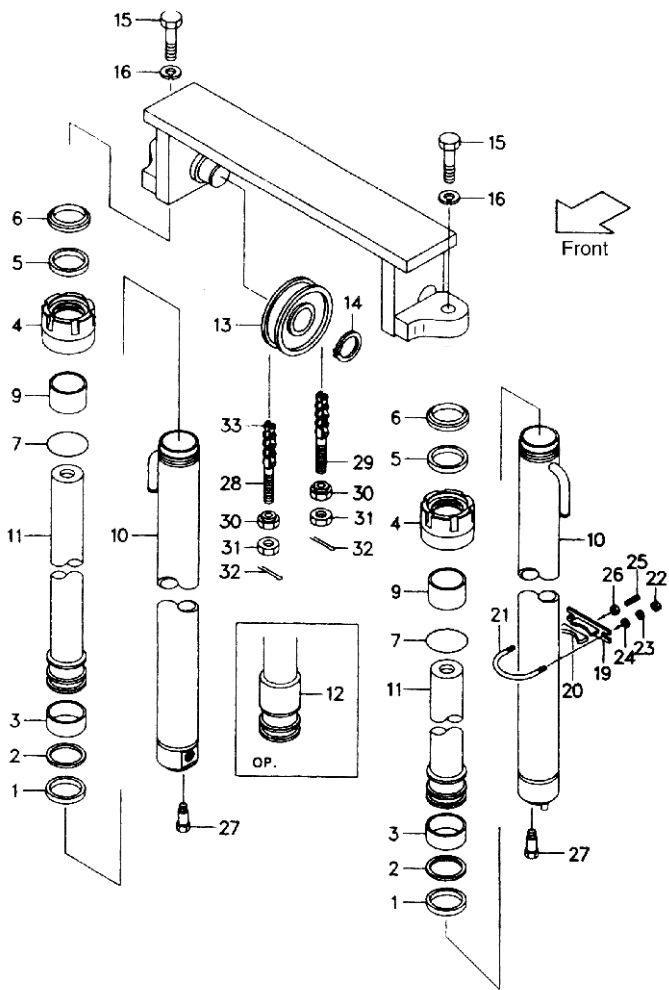
Fig.61 LIFT CYLINDER [VM21A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A	F21A8-40001	LIFT CYLINDER ASSY (STD)H=VM300(INC.1-12)	2	See OP. Parts
1	23650-83521	PACKING 50X40X6	2	
2	27970-53141	RING 45X50X20	2	
3	23650-83531	WEARING 50X40X3	2	
4	GCQ050X5-01	CAP	2	
5	AR2342E5	PACKING 40X50X7/10	2	
6	23918-52161	SEAL 40X50X6	2	
7	Z6053-04972	O-RING d49.7X2.4	2	
9	Z2113-04030	BUSHING	2	
10	GCQ050TCMC.1	TUBE(STD)H=VM300	2	
11	GCQ050TCMC-01	PISTON ROD(STD)H=VM300	2	
12	TZT-50	SPACER	2	VM400-500=1
	TZT-100	SPACER	2	VM550,600=2
13	F31A8-43501	SEAVE	2	
14	S2100-00040	SNAP RING	2	
15	S1106-14040	BOLT	2	
16	S2010-00014	WASHER	2	
19	F31A8-42181	SUPPORT	2	
20	F31A8-42411	RUBBER	2	
21	F31A8-42552	U-BOLT	2	
22	S1400-00010	NUT	4	
23	S2000-00010	WASHER	4	
24	S2010-20010	WASHER	4	
25	S2000-20010	PLUG	2	
26	S1400-00010	NUT	2	
27	F31A8-44581	BOLT	2	
28	52672-72231	PIN	2	

Fig.61

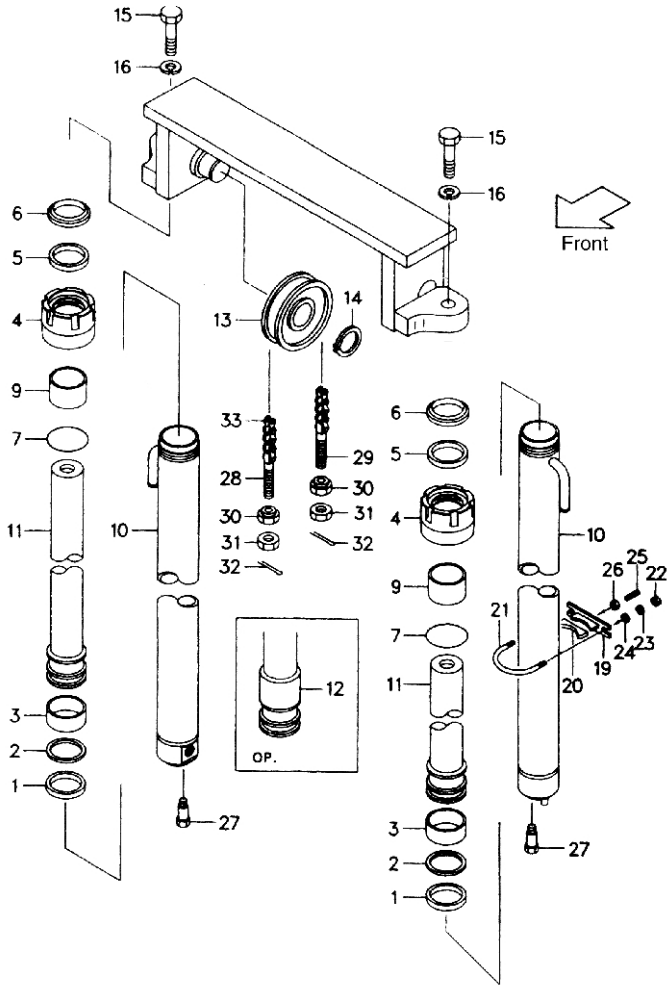
Fig.61 LIFT CYLINDER [VM21A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
29	23500-82001	PIN	2	
30	F31A8-44581	NUT	4	
31	S1400-00018	NUT	4	
32	S2200-03040	PIN, cotter	4	
33	S0634-45971	LEAF CHAIN(STD) H=VM300	2	See OP. Parts

Fig.61

LIFT CYLINDER [VM21A]

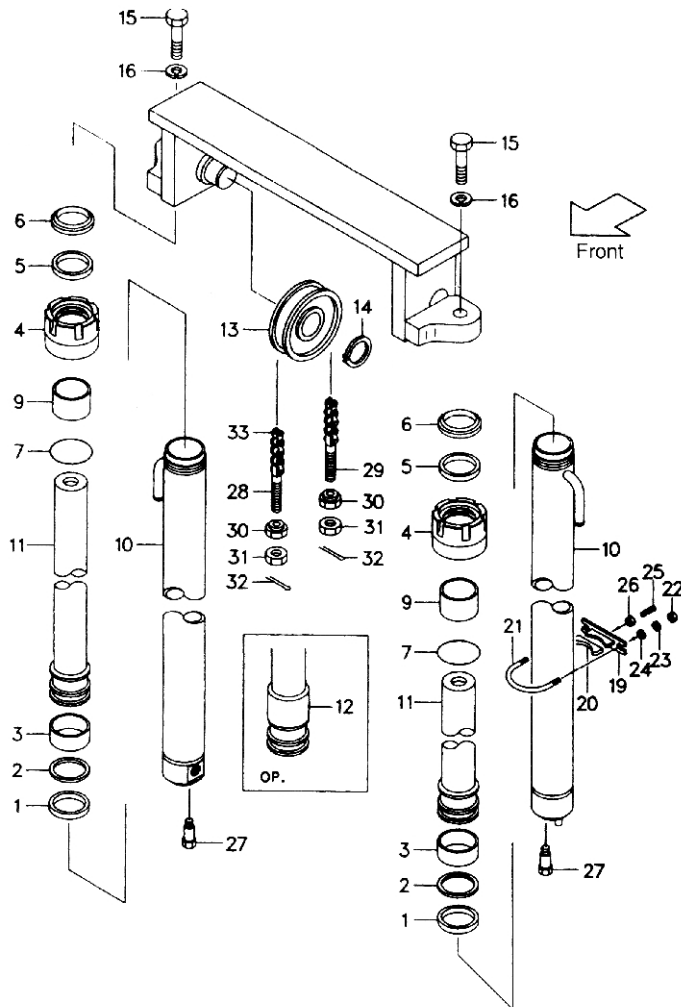


<Optional Parts>

Item No.	A	10	11	33
Lift Height	LIFT CYLINDER ASS'Y	TUBE	PISTON ROD	LEAF CHAIN
VM200	F21A8-40011	S77N8-40211	S14A8-40811	S0634-45711
VM225	F21A8-40021	S77N8-40221	S14A8-40821	S0634-45771
VM250	F21A8-40031	S77N8-40231	S14A8-40831	S0634-45831
VM270	F21A8-40041	S77N8-40241	S14A8-40841	S0634-45891
VM275	F21A840051	S77N8-40251	S14A8-40851	S0634-45911
VM300	(STD)	(STD)	(STD)	(STD)
VM325	F21A8-40061	S77N8-40261	S14A8-40861	S0634-46031
VM330	F21A8-40071	S77N8-40271	S14A8-40871	S0634-46051
VM350	F21A8-40081	S77N8-40281	S14A8-40881	S0634-46091
VM366	F21A8-40091	S77N8-40291	S14A8-40891	S0634-46151
VM370	F21A8-40101	S77N8-40301	S14A8-40901	S0634-46151
VM375	F21A8-40111	S77N8-40311	S14A8-40911	S0634-46171
VM400	F21A8-40121	S77N8-40321	S14A8-40921	S0634-46251
VM425	F21A8-40131	S77N8-40331	S14A8-40931	S0634-46331
VM450	F21A8-40141	S77N8-40341	S14A8-40941	S0634-46391
VM475	F21A8-40151	S77N8-40351	S14A8-40951	S0634-46451
VM500	F21A8-40161	S77N8-40361	S14A8-40961	S0634-46511
VM550	F21A8-40171	S77N8-40371	S14A8-40971	S0634-46671
VM600	F21A8-40181	S77N8-40381	S14A8-40981	S0634-46811

Fig.62

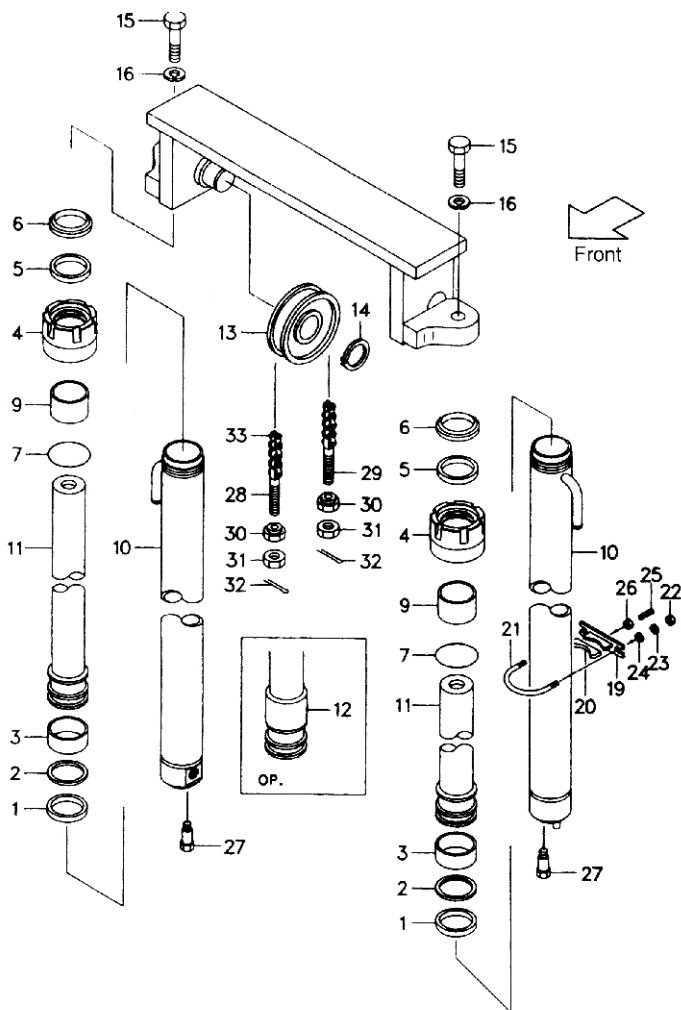
Fig.62 LIFT CYLINDER [VM31A] [VM36A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A	F31A8-40001	LIFT CYLINDER ASSY (STD)H=VM300(INC.1-12)	2	See OP. Parts
1	24468-42001	PACKING 56X45X7	2	
2	27978-42421	RING 56X51X20	2	
3	24459-42291	WEARING 56X45X3	2	
4	30CD710000-01	CAP	2	
5	D28B8-42611	PACKING 45X55X6	2	
6	24459-42271	SEAL 45X55X7/10	2	
7	Z6003-06803	O-RING	2	
9	H26A8-42011	BUSHING	2	
10	GCQ056TU.2-00	TUBE(STD)H=VM300	2	
11	GCQ056TU-01	PISTON ROD(STD)H=VM300	2	
12	D28A8-43131-50	SPACER	2	VM400-500=1
	D28A8-43131-100	SPACER	2	VM550,600=2
13	F31A8-43501	SEAVE	2	
14	S2100-00040	SNAP RING	2	
15	S1106-14040	BOLT	2	
16	S2010-00014	WASHER	2	
17	F21A8-22011	SHIM T=0.2	AR	
18	F21A8-22071	SHIM T=0.5	AR	
19	F31A8-42181	SUPPORT	2	
20	F31A8-42411	RUBBER	2	
21	F36A8-42552	U-BOLT	2	
22	S1400-00010	NUT	4	
23	S2000-00010	WASHER	4	
24	S2010-20010	WASHER	4	
25	S2000-20010	PLUG	2	
26	S1400-00010	NUT	2	

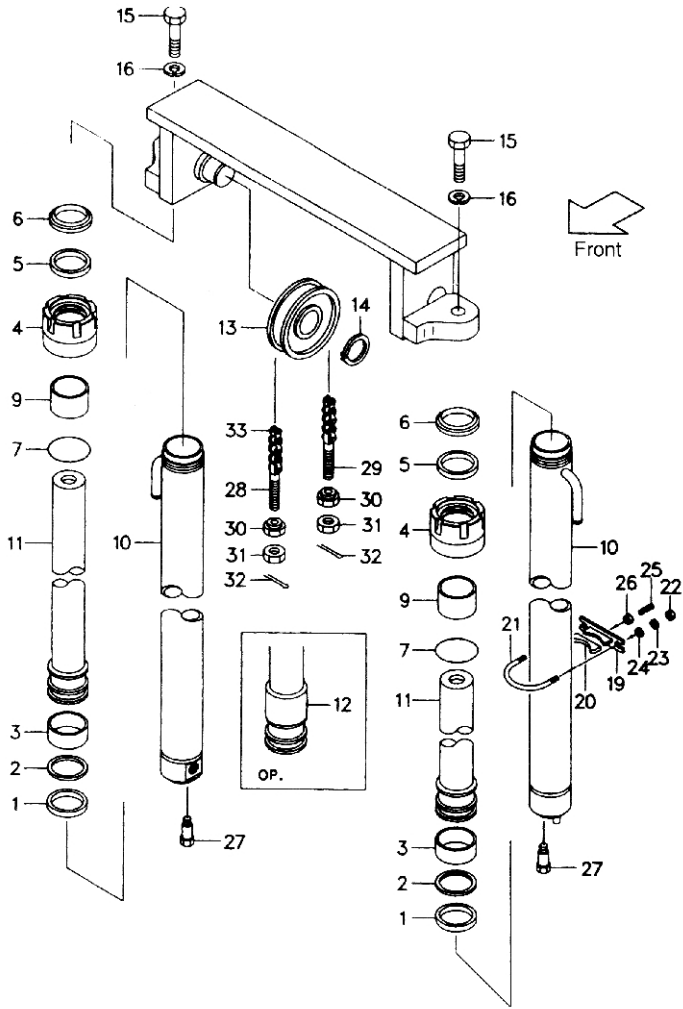
Fig.62

Fig.62 LIFT CYLINDER [VM31A] [VM36A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
27	F31A8-44581	BOLT	2	
28	24459-42391	PIN	2	
-	D1634-02	PIN	2	
29	214K0-82701	PIN	2	
-	D1634-01	PIN	2	
30	F31A8-44581	NUT	4	
31	S1400-00018	NUT	4	
32	S2200-03040	PIN, COTTER	4	
33	S0823-45751	LEAF CHAIN(STD) H=VM300	2	VM31A
-	S0834-45751	LEAF CHAIN(STD) H=VM300	2	VM36A

Fig.62 LIFT CYLINDER [VM31A] [VM36A]

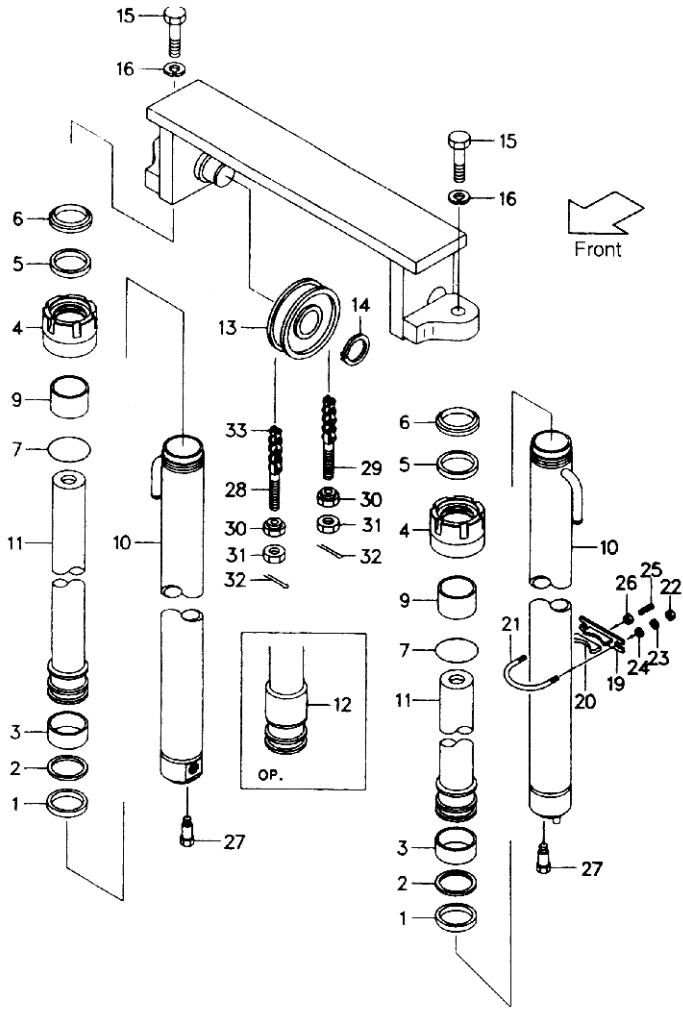


<Optional Parts>

Item No.	A	10	11	33	33
Lift Height	LIFT CYLINDER ASS'Y	TUBE	PISTON ROD	LEAF CHAIN	LEAF CHAIN
VM200	F31A8-40011	S34F8-40211	S14J8-40811	S0823-45551	S0823-45551
VM225	F31A8-40021	S34F8-40221	S14J8-40821	S0823-45591	S0823-45591
VM250	F31A8-40031	S34F8-40231	S14J8-40831	S0823-45651	S0823-45651
VM270	F31A8-40041	S34F8-40241	S14J8-40841	S0823-45691	S0823-45691
VM275	F31A8-40051	S34F8-40251	S14J8-40851	S0823-45691	S0823-45691
VM300	(STD)	(STD)	(STD)	(STD)	(STD)
VM325	F31A8-40061	S34F8-40261	S14J8-40861	S0823-45791	S0823-45791
VM330	F31A8-40071	S34F8-40271	S14J8-40871	S0823-45811	S0823-45811
VM350	F31A8-40081	S34F8-40281	S14J8-40881	S0823-45851	S0823-45851
VM366	F31A8-40091	S34F8-40291	S14J8-40891	S0823-45871	S0823-45871
VM370	F31A8-40101	S34F8-40301	S14J8-40901	S0823-45891	S0823-45891
VM375	F31A8-40111	S34F8-40311	S14J8-40911	S0823-45891	S0823-45891
VM400	F31A8-40121	S34F8-40321	S14J8-40921	S0823-45971	S0823-45971
VM425	F31A8-40131	S34F8-40331	S14J8-40931	S0823-46011	S0823-46011
VM450	F31A8-40141	S34F8-40341	S14J8-40941	S0823-46071	S0823-46071
VM475	F31A8-40151	S34F8-40351	S14J8-40951	S0823-46111	S0823-46111
VM500	F31A8-40161	S34F8-40361	S14J8-40961	S0823-46151	S0823-46151
VM550	F31A8-40171	S34F8-40371	S14J8-40971	S0823-46271	S0823-46271
VM600	F31F8-40181	S34F8-40381	S14J8-40981	S0823-46371	S0823-46371

Fig.63

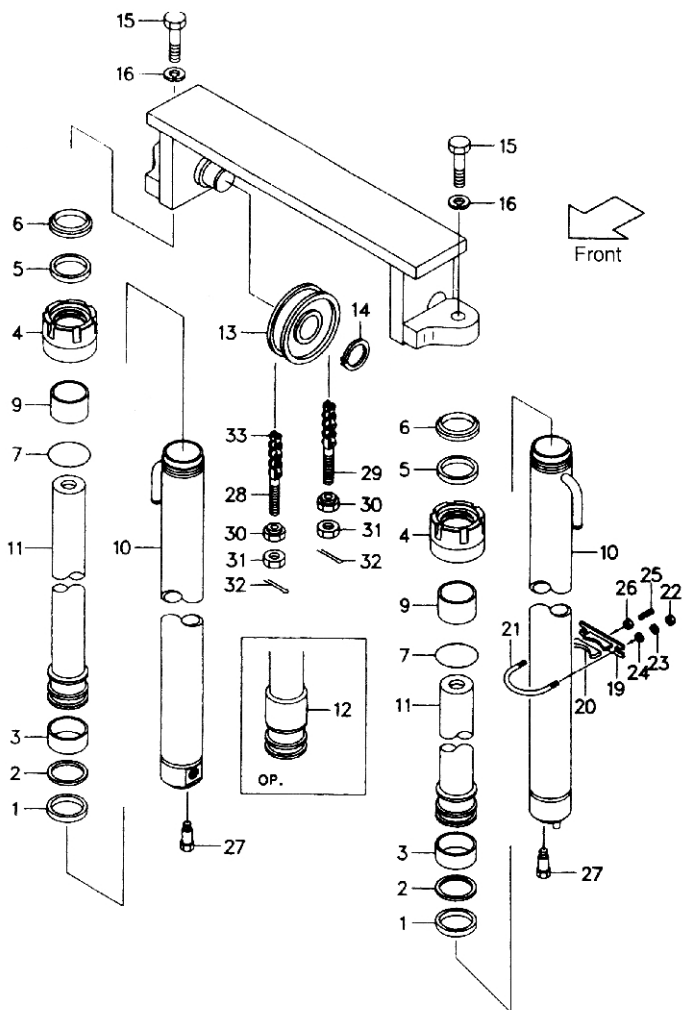
Fig.63 LIFT CYLINDER [VM41A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A	F38A8-40001	LIFT CYLINDER ASSY (STD)H=VM300(INC.1-12)	2	See OP. Parts
1	22439-43711	PACKING 63X53X6	2	
2	23238-40141	RING 63X20X2. 5	2	
3	24238-42031	WEARING 63X53X3	2	
4	GCQ063TU-01	CAP	2	
5	D28B8-42611	PACKING 45X55X6	2	
6	AR2633G5	SEAL 45X57X7/10	2	
7	Z6003-06303	O-RING 63X3.1	2	
9	Z2113-04530	BUSHING 4530	2	
10	GCQ063TU.1-00	TUBE(STD)H=VM300	2	
11	GCQ060TU-01	PISTON ROD(STD)H=VM300	2	
12	GCQ063TU-03-50	SPACER	2	VM400-500=1
	GCQ063TU-03-100	SPACER	2	VM550,600=2
13	F31A8-43501	SEAVE	2	
14	S2100-00040	SNAP RING	2	
15	S1106-14040	BOLT	2	
16	S2010-00014	WASHER	2	
17	F21A8-22011	SHIM T=0.2	AR	
18	F21A8-22071	SHIM T=0.5	AR	
19	F31A8-42181	SUPPORT	2	
20	F31A8-42411	RUBBER	2	
21	F36A8-42552	U-BOLT	2	
22	S1400-00010	NUT	4	
23	S2000-00010	WASHER	4	
24	S2010-20010	WASHER	4	
25	S2000-20010	PLUG	2	
26	S1400-00010	NUT	2	

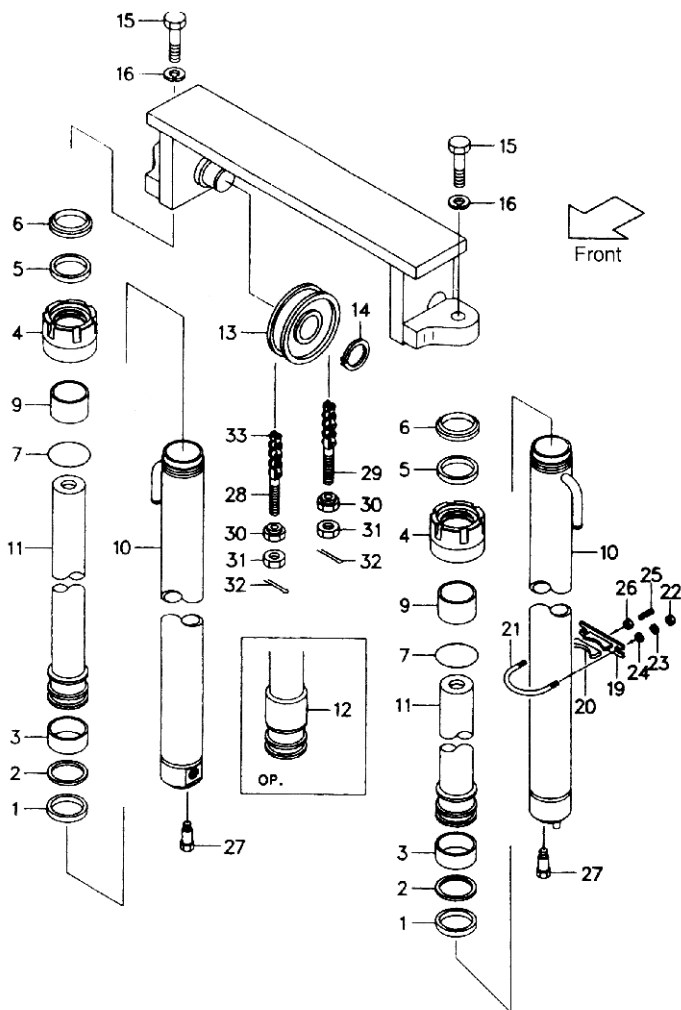
Fig.63

Fig.63 LIFT CYLINDER [VM41A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
27	F31A8-44581	BOLT	2	
28	D1634-02	PIN	2	
29	D1634-01	PIN	2	
30	F31A8-44581	NUT	4	
31	S1400-00018	NUT	4	
32	S2200-03040	PIN, COTTER	4	
33	S0834-45771	LEAF CHAIN(STD) H=VM300	2	

Fig.63 LIFT CYLINDER [VM41A]

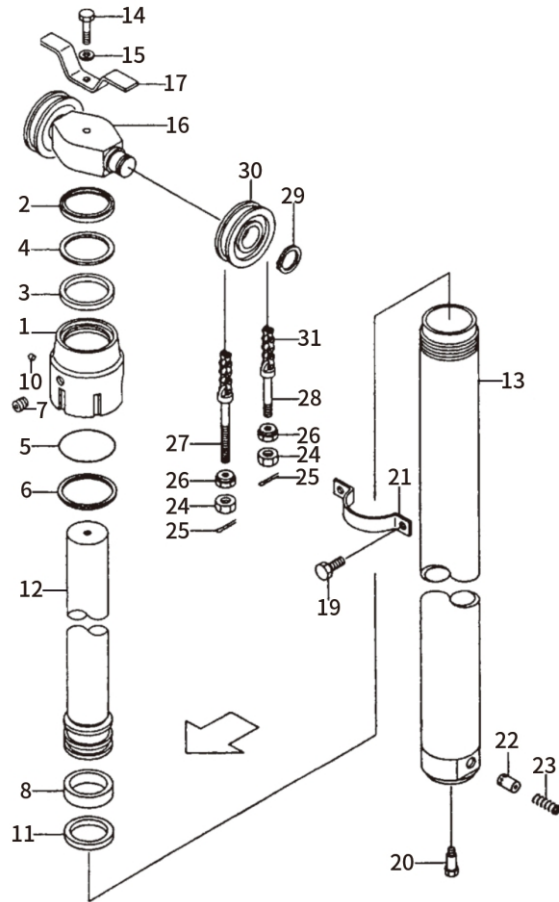


<Optional Parts>

Item No.	A	10	11	33
Lift Height	LIFT CYLINDER ASS'Y	TUBE	PISTON ROD	LEAF CHAIN
VM200	F38A8-40011	S34F8-40211	S14J8-40811	S0834-45591
VM225	F38A8-40021	S34F8-40221	S14J8-40821	S0834-45631
VM250	F38A8-40031	S34F8-40231	S14J8-40831	S0834-45691
VM270	F38A8-40041	S34F8-40241	S14J8-40841	S0834-45731
VM275	F38A8-40051	S34F8-40251	S14J8-40851	S0834-45731
VM300	(STD)	(STD)	(STD)	(STD)
VM325	F38A8-40061	S34F8-40261	S14J8-40861	S0834-45831
VM330	F38A8-40071	S34F8-40271	S14J8-40871	S0834-45851
VM350	F38A8-40081	S34F8-40281	S14J8-40881	S0834-45871
VM366	F38A8-40091	S34F8-40291	S14J8-40891	S0834-45911
VM370	F38A8-40101	S34F8-40301	S14J8-40901	S0834-45931
VM375	F38A8-40111	S34F8-40311	S14J8-40911	S0834-45931
VM400	F38A8-40121	S34F8-40321	S14J8-40921	S0834-45991
VM425	F38A8-40131	S34F8-40331	S14J8-40931	S0834-46051
VM450	F38A8-40141	S34F8-40341	S14J8-40941	S0834-46071
VM475	F38A8-40151	S34F8-40351	S14J8-40951	S0834-46151
VM500	F38A8-40161	S34F8-40361	S14J8-40961	S0834-46191
VM550	F38A8-40171	S34F8-40371	S14J8-40971	S0834-46311
VM600	F38A8-40181	S34F8-40381	S14J8-40981	S0834-46411

Fig.64

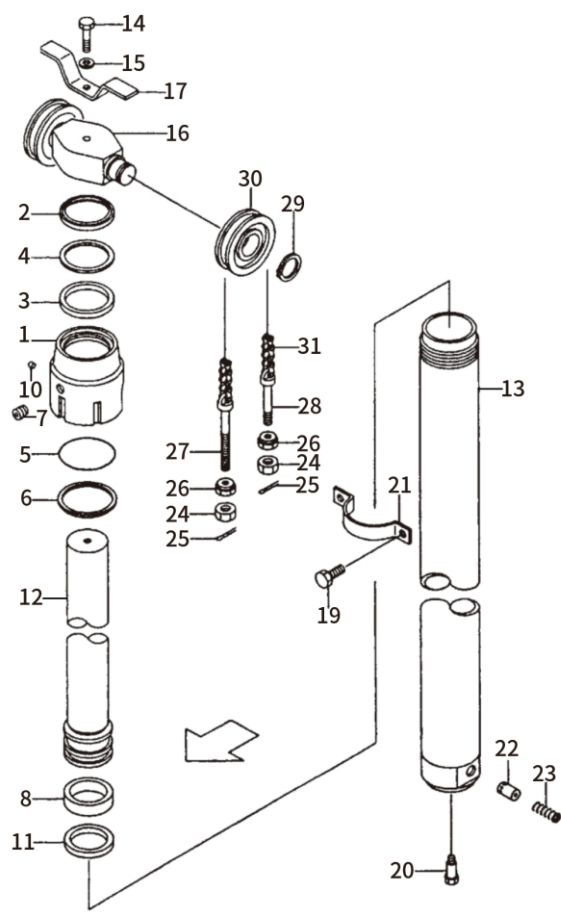
Fig.64 LIFT CYLINDER (FRONT) [VFM21A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A	F21A0-50101	LIFT CYLINDER ASS'Y (STD)H=VFM300(Inc.1-13,22,23)	1	See OP.Parts
1	GCQ090TU-01	CAP	1	
2	23650-82111	SEAL 75*89*8/11	1	
3	GCQ090TU-02	PACKING 96*91*1.5	1	
4	23650-82131	RING 85*75*3	1	
5	Z6002-09503	O-RING 95*3.1	1	
6	Z2114-07530	RING 75*30	1	
7	B8032-05006	PLUG M5*6	1	
8	73720-43208	WEARING	1	
10	Q70B0-82141	PLUG, nylon	1	
11	53658-42011	PISTON RING	1	
12	GCQ090TU.1-00	PISTON ROD (STD)H=VFM300	1	
13	GCQ090TU.2-00	TUBE(SED) H=VFM300	1	
14	S1106-16070	BOLT	1	
15	S2010-00016	WASHER	1	
16	F31A0-82501	QISTON HEAD	1	
17	F31A0-82681	STOPPER	1	
19	S1106-10018	BOLT	2	
20	F31A0-82831	BOLT	1	
21	F21A0-82651	SUPPORT	1	
22	23650-48341	PISTON	1	
23	D01D8-42081	SPRING	1	
24	S1400-00018	NUT M18X1.5	6	
25	S2200-03040	PIN, cotter 3.2X40	4	
26	22198-40192G	NUT M18X1.5	4	
27	52672-72231	PIN	2	
28	23500-82001	PIN	2	

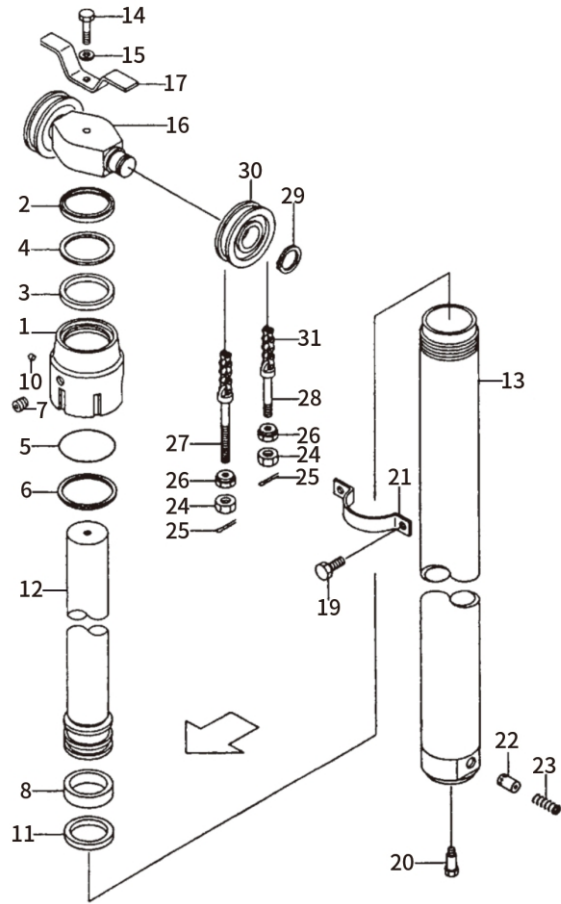
Fig.64

Fig.64 LIFT CYLINDER (FRONT) [VFM21A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
29	S2100-00045	SNAP RING	2	VFM21E
30	F31A8-43501	SHEAVE	2	
31	S0634-45791	LEAF CHAIN(STD)H=VFM300	2	

Fig.64 LIFT CYLINDER (FRONT) [VFM21A]

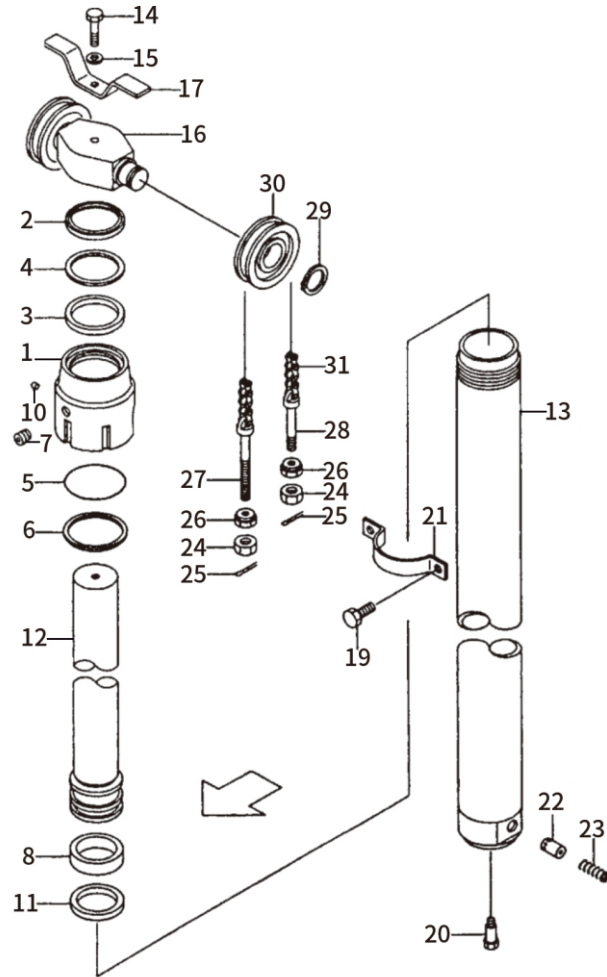


<Optional Parts>

Item No.	A	12	13	31
Lift Height	LIFT CYLINDER ASS'Y	TUBE	PISTON ROD	LEAF CHAIN
VFM200	F21A0-50111a	S29F0-50311	S14A0-50511	S0634-45611
VFM225	F21A0-50121a	S29F0-50321	S14A0-50521	S0634-45671
VFM250	F21A0-50131a	S29F0-50331	S14A0-50531	S0634-45711
VFM270	F21A0-50141a	S29F0-50341	S14A0-50541	S0634-45771
VFM275	F21A0-50151a	S29F0-50351	S14A0-50551	S0634-45791
VFM300	(STD)	(STD)	(STD)	(STD)
VFM325	F21A0-50161a	S29F0-50361	S14A0-50561	S0634-45891
VFM330	F21A0-50171a	S29F0-50371	S14A0-50571	S0634-45911
VFM350	F21A0-50181a	S29F0-50381	S14A0-50581	S0634-45951
VFM370	F21A0-50191a	S29F0-80261	S14A0-50601	S0634-45991
VFM375	F21A0-50211a	S29F0-50411	S14A0-50611	S0634-46011
VFM400	F21A0-50221a	S29F0-50421	S14A0-50621	S0634-46111
VFM425	F21A0-50231a	S29F0-50431	S14A0-50631	S0634-46171
VFM450	F21A0-50241a	S29F0-50441	S14A0-50641	S0634-46231
VFM475	F21A0-50251a	S29F0-50451	S14A0-50651	S0634-46311
VFM500	F21A0-50261a	S29F0-50461	S14A0-50661	S0634-46371
VFM550	F21A0-50271a	S29F0-50471	S14A0-50671	S0634-46531
VFM600	F21A0-50281a	S29F0-50481	S14A0-50681	S0634-46651

Fig.65

Fig.65 LIFT CYLINDER (FRONT) [VFM31A] [VFM36A] [VFM41A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
A	F31A0-50101	LIFT CYLINDER ASS'Y (STD)H=VFM300(Inc.1-13,22,23)	1	See OP.Parts
1	GCQ100TU-01	CAP	1	
2	24450-82231	SEAL 70*84*8/11	1	
3	24450-82241	PACKING 80*75*1.25	1	
4	24450-82251	RING 70*80*3	1	
5	C0036A8	O-RING	1	
6	Z2114-08540	RING 70*80*6	1	
7	B8032-06006	PLUG M5*6	1	
8	23878-52101	WEARING 80*75*20	1	
10	Z6700-006	PLUG, nylon	1	
11	54458-42011	PISTON RING	1	
12	GCQ100TU.1-00	PISTON ROD (STD)H=VFM300	1	
13	GCQ100TU.2-00	TUBE(SED) H=VFM300	1	
14	S1106-16070	BOLT	1	
15	S2010-00016	WASHER	1	
16	F31A0-82501	QISTON HEAD	1	
17	F31A0-82681	STOPPER	1	
19	S1106-10018	BOLT	2	
20	F31A0-82831	BOLT	1	
21	F31A0-82411	SUPPORT	1	
22	20030-48341	PISTON	1	
23	24389-46021	SPRING	1	
24	S1400-00018	NUT M18X1.5	6	
25	S2200-03040	PIN, cotter	4	
26	22198-40192G	NUT M18X1.5	4	
27	24459-42391	PIN	2	
28	D28B8-42531	PIN	2	

Fig.65

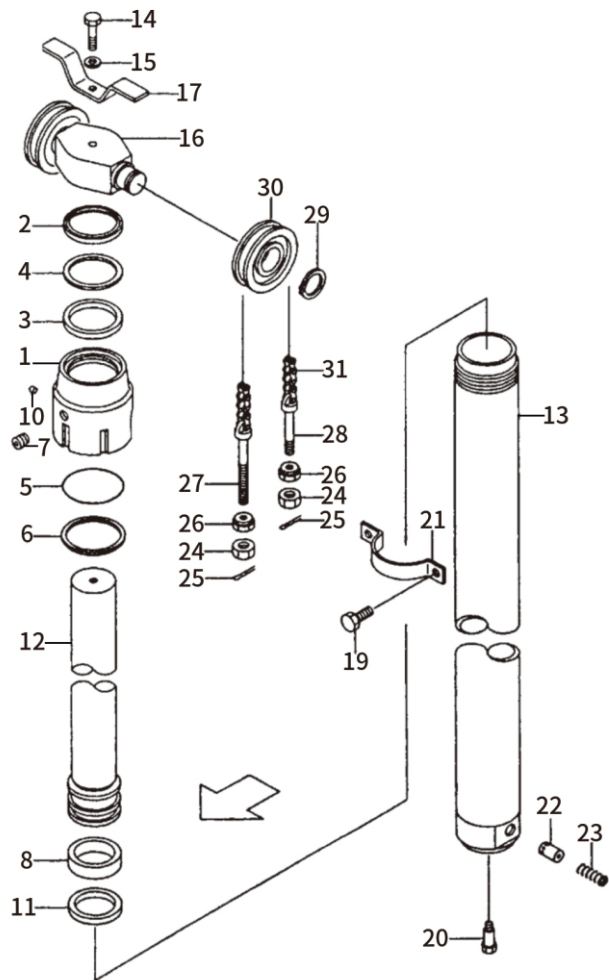
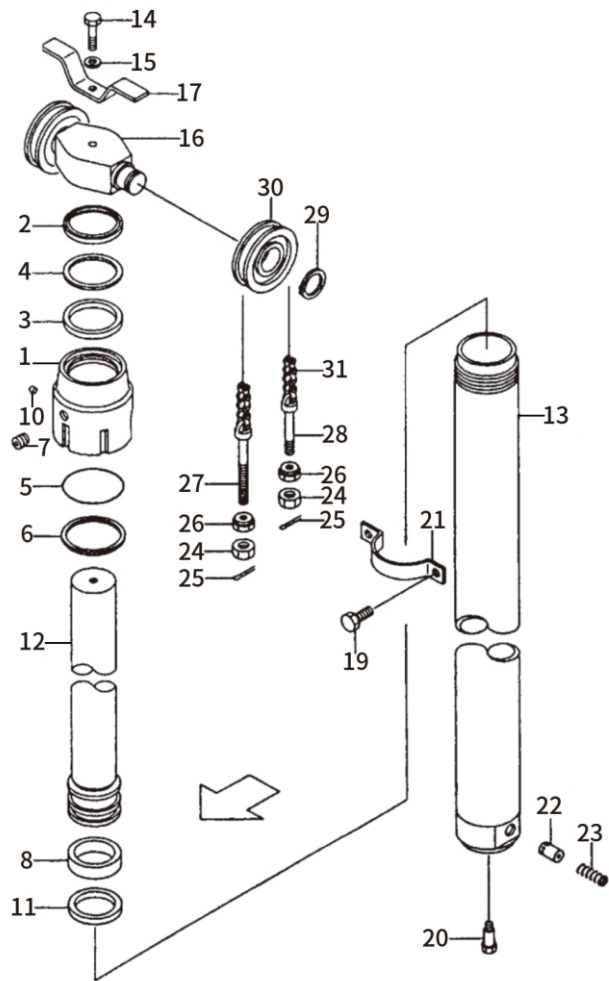
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Fig.65

Fig.65 LIFT CYLINDER (FRONT) [VFM31A] [VFM36A] [VFM41A]

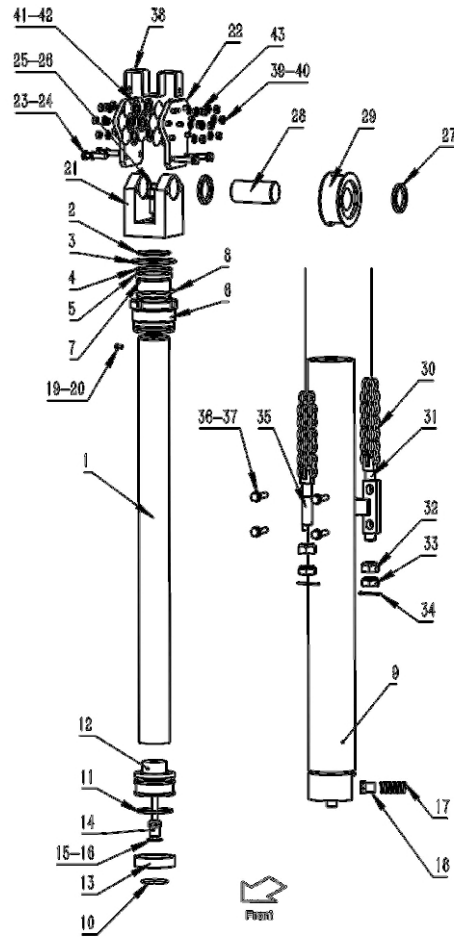


<Optional Parts>

Item No.	A	12	13	31
Lift Height	LIFT CYLINDER ASS'Y	TUBE	PISTON ROD	LEAF CHAIN
VFM200	F31A0-50111a	S14J0-50511	S29L0-50311	S0823-45451
VFM225	F31A0-50121a	S14J0-50521	S29L0-50321	S0823-45511
VFM250	F31A0-50131a	S14J0-50531	S29L0-50331	S0823-45531
VFM270	F31A0-50141a	S14J0-50541	S29L0-50341	S0823-45571
VFM275	F31A0-50151a	S14J0-50551	S29L0-50351	S0823-45591
VFM300	(STD)	(STD)	(STD)	(STD)
VFM325	F31A0-50161a	S14J0-50561	S29L0-50361	S0823-45651
VFM330	F31A0-50171a	S14J0-50571	S29L0-50371	S0823-45671
VFM350	F31A0-50181a	S14J0-50581	S29L0-50381	S0823-45711
VFM370	F31A0-50191a	S14J0-50601	S29L0-80261	S0823-45731
VFM375	F31A0-50511a	S14J0-50611	S29L0-50411	S0823-45751
VFM400	F31A0-50521a	S14J0-50621	S29L0-50421	S0823-45831
VFM425	F31A0-50531a	S14J0-50631	S29L0-50431	S0823-45871
VFM450	F31A0-50541a	S14J0-50641	S29L0-50441	S0823-45931
VFM475	F31A0-50551a	S14J0-50651	S29L0-50451	S0823-45971
VFM500	F31A0-50561a	S14J0-50661	S29L0-50461	S0823-46031
VFM550	F31A0-50571a	S14J0-50671	S29L0-50471	S0823-46151
VFM600	F31A0-50581a	S14J0-50681	S29L0-50481	S0823-46251

Fig.66

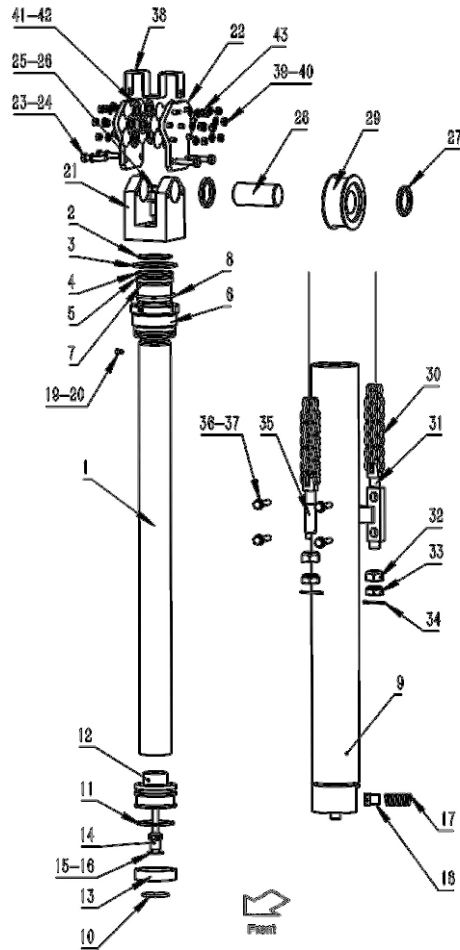
Fig.66 LIFT CYLINDER (FRONT) [VFSM21A] [VFSM31A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	GCQ085TU-01	PISTON ROD	1	See OP. Parts
2	AR3381G5	RING	1	
3	Z6003-09003	O-RING	1	
4	D50W8-52221	BLOCK	1	
5	FU0810F0	RING	1	
6	GCQ085DL3-02	CAP	1	
7	Z2114-06535	BEARING	1	
8	Z6053-07753	O-RING	1	
9	GCQ085TU.1-00	TUBE	1	
10	GCQ085HST-05	RING	1	
11	PT03B0850-T46N	SPCO-RING	1	
12	HRD26Z0516A	PISON	1	
13	22518-45141	SUPPORT RING	1	
14	D0W00.2-00	VALVE ASS'Y	1	
15	GCQ075BX-05	BLOCK	1	
16	B0652-00022	RING	1	
17	D01D8-42081	SPRING	1	
18	20030-48341	SPOOL	1	
19	B8032-05006	SCREW	1	
20	Q70B0-82141	SPACER	1	
21	F31A0-81111c	PISTON HEAD	1	
22	F31A0-81001d	PULLEY FRAME	2	
23	S1106-12035	BOLT	4	
24	S2010-00012	WASHER	4	
25	S1106-16040	BOLT	1	
26	S2010-00016	WASHER	1	
27	F31A8-72041	SNAP RING	2	
28	F31A8-72001b	SHAFT PIN	1	
29	782309TU-00	SHEAVE	1	

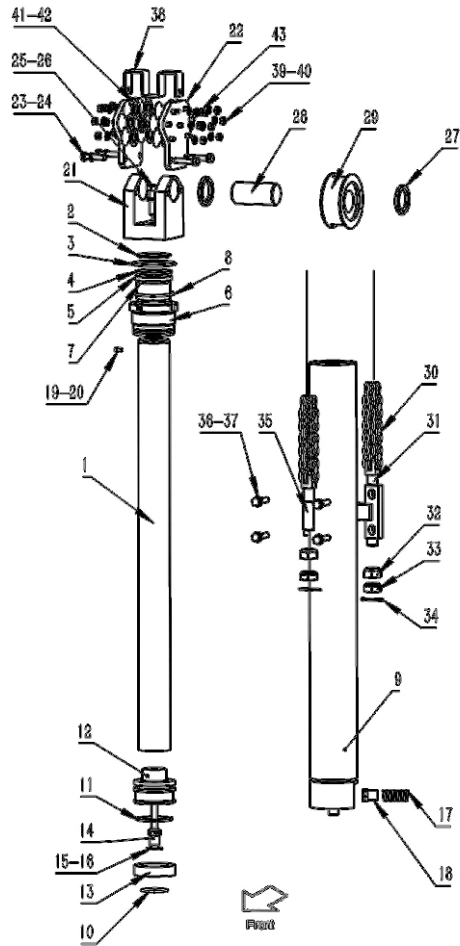
Fig.66

Fig.66 LIFT CYLINDER (FRONT) [VFSM21A] [VFSM31A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
30	S1644-45631	LEAF CHAIN (H=VFSM435)	1	See OP. Parts
31	LH1644-HR-00-15	PIN	1	
32	23818-30271	NUT	2	
33	S1400-10022	NUT	2	
34	S2200-32014	PIN,cotter	2	
35	LH1644-HR-00-14	PIN	1	
36	F31A8-72001b	BOLT	4	
37	S2010-00012	WASHER	4	
38	F31A0-82711a	CHAIN BOARD	1	
39	S1400-10008	NUT	14	
40	S2010-00008	WASHER	16	
41	P3130-12211	BOLT	14	
42	P3130-12201a	PULLEY	14	
43	S1106-08015	BOLT	2	

Fig.66 LIFT CYLINDER (FRONT) [VFSM21A] [VFSM31A]

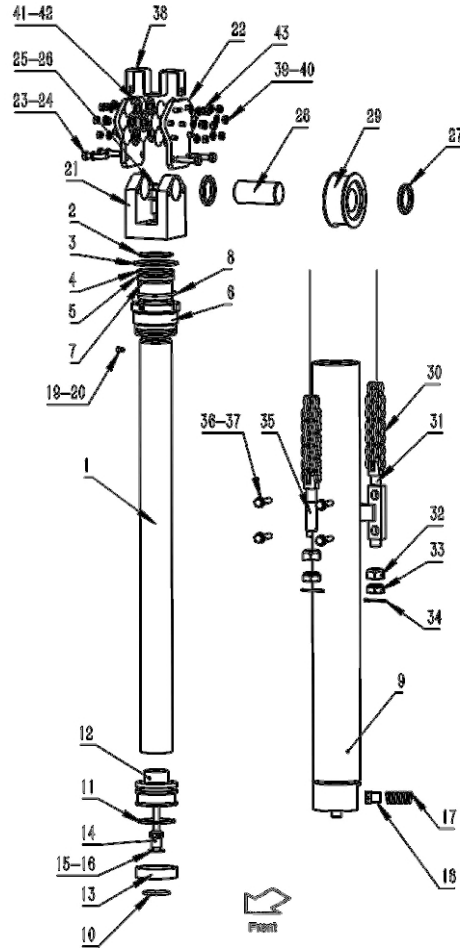


<Optional Parts>

Item No.	9	30
Lift Height	TUBE	LEAF CHAIN
VFSM360	F31A7-80011	S1644-45571
VFSM400	F31A7-80021	S1644-45631
VFSM435	(STD)	(STD)
VFSM450	F31A7-80111	S1644-45691
VFSM470	F31A7-80121	S1644-45731
VFSM500	F31A7-80041	S1644-45771
VFSM540	F31A7-80051	S1644-45811
VFSM550	F31A7-80061	S1644-45831
VFSM600	F31A7-80071	S1644-45911
VFSM650	F31A7-80081	S1644-45991
VFSM700	F31A7-80091	S1644-46091
VFSM750	F31A7-80101	S1644-46151

Fig.67

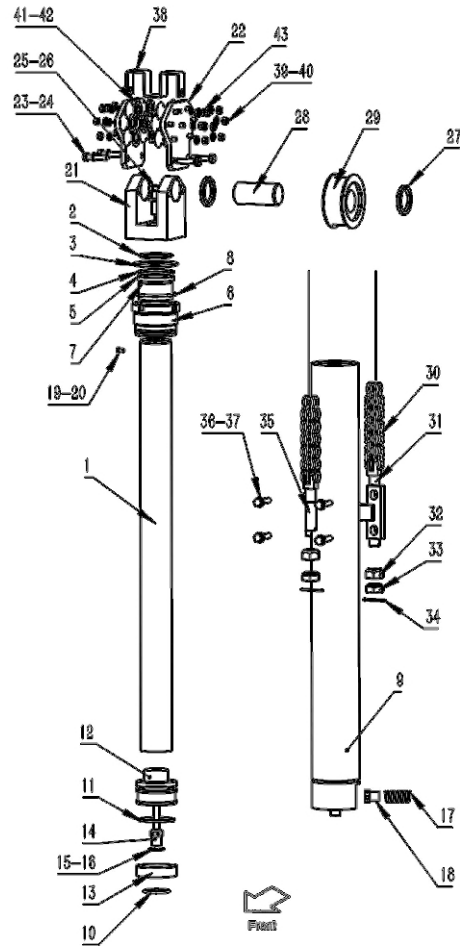
Fig.67 LIFT CYLINDER (FRONT) [VF5M41A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	GCQ085TU-01	PISTON ROD	1	See OP. Parts
2	AR3381G5	RING	1	
3	Z6003-09003	O-RING	1	
4	D50W8-52221	BLOCK	1	
5	FU0810F0	RING	1	
6	GCQ085DL3-02	CAP	1	
7	Z2114-06535	BEARING	1	
8	Z6053-07753	O-RING	1	
9	GCQ085TU2.1-00	TUBE	1	
10	GCQ085HST-05	RING	1	
11	PT03B0850-T46N	SPCO-RING	1	
12	HRD26Z0516A	PISON	1	
13	22518-45141	SUPPORT RING	1	
14	D0W00.2-00	VALVE ASS'Y	1	
15	GCQ075BX-05	BLOCK	1	
16	B0652-00022	RING	1	
17	D01D8-42081	SPRING	1	
18	20030-48341	SPOOL	1	
19	B8032-05006	SCREW	1	
20	Q70B0-82141	SPACER	1	
21	F38A0-81111	PISTON HEAD	1	
22	F38A0-81001a	PULLEY FRAME	2	
23	S1106-12035	BOLT	1	
24	S2010-00012	WASHER	1	
25	S1100-16040	BOLT	1	
26	S2010-00016	WASHER	1	
27	F38A7-72041	SNAP RING	2	
28	F38A8-72001a	SHAFT PIN	1	
29	782414TU-00	SHEAVE	1	

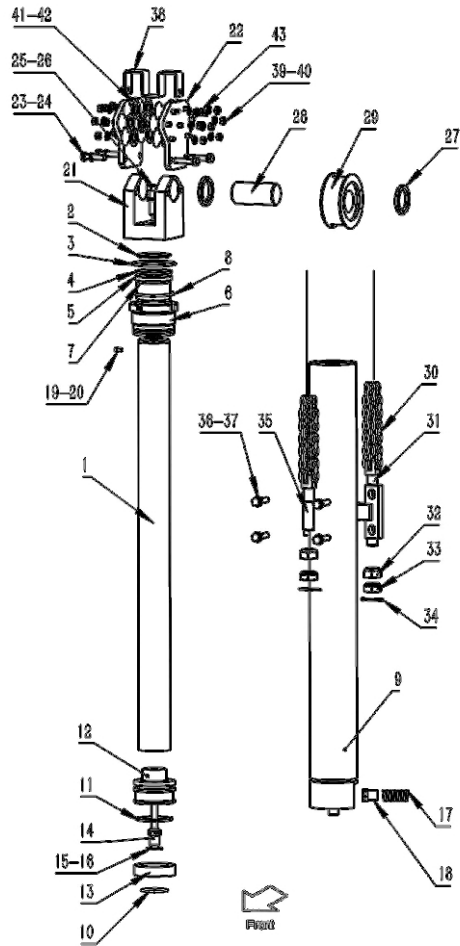
Fig.67

Fig.67 LIFT CYLINDER (FRONT) [VFSM41A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
30	S1666-45671	LEAF CHAIN (H=VFSM435)	1	See OP. Parts
31	LH1666-45XX1-01	PIN	1	
32	26A1748	NUT	2	
33	S1400-10024	NUT	2	
34	S2200-32014	PIN,cotter	2	
35	LH1666-45XX1-02	PIN	1	
36	S1106-12040	BOLT	4	
37	S2010-00012	WASHER	4	
38	F38A0-82711	CHAIN BOARD	1	
39	S1400-10008	NUT	14	
40	S2010-00008	WASHER	16	
41	P3130-12211	BOLT	14	
42	P3130-12201a	PULLEY	14	
43	S1106-08015	BOLT	2	

Fig.67 LIFT CYLINDER (FRONT) [VFSM41A]

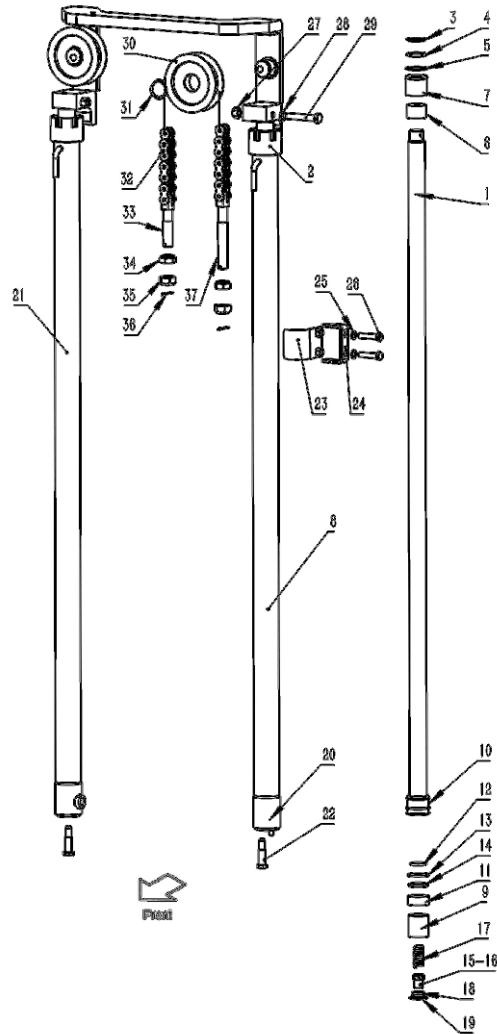


<Optional Parts>

Item No.	9	30
Lift Height	TUBE	LEAF CHAIN
VFSM360	F38A7-80011	S1666-45571
VFSM400	F38A7-80021	S1666-45631
VFSM435	(STD)	(STD)
VFSM450	F38A7-80111	S1666-45691
VFSM470	F38A7-80121	S1666-45731
VFSM500	F38A7-80041	S1666-45771
VFSM540	F38A7-80051	S1666-45811
VFSM550	F38A7-80061	S1666-45831
VFSM600	F38A7-80071	S1666-45911
VFSM650	F38A7-80081	S1666-45991
VFSM700	F38A7-80091	S1666-46091
VFSM750	F38A7-80101	S1666-46151

Fig.68

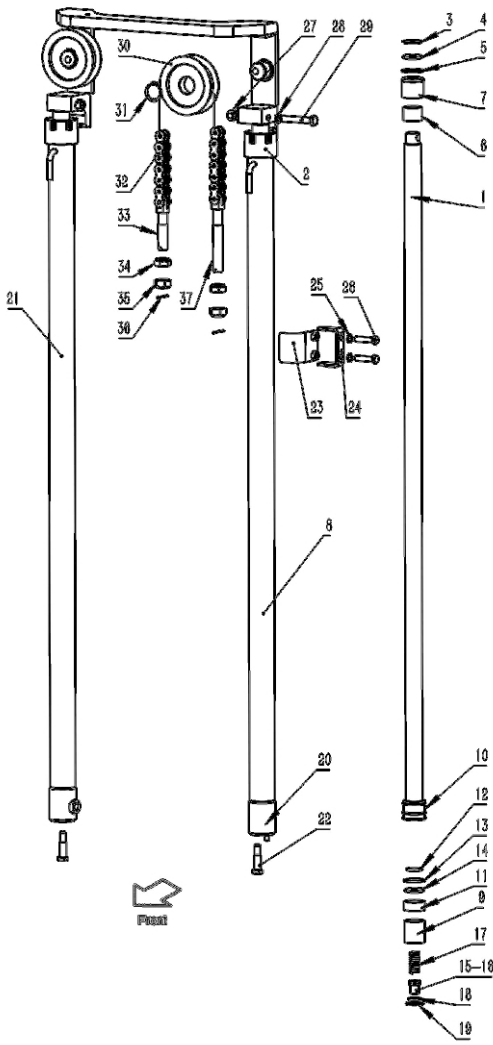
Fig.68 LIFT CYLINDER (REAR) [VFSM21A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	REF104040	PISTON ROD	2	See OP. Parts
2	234A8-42501	CAP	2	
3	23650-83581	RING	2	
4	23650-83582	U-RING	2	
5	214A8-42571	O-RING	2	
6	Z2113-04030	BEARING	2	
7	234A8-42511	BUSHING	2	
8	GCQ050TU4-00	TUBE R.H (STD)H=VFSM435	1	
9	23650-83561	SLEEVE	2	
10	D20B8-42371	PISON	2	
11	27970-53141	RING	2	
12	D20B8-42381	RING	2	
13	REF340216	BLOCK	2	
14	23650-83521	U-RING	2	
15	H22N0-87041	VALVE BUSH	1	
16	H22N0-87051	SPOOL	1	
17	REF339431	SPRING	1	
18	H22N0-87061	SPRING SEAT	1	
19	Z6004-04003	O-RING	1	
20	53658-43041	BASE	1	
21	GCQ050TU4-00	TUBE L.H (STD)H=VFSM435	1	
22	F31A8-42581	BOLT	2	See OP. Parts
23	F21A7-42561	DEAD PLATE	2	
24	F21A7-42551	DEAD PLATE ASS'Y	2	
25	S2010-00012	WASHER	4	
26	S1106-12050	BOLT	4	

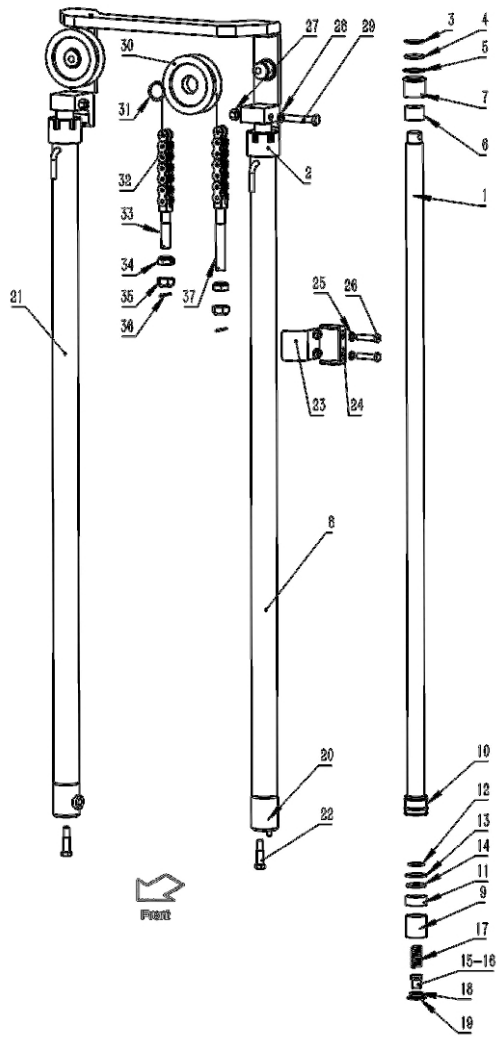
Fig.68

Fig.68 LIFT CYLINDER (REAR) [VF5M21A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
27	F31A8-42551	NUT	2	See OP. Parts
28	F31A8-44561	WASHER	2	
29	S2010-20010	BOLT	2	
30	F31A8-43501	SEAVE	2	
31	S2100-00040	SNAP RING	2	
32	S0634-45951	LEAF CHAIN (STD)H=VF5M435	2	
33	52672-72271	PIN	2	
34	22198-40192G	NUT	4	
35	S1402-10018	NUT	8	
36	S2200-03040	PIN,cotter	4	
37	23500-82001	PIN	2	

Fig.68 LIFT CYLINDER (REAR) [VF5M21A]

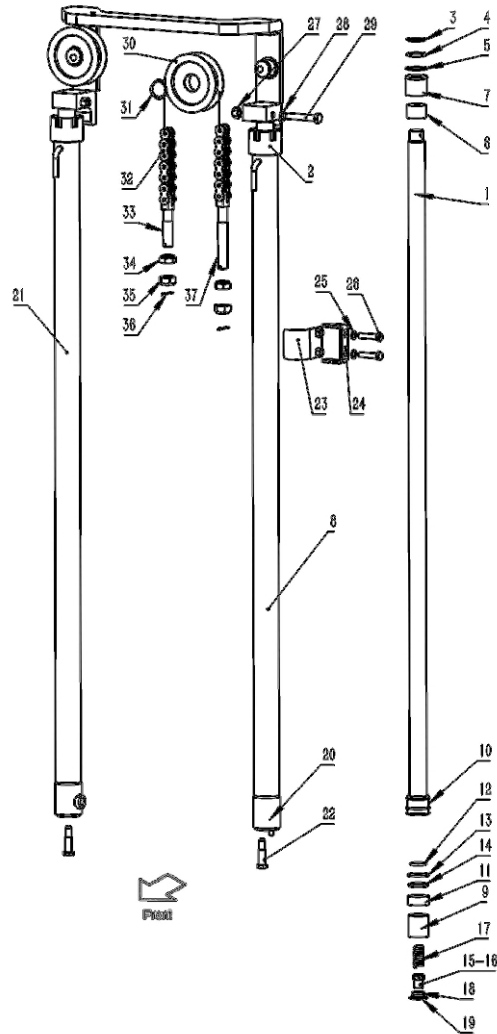


<Optional Parts>

Item No.	8	21	32
Lift Height	TUBE R.H	TUBE L.H	LEAF CHAIN
VF5M360	F21A0-81913	F21A0-81713	S0634-45831
VF5M400	F21A0-81923	F21A0-81723	S0634-45891
VF5M435	(STD)	(STD)	(STD)
VF5M470	F21A0-82023	F21A0-81823	S0634-46011
VF5M500	F21A0-81943	F21A0-81743	S0634-46091
VF5M540	F21A0-81953	F21A0-81753	S0634-46171
VF5M550	F21A0-81963	F21A0-81763	S0634-46171
VF5M600	F21A0-81973	F21A0-81773	S0634-46271
VF5M650	F21A0-81983	F21A0-81783	S0634-46391
VF5M700	F21A0-81993	F21A0-81793	S0634-46511
VF5M750	F21A0-82003	F21A0-81803	S0634-46591

Fig.69

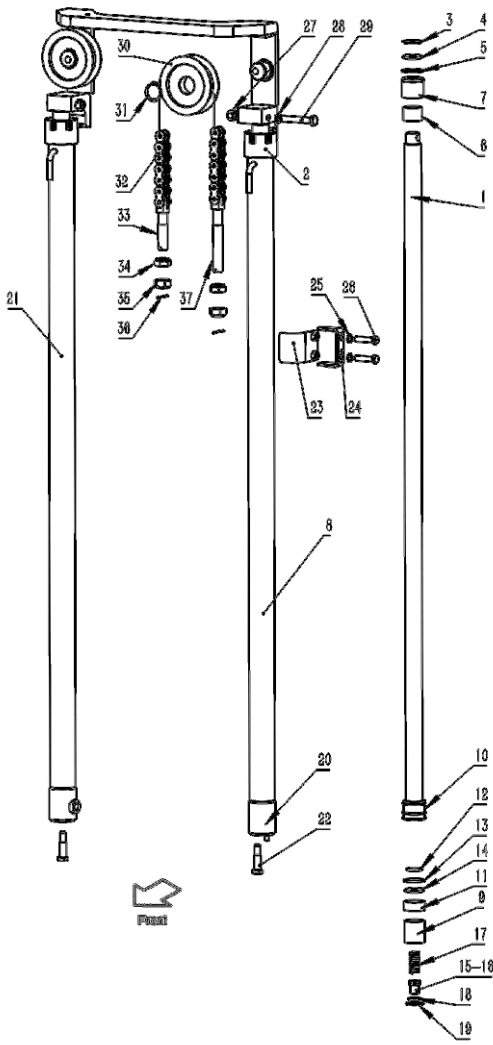
Fig.69 LIFT CYLINDER (REAR) [VFMS31A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	GCQ056TU4-01	PISTON ROD	2	See OP. Parts
2	30CD710000-01	CAP	2	
3	24459-42271	RING	2	
4	D28B8-42611	U-RING	2	
5	Z6003-06803	O-RING	2	
6	Z2113-04030	BEARING	2	
7	H26A8-42011	BUSHING	1	
8	GCQ056TU4-00	TUBE R.H (STD)H=VFMS435	2	
9	GCQ060TU2-04	SLEEVE	2	
10	D20B8-42371	PISON	2	
11	27970-53141	RING	2	
12	D20B8-42381	RING	2	
13	24459-42291	BLOCK	2	
14	23650-83521	U-RING	1	
15	H22N0-87041	VALVE BUSH	1	
16	H22N0-87051	SPOOL	1	
17	53658-43031	SPRING	1	
18	H22N0-87061	SPRING SEAT	1	
19	Z6004-04004	O-RING	1	
20	H22N0-87071	BASE	1	
21	GCQ056TU4-00	TUBE L.H (STD)H=VFMS435	1	
22	F31A8-42581	BOLT	2	See OP. Parts
23	F21A7-42561	DEAD PLATE	2	
24	F21A7-42551	DEAD PLATE	2	
25	S2010-00012	ASS'Y WASHER	4	
26	S1106-12050	BOLT	4	
27	S1400-10014	NUT	2	

Fig.69

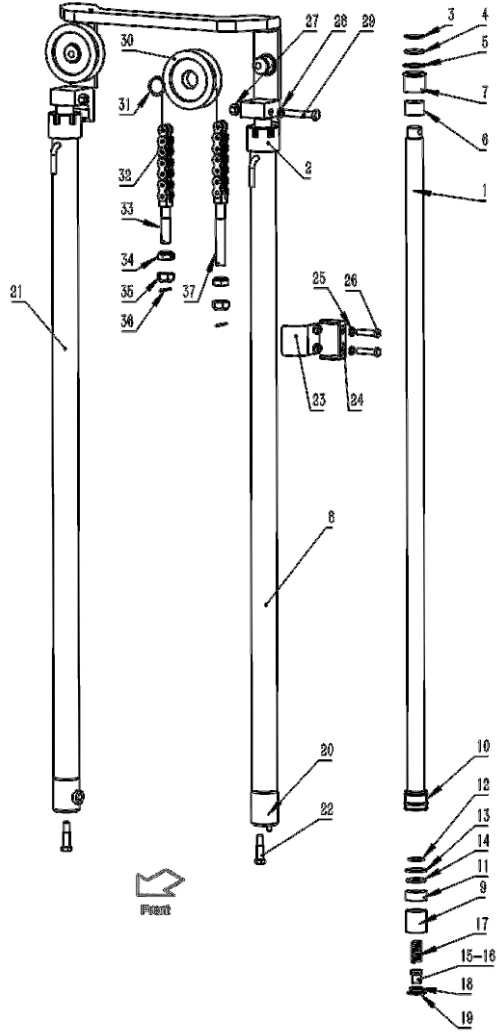
Fig.69 LIFT CYLINDER (REAR) [VF5M31A]



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
28	S2010-00014	WASHER	2	See OP. Parts
29	S1106-14080	BOLT	2	
30	F31A8-43501	SEAVE	2	
31	S2100-00040	SNAP RING	2	
32	S0823-45751	LEAF CHAIN (STD)H=VF5M435	2	
33	24459-42391	PIN	2	
34	22198-40192G	NUT	4	
35	S1402-10018	NUT	8	
36	S2200-03040	PIN,cotter	2	
37	215K0-82701	PIN	2	

Fig.69

Fig.69 LIFT CYLINDER (REAR) [VF31A]

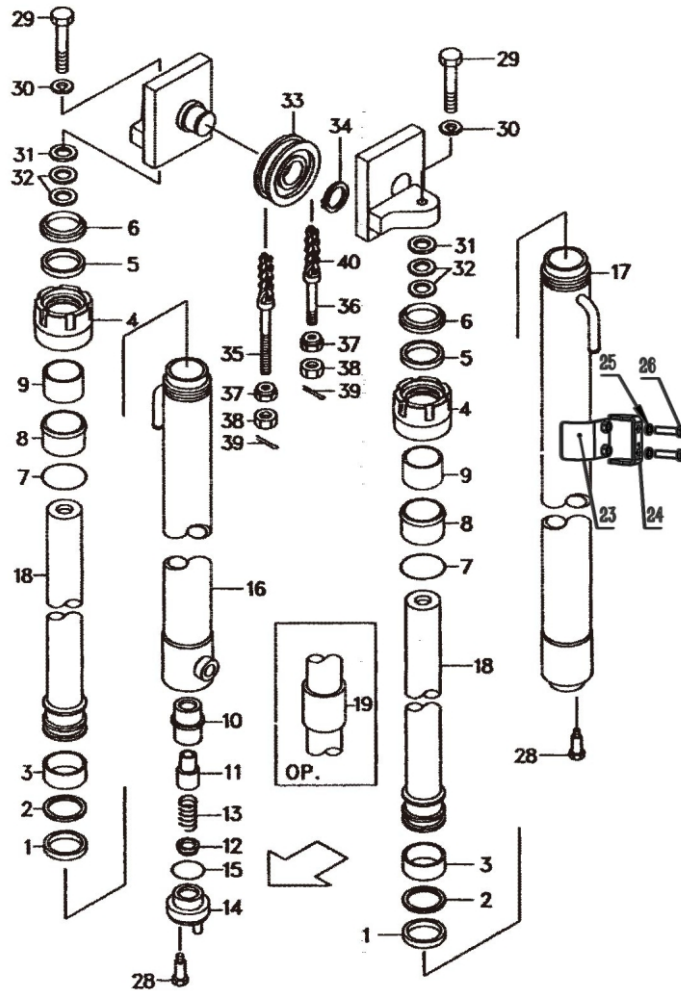


<Optional Parts>

Item No.	8	21	32
Lift Height	TUBE R.H	TUBE L.H	LEAF CHAIN
VF31A360	F31A0-81613	F31A0-81813	S0823-45671
VF31A400	F31A0-81623	F31A0-81823	S0823-45711
VF31A435	(STD)	(STD)	(STD)
VF31A470	F31A0-81733	F31A0-82023	S0823-45811
VF31A500	F31A0-81643	F31A0-81843	S0823-45851
VF31A540	F31A0-81653	F31A0-81853	S0823-45911
VF31A550	F31A0-81663	F31A0-81863	S0823-45931
VF31A600	BYCQ56TU01-6000R	BYCQ56TU01-6000L	S0823-45991
VF31A650	BYCQ56TU01-6500R	BYCQ56TU01-6500L	S0823-46071
VF31A700	BYCQ56TU01-7000R	BYCQ56TU01-7000L	S0823-46171
VF31A750	BYCQ56TU01-7500R	BYCQ56TU01-7500L	S0823-46231

Fig.70

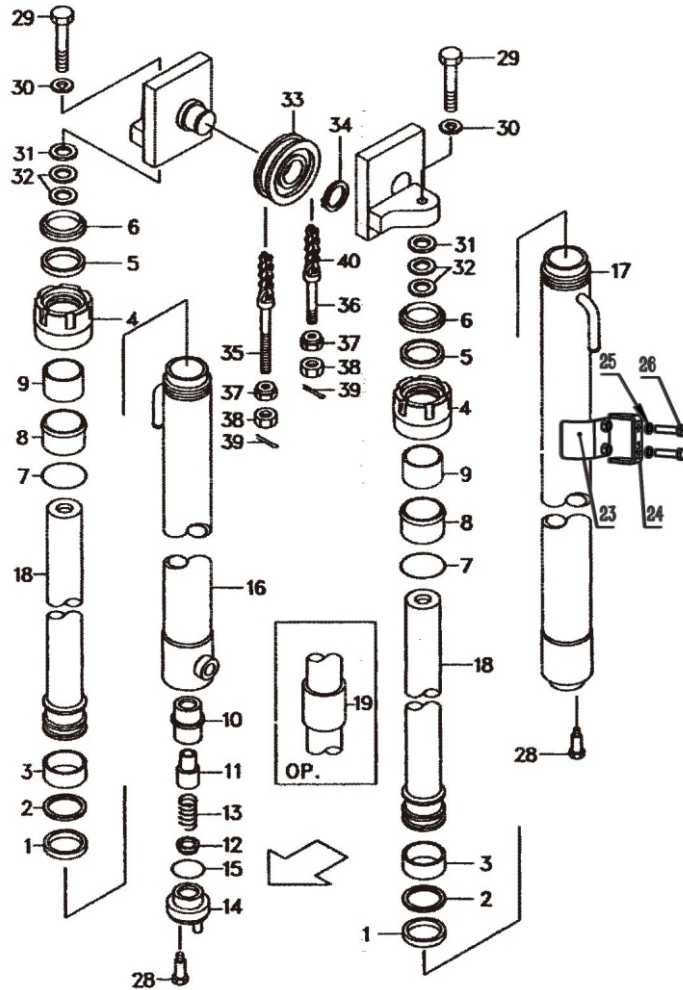
Fig.70 LIFT CYLINDER (REAR) [VFMS41A]



Item No.	Part No.	Description	Req'd		Remarks:Serial No.
			R.H.	L.H.	
A	F38A7-91603	LIFT CYLINDER R.H. ASS'Y (STD) H=VFMS435 (Inc.1-19)	1		See OP.Parts VFMS36E,VFMS41E
-	F38A0-81803	LIFT CYLINDER L.H. ASS'Y (STD) H=VFMS435 (Inc.1-19)		1	See OP.Parts VFMS36E,VFMS41E
1	GCQ060DL4-14	PACKING	1	1	
2	22658-52301	RING	1	1	
3	HRD10K0506-10	WEARING 60X55X20	1	1	
4	GCQ060TLF2.3-01	CAP	1	1	
5	24459-42271	PACKING	1	1	
6	D28B8-42611	SEAL	1	1	
7	C00208A	O-RING	1	1	
8	D20B8-52055	SLEEVE	1	1	
9	Z2113-04530	BUSHING	1	1	
10	H22N0-87061	SLEEVE	1		
11	H22N0-87051	PISTON	1		
12	H22N0-87041	CHECK	1		
13	S3658-43031	SPRING	1		
14	53658-43041	PLUG	1		
15	Z6003-04004	O-RING	1		
16	Q060TU2.1-00	TUBE R.H. (STD)H=VFMS435	1		See OP.Parts VFMS36E,VFMS41E
17	Q060-TU2.Z-00	TUBE L.H. (STD)H=VFMS435		1	See OP.Parts VFMS36E,VFMS41E
18	GCQ060TU2-01	PISTON ROD ASS'Y (STD) H=VFMS435	1	1	See OP.Parts VFHM36E,VFMS41E
19	TZT-45	SPACER	1	1	See OP.Parts

Fig.70

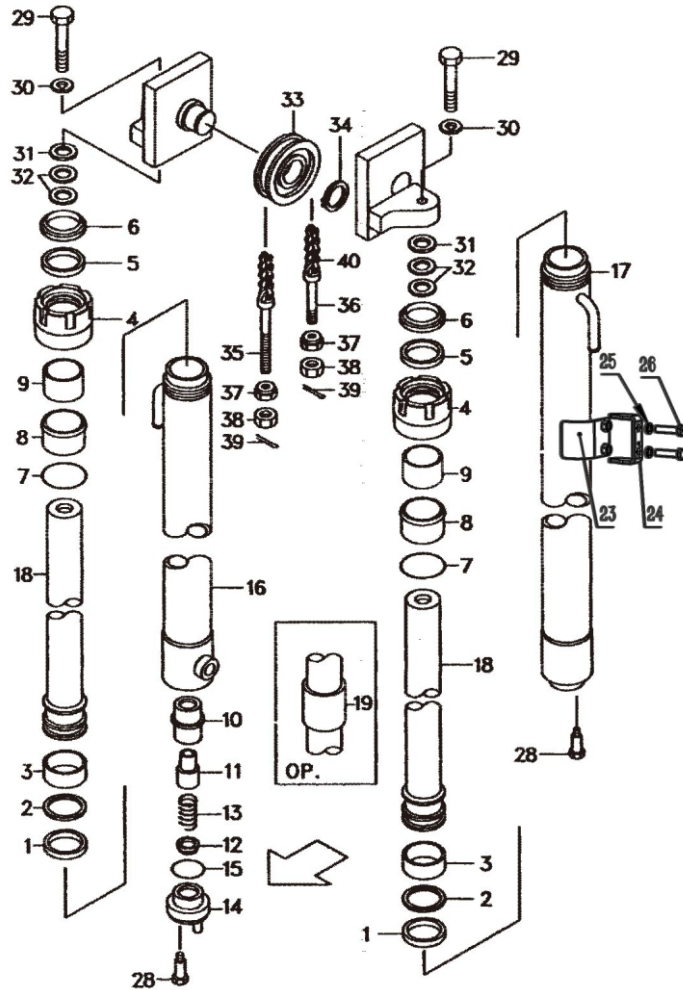
Fig.70 LIFT CYLINDER (REAR) [VFMS41A]



Item No.	Part No.	Description	Req'd		Remarks:Serial No.
			R.H.	L.H.	
23	F21A7-42561	DEAD PLATE	1	1	
24	F21A7-42551	DEAD PLATE	1	1	
25	S2010-00012	ASS'Y WASHER	2	2	
26	S1106-12050	BOLT	2	2	
28	F31A8-42581	BOLT	1	1	
29	S1106-14040	BOLT	1	1	
30	S2010-00014	WASHER	1	1	
31	F21A8-22011	SHIM t=1.0	AR	AR	
32	F21A8-22021	SHIM t=0.2	AR	AR	
33	F31A8-43501	SEAVE	1	1	
34	S2100-00040	SNAP RING	1	1	
35	215K0-82701	PIN	1	1	VFMS36A
-	D1634-01	PIN	1	1	VFMS41A
36	24459-42391	PIN	1	1	VFMS36A
-	D1634-02	PIN	1	1	VFMS41A
37	22198-40192G	NUT	2	2	
38	S1400-00018	NUT	2	2	
39	S2200-03040	PIN, cotter	1	1	
40	S0823-45751	LEAF CHAIN(STD) H=VFMS435	1	1	VFMS36A
-	S0834-45751	LEAF CHAIN(STD) H=VFMS435	1	1	VFMS41A

Fig.70

Fig.70 LIFT CYLINDER (REAR) [VFMS41A]



<OPITONAL PARTS> [VFMS36E] [VFMS41E]

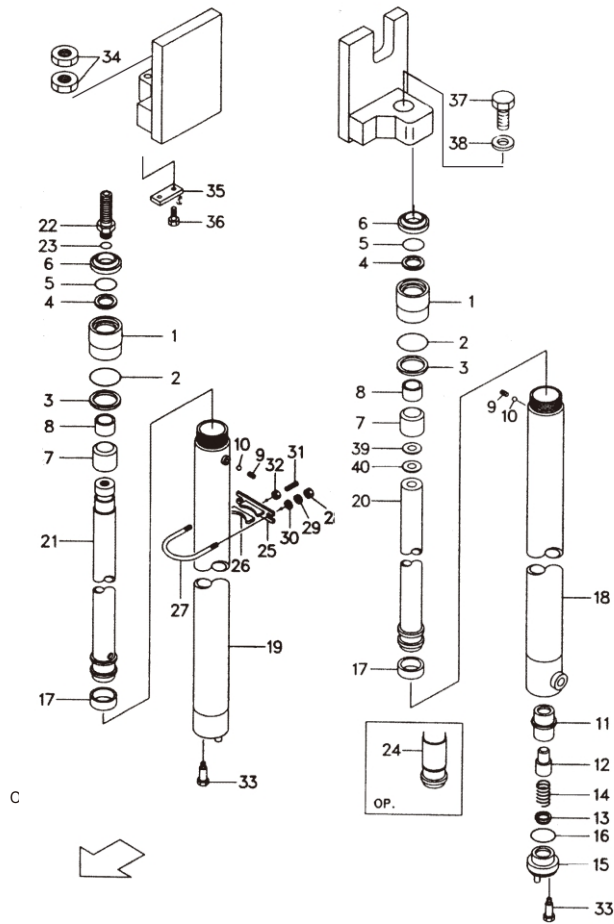
ITEM NO.	A	C
LIFT HEIGHT	LIFT CYLINDER R.H.ASS'Y	LIFT CYLINDER L.H. ASS'Y
VFMS360	F38A0-81613	F38A0-81813
VFMS400	F38A0-81623	F38A0-81823
VFMS435	(STD)	(STD)
VFMS470	F38A0-81633	F38A0-81833
VFMS500	F38A0-81643	F38A0-81843
VFMS540	F38A0-81653	F38A0-81853
VFMS550	F38A0-81663	F38A0-81863
VFMS600	F38A0-81673	F38A0-81873
VFMS650	F38A0-81683	F38A0-81883
VFMS700	F38A0-81693	F38A0-81893
VFMS750	F38A0-81703	F38A0-81903

<OPITONAL PARTS> [VFMS36E] [VFMS41E]

ITEM NO.	40 (36E)	40 (41E)
LIFT HEIGHT	LEAF CHAIN	LEAF CHAIN
VFMS360	S0823-45671	S0834-45671
VFMS400	S0823-45711	S0834-45711
VFMS435	(STD)	(STD)
VFMS480	S0823-45811	S0834-45811
VFMS500	S0823-45851	S0834-45851
VFMS540	S0823-45911	S0834-45911
VFMS550	S0823-45931	S0834-45931
VFMS600	S0823-45991	S0834-45991
VFMS650	S0823-46071	S0834-46071
VFMS700	S0823-46171	S0834-46171
VFMS750	S0823-46231	S0834-46231

Fig.71

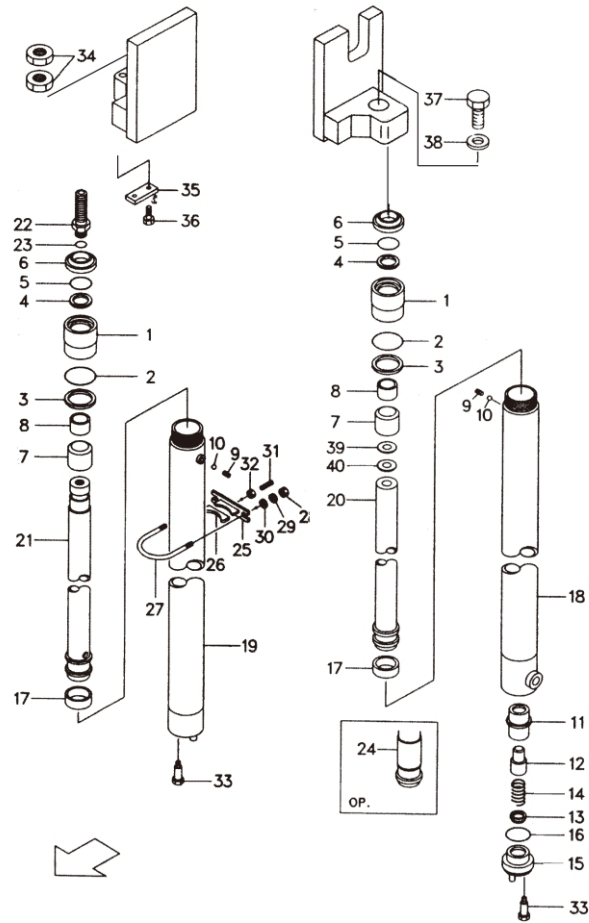
Fig.71 LIFT CYLINDER (REAR) [VFM21A]



Item No.	Part No.	Description	Req'd		Remarks:Serial No.
			R.H.	L.H.	
A	F21A0-50001	LIFT CYLINDER R.H. ASS'Y (STD)H=VFM300 (Inc.1-24)	1		
B	F21A0-50201	LIFT CYLINDER R.H. ASS'Y (STD)H=VFM300 (Inc.1-24)		1	
1	GCQ045DL2-05	CAP	1	1	
2	C00205	O-RING 49.4*3.1	1	1	
3	GCQ045DL2-03	RING 55*50*1.6	1	1	
4	23650-52861	PACKING 45*35*3	1	1	
5	23650-52851	RING 35*45*6	1	1	
6	23410-53111	SEAL 35*47*7/10	1	1	
7	GCQ045DL2-04	SLEEVE	1	1	
8	Z2113-03530	BUSHING 3530	1	1	
9	B8032-05008	PLUG M5*8	1	1	
10	Q70B0-82141	BALL	1	1	
11	H22N0-87041	SLEEVE	1		
12	H22N0-87051	PISTON	1		
13	H22N0-87061	CHECK	1		
14	53658-43031	SPRING	1		
15	53658-43041	PLUG	1		
16	Z6008-04004	O-RING 40*3.5	1		
17	22580-53321	WEARING 45*41*20	1	1	
18	GCQ045TU2A.1-00	TUBE L.H. (STD)H=VFM300		1	
19	GCQ045TU2A.1-00L	TUBE R.H. (STD)H=VFM300	1		
20	REF107972	PISTON ROD L.H. (STD)H=VFM300		1	
21	107974	PISTON ROD R.H. (STD)H=VFM300	1		
22	214A0-53721Y	NIPPE	1		

Fig.71

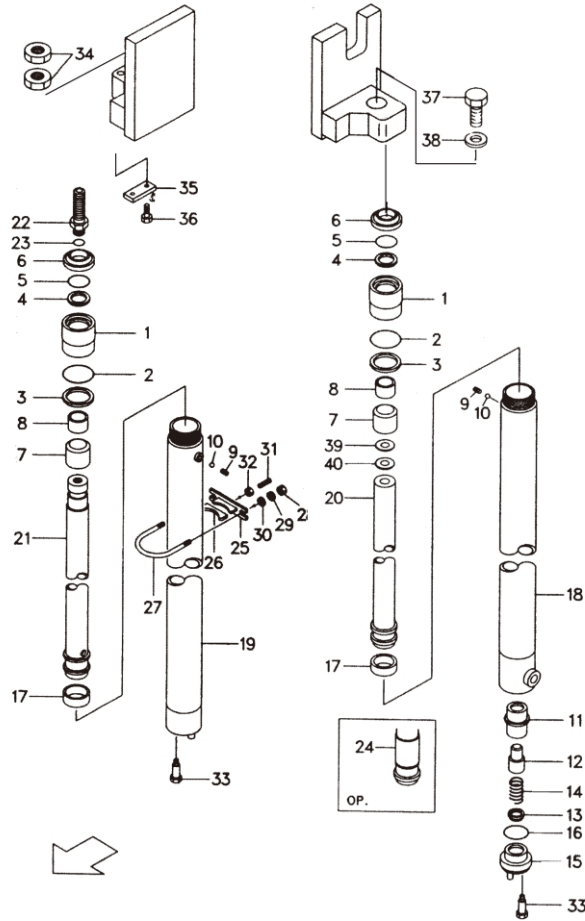
Fig.71 LIFT CYLINDER (REAR) [VFM21A]



Item No.	Part No.	Description	Req'd		Remarks:Serial No.
			R.H.	L.H.	
23	Z6053-01782	O-RING 17.8*2.4	1		
25	F31A8-42181	SUPPORT	1		
26	F31A8-42411	RUBBER	1	1	
27	F31A8-42552	U-BOLT	1	1	
28	S1400-00010	NUT	2	1	
29	S2010-00010	WASHER	2	2	
30	S2000-00010	WASHER	2	2	
31	B21E8-42231	PLUG	1	2	
32	S1400-00010	NUT	1	1	
33	F31A8-42581	BOLT	1	1	
34	F21A8-42592a	NUT	2	1	
35	F31A8-50161	LOCK WASHER	1		
36	S1106-10020	BOLT		2	
37	S1106-14040	BOLT	1	2	
38	S2010-00014	WASHER	1		

Fig.71

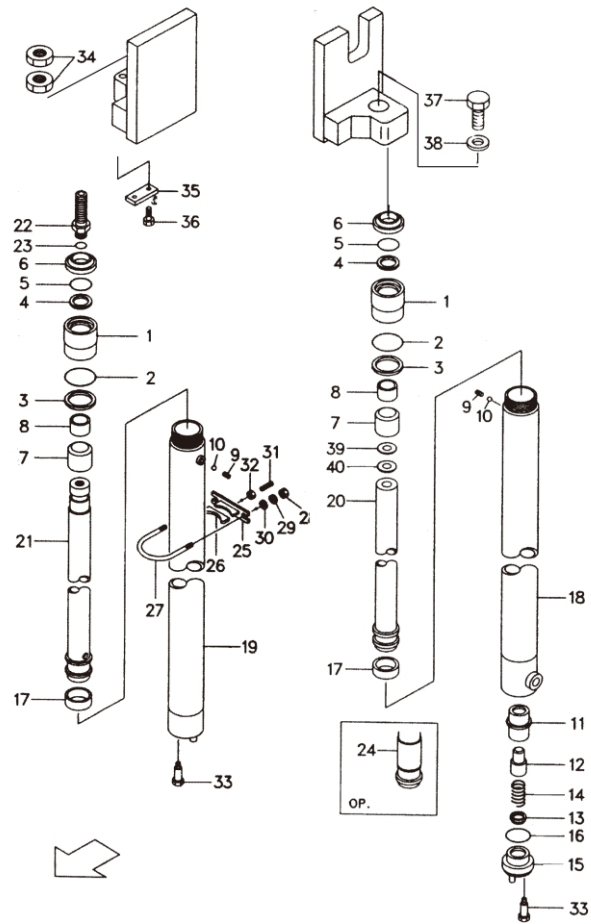
Fig.71 LIFT CYLINDER (REAR) [VFM21A]



<Optional Parts>

Item No.	18	19	20	21
Lift Height	TUBE R.H.	TUBE L.H.	PISTON ROD R.H.	PISTON ROD L.H.
VFM200	S34A0-50511	S34A0-50711	S29F0-51211	S14A0-51711
VFM225	S34A0-50521	S34A0-50721	S29F0-51221	S14A0-51721
VFM250	S34A0-50531	S34A0-50731	S29F0-51231	S14A0-51731
VFM270	S34A0-50541	S34A0-50741	S29F0-51241	S14A0-51741
VFM275	S34A0-50551	S34A0-50751	S29F0-51251	S14A0-51751
VFM300	(STD)	(STD)	(STD)	(STD)
VFM325	S34A0-50561	S34A0-50761	S29F0-51261	S14A0-51761
VFM330	S34A0-50571	S34A0-50771	S29F0-51271	S14A0-51771
VFM350	S34A0-50581	S34A0-50781	S29F0-51281	S14A0-51781
VFM360	S34A0-50591	S34A0-50791	S29F0-51291	S14A0-51791
VFM370	S34A0-50601	S34A0-50301	S29F0-51301	S14A0-51801
VFM375	S34A0-50611	S34A0-50311	S29F0-51311	S14A0-51811
VFM400	S34A0-50621	S34A0-50321	S29F0-51321	S14A0-51821
VFM425	S34A0-50631	S34A0-50331	S29F0-51331	S14A0-51831
VFM450	S34A0-50641	S34A0-50341	S29F0-51341	S14A0-51841
VFM475	S34A0-50651	S34A0-50351	S29F0-51351	S14A0-51851
VFM500	S34A0-50661	S34A0-50361	S29F0-51361	S14A0-51861
VFM550	S34A0-50671	S34A0-50371	S29F0-51371	S14A0-51871
VFM600	S34A0-50681	S34A0-50381	S29F0-51381	S14A0-51881

Fig.71 LIFT CYLINDER (REAR) [VFM21A]

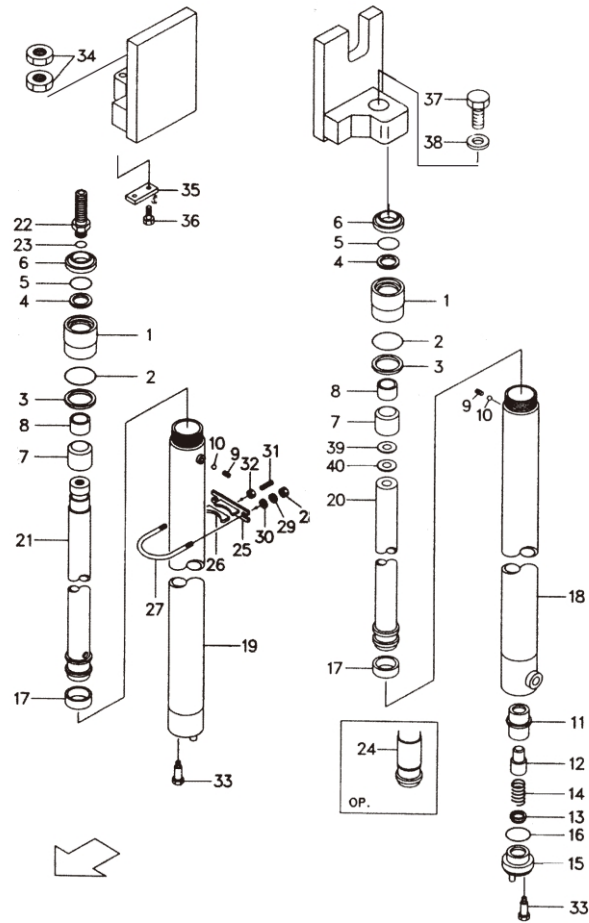


<Optional Parts>

Item No.	A	B
Lift Height	LIFT CYLINDER R.H. ASS'Y	LIFT CYLINDER L.H. ASS'Y
VFM200	F21A0-50011	F21A0-50211
VFM225	F21A0-50021	F21A0-50221
VFM250	F21A0-50031	F21A0-50231
VFM270	F21A0-50041	F21A0-50241a
VFM275	F21A0-50051	F21A0-50251
VFM300	(STD)	(STD)
VFM325	F21A0-50061	F21A0-50261
VFM330	F21A0-50071	F21A0-50271
VFM350	F21A0-50081	F21A0-50281a
VFM360	F21A0-50091	F21A0-50291
VFM370	F21A0-50101a	F21A0-50301
VFM375	F21A0-50111	F21A0-50311
VFM400	F21A0-50121	F21A0-50321
VFM425	F21A0-50131	F21A0-50331
VFM450	F21A0-50141	F21A0-50341
VFM475	F21A0-50151	F21A0-50851
VFM500	F21A0-50161	F21A0-50861
VFM550	F21A0-50171b	F21A0-50871
VFM600	F21A0-50181	F21A0-50881

Fig.72

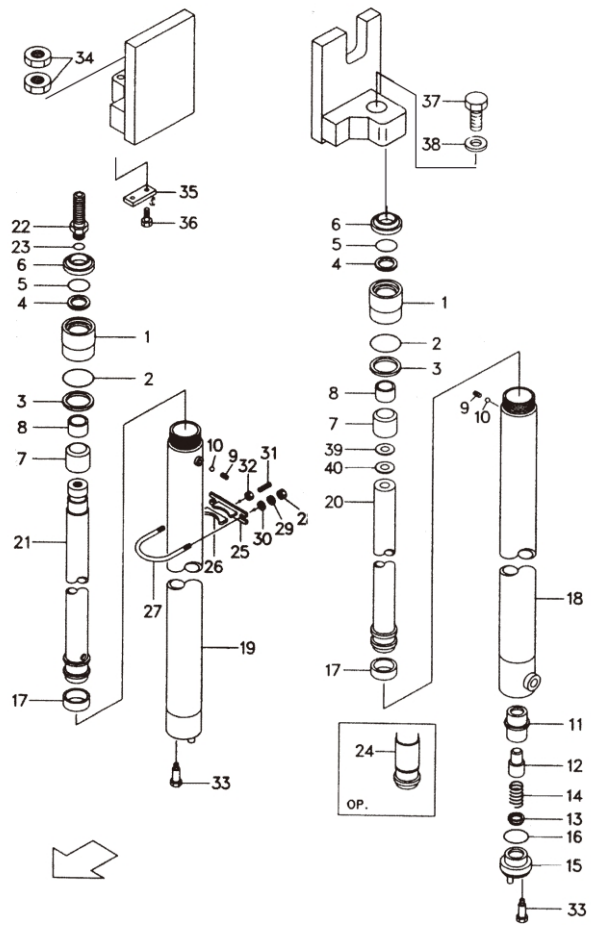
Fig.72 LIFT CYLINDER (REAR) [VFM31A] [VFM36A] [VFM41A]



Item No.	Part No.	Description	Req'd		Remarks:Serial No.
			R.H.	L.H.	
A	F31A0-50001	LIFT CYLINDER R.H. ASS'Y (STD)H=VFM300 (Inc.1-24)	1		
B	F31A0-50201	LIFT CYLINDER R.H. ASS'Y (STD)H=VFM300 (Inc.1-24)		1	
1	20038-36500	CAP	1	1	
2	Z6003-06003	O-RING 60*3.1	1	1	
3	20030-52881	RING 60*55*1.6	1	1	
4	23918-52161	PACKING 40*50*6	1	1	
5	23650-83531	RING 50*40*3	1	1	
6	23650-83581	SEAL DKB40*52*7/10	1	1	
7	HRD26Z0548	SLEEVE	1	1	
8	Z2113-04030	BUSHING 4030	1	1	
9	B1830-06008	PLUG M6*8	1	1	
10	D20B8-42341	BALL	1	1	
11	H22N0-87061	SLEEVE	1		
12	H22N0-87051	PISTON	1		
13	H22N0-87041	CHECK	1		
14	53658-43031	SPRING	1		
15	H22N0-87071	PLUG	1		
16	Z6003-04004	O-RING 40*3.5	1		
17	27970-53141	WEARING	1	1	
18	GCQ050TU2.1-00R	TUBE L.H. (STD)H=VFM300		1	
19	GCQ050TU2.1-00L	TUBE R.H. (STD)H=VFM300	1		
20	GCQ050TU2.2-00R	PISTON ROD L.H. (STD)H=VFM300		1	
21	GCQ050TU2.2-00L	PISTON ROD R.H. (STD)H=VFM300	1		
22	GCQ050TU2-01Y	NIPPE	1		

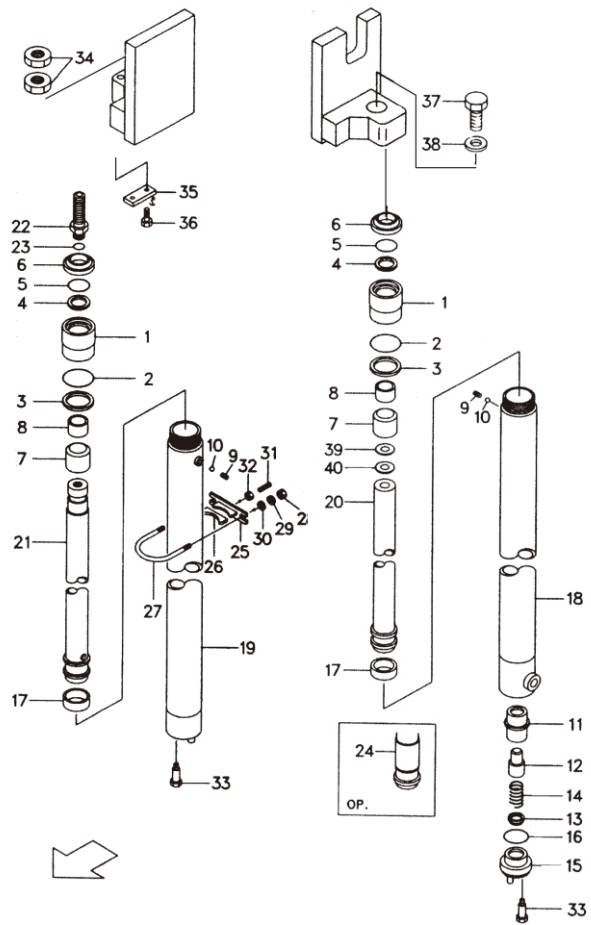
Fig.72

Fig.72 LIFT CYLINDER (REAR) [VFM31A] [VFM36A] [VFM41A]



Item No.	Part No.	Description	Req'd		Remarks:Serial No.
			R.H.	L.H.	
23	Z60003-03004	O-RING 30*3.5	1		VFM400-500=2 VFM500.600=4
25	F31A8-42181	SUPPORT	1		
26	F31A8-42411	RUBBER	1	1	
27	F31A8-42552	U-BOLT	1	1	
28	S1400-00010	NUT	2	1	
29	S2010-00010	WASHER	2	2	
30	S2000-00010	WASHER	2	2	
31	B21E8-42231	PLUG	1	2	
32	S1400-00010	NUT	1	1	
33	F31A8-42581	BOLT	1	1	
34	F21A8-42592a	NUT	2	1	
35	F31A8-50161	LOCK WASHER	1		
36	S1106-10020	BOLT		2	
37	S1106-14040	BOLT	1	2	
38	S2010-00014	WASHER	1		

Fig.72 LIFT CYLINDER (REAR) [VFM31A] [VFM36A] [VFM41A]

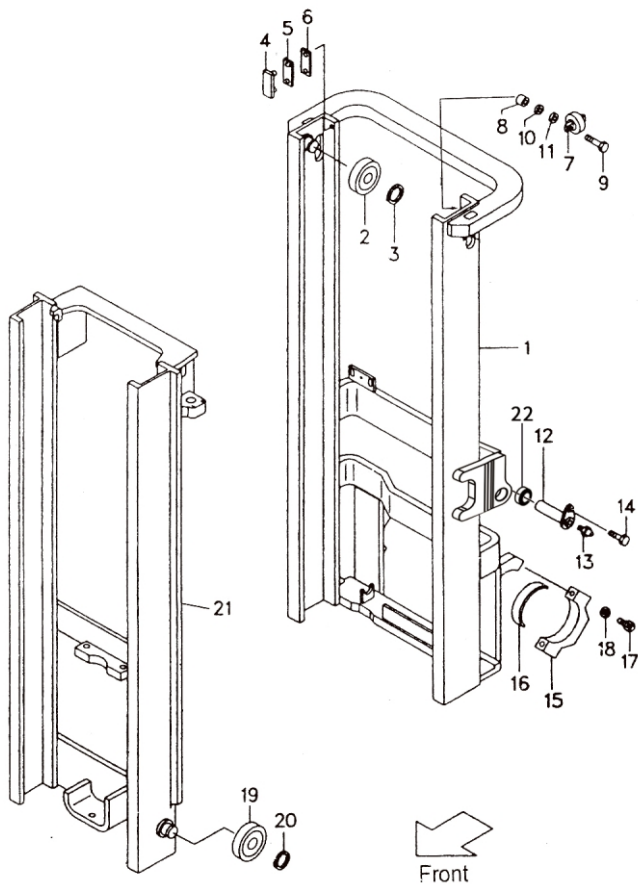


<Optional Parts>

Item No.	A	B
Lift Height	LIFT CYLINDER R.H. ASS'Y	LIFT CYLINDER L.H. ASS'Y
VFM200	F31A0-50011	F31A0-50211
VFM225	F31A0-50021	F31A0-50221
VFM250	F31A0-50031	F31A0-50231
VFM270	F31A0-50041	F31A0-50241
VFM275	F31A0-50051	F31A0-50251
VFM300	(STD)	(STD)
VFM325	F31A0-50061	F31A0-50261
VFM330	F31A0-50071	F31A0-50271b
VFM350	F31A0-50081	F31A0-50281b
VFM360	F31A0-50091	F31A0-50291
VFM370	F31A0-50101b	F31A0-50301
VFM375	F31A0-50111	F31A0-50311
VFM400	F31A0-50121	F31A0-50321
VFM425	F31A0-50131	F31A0-50331
VFM450	F31A0-50141	F31A0-50341
VFM475	F31A0-50151	F31A0-50351
VFM500	F31A0-50161	F31A0-50361
VFM550	F31A0-50171b	F31A0-50371
VFM600	F31A0-50181b	F31A0-50381

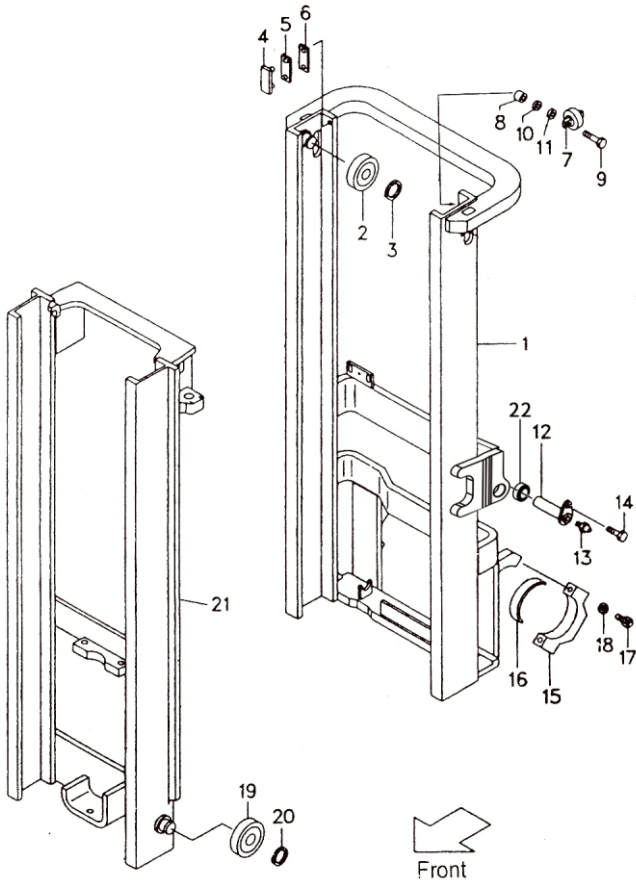
Fig.73

Fig.73 MAST VFM21A



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	F21A0-40101	OUTER MAST (STD)H=VFM300	1	
2	F31A8-42051	END ROLLER	2	
3	S2100-00045	SNAP RING	2	
4	F21A8-22101	SLIPPER	2	
5	F21A8-22041	SHIM t=0.5	AR	
6	F21A8-22051	SHIM t=1.0	AR	
7	CN28-00	SIDE ROLLER	2	
8	F21A8-22091	SPACE	2	
9	S1106-12050	BOLT	2	
10	F21A8-22081	SHIM	AR	
11	F21A8-22061	SHIM	AR	
12	F31A8-52201	PIN	2	
13	S4901-00100	FITTING	2	
14	S1184-10020	BOLT	2	
15	F31A8-40101	CAP	2	
16	F31A8-40201	BUSHING	2	
17	S1106-16065	BOLT	4	
18	S2011-00016	WASHER	4	
19	F31A8-42051	END ROLLER	2	
20	S2100-00045	SNAP RING	2	
21	F21A0-40001	INNER MAST (STD) H=VFM300	1	

Fig.73 MAST VFM21A

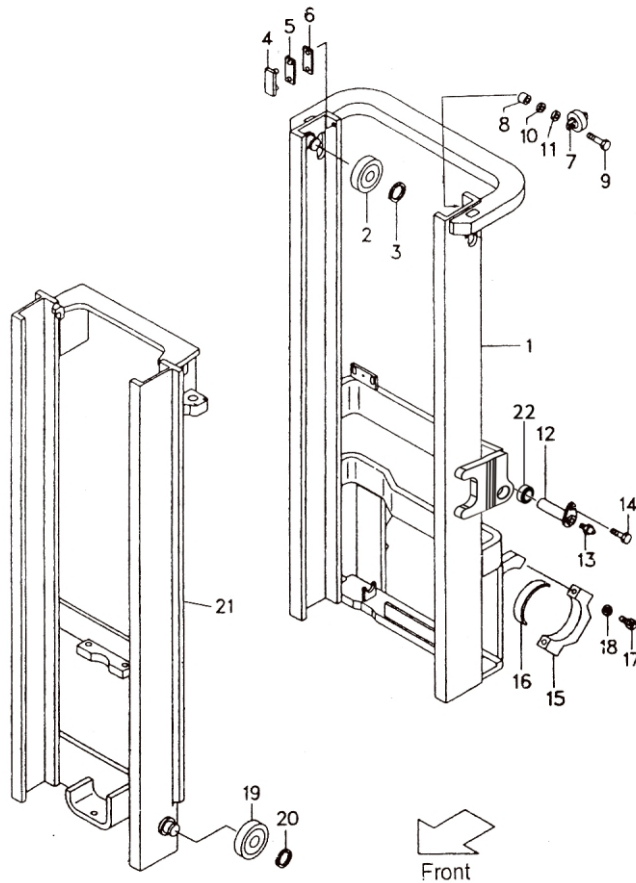


<Optional Parts>

Item No.	1	21
Lift Height	OUTER MAST	INNER MAST
VFM200	F21A0-40111	F21A0-40311
VFM225	F21A0-40121	F21A0-40321
VFM250	F21A0-40131	F21A0-40331
VFM270	F21A0-40141	F21A0-40341
VFM275	F21A0-40151	F21A0-40351
VFM300	(STD)	(STD)
VFM325	F21A0-40161	F21A0-40361
VFM330	F21A0-40171	F21A0-40371
VFM350	F21A0-40181	F21A0-40381
VFM366	F21A0-40191	F21A0-40391
VFM370	F21A0-40201	F21A0-40401
VFM375	F21A0-40211	F21A0-40411
VFM400	F21A0-40221	F21A0-40421
VFM425	F21A0-40231	F21A0-40431
VFM450	F21A0-40241	F21A0-40441
VFM475	F21A0-40251	F21A0-40451
VFM500	F21A0-40261	F21A0-40461
VFM550	F21A0-40271	F21A0-40471
VFM600	F21A0-40281	F21A0-40481

Fig.74

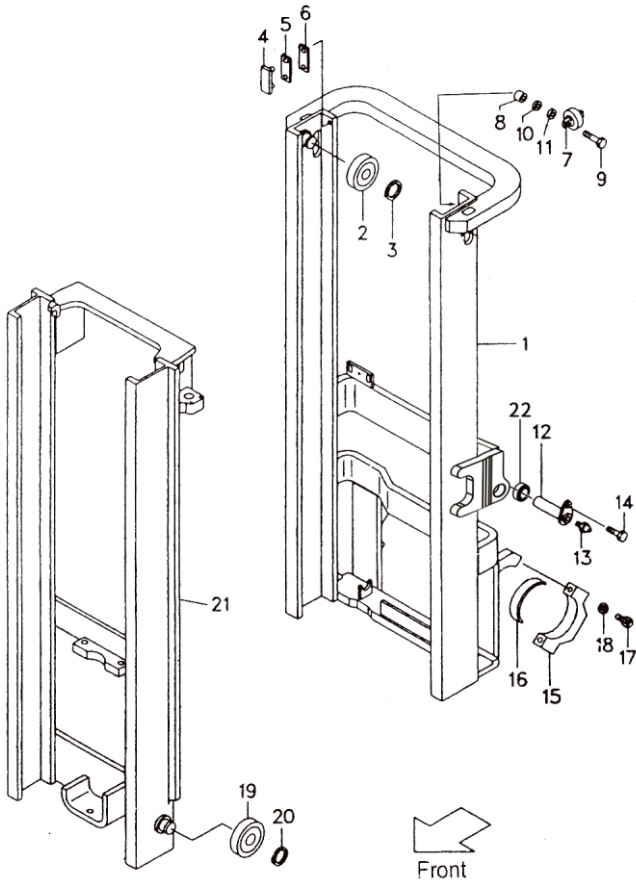
Fig.74 MAST VFM31A VFM41A



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	F31A0-40001a	OUTER MAST (STD)H=VFM300	1	3-3.5T
-	F38A0-40001a	OUTER MAST (STD)H=VFM300	1	4T
2	F31A8-42051	END ROLLER	2	
3	S2100-00045	SNAP RING	2	
4	F21A8-22101	SLIPPER	2	
5	F21A8-22041	SHIM t=0.5	AR	
6	F21A8-22051	SHIM t=1.0	AR	
7	F31A8-42061	SIDE ROLLER	2	
8	F21A8-22091	SPACE	2	
9	S1106-12050	BOLT	2	
10	F21A8-22081	SHIM	AR	
11	F21A8-22061	SHIM	AR	
12	F31A8-52201	PIN	2	
13	S4901-00100	FITTING	2	
14	S1184-10020	BOLT	2	
15	F31A8-40101	CAP	2	
16	F31A8-40201	BUSHING	2	
17	S1106-16065	BOLT	4	
18	S2011-00016	WASHER	4	
19	F31A8-42051	END ROLLER	2	
20	S2100-00045	SNAP RING	2	
21	F31A0-40201a	INNER MAST (STD) H=VFM300	1	3-3.5T
-	F38A0-40201	INNER MAST (STD) H=VFM300	1	4T
22	F31A8-54011	BEARING	2	

Fig.74

Fig.74 MAST VFM31A VFM41A

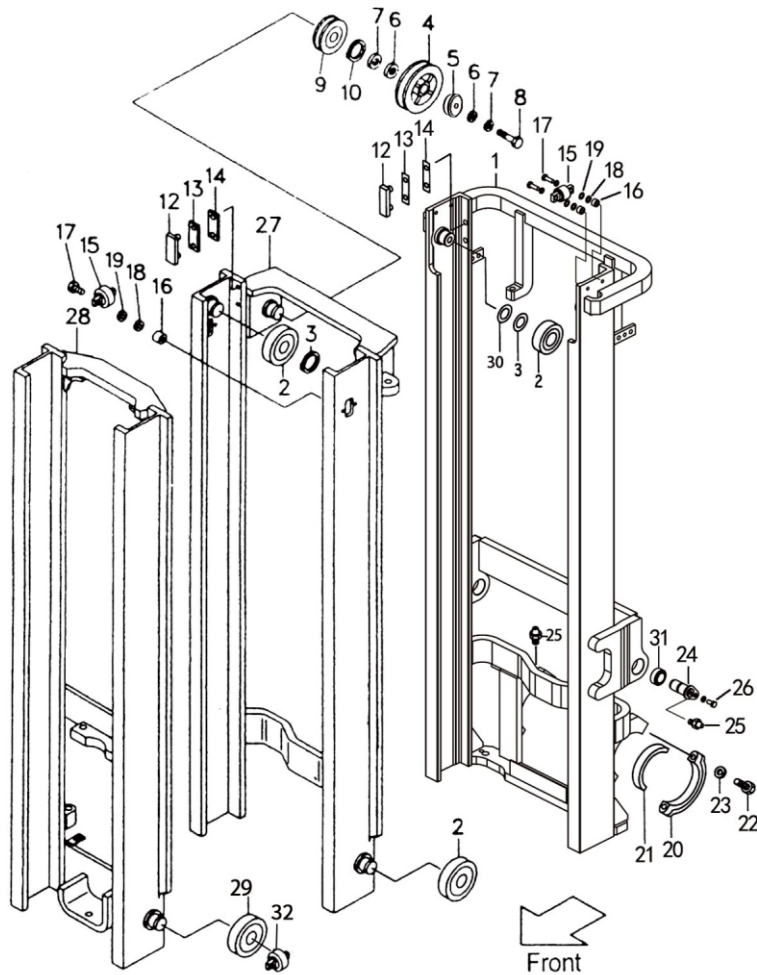


<Optional Parts>

Item No.	1 (3-3.5T)	1 (4T)	21 (3-3.5T)	21 (4T)
Lift Height	OUTER MAST	OUTER MAST	INNER MAST	INNER MAST
VFM200	F31A0-40011a	F38A0-40011a	F31A0-40211a	F38A0-40211
VFM225	F31A0-40021a	F38A0-40021a	F31A0-40221a	F38A0-40221
VFM250	F31A0-40031a	F38A0-40031a	F31A0-40231a	F38A0-40231
VFM270	F31A0-40041a	F38A0-40041a	F31A0-40241a	F38A0-40241
VFM275	F31A0-40051a	F38A0-40051a	F31A0-40251a	F38A0-40251
VFM300	(STD)	(STD)	(STD)	(STD)
VFM325	F31A0-40061a	F38A0-40061a	F31A0-40261a	F38A0-40261
VFM330	F31A0-40071a	F38A0-40071a	F31A0-40271a	F38A0-40271
VFM350	F31A0-40081a	F38A0-40081a	F31A0-40281a	F38A0-40281
VFM366	F31A0-40091a	F38A0-40091a	F31A0-40291a	F38A0-40291
VFM370	F31A0-40101a	F38A0-40101a	F31A0-40301a	F38A0-40301
VFM375	F31A0-40111a	F38A0-40111a	F31A0-40311a	F38A0-40311
VFM400	F31A0-40121a	F38A0-40121a	F31A0-40321a	F38A0-40321
VFM425	F31A0-40131a	F38A0-40131a	F31A0-40331a	F38A0-40331
VFM450	F31A0-40141a	F38A0-40141a	F31A0-40341a	F38A0-40341
VFM475	F31A0-40151a	F38A0-40151a	F31A0-40351a	F38A0-40351
VFM500	F31A0-40161a	F38A0-40161a	F31A0-40361a	F38A0-40361
VFM550	F31A0-40171a	F38A0-40171a	F31A0-40371a	F38A0-40371
VFM600	F31A0-40181a	F38A0-40181a	F31A0-40381a	F38A0-40381

Fig.75

Fig.75 MAST VF5M21A



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	F21A7-70203	OUTER MAST (STD)H=VF5M450	1	
2	F31A8-42051	END ROLLER	6	
3	S2100-00045	SHIM T=0.5	6	
4	23670-73581	ROLLER	1	
5	23200-72211	ROLLER BRACKET	1	
6	P2050-12331	NYLON, MATTRESS	2	
7	P3200-72221	WASHER	2	
8	S1106-16065	BOLT	1	
9	F31A0-83001	SHEAVE	2	
10	S2100-00040	SNAP RING	2	
12	F21A8-22101	SLIPPER	4	
13	F21A8-22041	SHIM t=0.5	AR	
14	F21A8-22051	SHIM t=1.0	AR	
15	CN-28-00	SIDE ROLLER	4	
16	F21A8-22091	SPACE	4	
17	S1106-12050	BOLT	4	
18	F21A8-22081	SHIM	AR	
19	F21A8-22061	SHIM	AR	
20	F31A8-40101	CAP	2	
21	F31A8-40201	BUSHING	2	
22	S1106-16075	BOLT	4	

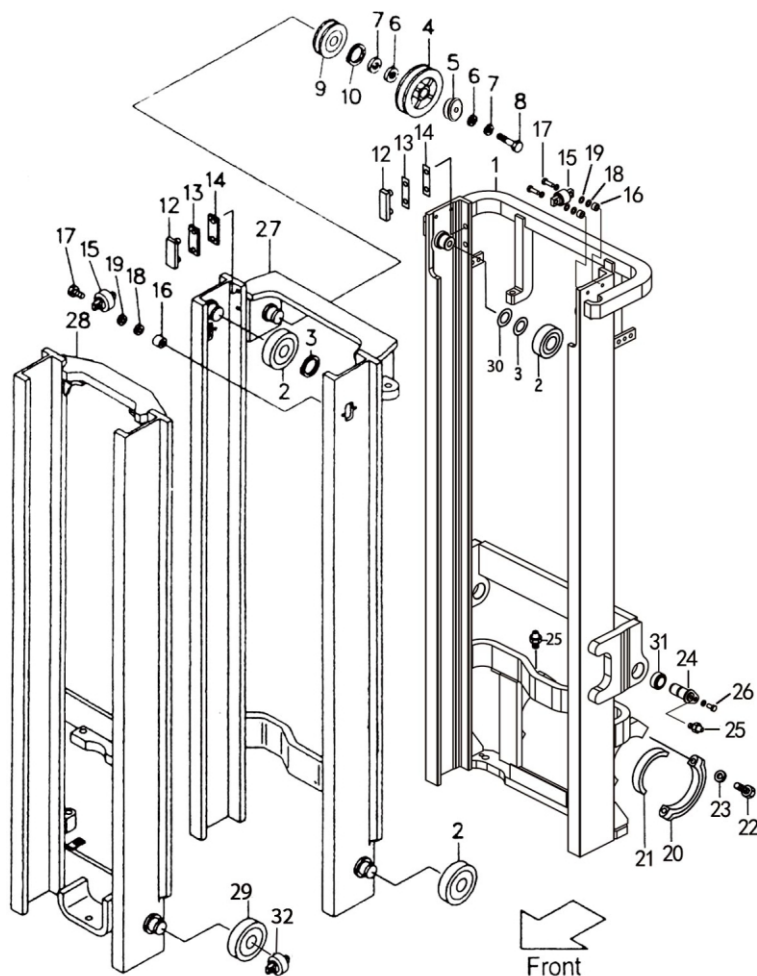
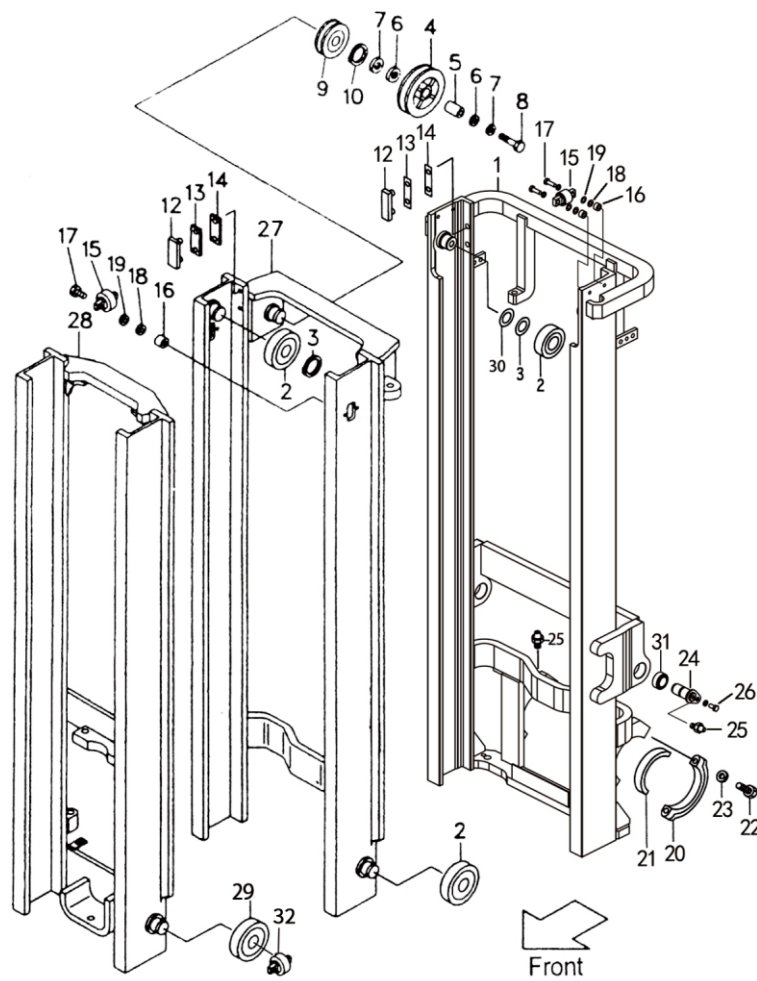


Fig.75

Item No.	Part No.	Description	Req'd	Remarks: Serial No.
23	S2011-00016	WASHER	4	See OP. Parts
24	F31A8-52201	PIN	2	
25	S4901-00100	FITTING	2	
26	S1184-10020	BOLT	2	
27	F21A0-70402	MIDDLE MAST (STD) H=VFSM 450	1	
28	F21A0-70602	INNER MAST (STD) H=VFSM 450	1	
29	980811NT-00	END ROLLER	2	
30	F31A8-22031	SHIM T-1.0	8	
31	F31A8-54011	BEARING	2	
32	CGLC311HL	ROLLER, SIDE	2	

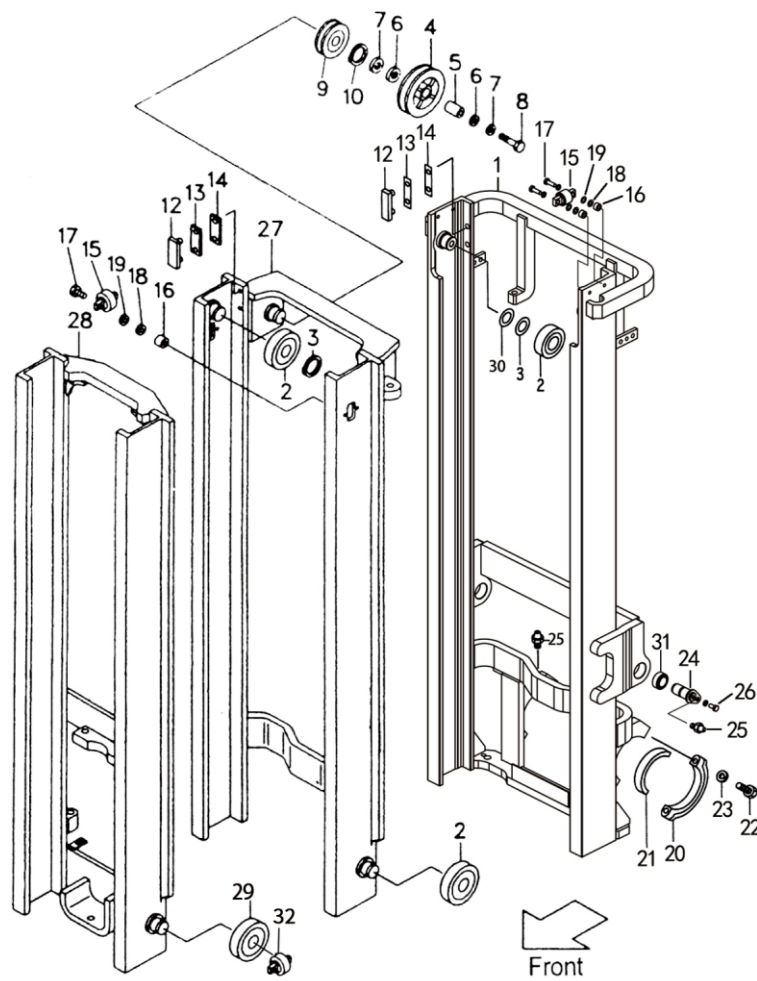
Fig.75 MAST VF5M21A



<Optional Parts>

Item No.	1	27	28
Lift Height	OUTER MAST	MIDDLE MAST	INNER MAST
VF5M360	F21A7-70213	F21A0-70412	F21A0-70612
VF5M400	F21A7-70223	F21A0-70422	F21A0-70622
VF5M435	F21A7-70233	F21A0-70432	F21A0-70632
VF5M450	(STD)	(STD)	(STD)
VF5M470	F21A7-70323	F21A0-70522	F21A0-70722
VF5M500	F21A7-70253	F21A0-70452	F21A0-70652
VF5M540	F21A7-70263	F21A0-70462	F21A0-70662
VF5M550	F21A7-70273	F21A0-70472	F21A0-70672
VF5M600	F21A7-70283	F21A0-70482	F21A0-70682
VF5M650	F21A7-70293	F21A0-70492	F21A0-70692
VF5M700	F21A7-70303	F21A0-70502	F21A0-70702
VF5M750	F21A7-70313	F21A0-70512	F21A0-70712

Fig.75 MAST VF5M21A

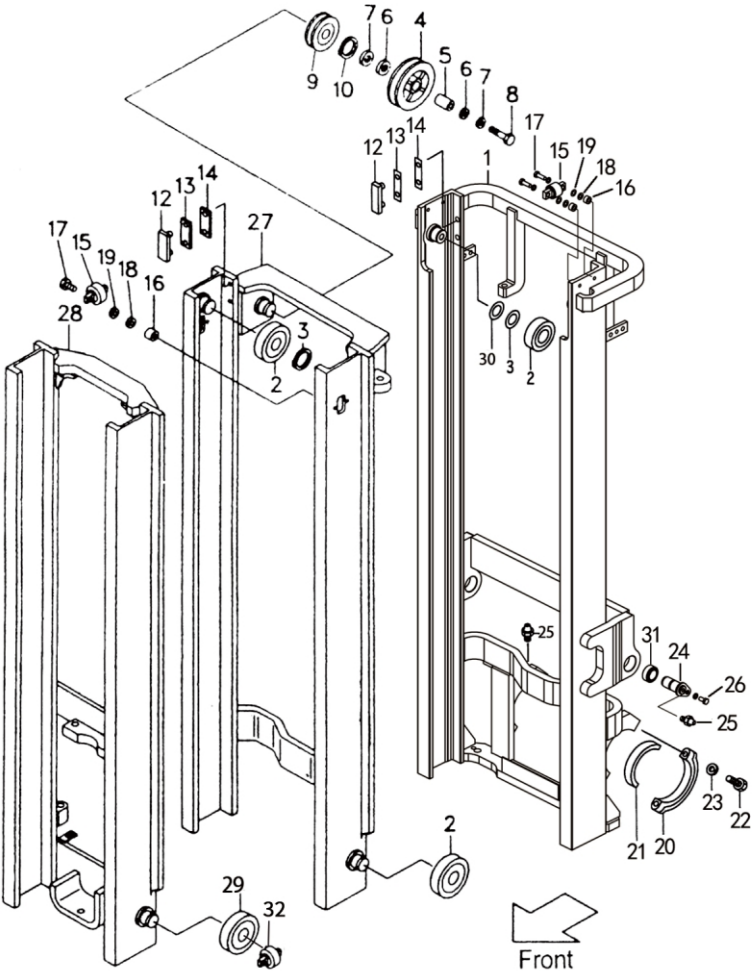


<OPTIONAL PARTS>
FLEXIBLE CONNECTION

Item No.	1	27	28
Lift Height	OUTER MAST	MIDDLE MAST	INNER MAST
VF5M360	T24039-70213	F21A0-70412	F21A0-70612
VF5M400	T24039-70223	F21A0-70422	F21A0-70622
VF5M435	T24039-70233	F21A0-70432	F21A0-70632
VF5M450	(STD)	(STD)	(STD)
VF5M470	T24039-70323	F21A0-70522	F21A0-70722
VF5M500	T24039-70253	F21A0-70452	F21A0-70652
VF5M540	T24039-70263	F21A0-70462	F21A0-70662
VF5M550	T24039-70273	F21A0-70472	F21A0-70672
VF5M600	T24039-70283	F21A0-70482	F21A0-70682
VF5M650	T24039-70293	F21A0-70492	F21A0-70692
VF5M700	T24039-70303	F21A0-70502	F21A0-70702
VF5M750	T24039-70313	F21A0-70512	F21A0-70712

Fig.76

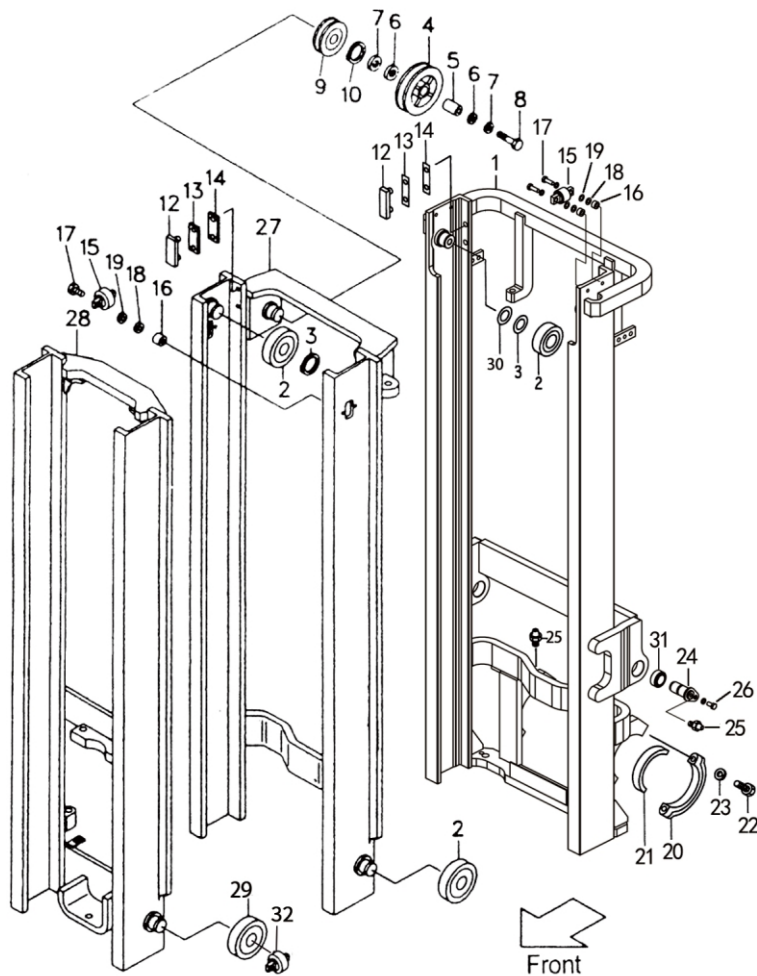
Fig.76 MAST VF5M31A



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	F31A7-70203	OUTER MAST (STD)H=VF5M450	1	
2	F31A8-42051	END ROLLER	8	
3	F21A8-22021	SHIM T=0.5	8	
4	P3130-15301	PULLY	1	
5	P2170-12651	CLOOAR	1	
6	P2050-12331	NYLON, MATTRESS	2	
7	P3200-72221	WASHER	2	
8	S1106-16065	BOLT	1	
9	F31A0-83001	SHEAVE	1	
10	S2100-00040	SNAP RING	1	
12	F21A8-22101	SLIPPER	4	
13	F21A8-22041	SHIM t=0.5	AR	
14	F21A8-22051	SHIM t=1.0	AR	
15	CN-28-00	SIDE ROLLER	4	
16	F21A8-22091	SPACE	4	
17	S1106-12050	BOLT	4	
18	F21A8-22081	SHIM	AR	
19	F21A8-22061	SHIM	AR	
20	F31A8-40101	CAP	2	
21	F31A8-40201	BUSHING	2	
22	S1106-16065	BOLT	2	

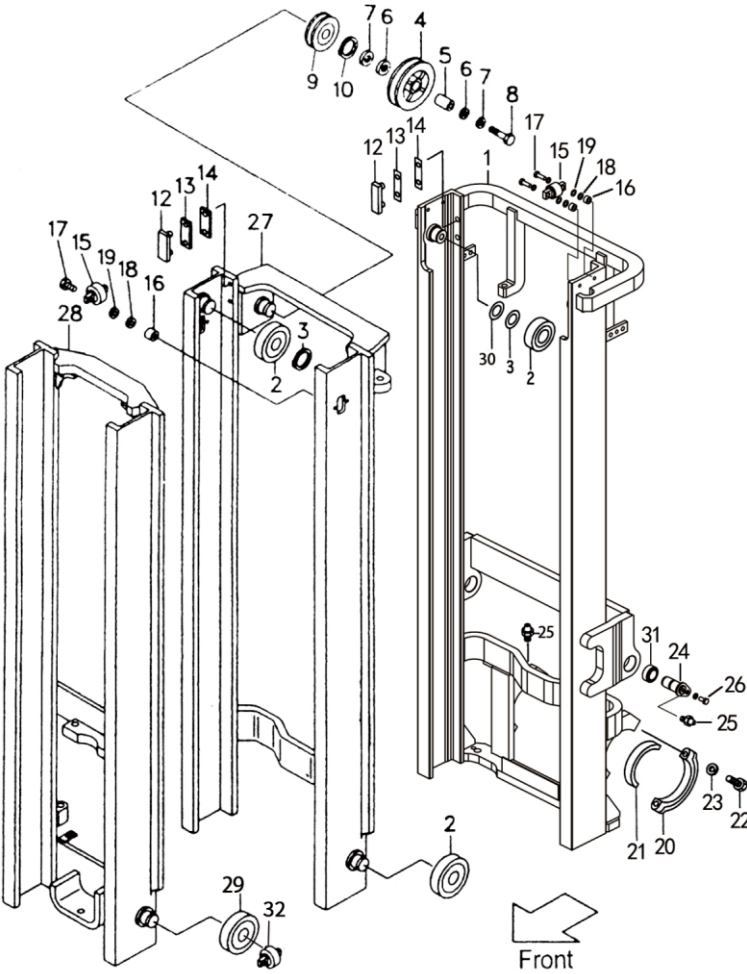
Fig.76

Fig.76 MAST VF31A



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
23	S2011-00016	WASHER	2	
24	F31A8-52201	PIN	2	
25	S4901-00100	FITTING	2	
26	S1184-10020	BOLT	2	
27	F31A0-70402	MIDDLE MAST	1	
28	F31A0-70602	INNER MAST (STD) H=VF31 450	1	See OP. Parts
29	980811NT-00	END ROLLER	2	
30	F31A8-22031	SHIM T-1.0	8	
31	F31A8-54011	BEARING	2	
32	CGLC311HL	ROLLER, SIDE	2	

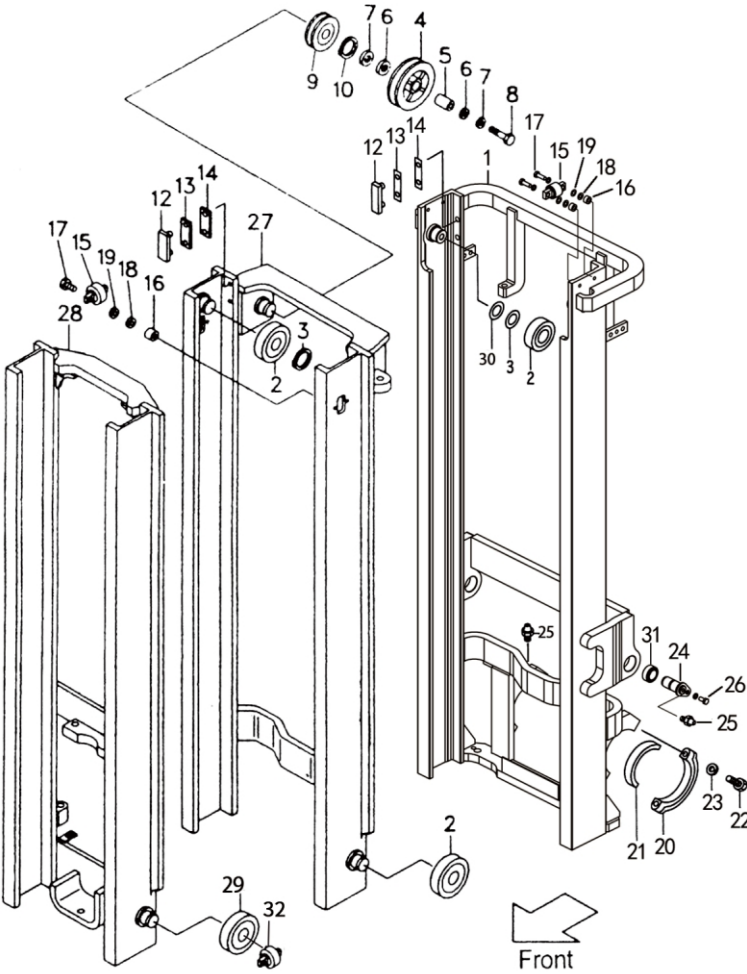
Fig.76 MAST VF31A



<Optional Parts>

Item No.	1	27	28
Lift Height	OUTER MAST	MIDDLE MAST	INNER MAST
VF31A360	F31A7-70213	F31A0-70412	F31A0-70612
VF31A400	F31A7-70223	F31A0-70422	F31A0-70622
VF31A435	F31A7-70233	F31A0-70432	F31A0-70632
VF31A450	(STD)	(STD)	(STD)
VF31A470	F31A7-70323	F31A0-70522	F31A0-70722
VF31A500	F31A7-70253	F31A0-70452	F31A0-70652
VF31A540	F31A7-70263	F31A0-70462	F31A0-70662
VF31A550	F31A7-70273	F31A0-70472	F31A0-70672
VF31A600	F31A7-70283	F31A0-70482	F31A0-70682
VF31A650	F31A7-70293	F31A0-70492	F31A0-70692
VF31A700	F31A7-70303	F31A0-70502	F31A0-70702
VF31A750	F31A7-70313	F31A0-70512	F31A0-70712

Fig.76 MAST VF31A

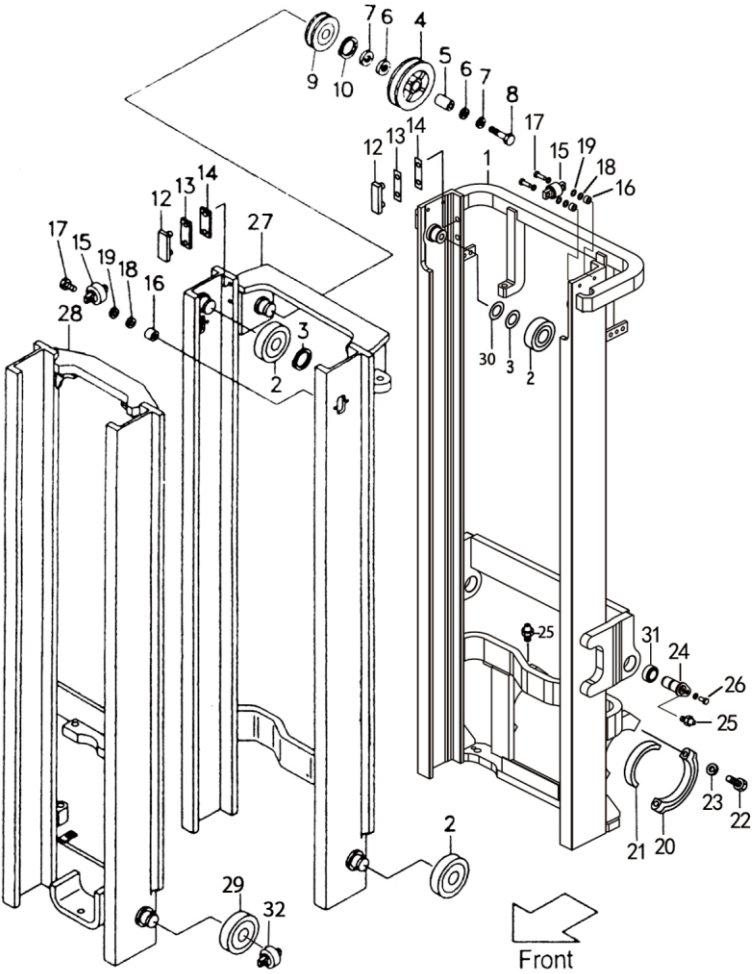


<OPTIONAL PARTS>
FLEXIBLE CONNECTION

Item No.	1	27	28
Lift Height	OUTER MAST	MIDDLE MAST	INNER MAST
VF31A360	T24040-70213	F31A0-70412	F31A0-70612
VF31A400	T24040-70223	F31A0-70422	F31A0-70622
VF31A435	T24040-70233	F31A0-70432	F31A0-70632
VF31A450	(STD)	(STD)	(STD)
VF31A470	T24040-70323	F31A0-70522	F31A0-70722
VF31A500	T24040-70253	F31A0-70452	F31A0-70652
VF31A540	T24040-70263	F31A0-70462	F31A0-70662
VF31A550	T24040-70273	F31A0-70472	F31A0-70672
VF31A600	T24040-70283	F31A0-70482	F31A0-70682
VF31A650	T24040-70293	F31A0-70492	F31A0-70692
VF31A700	T24040-70303	F31A0-70502	F31A0-70702
VF31A750	T24040-70313	F31A0-70512	F31A0-70712

Fig.77

Fig.77 MAST VF5M41A



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	F38A7-70201	OUTER MAST (STD)H=VF5M450	1	
2	F31A8-42051	END ROLLER SNAP	8	
3	F21A8-22021	SHIM T=0.5	8	
4	P3130-15301	CLOOAR	1	
5	P2170-12651	NYLON, MATTRESS	1	
6	P2050-12331	WASHER	2	
7	P3200-72221	BOLT	2	
8	S1106-16065	SHEAVE	1	
9	HC235Z8-43501	SNAP RING	2	
10	S2100-00040	SLIPPER	1	
12	F21A8-22101	SHIM t=0.5	4	
13	F21A8-22041	SHIM t=1.0	AR	
14	F21A8-22051	SIDE ROLLER	AR	
15	CN-28-00	SPACE	4	
16	F21A8-22091	BOLT	4	
17	S1106-12050	SHIM	4	
18	F21A8-22081	SHIM	AR	
19	F21A8-22061	CAP	AR	
20	F31A8-40101	BUSHING	2	
21	F31A8-40201	BOLT	2	
22	S1106-16065		2	

Fig.77 MAST VFSM41A

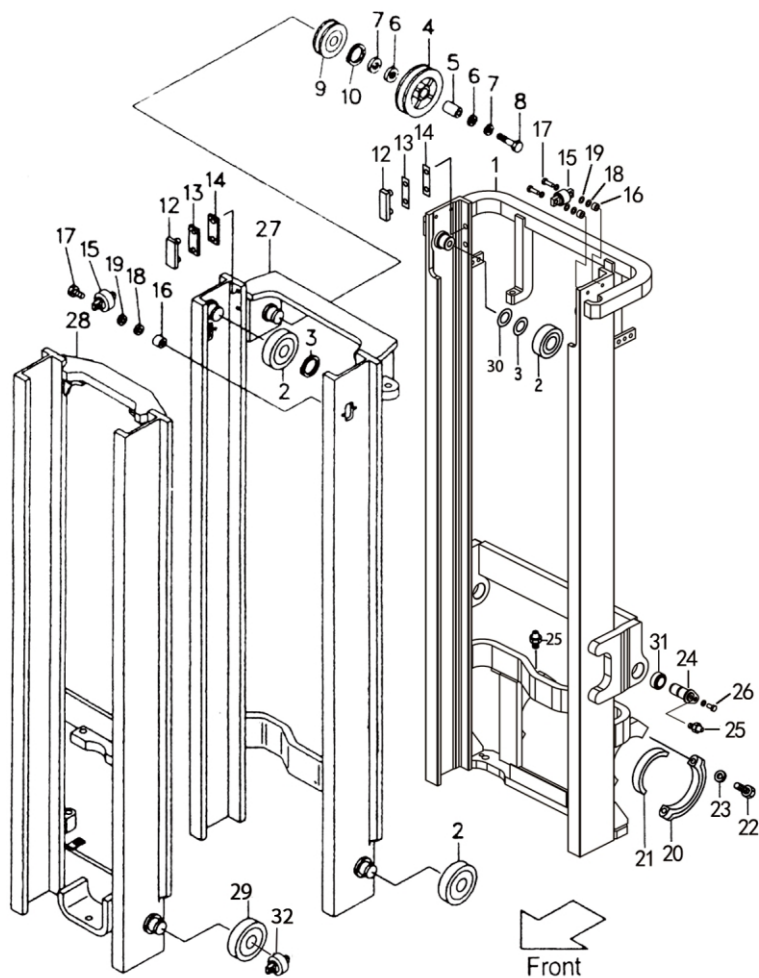
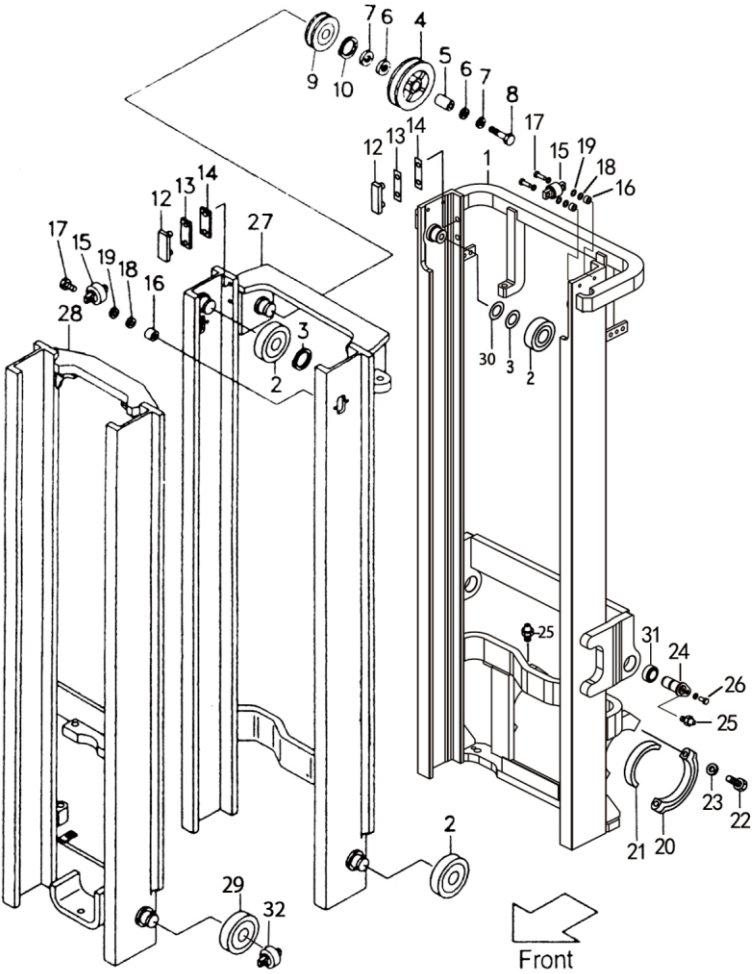


Fig.77

Item No.	Part No.	Description	Req'd	Remarks:Serial No.
23	S2011-00016	WASHER	2	See OP. Parts
24	F31A8-52201	PIN	2	
25	S4901-00100	FITTING	2	
26	S1184-10020	BOLT	2	
27	F31A0-70402	MIDDLE MAST (STD) H=VFSM 450	1	
28	F38A7-70603a	INNER MAST (STD) H=VFSM 450	1	
29	980811NT-00	END ROLLER	2	
30	F31A8-22031	SHIM T-1.0	8	
31	F31A8-54011	BEARING	2	
32	CGLC311HL	ROLLER, SIDE	2	

Fig.77 MAST VFSM41A

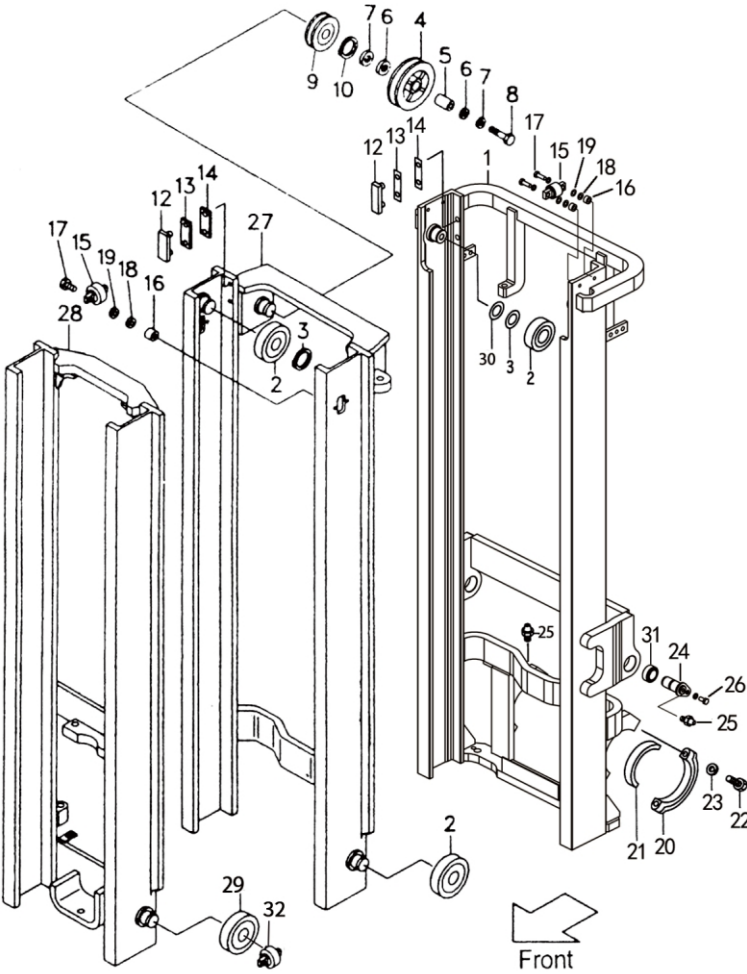


<Optional Parts>

Item No.	1	27	28
Lift Height	OUTER MAST	MIDDLE MAST	INNER MAST
VFSM360	F38A7-70211	F31A0-70412	F38A7-70613a
VFSM400	F38A7-70221	F31A0-70422	F38A7-70623a
VFSM435	F38A7-70231	F31A0-70432	F38A7-70623a
VFSM450	(STD)	(STD)	(STD)
VFSM470	F38A7-70321	F31A0-70522	F38A7-70723a
VFSM500	F38A7-70251	F31A0-70452	F38A7-70653a
VFSM540	F38A7-70261	F31A0-70462	F38A7-70663a
VFSM550	F38A7-70271	F31A0-70472	F38A7-70673a
VFSM600	F38A7-70281	F31A0-70482	F38A7-70683a
VFSM650	F38A7-70291	F31A0-70492	F38A7-70693a
VFSM700	F38A7-70301	F31A0-70502	F38A7-70703a
VFSM750	F38A7-70311	F31A0-70512	F38A7-70713a

Fig.77

Fig.77 MAST VFSM41A

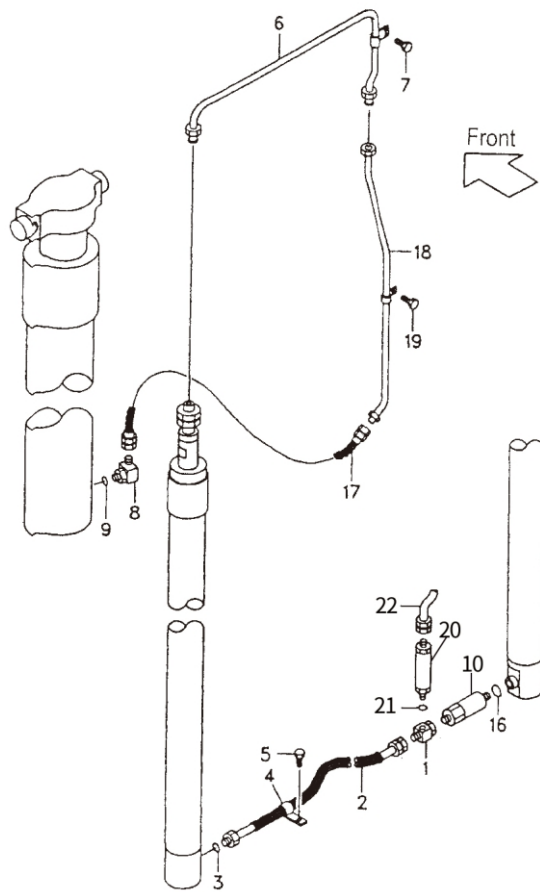


<OPTIONAL PARTS>
FLEXIBLE CONNECTION

Item No.	1	27	28
Lift Height	OUTER MAST	MIDDLE MAST	INNER MAST
VFSM360	T24041-70211	F31A0-70412	F38A7-70613a
VFSM400	T24041-70221	F31A0-70422	F38A7-70623a
VFSM435	T24041-70231	F31A0-70432	F38A7-70623a
VFSM450	(STD)	(STD)	(STD)
VFSM470	T24041-70321	F31A0-70522	F38A7-70723a
VFSM500	T24041-70251	F31A0-70452	F38A7-70653a
VFSM540	T24041-70261	F31A0-70462	F38A7-70663a
VFSM550	T24041-70271	F31A0-70472	F38A7-70673a
VFSM600	T24041-70281	F31A0-70482	F38A7-70683a
VFSM650	T24041-70291	F31A0-70492	F38A7-70693a
VFSM700	T24041-70301	F31A0-70502	F38A7-70703a
VFSM750	T24041-70311	F31A0-70512	F38A7-70713a

Fig.78

Fig.78 MAST PIPING VFM21A



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	F31A8-41101	THREE SAY	1	
2	S4681-03031	HOSE ASS'Y.	1	
3	S3320-00140	O-RING	1	
4	F31A8-44081	CLIP	1	
5	S1184-10020	BOLT	1	
6	F21A0-62001a	PIPE	1	
7	S1183-06016	BOLT	1	
8	F31A0-91001a	ELBOW ASS'Y.	1	
9	S3320-00240	O-RING	1	
10	F31A8-40701	CUT VALVE ASS'Y.	1	
16	S3320-00140	O-RING	1	
17	F31A0-62151	HOSE	1	
18	F21A0-60351	PIPE (STD) H=VFM300	1	See OP. Parts
19	S1183-06016	BOLT	1	
20	F21A8-41001	FLOW REGULATOR ASS'Y.	1	
21	S3320-00180	O-RING	1	
22	F21A8-02102	HOSE	1	

Fig.79 MAST PIPING VFM31A VFM41A

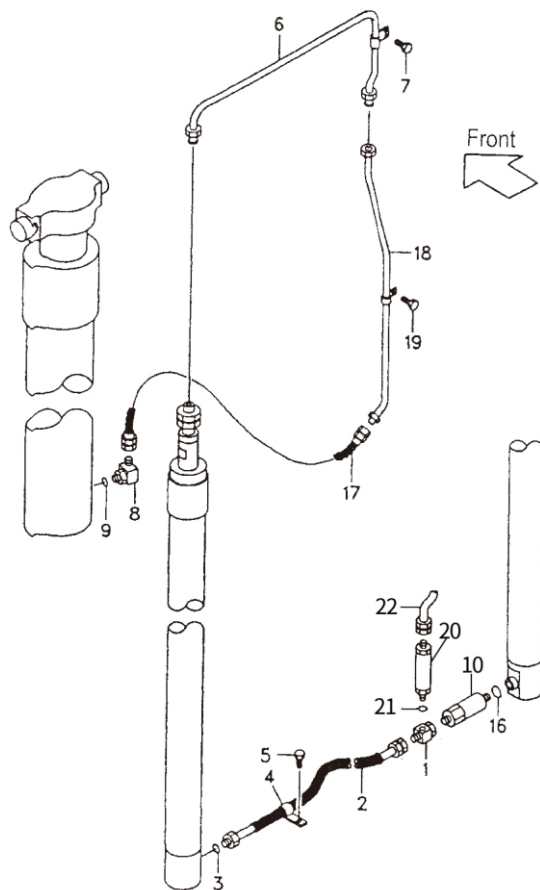
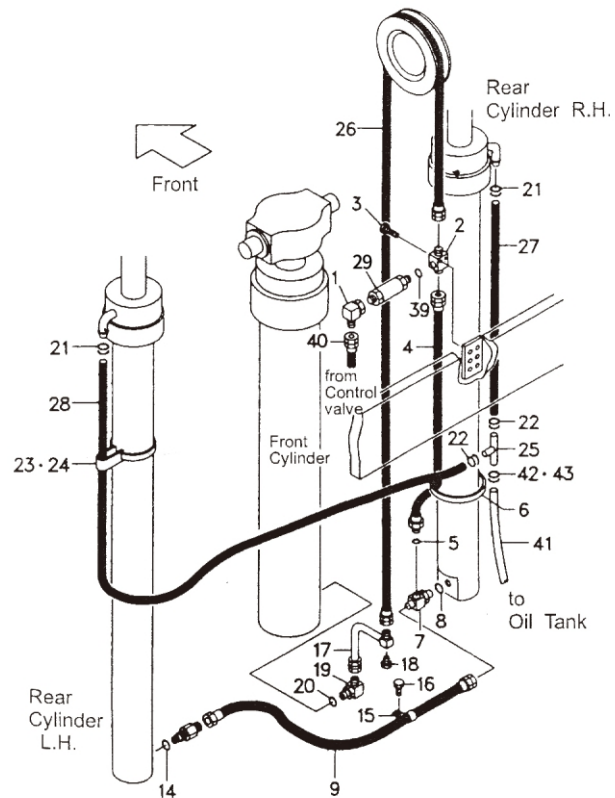


Fig.79

Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	F31A8-41101	THREE SAY	1	
2	S4681-03031	HOSE ASS'Y.	1	3T
-	F31A0-62071	HOSE ASS'Y.	1	3.5-4T
3	S3320-00140	O-RING	1	
4	F31A8-44081	CLIP	1	
5	S1184-10020	BOLT	1	
6	F31A0-62001a	PIPE	1	3T
-	F38A0-62001a	PIPE	1	3.5-4T
7	S1183-06016	BOLT	1	
8	F31A0-91001a	ELBOW ASS'Y.	1	
9	S3320-00240	O-RING	1	
10	F31A8-40701	CUT VALVE ASS'Y.	1	
16	S3320-00140	O-RING	1	
17	F31A0-62151	HOSE	1	3T
-	F38A0-62151	HOSE	1	3.5-4T
18	F31A0-60351	PIPE (STD) H=VFM300	1	See OP. Parts
19	S1183-06016	BOLT	1	
20	F31A8-41001	FLOW REGULATOR ASS'Y.	1	
21	S3320-00180	O-RING	1	
22	F31A8-02102	HOSE	1	

Fig.80

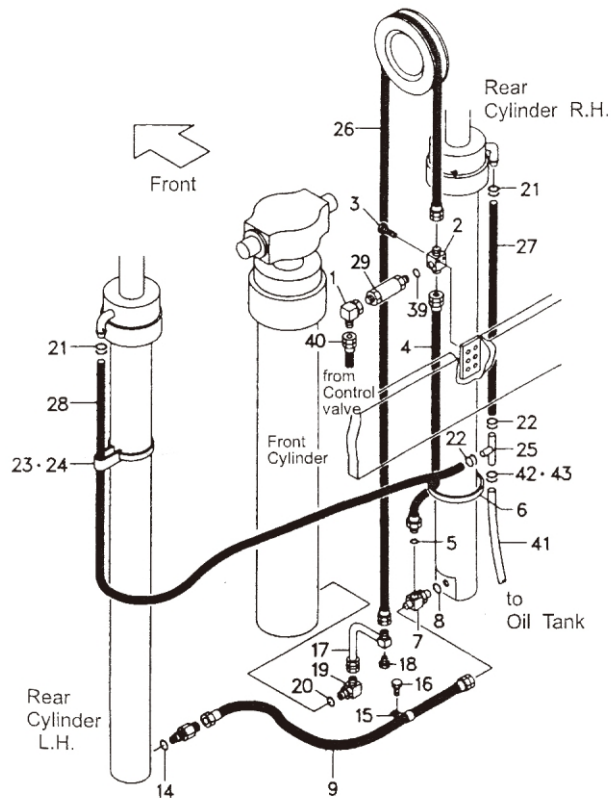
Fig.80 MAST PIPING VF5M21A



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	P2150-14321	ELBOW	1	
2	B21E0-92061	THREE WAY	1	
3	S1184-10040	BOLT	2	
4	F21A0-92101	HOSE ASS'Y (Inc.4,5)	1	
5	S3320-00180	O-RING	1	
6	S4913-11380	BAND	1	
7	F31A8-41101	THREE WAY ASS'Y	1	
8	S3320-00140	O-RING	1	
9	S4681-03030	HOSE	1	
10	F31A8-40701	CUT VALVE ASS'Y	1	
14	S3320-00140	O-RING	1	
15	F31A7-90152	CLIP	1	
16	S1184-10020	BOLT	1	
17	F31A7-90152	PIPE	1	3AP
-	P41A7-12011a	PIPE	1	4AP
18	S1186-10020	BOLT	1	
19	F31A0-94001	ELBOW ASS'Y (Inc. 19,20)	1	
20	S3320-00240	O-RING	1	
21	S4911-00018	CLIP	2	
22	S4911-00018	CLIP	2	
23	S4913-21380	BAND	2	
24	F31A8-47401	BAND	2	
25	F21A8-22111	THREE WAY	1	
26	S4601-44203	HOSE (STD) H=VF5M450	1	
27	S3678-40110	TUBE R.H. (STD) H=VF5M450	1	

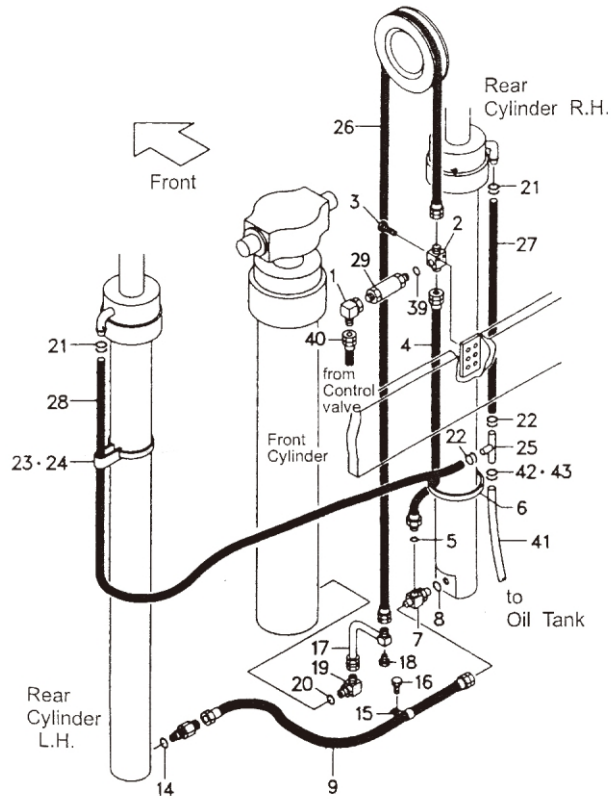
Fig.80

Fig.80 MAST PIPING VF5M21A



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
28	S3678-40175	TUBE R.H. (STD) H=VF5M450	1	
29	F21A8-41001	FLOW REGULATOR ASS'Y	1	
		(inc. 20 ~ 29)		
39	S3320-00180	O-RING	1	
40	F21A0-92231	HOSE	1	
41	S3678-40100	TUBE	1	
42	S4911-0018	CLAMP	1	

Fig.80 MAST PIPING VFISM21A

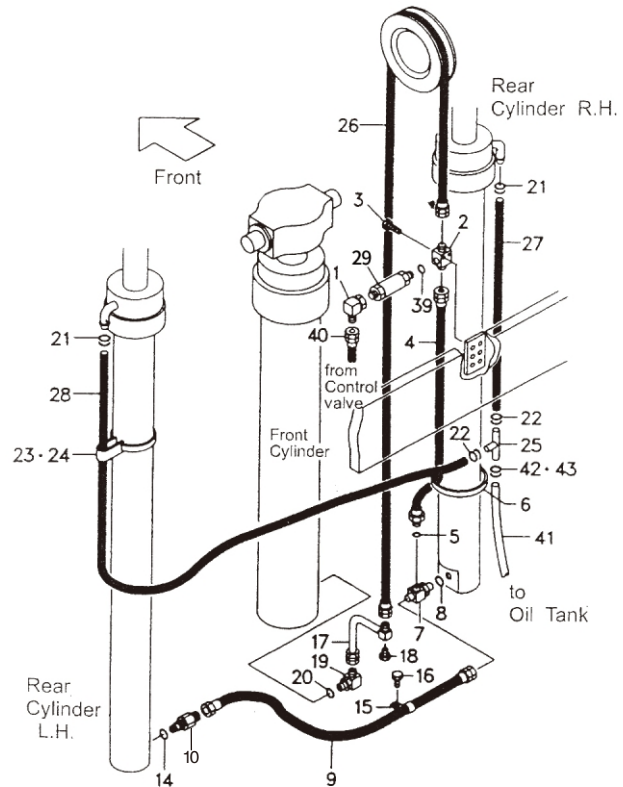


<Optional Parts>

Item No.	26	27	28
Lift Height	HOSE H.P.	TUBE R.H.	TUBE L.H.
VFISM360	S4601-44174	S3678-40080	S3678-40145
VFISM400	S4601-44186	S3678-40095	S3678-40160
VFISM435	S4601-44199	S3678-40105	S3678-40170
VFISM450	(STD)	(STD)	(STD)
VFISM470	S4601-44210	S3678-40120	S3678-40185
VFISM500	S4601-44223	S3678-40130	S3678-40195
VFISM540	S4601-44235	S3678-40145	S3678-40210
VFISM550	S4601-44239	S3678-40150	S3678-40215
VFISM600	S4601-44257	S3678-40165	S3678-40230
VFISM650	S4601-44278	S3678-40190	S3678-40255
VFISM700	S4601-44300	S3678-40210	S3678-40275
VFISM750	S4601-44316	S3678-40225	S3678-40290

Fig.81

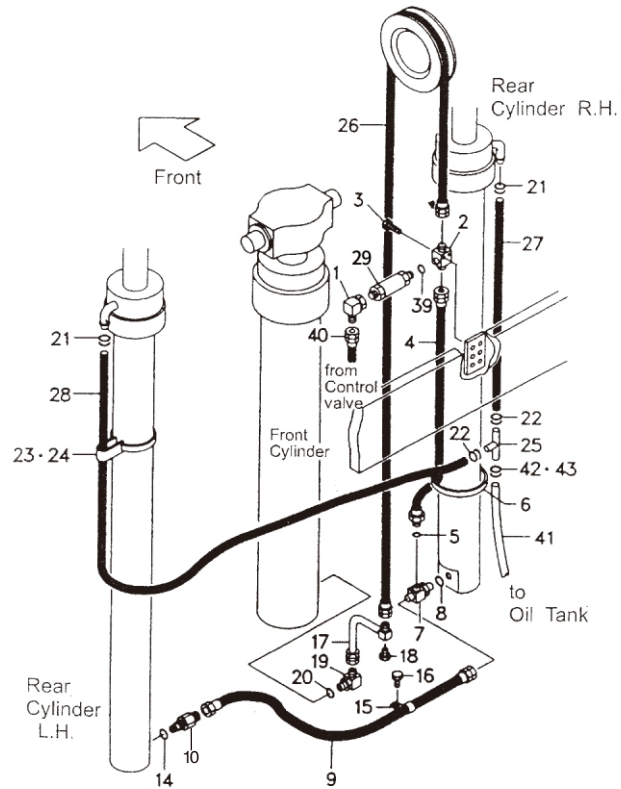
Fig.81 MAST PIPING VFSM31A VFSM41A



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
1	P2150-14321	ELBOW	1	
2	B21E0-92061	THREE WAY	1	
3	S1184-10040	BOLT	2	
4	F31A0-92101A	HOSE ASS'Y (Inc.4,5)	1	3-3.5T
-	F31A0-92101	HOSE ASS'Y (Inc.4,5)	1	4T
5	S3320-00180	O-RING	1	
6	S4913-11380	BAND	1	
7	F31A8-41101	THREE WAY ASS'Y	1	
8	S3320-00140	O-RING	1	
9	F31A0-62071	HOSE	1	
C	F31A8-41706	CUT VALVE ASS'Y (Inc.10 ~ 16)	1	
10	F31A8-40701	VALVE-ASSY, CUT	1	
14	S3320-00140	O-RING	1	
15	F31A8-43081	CLIP	1	
16	S1184-10020	BOLT	1	
17	F31A7-90152	PIPE	1	3AP
-	P41A7-12011a	PIPE	1	4AP
18	S1186-10020	BOLT	1	
19	F31A0-94001	ELBOW ASS'Y (Inc. 19,20)	1	
20	S3320-00240	O-RING	1	
21	S4911-00018	CLIP	2	
22	S4911-00018	CLIP	2	
23	S4913-21380	BAND	2	
24	F31A8-47401	BAND	2	
25	F21A8-22111	THREE WAY	1	

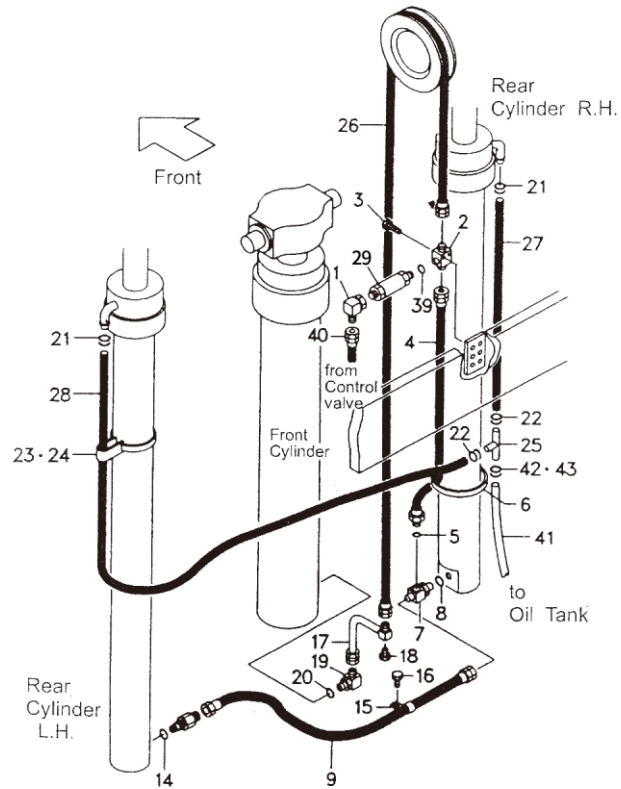
Fig.81

Fig.81 MAST PIPING VF3M31A VF3M41A



Item No.	Part No.	Description	Req'd	Remarks:Serial No.
26	S4601-44213	HOSE (STD) H=VF3M450	1	3-3.5T
-	S4601-44256	HOSE (STD) H=VF3M450	1	4T
27	S3678-40110	TUBE R.H. (STD) H=VF3M450	1	
28	S3678-40175	TUBE R.H. (STD) H=VF3M450	1	
29	F31A8-41001	FLOW REGULATOR ASS'Y	1	
39	S3320-00180	O-RING	1	
40	F31A0-92231	HOSE	1	
41	S3678-40100	TUBE	1	
42	S4911-0018	CLAMP	1	
43	S4914-00016	CLIP	1	

Fig.81 MAST PIPING VF3M31A VF3M41A



<Optional Parts>

Item No.	26 3-3.5T	26 4T	27	28
Lift Height	HOSE H.P.	HOSE H.P.	TUBE R.H.	TUBE L.H.
VF3M360	S4601-44184	S4601-44199	S3678-40080	S3678-40145
VF3M400	S4601-44196	S4601-44223	S3678-40095	S3678-40160
VF3M435	S4601-44209	S4601-44246	S3678-40105	S3678-40170
VF3M450	(STD)	(STD)	(STD)	(STD)
VF3M470	S4601-44220	S4601-44270	S3678-40120	S3678-40185
VF3M500	S4601-44233	S4601-44298	S3678-40130	S3678-40195
VF3M540	S4601-44245	S4601-44323	S3678-40145	S3678-40210
VF3M550	S4601-44249	S4601-44330	S3678-40150	S3678-40215
VF3M600	S4601-44267	S4601-44367	S3678-40165	S3678-40230
VF3M650	S4601-44288	S4601-44409	S3678-40190	S3678-40255
VF3M700	S4601-44310	S4601-44453	S3678-40210	S3678-40275
VF3M750	S4601-44326	S4601-44485	S3678-40225	S3678-40290